



YAMAHA

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WJR



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logon to www.yamahar125.com

EAS20060

**WR125R/WR125X
SERVICE MANUAL
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EAS20071

IMPORTANT

This manual was produced by MBK Industrie primarily for use by Yamaha dealers and their qualified mechanics. It is not possible to include all the knowledge of a mechanic in one manual. Therefore, anyone who uses this book to perform maintenance and repairs on Yamaha vehicles should have a basic understanding of mechanics and the techniques to repair these types of vehicles. Repair and maintenance work attempted by anyone without this knowledge is likely to render the vehicle unsafe and unfit for use.

Yamaha Motor Company, Ltd. is continually striving to improve all of its models. Modifications and significant changes in specifications or procedures will be forwarded to all authorized Yamaha dealers and will appear in future editions of this manual where applicable.





TIP

Designs and specifications are subject to change without notice.

EAS20081

IMPORTANT MANUAL INFORMATION

Particularly important information is distinguished in this manual by the following notations.

	This is the safety alert symbol. It is used to alert you to potential personal injury hazards. Obey all safety messages that follow this symbol to avoid possible injury or death.
	A WARNING indicates a hazardous situation which, if not avoided, could result in death or serious injury.
	A NOTICE indicates special precautions that must be taken to avoid damage to the vehicle or other property.
	A TIP provides key information to make procedures easier or clearer.

EAS20090

HOW TO USE THIS MANUAL

This manual is intended as a handy, easy-to-read reference book for the mechanic. Comprehensive explanations of all installation, removal, disassembly, assembly, repair and check procedures are laid out with the individual steps in sequential order.

- The manual is divided into chapters and each chapter is divided into sections. The current section title “1” is shown at the top of each page.
- Sub-section titles “2” appear in smaller print than the section title.
- To help identify parts and clarify procedure steps, there are exploded diagrams “3” at the start of each removal and disassembly section.
- Numbers “4” are given in the order of the jobs in the exploded diagram. A number indicates a disassembly step.
- Symbols “5” indicate parts to be lubricated or replaced.
- Refer to “SYMBOLS”.
- A job instruction chart “6” accompanies the exploded diagram, providing the order of jobs, names of parts, notes in jobs, etc.
- Jobs “7” requiring more information (such as special tools and technical data) are described sequentially.

1

CLUTCH

CLUTCH

Removing the clutch cover

3

4

5

6

Order	Job/Parts to remove	Q'ty	Remarks
	Engine oil		Drain. Refer to "CHANGING THE ENGINE OIL" on page 3-10.
1	Clutch cable	1	Disconnect.
2	Oil filter element cover	1	
3	Oil filter element	1	
4	Clutch cover	1	
5	Clutch cover gasket	1	
6	Dowel pin	2	
7	Oil seal	1	For installation, reverse the removal procedure.

5-38

2

CLUTCH

REMOVING THE CLUTCH

1. Remove:

- Clutch cover

TIP

Loosen each bolt 1/4 of a turn at a time, in stages and in a crisscross pattern. After all of the bolts are fully loosened, remove them.

2. Straighten the lock washer tab.

3. Loosen:

- Clutch boss nut "1"

TIP

While holding the clutch boss "2" with the universal clutch holder "3", loosen the clutch boss nut.

Universal clutch holder
90890-04086
YM-91042

7

CHECKING THE FRICTION PLATES

The following procedure applies to all of the friction plates.

1. Check:

- Friction plate
- Damage/wear → Replace the friction plates as a set.

2. Measure:

- Friction plate thickness
- Out of specification → Replace the friction plates as a set.

TIP

Measure the friction plate at four places.

Friction plate 1 thickness	2.90–3.10 mm (0.114–0.122 in)
Wear limit	2.80 mm (0.110 in)
Friction plate 2 thickness	2.90–3.10 mm (0.114–0.122 in)
Wear limit	2.80 mm (0.1102 in)
Friction plate 3 thickness	2.90–3.10 mm (0.114–0.122 in)
Wear limit	2.80 mm (0.1102 in)

A. Friction plate 1
B. Friction plate 2
C. Friction plate 3
a. Green paint mark

5-42

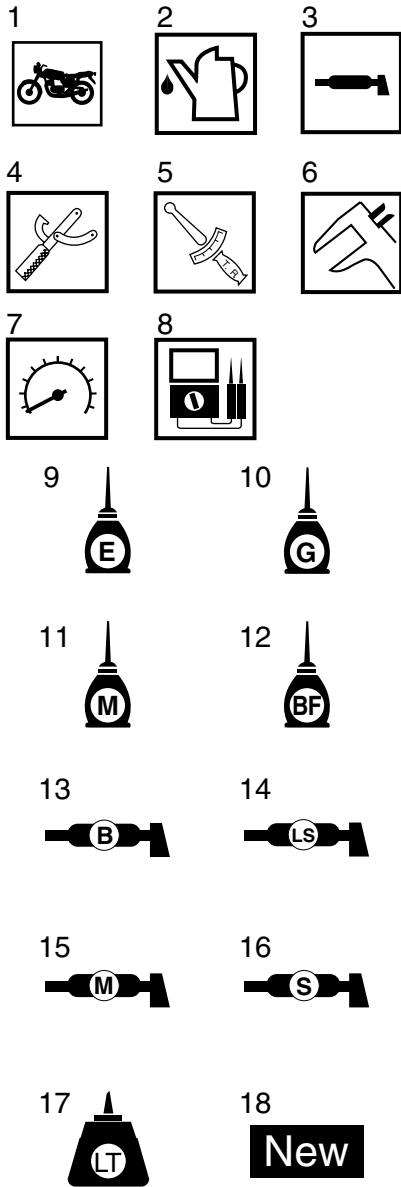
EAS20100

SYMBOLS

The following symbols are used in this manual for easier understanding.

TIP

The following symbols are not relevant to every vehicle.



1. Serviceable with engine mounted
2. Filling fluid
3. Lubricant
4. Special tool
5. Tightening torque
6. Wear limit, clearance
7. Engine speed
8. Electrical data
9. Engine oil
10. Gear oil
11. Molybdenum disulfide oil
12. Brake fluid
13. Wheel bearing grease
14. Lithium-soap-based grease
15. Molybdenum disulfide grease
16. Silicone grease
17. Locking agent (LOCTITE®)
18. Replace the part with a new one.

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GENERAL INFORMATION

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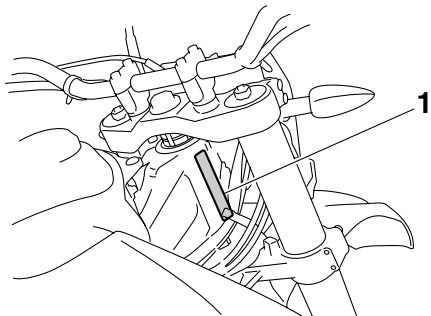
EAS20130

IDENTIFICATION

EAS20140

VEHICLE IDENTIFICATION NUMBER

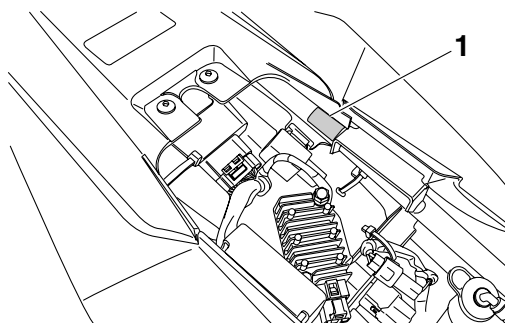
The vehicle identification number "1" is stamped into the right side of the steering head pipe.



EAS20150

MODEL LABEL

The model label "1" is affixed to the frame under the seat. This information will be needed to order spare parts.



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FEATURES

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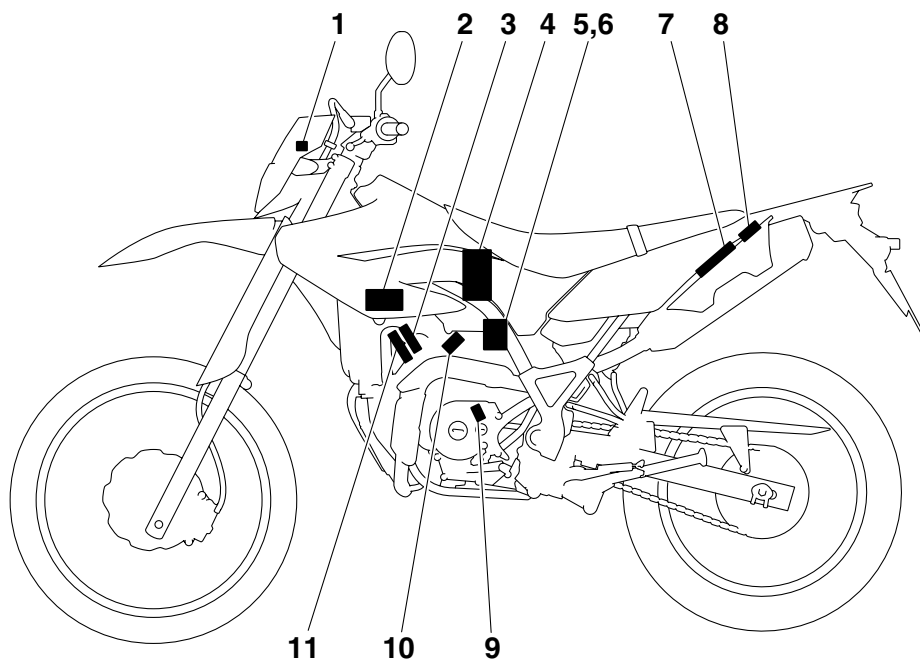
OUTLINE OF THE FI SYSTEM

The main function of a fuel supply system is to provide fuel to the combustion chamber at the optimum air-fuel ratio in accordance with the engine operating conditions and the atmospheric temperature. In the conventional carburetor system, the air-fuel ratio of the mixture that is supplied to the combustion chamber is created by the volume of the intake air and the fuel that is metered by the jet used in the respective carburetor.

Despite the same volume of intake air, the fuel volume requirement varies by the engine operating conditions, such as acceleration, deceleration, or operating under a heavy load. Carburetors that meter the fuel through the use of jets have been provided with various auxiliary devices, so that an optimum air-fuel ratio can be achieved to accommodate the constant changes in the operating conditions of the engine.

As the requirements for the engine to deliver more performance and cleaner exhaust gases increase, it becomes necessary to control the air-fuel ratio in a more precise and finely tuned manner. To accommodate this need, this model has adopted an electronically controlled fuel injection (FI) system, in place of the conventional carburetor system. This system can achieve an optimum air-fuel ratio required by the engine at all times by using a microprocessor that regulates the fuel injection volume according to the engine operating conditions detected by various sensors.

The adoption of the FI system has resulted in a highly precise fuel supply, improved engine response, better fuel economy, and reduced exhaust emissions.



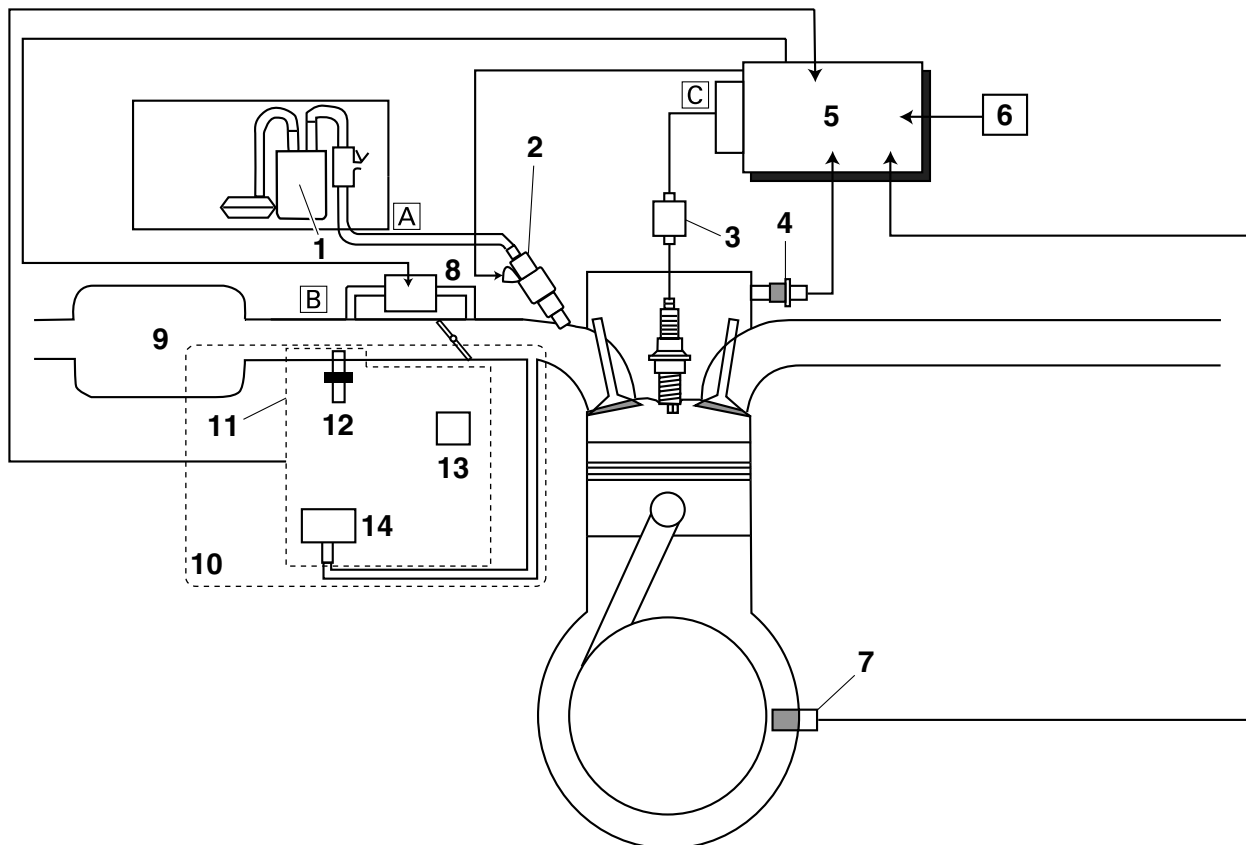
- | | |
|--|-------------------|
| 1. Engine trouble warning light | 10. Fuel injector |
| 2. Ignition coil | 11. Spark plug |
| 3. Coolant temperature sensor | |
| 4. Fuel pump | |
| 5. FID (fast idle solenoid) | |
| 6. Throttle body sensor assembly (consisting of throttle position sensor, intake air pressure sensor, intake air temperature sensor) | |
| 7. ECU (engine control unit) | |
| 8. Lean angle sensor | |
| 9. Crankshaft position sensor | |

EAS22B1002

FI SYSTEM

The fuel pump delivers fuel to the fuel injector via the fuel filter. The pressure regulator maintains the fuel pressure that is applied to the fuel injector at only 250 kPa (2.50 kgf/cm², 36.3 psi). Accordingly, when the energizing signal from the ECU energizes the fuel injector, the fuel passage opens, causing the fuel to be injected into the intake manifold only during the time the passage remains open. Therefore, the longer the length of time the fuel injector is energized (injection duration), the greater the volume of fuel that is supplied. Conversely, the shorter the length of time the fuel injector is energized (injection duration), the lesser the volume of fuel that is supplied.

The injection duration and the injection timing are controlled by the ECU. Signals that are input from the throttle position sensor, crankshaft position sensor, intake air pressure sensor, intake air temperature sensor, lean angle sensor and coolant temperature sensor enable the ECU to determine the injection duration. The injection timing is determined through the signals from the crankshaft position sensor. As a result, the volume of fuel that is required by the engine can be supplied at all times in accordance with the driving conditions.



- | | |
|-------------------------------|-----------------------------------|
| 1. Fuel pump | 11. Throttle body sensor assembly |
| 2. Fuel injector | 12. Intake air temperature sensor |
| 3. Ignition coil | 13. Throttle position sensor |
| 4. Coolant temperature sensor | 14. Intake air pressure sensor |
| 5. ECU (engine control unit) | |
| 6. Lean angle sensor | A. Fuel system |
| 7. Crankshaft position sensor | B. Air system |
| 8. FID (fast idle solenoid) | C. Control system |
| 9. Air filter case | |
| 10. Throttle body | |

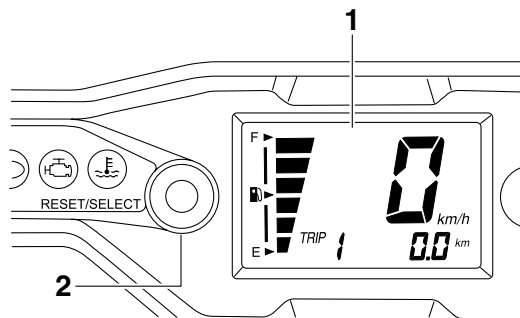
EAS22B1038

INSTRUMENT FUNCTIONS**Multi-function display**

EWA22B1019

WARNING

Be sure to stop the vehicle before making any setting changes to the multi-function display. Changing settings while riding can distract the operator and increase the risk of an accident.



1. Multi-function display
2. "RESET/SELECT" button

The multi-function display is equipped with the following:

- a speedometer
- an odometer
- two tripmeters (which show the distance traveled since they were last set to zero)
- a fuel reserve tripmeter (which shows the distance traveled since the fuel level warning light came on)
- an oil change indicator (which flashes when the engine oil should be changed)
- a fuel meter

TIP

- Be sure to turn the key to "ON" before using the "RESET/SELECT" button.
- When the key is turned to "ON", all segments of the display come on for a few seconds. During this time, the multi-function display is performing a self-test.
- For the U.K. only: To switch the speedometer and odometer/tripmeter displays between kilometers and miles, press the "RESET/SELECT" button for at least eight seconds.

Odometer and tripmeter modes

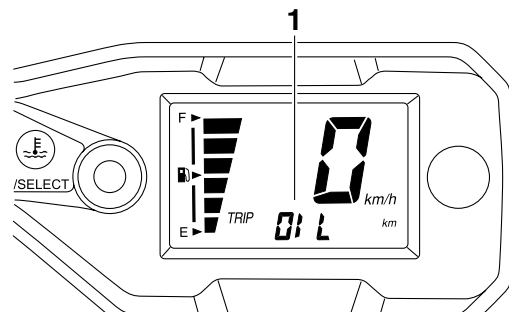
A brief push (less than one second) on the "RESET/SELECT" button switches the display between the odometer mode "ODO" and the tripmeter modes "TRIP 1" and "TRIP 2" in the following order:

ODO → TRIP 1 → TRIP 2 → ODO

When approximately 1.6 L (0.42 US gal, 0.35 Imp.gal) of fuel remains in the fuel tank, the odometer display will automatically change to the fuel reserve tripmeter mode "F-TRIP" and start counting the distance traveled from that point, and the last segment of the fuel meter will start flashing. In that case, pushing the "RESET/SELECT" button switches the display between the various tripmeter and odometer modes in the following order:

F-TRIP → TRIP 1 → TRIP 2 → ODO → F-TRIP

To reset a tripmeter, select it by pushing the "RESET/SELECT" button briefly (less than one second), and then push the button again for at least three seconds. If you do not reset the fuel reserve tripmeter manually, it will reset itself automatically and the display will return to the prior mode after refueling and traveling 5 km (3 mi).

Oil change indicator

1. Oil change indicator "OIL"

This indicator flashes at the initial 1000km (600mi), then at 3000km (1800mi) and every 3000km (1800 mi) thereafter to indicate that the engine oil should be changed.

After changing the engine oil, reset the oil change indicator.

TIP

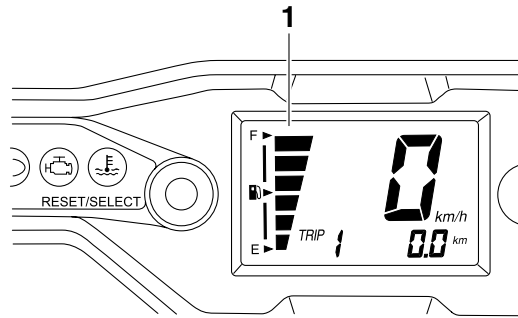
The oil change indicator can only be reset when "OIL" flashes in the multi-function display.

To reset the oil change indicator, select it by pushing the "RESET/SELECT" button briefly (less than one second), and then pushing the button again for at least five seconds. When the

oil change indicator stops flashing and stays on, release the “RESET/SELECT” button within three seconds; the indicator will go off.

TIP

If the oil change indicator still flashes after the reset procedure has been completed, repeat the reset procedure completely.

Fuel meter**1. Fuel meter**

The fuel meter indicates the amount of fuel in the fuel tank. The display segments of the fuel meter disappear towards “E” (Empty) as the fuel level decreases. When the last fuel meter segment starts flashing, refuel as soon as possible.

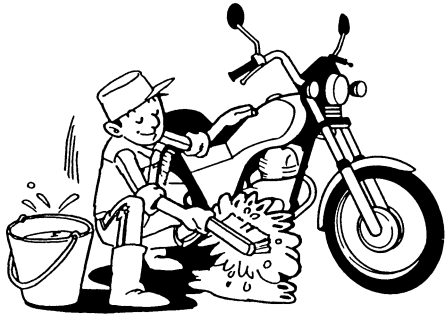
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IMPORTANT INFORMATION

EAS20190

PREPARATION FOR REMOVAL AND DISASSEMBLY

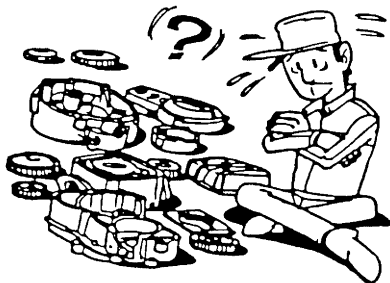
1. Before removal and disassembly, remove all dirt, mud, dust and foreign material.



2. Use only the proper tools and cleaning equipment.

Refer to "SPECIAL TOOLS" on page 1-9.

3. When disassembling, always keep mated parts together. This includes gears, cylinders, pistons and other parts that have been "mated" through normal wear. Mated parts must always be reused or replaced as an assembly.

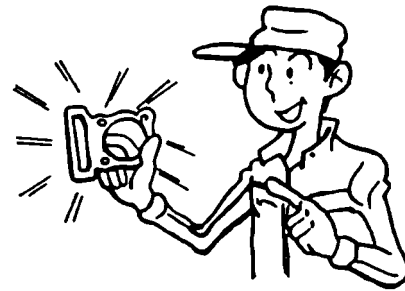


4. During disassembly, clean all of the parts and place them in trays in the order of disassembly. This will speed up assembly and allow for the correct installation of all parts.
5. Keep all parts away from any source of fire.

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REPLACEMENT PARTS

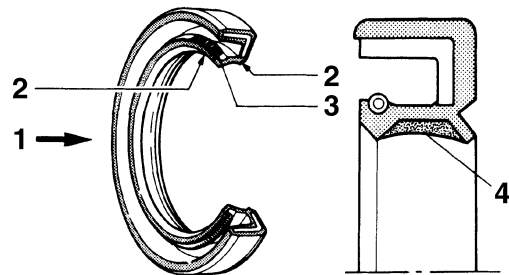
Use only genuine Yamaha parts for all replacements. Use oil and grease recommended by Yamaha for all lubrication jobs. Other brands may be similar in function and appearance, but inferior in quality.



EAS20210

GASKETS, OIL SEALS AND O-RINGS

1. When overhauling the engine, replace all gaskets, seals and O-rings. All gasket surfaces, oil seal lips and O-rings must be cleaned.
2. During reassembly, properly oil all mating parts and bearings and lubricate the oil seal lips with grease.

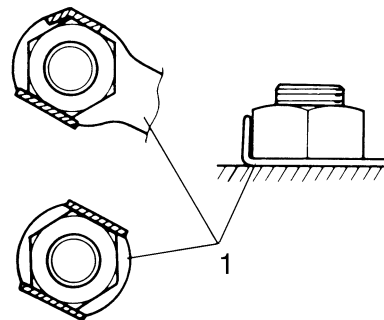


1. Oil
2. Lip
3. Spring
4. Grease

EAS20220

LOCK WASHERS/PLATES AND COTTER PINS

After removal, replace all lock washers/plates "1" and cotter pins. After the bolt or nut has been tightened to specification, bend the lock tabs along a flat of the bolt or nut.



EAS20230

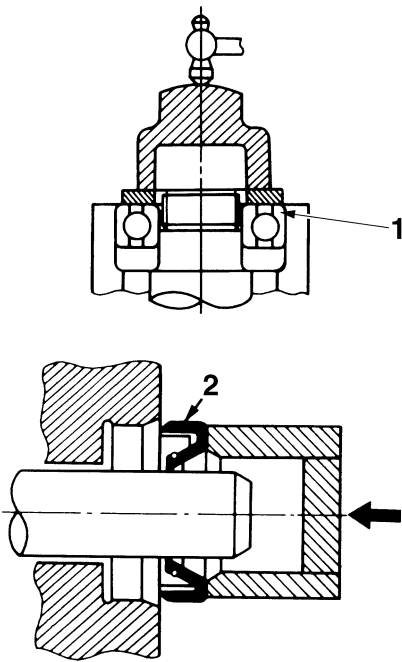
BEARINGS AND OIL SEALS

Install bearings "1" and oil seals "2" so that the manufacturer marks or numbers are visible.
When installing oil seals, lubricate the oil seal lips with a light coat of lithium-soap-based grease. Oil bearings liberally when installing, if appropriate.

ECA13300

NOTICE

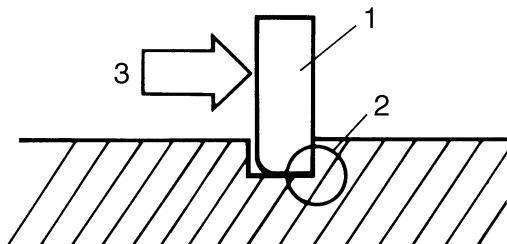
Do not spin the bearing with compressed air because this will damage the bearing surfaces.



EAS20240

CIRCLIPS

Before reassembly, check all circlips carefully and replace damaged or distorted circlips. Always replace piston pin clips after one use.
When installing a circlip "1", make sure the sharp-edged corner "2" is positioned opposite the thrust "3" that the circlip receives.



EAS20250

CHECKING THE CONNECTIONS

Check the leads, couplers, and connectors for stains, rust, moisture, etc.

1. Disconnect:

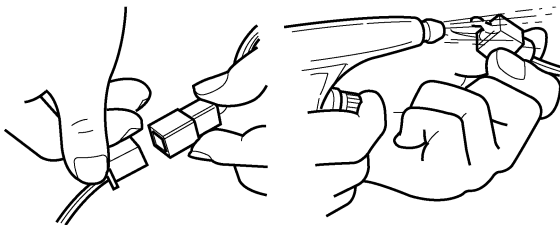
- Lead
- Coupler
- Connector

2. Check:

- Lead
- Coupler
- Connector

Moisture → Dry with an air blower.

Rust/stains → Connect and disconnect several times.

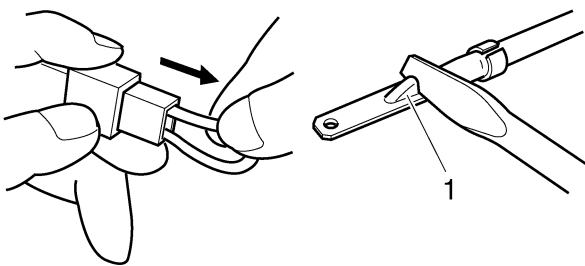


3. Check:

- All connections
- Loose connection → Connect properly.

TIP

If the pin "1" on the terminal is flattened, bend it up.



4. Connect:

- Lead
- Coupler
- Connector

TIP

Make sure all connections are tight.

5. Check:

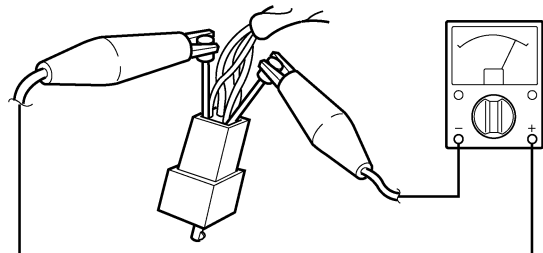
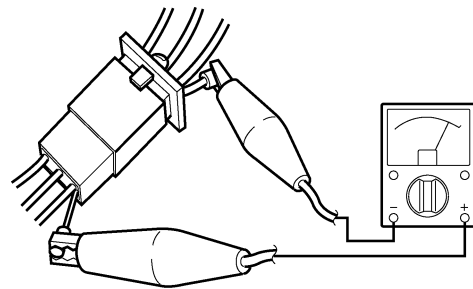
- Continuity
(with the pocket tester)



Pocket tester
90890-03112
Analog pocket tester
YU-03112-C

TIP

- If there is no continuity, clean the terminals.
- When checking the wire harness, perform steps (1) to (3).
- As a quick remedy, use a contact revitalizer available at most part stores.



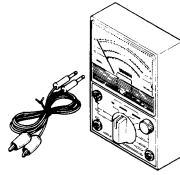
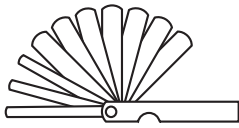
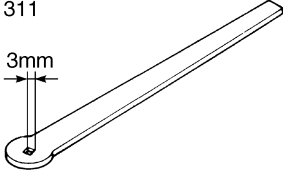
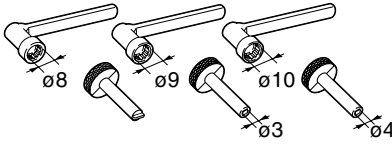
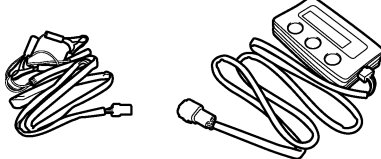
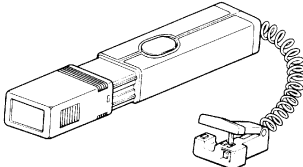
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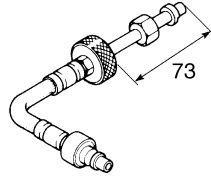
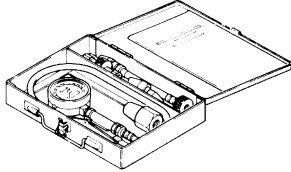
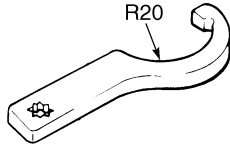
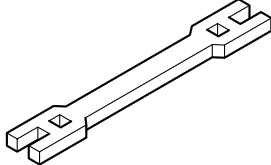
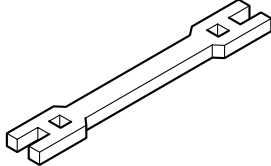
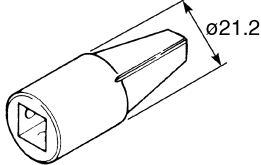
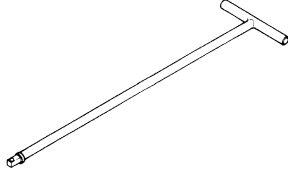
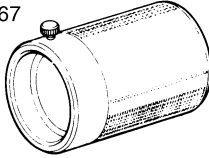
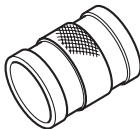
SPECIAL TOOLS

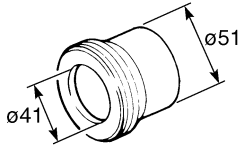
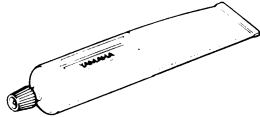
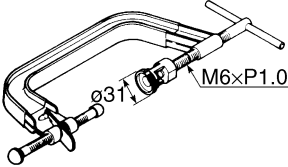
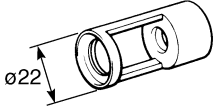
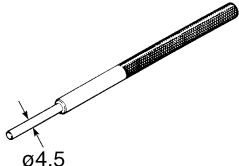
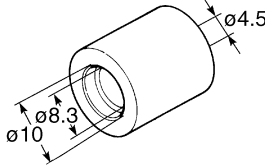
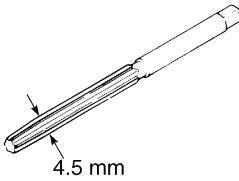
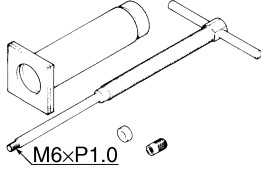
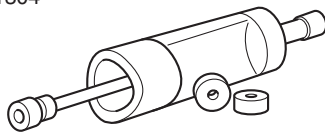
The following special tools are necessary for complete and accurate tune-up and assembly. Use only the appropriate special tools as this will help prevent damage caused by the use of inappropriate tools or improvised techniques. Special tools, part numbers or both may differ depending on the country. When placing an order, refer to the list provided below to avoid any mistakes.

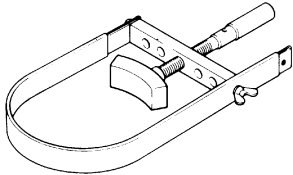
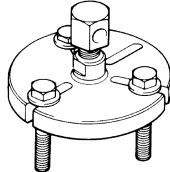
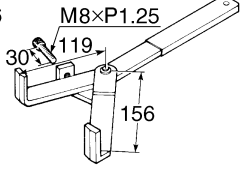
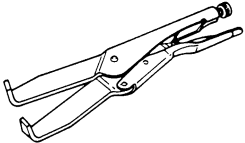
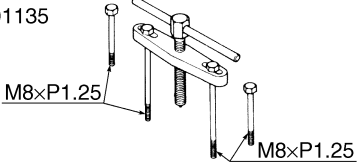
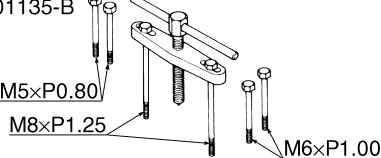
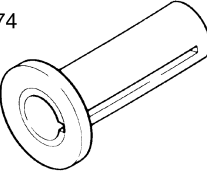
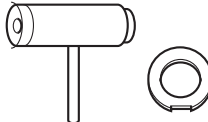
TIP

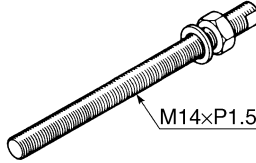
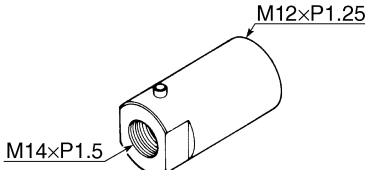
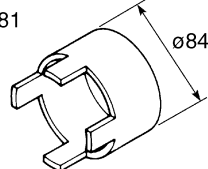

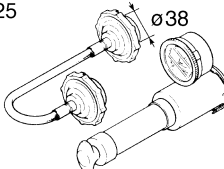
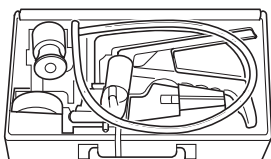
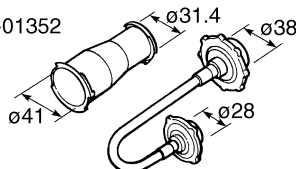
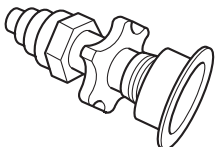
- For U.S.A. and Canada, use part number starting with “YM-”, “YU-”, or “ACC-”.
- For others, use part number starting with “90890-”.

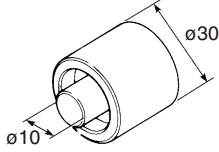
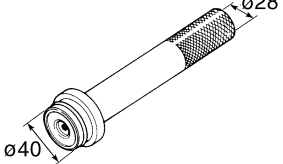
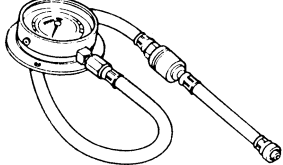
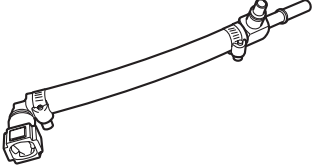
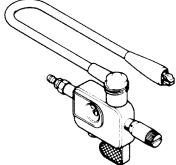
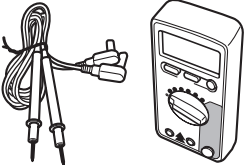
Tool name/Tool No.	Illustration	Reference pages
Pocket tester 90890-03112 Analog pocket tester YU-03112-C		1-8, 5-36, 8-63, 8-64, 8-65, 8-67, 8-68, 8-69, 8-70, 8-71, 8-72, 8-73, 8-74, 8-75, 8-76, 8-77
Thickness gauge 90890-03180 Feeler gauge set YU-26900-9		3-4, 5-43
Tappet adjusting tool 90890-01311 Six piece tappet set YM-A5970	90890-01311  3mm YM-A5970 	3-5
FI diagnostic tool 90890-03182		3-5, 8-35
Timing light 90890-03141 Inductive clamp timing light YU-03141		3-8

Tool name/Tool No.	Illustration	Reference pages
Extension 90890-04082		3-9
Compression gauge 90890-03081 Engine compression tester YU-33223		3-9
Steering nut wrench 90890-01403 Exhaust flange nut wrench YU-A9472		3-22, 4-58
Spoke nipple wrench (8-9) 90890-01522 YM-01522		3-25
Spoke nipple wrench (10-11) 90890-01523 YM-01523		3-25
Damper rod holder 90890-01460		4-51, 4-52
T-handle 90890-01326 T-handle 3/8" drive 60 cm long YM-01326		4-51, 4-52
Fork seal driver weight 90890-01367 Replacement hammer YM-A9409-7	<p data-bbox="751 1697 879 1720">90890-01367</p>  <p data-bbox="751 1899 1002 1921">YM-A9409-7/YM-A5142-4</p> 	4-52, 4-53

Tool name/Tool No.	Illustration	Reference pages
Fork seal driver attachment (ø41) 90890-01381 Replacement 41 mm YM-A5142-2		4-52
Yamaha bond No. 1215 90890-85505 (Three Bond No.1215®)		5-12, 5-33, 5-60
Valve spring compressor 90890-04019 YM-04019		5-18, 5-23
Valve spring compressor attachment 90890-04108 Valve spring compressor adapter 22 mm YM-04108		5-18, 5-23
Valve guide remover (ø4.5) 90890-04116 Valve guide remover (4.5 mm) YM-04116		5-19
Valve guide installer (ø4.5) 90890-04117 Valve guide installer (4.5 mm) YM-04117		5-19
Valve guide reamer (ø4.5) 90890-04118 Valve guide reamer (4.5 mm) YM-04118		5-19
Piston pin puller set 90890-01304 Piston pin puller YU-01304	90890-01304  YU-01304 	5-25

Tool name/Tool No.	Illustration	Reference pages
Sheave holder 90890-01701 Primary clutch holder YS-01880-A		5-31, 5-32, 5-33
Flywheel puller 90890-01362 Heavy duty puller YU-33270-B		5-31
Universal clutch holder 90890-04086 YM-91042	<p data-bbox="751 721 879 743">90890-04086</p>  <p data-bbox="751 922 858 945">YM-91042</p> 	5-42, 5-45
Crankcase separating tool 90890-01135 Crankcase separator YU-01135-B	<p data-bbox="751 1124 879 1146">90890-01135</p>  <p data-bbox="751 1317 879 1339">YU-01135-B</p> 	5-63
Crankshaft installer pot 90890-01274 Installing pot YU-90058	<p data-bbox="751 1518 879 1541">90890-01274</p>  <p data-bbox="751 1720 954 1742">YU-90058/YU-90059</p> 	5-64

Tool name/Tool No.	Illustration	Reference pages
Crankshaft installer bolt 90890-01275 Bolt YU-90060		5-64
Adapter (M12) 90890-01278 Adapter #3 YU-90063		5-64
Spacer (crankshaft installer) 90890-04081 Pot spacer YM-91044	90890-04081  YM-91044 	5-64
Radiator cap tester 90890-01325 Radiator pressure tester YU-24460-01	90890-01325  YU-24460-01 	6-3
Radiator cap tester adapter 90890-01352 Radiator pressure tester adapter YU-33984	90890-01352  YU-33984 	6-3

Tool name/Tool No.	Illustration	Reference pages
Mechanical seal installer 90890-04145		6-8
Middle driven shaft bearing driver 90890-04058 Bearing driver 40 mm YM-04058		6-8
Pressure gauge 90890-03153 YU-03153		7-3
Fuel pressure adapter 90890-03186		7-3
Ignition checker 90890-06754 Opama pet-4000 spark checker YM-34487		8-71
Digital circuit tester 90890-03174 Model 88 Multimeter with tachometer YU-A1927		8-75

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EAS20280

GENERAL SPECIFICATIONS

Model

Model	WR125R 22B1 WR125X 22B2
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Dimensions

Overall length	WR125R 2125 mm (83.7 in) WR125X 2090 mm (82.3 in)
Overall width	835 mm (32.9 in)
Overall height	WR125R 1285 mm (50.6 in) WR125X 1260 mm (49.6 in)
Seat height	WR125R 930 mm (36.6 in) WR125X 920 mm (36.2 in)
Wheelbase	1430 mm (56.3 in)
Ground clearance	WR125R 265 mm (10.43 in) WR125X 255 mm (10.04 in)
Minimum turning radius	2200 mm (86.6 in)

Weight

With oil and fuel	WR125R 133.0 kg (293 lb) WR125X 137.0 kg (302 lb)
Maximum load	185 kg (408 lb)

EAS20290

ENGINE SPECIFICATIONS**Engine**

Engine type	Liquid cooled 4-stroke, SOHC
Displacement	124.7 cm ³
Cylinder arrangement	Forward-inclined single cylinder
Bore × stroke	52.0 × 58.6 mm (2.05 × 2.31 in)
Compression ratio	11.20 :1
Standard compression pressure (at sea level)	550 kPa/600 r/min (5.5 kgf/cm ² /600 r/min, 78.2 psi/600 r/min)
Minimum–maximum	480–620 kPa (4.8–6.2 kgf/cm ² , 68.3–88.2 psi)
Starting system	Electric starter

Fuel

Recommended fuel	Premium unleaded gasoline only
Fuel tank capacity	8.5 L (2.25 US gal, 1.87 Imp.gal)
Fuel reserve amount	1.6 L (0.42 US gal, 0.35 Imp.gal)

Engine oil

Lubrication system	Wet sump
Type	SAE 10W-30, SAE 10W-40, SAE 15W-40, SAE 20W-40 or SAE 20W-50
Recommended engine oil grade	API service SG type or higher, JASO standard MA
Engine oil quantity	
Total amount	1.15 L (1.22 US qt, 1.01 Imp.qt)
Without oil filter element replacement	0.95 L (1.00 US qt, 0.84 Imp.qt)
With oil filter element replacement	1.00 L (1.06 US qt, 0.88 Imp.qt)

Oil filter

Oil filter type	Paper
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Oil pump

Oil pump type	Trochoid
Inner-rotor-to-outer-rotor-tip clearance	Less than 0.150 mm (0.0059 in)
Limit	0.23 mm (0.0091 in)
Outer-rotor-to-oil-pump-housing clearance	0.130–0.180 mm (0.0051–0.0071 in)
Limit	0.25 mm (0.0098 in)
Oil-pump-housing-to-inner-and-outer-rotor clearance	0.06–0.11 mm (0.0024–0.0043 in)
Limit	0.18 mm (0.0071 in)
Relief valve operating pressure	39.2–78.4 kPa (0.39–0.78 kgf/cm ² , 5.7–11.4 psi)
Pressure check location	Check bolt on cylinder head body

Cooling system

Radiator capacity (including all routes)	1.10 L (1.16 US qt, 0.97 Imp.qt)
Coolant reservoir capacity (up to the maximum level mark)	0.25 L (0.26 US qt, 0.22 Imp.qt)
Radiator cap opening pressure	108.0–137.4 kPa (1.08–1.37 kgf/cm ² , 15.7–19.9 psi)
Thermostat	
Model/manufacturer	5YP/NIPPON THERMOSTAT

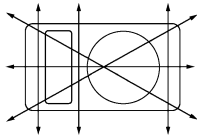
Valve opening temperature	80.5–83.5 °C (176.90–182.30 °F)
Valve full open temperature	95.0 °C (203.00 °F)
Valve lift (full open)	3.0 mm (0.12 in)
Radiator core	
Width	128.0 mm (5.04 in)
Height	258.0 mm (10.16 in)
Depth	24.0 mm (0.94 in)
Water pump	
Water pump type	Single suction centrifugal pump
Reduction ratio	19/38 (0.500)

Spark plug (s)

Manufacturer/model	NGK/CR8E
Spark plug gap	0.7–0.8 mm (0.028–0.031 in)

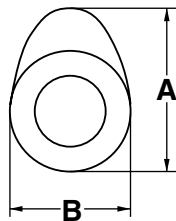
Cylinder head

Volume	9.90–10.50 cm ³ (0.60–0.64 cu.in)
Warpage limit	0.03 mm (0.0012 in)

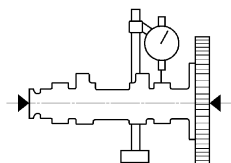


Camshaft

Drive system	Chain drive (left)
Camshaft lobe dimensions	
Intake A	30.225–30.325 mm (1.1900–1.1939 in)
Limit	30.125 mm (1.1860 in)
Intake B	25.127–25.227 mm (0.9893–0.9932 in)
Limit	25.027 mm (0.9853 in)
Exhaust A	30.232–30.332 mm (1.1902–1.1942 in)
Limit	30.132 mm (1.1863 in)
Exhaust B	25.065–25.165 mm (0.9868–0.9907 in)
Limit	24.965 mm (0.9829 in)



Camshaft runout limit	0.030 mm (0.0012 in)
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Timing chain

Model/number of links	DID SCR-0404SV/96
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Tensioning system

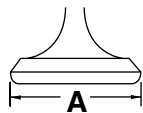
Automatic

Rocker arm/rocker arm shaft

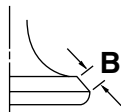
Rocker arm inside diameter	9.985–10.000 mm (0.3931–0.3937 in)
Limit	10.015 mm (0.3943 in)
Rocker arm shaft outside diameter	9.966–9.976 mm (0.3924–0.3928 in)
Limit	9.941 mm (0.3914 in)
Rocker-arm-to-rocker-arm-shaft clearance	0.009–0.034 mm (0.0004–0.0013 in)
Limit	0.074 mm (0.0029 in)

Valve, valve seat, valve guide

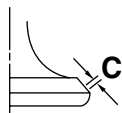
Valve clearance (cold)	
Intake	0.10–0.14 mm (0.0039–0.0055 in)
Exhaust	0.20–0.24 mm (0.0079–0.0094 in)
Valve dimensions	
Valve head diameter A (intake)	19.40–19.60 mm (0.7638–0.7717 in)
Valve head diameter A (exhaust)	16.90–17.10 mm (0.6654–0.6732 in)



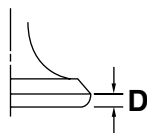
Valve face width B (intake)	1.538–2.138 mm (0.0606–0.0842 in)
Valve face width B (exhaust)	1.538–2.138 mm (0.0606–0.0842 in)



Valve seat width C (intake)	0.90–1.10 mm (0.0354–0.0433 in)
Limit	1.6 mm (0.06 in)
Valve seat width C (exhaust)	0.90–1.10 mm (0.0354–0.0433 in)
Limit	1.6 mm (0.06 in)

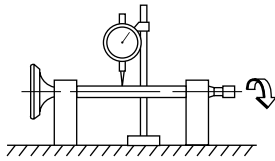


Valve margin thickness D (intake)	0.50–0.90 mm (0.0197–0.0354 in)
Valve margin thickness D (exhaust)	0.50–0.90 mm (0.0197–0.0354 in)



Valve stem diameter (intake)	4.475–4.490 mm (0.1762–0.1768 in)
Limit	4.445 mm (0.1750 in)
Valve stem diameter (exhaust)	4.460–4.475 mm (0.1756–0.1762 in)
Limit	4.430 mm (0.1744 in)
Valve guide inside diameter (intake)	4.500–4.512 mm (0.1772–0.1776 in)
Limit	4.550 mm (0.1791 in)
Valve guide inside diameter (exhaust)	4.500–4.512 mm (0.1772–0.1776 in)
Limit	4.550 mm (0.1791 in)
Valve-stem-to-valve-guide clearance (intake)	0.010–0.037 mm (0.0004–0.0015 in)
Limit	0.080 mm (0.0032 in)

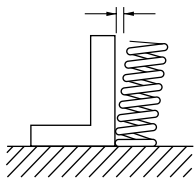
Valve-stem-to-valve-guide clearance (exhaust)	0.025–0.052 mm (0.0010–0.0020 in)
Limit	0.100 mm (0.0039 in)
Valve stem runout	0.010 mm (0.0004 in)



Cylinder head valve seat width (intake)	0.90–1.10 mm (0.0354–0.0433 in)
Limit	1.6 mm (0.06 in)
Cylinder head valve seat width (exhaust)	0.90–1.10 mm (0.0354–0.0433 in)
Limit	1.6 mm (0.06 in)

Valve spring

Free length (intake)	41.71 mm (1.64 in)
Limit	39.62 mm (1.56 in)
Free length (exhaust)	41.71 mm (1.64 in)
Limit	39.62 mm (1.56 in)
Installed length (intake)	35.30 mm (1.39 in)
Installed length (exhaust)	35.30 mm (1.39 in)
Spring rate K1 (intake)	23.54 N/mm (2.40 kgf/mm, 134.41 lb/in)
Spring rate K2 (intake)	36.58 N/mm (3.73 kgf/mm, 208.87 lb/in)
Spring rate K1 (exhaust)	23.54 N/mm (2.40 kgf/mm, 134.41 lb/in)
Spring rate K2 (exhaust)	36.58 N/mm (3.73 kgf/mm, 208.87 lb/in)
Installed compression spring force (intake)	140.00–162.00 N (14.28–16.52 kgf, 31.47–36.42 lbf)
Installed compression spring force (exhaust)	140.00–162.00 N (14.28–16.52 kgf, 31.47–36.42 lbf)
Spring tilt (intake)	2.5°/1.8 mm
Spring tilt (exhaust)	2.5°/1.8 mm



Winding direction (intake)	Clockwise
Winding direction (exhaust)	Clockwise

Cylinder

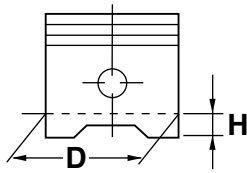
Bore	52.000–52.010 mm (2.0472–2.0476 in)
Wear limit	52.110 mm (2.0516 in)
Taper limit	0.050 mm (0.0020 in)
Out of round limit	0.005 mm (0.0002 in)

Piston

Piston-to-cylinder clearance	0.015–0.048 mm (0.0006–0.0019 in)
Limit	0.15 mm (0.0059 in)
Diameter D	51.962–51.985 mm (2.0457–2.0466 in)

Height H

5.0 mm (0.20 in)



Offset	0.50 mm (0.0197 in)
Offset direction	Intake side
Piston pin bore inside diameter	14.002–14.013 mm (0.5513–0.5517 in)
Limit	14.043 mm (0.5529 in)
Piston pin outside diameter	13.995–14.000 mm (0.5510–0.5512 in)
Limit	13.975 mm (0.5502 in)
Piston-pin-to-piston-pin-bore clearance	0.002–0.018 mm (0.0001–0.0007 in)
Limit	0.068 mm (0.0027 in)

Piston ring

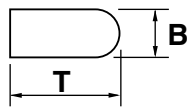
Top ring

Ring type

Barrel

Dimensions (B × T)

0.80 × 1.90 mm (0.03 × 0.07 in)



End gap (installed)

0.10–0.25 mm (0.0039–0.0098 in)

Limit

0.50 mm (0.0197 in)

Ring side clearance

0.030–0.065 mm (0.0012–0.0026 in)

Limit

0.100 mm (0.0039 in)

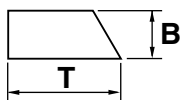
2nd ring

Ring type

Taper

Dimensions (B × T)

0.80 × 2.10 mm (0.03 × 0.08 in)



End gap (installed)

0.10–0.25 mm (0.0039–0.0098 in)

Limit

0.60 mm (0.0236 in)

Ring side clearance

0.020–0.055 mm (0.0008–0.0022 in)

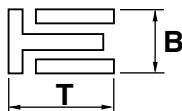
Limit

0.100 mm (0.0039 in)

Oil ring

Dimensions (B × T)

1.50 × 1.95 mm (0.06 × 0.08 in)



End gap (installed)

0.20–0.70 mm (0.0079–0.0276 in)

Ring side clearance

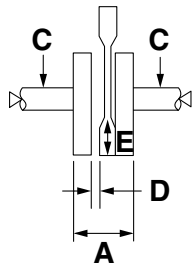
0.040–0.160 mm (0.0016–0.0063 in)

Crankshaft

Width A

47.95–48.00 mm (1.888–1.890 in)

Runout limit C	0.030 mm (0.0012 in)
Big end side clearance D	0.110–0.410 mm (0.0043–0.0161 in)
Big end radial clearance E	0.004–0.014 mm (0.0002–0.0006 in)



Balancer

Balancer drive method	Gear
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Clutch

Clutch type	Wet, multiple-disc
Clutch release method	Inner push, cam push
Clutch lever free play	10.0–15.0 mm (0.39–0.59 in)
Friction plate 1 thickness	2.90–3.10 mm (0.114–0.122 in)
Wear limit	2.80 mm (0.1102 in)
Plate quantity	1 pc
Friction plate 3 thickness	2.90–3.10 mm (0.114–0.122 in)
Wear limit	2.80 mm (0.1102 in)
Plate quantity	3 pcs
Friction plate 2 thickness	2.90–3.10 mm (0.114–0.122 in)
Wear limit	2.80 mm (0.1102 in)
Plate quantity	1 pc
Clutch plate thickness	1.45–1.75 mm (0.057–0.069 in)
Plate quantity	4 pcs
Warpage limit	0.20 mm (0.0079 in)
Clutch spring free length	38.71 mm (1.52 in)
Minimum length	36.77 mm (1.45 in)
Spring quantity	4 pcs
Long clutch push rod bending limit	0.500 mm (0.0197 in)

Transmission

Transmission type	Constant mesh 6-speed
Primary reduction system	Helical gear
Primary reduction ratio	73/24 (3.042)
Secondary reduction system	Chain drive
Secondary reduction ratio	53/14 (3.786)
Operation	Left foot operation
Gear ratio	
1st	34/12 (2.833)
2nd	30/16 (1.875)
3rd	30/22 (1.364)
4th	24/21 (1.143)
5th	22/23 (0.957)
6th	21/25 (0.840)
Main axle runout limit	0.08 mm (0.0032 in)

Drive axle runout limit	0.08 mm (0.0032 in)
Shifting mechanism	
Shift mechanism type	Shift drum and guide bar
Shift fork L thickness	5.76–5.89 mm (0.2268–0.2319 in)
Shift fork C, R thickness	4.76–4.89 mm (0.1874–0.1925 in)
Decompression device	
Device type	Auto decomp
Air filter	
Air filter element	Dry element
Fuel pump	
Pump type	Electrical
Model/manufacture	22B/AISAN
Output pressure	250.0 kPa (2.50 kgf/cm ² , 36.3 psi)
Fuel injector	
Model/quantity	1100–87K00/1
Manufacturer	AISAN
Throttle body	
Type/quantity	SE AC28–2/1
Manufacturer	MIKUNI
ID mark	5D71 00
Fuel injection sensor	
Crankshaft position sensor resistance	248–372 Ω at 20 °C (68 °F)
Intake air pressure sensor output voltage	4.70–5.20 V
Intake air temperature sensor resistance	5.7–6.3 k Ω at 0 °C (32 °F)
Coolant temperature sensor resistance	2.32–2.59 k Ω at 20 °C (68 °F) 310–326 Ω at 80 °C (176 °F)
Idling condition	
Engine idling speed	1400–1600 r/min
Water temperature	85.0–95.0 °C (185.00–203.00 °F)
Oil temperature	55.0–65.0 °C (131.00–149.00 °F)
Throttle cable free play	3.0–5.0 mm (0.12–0.20 in)

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CHASSIS SPECIFICATIONS**Chassis**

Frame type	Double cradle
Caster angle	WR125R 27.00° WR125X 25.50°
Trail	WR125R 107.0 mm (4.21 in) WR125X 78.5 mm (3.09 in)

Front wheel

Wheel type	Spoke wheel
Rim size	WR125R 21 × 1.6 WR125X 17 × 3
Rim material	WR125R Steel WR125X Aluminum
Wheel travel	WR125R 240.0 mm (9.45 in) WR125X 210.0 mm (8.27 in)
Radial wheel runout limit	1.0 mm (0.04 in)
Lateral wheel runout limit	0.5 mm (0.02 in)
Wheel axle bending limit	0.20 mm (0.01 in)

Rear wheel

Wheel type	Spoke wheel
Rim size	WR125R 18 × 1.85 WR125X 17 × 3.5
Rim material	WR125R Steel WR125X Aluminum
Wheel travel	230.0 mm (9.06 in)
Radial wheel runout limit	1.0 mm (0.04 in)
Lateral wheel runout limit	0.5 mm (0.02 in)
Wheel axle bending limit	0.25 mm (0.01 in)

Front tire

Type	With tube
Size	WR125R 80/90-21 M/C 48P WR125R 80/90-21 M/C 48S WR125R 80/90-21 M/C 48R WR125X 110/70-17 M/C 54H
Manufacturer/model	WR125R MICHELIN/T63 WR125R PIRELLI/MT21 WR125R PIRELLI/SCORPION A/T WR125R MICHELIN/SIRAC WR125X PIRELLI/SPORT DEMON
Wear limit (front)	1.6 mm (0.06 in)

Rear tire

Type	With tube
Size	WR125R 110/80-18 M/C 58P WR125R 110/80-18 M/C 58S WR125R 110/80-18 M/C 58R WR125X 140/70-17 M/C 66H

Manufacturer/model	WR125R MICHELIN/T63 WR125R PIRELLI/MT21 WR125R PIRELLI/SCORPION A/T WR125R MICHELIN/SIRAC WR125X PIRELLI/SPORT DEMON
Wear limit (rear)	1.6 mm (0.06 in)
Tire air pressure (measured on cold tires)	
Loading condition	0–90 kg (0–198 lb)
Front	200 kPa (2.00 kgf/cm ² , 29 psi)
Rear	200 kPa (2.00 kgf/cm ² , 29 psi)
Loading condition	90–185 kg (198–408 lb)
Front	200 kPa (2.00 kgf/cm ² , 29 psi)
Rear	225 kPa (2.25 kgf/cm ² , 33 psi)
Front brake	
Type	Single disc brake
Operation	Right hand operation
Front disc brake	
Disc outside diameter × thickness	WR125R 240.0 × 4.0 mm (9.45 × 0.16 in) WR125X 298.0 × 4.5 mm (11.73 × 0.18 in)
Brake disc thickness limit	WR125R 3.5 mm (0.14 in) WR125X 4.0 mm (0.16 in)
Brake disc deflection limit	0.15 mm (0.0059 in)
Brake pad lining thickness (inner)	5.0 mm (0.20 in)
Limit	1.0 mm (0.04 in)
Brake pad lining thickness (outer)	5.0 mm (0.20 in)
Limit	1.0 mm (0.04 in)
Master cylinder inside diameter	13.00 mm (0.51 in)
Caliper cylinder inside diameter	27.00 mm × 2 (1.06 in × 2)
Recommended fluid	DOT 4
Rear brake	
Type	Single disc brake
Operation	Right foot operation
Brake pedal position	12.0 mm (0.47 in)
Rear disc brake	
Disc outside diameter × thickness	220.0 × 4.5 mm (8.66 × 0.18 in)
Brake disc thickness limit	4.0 mm (0.16 in)
Brake disc deflection limit	0.15 mm (0.0059 in)
Brake pad lining thickness (inner)	6.0 mm (0.24 in)
Limit	1.0 mm (0.04 in)
Brake pad lining thickness (outer)	6.0 mm (0.24 in)
Limit	1.0 mm (0.04 in)
Master cylinder inside diameter	12.7 mm (0.50 in)
Caliper cylinder inside diameter	30.23 mm × 1 (1.19 in × 1)
Recommended fluid	DOT 4
Steering	
Steering bearing type	Ball and taper roller bearing
Center to lock angle (left)	43.0°
Center to lock angle (right)	43.0°

Front suspension

Type	Telescopic fork
Spring/shock absorber type	Coil spring/oil damper
Front fork travel	WR125R 240.0 mm (9.45 in) WR125X 210.0 mm (8.27 in)
Fork spring free length	520.0 mm (20.47 in)
Limit	468.0 mm (18.43 in)
Installed length	WR125R 517.0 mm (20.35 in) WR125X 514.0 mm (20.24 in)
Spring rate K1	4.00 N/mm (0.41 kgf/mm, 22.84 lb/in)
Spring stroke K1	WR125R 0.0–240.0 mm (0.00–9.45 in) WR125X 0.0–210.0 mm (0.00–8.27 in)
Inner tube outer diameter	41.0 mm (1.61 in)
Inner tube bending limit	0.3 mm (0.01 in)
Optional spring available	No
Recommended oil	Fork oil 10W or equivalent
Quantity	WR125R 560.0 cm ³ (18.93 US oz, 19.75 Imp.oz) WR125X 610.0 cm ³ (20.62 US oz, 21.51 Imp.oz)
Level	WR125R 165.0 mm (6.50 in) WR125X 145.0 mm (5.71 in)

Rear suspension

Type	Swingarm (monocross)
Spring/shock absorber type	WR125R Coil spring/gas-oil damper WR125X Coil spring/oil damper
Rear shock absorber assembly travel	74.0 mm (2.91 in)
Spring free length	224.0 mm (8.82 in)
Installed length	203.0 mm (7.99 in)
Spring rate K1	80.00 N/mm (8.16 kgf/mm, 456.80 lb/in)
Spring stroke K1	0.0–66.0 mm (0.00–2.60 in)
Optional spring available	No
Spring preload adjusting positions	
Minimum	1
Standard	3
Maximum	7

Swingarm

Swingarm end free play limit (axial)	0 mm (0 in)
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Drive chain

Type/manufacturer	428 ORM/REGINA
Number of links	132
Drive chain slack	40.0–50.0 mm (1.57–1.97 in)
15-link length limit	191.5 mm (7.54 in)

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ELECTRICAL SPECIFICATIONS**Voltage**

System voltage 12 V

Ignition system

Ignition system TCI (digital)
 Advancer type Throttle position sensor and electrical
 Ignition timing (B.T.D.C.) 10.0°/1400 r/min

Engine control unit

Model/manufacturer WR125R 22B00/YAMAHA
 WR125X 22B10/YAMAHA

Ignition coil

Model/manufacturer 2JN/YAMAHA
 Minimum ignition spark gap 6.0 mm (0.24 in)
 Primary coil resistance 2.16–2.64 Ω at 20 °C (68 °F)
 Secondary coil resistance 8.64–12.96 k Ω at 20 °C (68 °F)

Spark plug cap

Material Resin
 Resistance 5.0 k Ω

AC magneto

Model/manufacturer F22B/YAMAHA
 Standard output 14.0 V, 20.8 A at 5000 r/min
 Standard output 14.0 V, 160 W at 5000 r/min
 Stator coil resistance 0.448–0.672 Ω at 20 °C (68 °F)

Rectifier/regulator

Regulator type Semi conductor-short circuit
 Model/manufacturer SH629A-12/SHINDENGEN
 Regulated voltage (DC) 14.1–14.9 V
 Rectifier capacity (DC) 10.0 A
 Withstand voltage 200.0 V

Battery

Model 12N5.5–4A
 Voltage, capacity 12 V, 5.5 Ah
 Specific gravity 1.280 at 20 °C (68 °F)
 Manufacturer YUASA

Headlight

Bulb type Halogen bulb

Bulb voltage, wattage × quantity

Headlight 12 V, 35 W/35 W × 1
 Auxiliary light 12 V, 5.0 W × 1
 Tail/brake light 12 V, 21.0 W/5.0 W × 1
 Front turn signal light 12 V, 10.0 W × 2
 Rear turn signal light 12 V, 10.0 W × 2

License plate light	12 V, 5.0 W × 1
Meter lighting	LED
Indicator light	
Neutral indicator light	LED
Turn signal indicator light	LED
High beam indicator light	LED
Coolant temperature warning light	LED
Engine trouble warning light	LED
Electric starting system	
System type	Constant mesh
Starter motor	
Model/manufacture	5D7/YAMAHA
Power output	0.20 kW
Armature coil resistance	0.0315–0.0385 Ω
Brush overall length	7.0 mm (0.28 in)
Limit	3.50 mm (0.14 in)
Brush spring force	3.92–5.88 N (400–600 gf, 14.11–21.17 oz)
Commutator diameter	17.6 mm (0.69 in)
Limit	16.6 mm (0.65 in)
Mica undercut (depth)	1.35 mm (0.05 in)
Starter relay	
Model/manufacture	5TN/OMRON
Amperage	50.0 A
Coil resistance	54–66 Ω
Horn	
Horn type	Plane
Quantity	1 pc
Model/manufacture	HF-12/NIKKO
Maximum amperage	3.0 A
Coil resistance	1.06–1.11 Ω at 20 °C (68 °F)
Turn signal relay	
Model/manufacture	FE218BH/DENSO
Relay type	Full transistor
Built-in, self-canceling device	No
Turn signal blinking frequency	75–95 cycles/min
Wattage	10 W × 2.0 + 3.4 W
Fuel sender unit	
Model/manufacture	22B/AISAN
Sender unit resistance (full)	19.0–21.0 Ω at 20 °C (68 °F)
Sender unit resistance (empty)	137.0–143.0 Ω at 20 °C (68 °F)
Starting circuit cut-off relay	
Model/manufacture	ACA12115–4/MATSUSHITA
Coil resistance	72.0–88.0 Ω
Diode	Yes

Headlight relay

Model/manufacture	ACM33211 M05/MATSUSHITA
Coil resistance	96.0 Ω

Radiator fan

Model/manufacture	SSW6101/PANASONIC
Running rpm	4800 r/min

Fan motor relay

Model/manufacture	ACM33211 M05/MATSUSHITA
Coil resistance	96.0 Ω

Fuses

Main fuse	20.0 A
Headlight fuse	15.0 A
Signaling system fuse	7.5 A
Ignition fuse	7.5 A
Radiator fan fuse	5.0 A
Spare fuse	20.0 A
Spare fuse	15.0 A
Spare fuse	7.5 A
Spare fuse	5.0 A

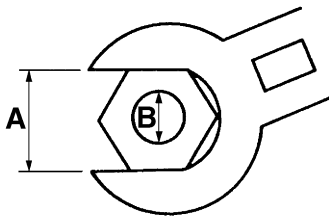
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TIGHTENING TORQUES

EAS20330

GENERAL TIGHTENING TORQUE SPECIFICATIONS

This chart specifies tightening torques for standard fasteners with a standard ISO thread pitch. Tightening torque specifications for special components or assemblies are provided for each chapter of this manual. To avoid warpage, tighten multi-fastener assemblies in a crisscross pattern and progressive stages until the specified tightening torque is reached. Unless otherwise specified, tightening torque specifications require clean, dry threads. Components should be at room temperature.















- A. Distance between flats
- B. Outside thread diameter

A (nut)	B (bolt)	General tightening torques		
		Nm	m·kgf	ft·lbf
10 mm	6 mm	6	0.6	4.3
12 mm	8 mm	15	1.5	11
14 mm	10 mm	30	3.0	22
17 mm	12 mm	55	5.5	40
19 mm	14 mm	85	8.5	61
22 mm	16 mm	130	13.0	94

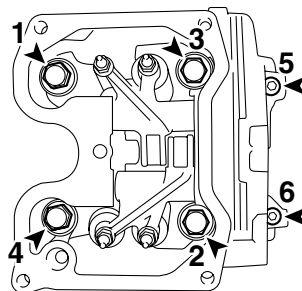
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ENGINE TIGHTENING TORQUES

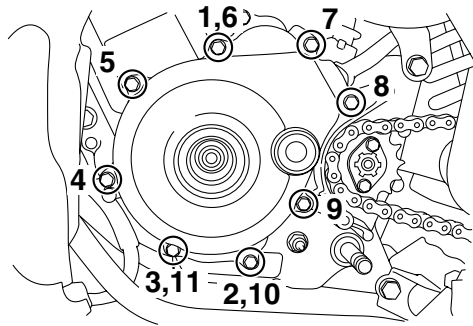
Item	Thread size	Q'ty	Tightening torque	Remarks
Cylinder head bolt	M8	4	22 Nm (2.2 m·kgf, 16 ft·lbf)	
Cylinder head bolt	M6	2	10 Nm (1.0 m·kgf, 7.2 ft·lbf)	
Spark plug	M10	1	13 Nm (1.3 m·kgf, 9.4 ft·lbf)	
Cylinder head cover bolt	M6	5	10 Nm (1.0 m·kgf, 7.2 ft·lbf)	
Oil check bolt	M6	1	7 Nm (0.7 m·kgf, 5.1 ft·lbf)	
Exhaust pipe stud bolt	M8	2	15 Nm (1.5 m·kgf, 11 ft·lbf)	
Coolant drain bolt	M6	1	7 Nm (0.7 m·kgf, 5.1 ft·lbf)	
Balancer driven gear nut	M10	1	50 Nm (5.0 m·kgf, 36 ft·lbf)	
Valve adjusting screw locknut	M5	4	7 Nm (0.7 m·kgf, 5.1 ft·lbf)	
Camshaft sprocket bolt	M8	1	30 Nm (3.0 m·kgf, 22 ft·lbf)	
Camshaft retainer bolt	M6	2	7 Nm (0.7 m·kgf, 5.1 ft·lbf)	
Timing chain guide (intake side) bolt	M6	1	10 Nm (1.0 m·kgf, 7.2 ft·lbf)	
Timing chain tensioner bolt	M6	2	10 Nm (1.0 m·kgf, 7.2 ft·lbf)	Yamaha bond No.1215 (Three Bond No.1215®)
Radiator bolt	M6	3	7 Nm (0.7 m·kgf, 5.1 ft·lbf)	
Radiator cap lock bolt	M3	1	1 Nm (0.1 m·kgf, 0.7 ft·lbf)	
Radiator fan bolt	M6	2	8 Nm (0.8 m·kgf, 5.8 ft·lbf)	
Radiator bracket bolt	M8	2	16 Nm (1.6 m·kgf, 11 ft·lbf)	
Coolant reservoir bolt	M6	2	7 Nm (0.7 m·kgf, 5.1 ft·lbf)	
Clutch cable guide bolt	M6	1	7 Nm (0.7 m·kgf, 5.1 ft·lbf)	
Water pump assembly bolt	M6	3	10 Nm (1.0 m·kgf, 7.2 ft·lbf)	
Water pump housing cover bolt	M6	4	10 Nm (1.0 m·kgf, 7.2 ft·lbf)	
Impeller shaft retainer bolt	M6	2	10 Nm (1.0 m·kgf, 7.2 ft·lbf)	
Thermostat cover bolt	M6	2	10 Nm (1.0 m·kgf, 7.2 ft·lbf)	
Oil pump assembly screw	M5	2	4 Nm (0.4 m·kgf, 2.9 ft·lbf)	
Engine oil drain plug	M35	1	32 Nm (3.2 m·kgf, 23 ft·lbf)	
Oil filter element cover bolt	M6	3	10 Nm (1.0 m·kgf, 7.2 ft·lbf)	
Oil baffle plate bolt	M6	2	10 Nm (1.0 m·kgf, 7.2 ft·lbf)	
Intake manifold bolt	M6	2	10 Nm (1.0 m·kgf, 7.2 ft·lbf)	
Fuel injector bolt	M6	1	12 Nm (1.2 m·kgf, 8.7 ft·lbf)	
Throttle cable locknut	M6	1	7 Nm (0.7 m·kgf, 5.1 ft·lbf)	
Throttle body joint clamp screw	M4	2	2 Nm (0.2 m·kgf, 1.4 ft·lbf)	
Air filter case joint clamp screw	M4	1	1 Nm (0.1 m·kgf, 0.7 ft·lbf)	

Item	Thread size	Q'ty	Tightening torque	Remarks
Air filter case bolt	M6	4	10 Nm (1.0 m·kgf, 7.2 ft·lbf)	
Air induction system reed valve bolt	M6	2	10 Nm (1.0 m·kgf, 7.2 ft·lbf)	
Exhaust pipe nut	M8	2	20 Nm (2.0 m·kgf, 14 ft·lbf)	
Muffler bolt	M8	2	27 Nm (2.7 m·kgf, 19 ft·lbf)	
Muffler clamp bolt	M8	1	18 Nm (1.8 m·kgf, 13 ft·lbf)	
Crankcase bolt	M6	13	10 Nm (1.0 m·kgf, 7.2 ft·lbf)	
Generator cover bolt	M6	7	10 Nm (1.0 m·kgf, 7.2 ft·lbf)	
Clutch cover bolt	M6	10	10 Nm (1.0 m·kgf, 7.2 ft·lbf)	
Starter clutch bolt	M6	3	14 Nm (1.4 m·kgf, 10 ft·lbf)	
Primary drive gear nut	M12	1	60 Nm (6.0 m·kgf, 43 ft·lbf)	
Clutch spring bolt	M6	4	12 Nm (1.2 m·kgf, 8.7 ft·lbf)	
Short clutch push rod locknut	M6	1	8 Nm (0.8 m·kgf, 5.8 ft·lbf)	
Clutch boss nut	M14	1	70 Nm (7.0 m·kgf, 50 ft·lbf)	
Clutch cable locknut	M6	1	7 Nm (0.7 m·kgf, 5.1 ft·lbf)	
Crankcase bearing retainer bolt	M6	2	7 Nm (0.7 m·kgf, 5.1 ft·lbf)	
Shift drum segment screw	M6	1	12 Nm (1.2 m·kgf, 8.7 ft·lbf)	
Stopper lever bolt	M6	1	10 Nm (1.0 m·kgf, 7.2 ft·lbf)	
Stator coil bolt	M6	3	10 Nm (1.0 m·kgf, 7.2 ft·lbf)	
Crankshaft position sensor bolt	M6	2	10 Nm (1.0 m·kgf, 7.2 ft·lbf)	
Generator rotor nut	M12	1	70 Nm (7.0 m·kgf, 50 ft·lbf)	
Neutral switch	M10	1	20 Nm (2.0 m·kgf, 14 ft·lbf)	
Starter motor bolt	M6	2	10 Nm (1.0 m·kgf, 7.2 ft·lbf)	
Coolant temperature sensor	M12	1	18 Nm (1.8 m·kgf, 13 ft·lbf)	

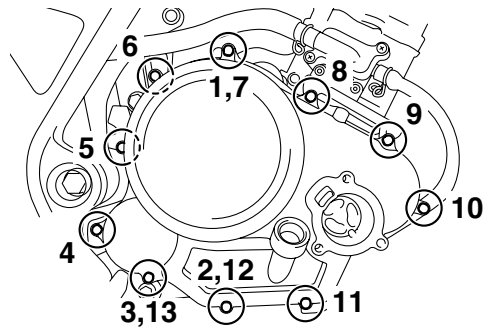
Cylinder head tightening sequence:



Generator cover tightening sequence:



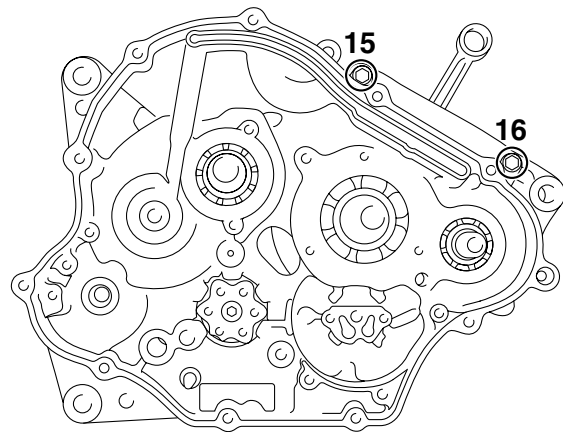
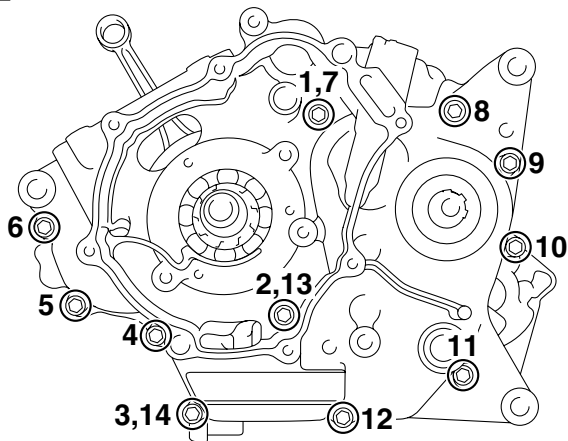
Clutch cover tightening sequence:



Crankcase tightening sequence:

A

B











- A. Left crankcase
- B. Right crankcase

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CHASSIS TIGHTENING TORQUES

Item	Thread size	Q'ty	Tightening torque	Remarks
Engine front lower bracket nut	M10	2	67 Nm (6.7 m·kgf, 48 ft·lbf)	
Engine front lower mounting nut	M10	1	67 Nm (6.7 m·kgf, 48 ft·lbf)	
Engine rear lower mounting nut	M10	1	67 Nm (6.7 m·kgf, 48 ft·lbf)	
Engine rear upper bracket bolt	M8	2	33 Nm (3.3 m·kgf, 24 ft·lbf)	
Engine rear upper mounting nut	M10	1	67 Nm (6.7 m·kgf, 48 ft·lbf)	
Engine front upper bracket bolt	M10	4	46 Nm (4.6 m·kgf, 33 ft·lbf)	
Engine front upper mounting nut	M10	1	67 Nm (6.7 m·kgf, 48 ft·lbf)	
Drive chain tensioner bolt (upper and lower)	M8	2	23 Nm (2.3 m·kgf, 17 ft·lbf)	
Drive sprocket cover bolt	M6	2	10 Nm (1.0 m·kgf, 7.2 ft·lbf)	
Drive sprocket retainer bolt	M6	2	10 Nm (1.0 m·kgf, 7.2 ft·lbf)	
Pivot shaft nut	M12	1	80 Nm (8.0 m·kgf, 58 ft·lbf)	
Rear shock absorber assembly upper nut	M12	1	43 Nm (4.3 m·kgf, 31 ft·lbf)	
Rear shock absorber assembly lower nut	M12	1	59 Nm (5.9 m·kgf, 43 ft·lbf)	
Relay arm and swingarm nut	M12	1	59 Nm (5.9 m·kgf, 43 ft·lbf)	
Relay arm and connecting rod nut	M12	1	59 Nm (5.9 m·kgf, 43 ft·lbf)	
Connecting rod and frame nut	M12	1	59 Nm (5.9 m·kgf, 43 ft·lbf)	
Drive chain guard bolt	M6	3	7 Nm (0.7 m·kgf, 5.1 ft·lbf)	
Drive chain guide bolt	M6	1	7 Nm (0.7 m·kgf, 5.1 ft·lbf)	
Upper bracket pinch bolt	M8	4	23 Nm (2.3 m·kgf, 17 ft·lbf)	
Lower bracket pinch bolt	M8	4	22 Nm (2.2 m·kgf, 16 ft·lbf)	See TIP.
Cap bolt	M37	2	20 Nm (2.0 m·kgf, 14 ft·lbf)	
Damper rod bolt	M12	2	28 Nm (2.8 m·kgf, 20 ft·lbf)	
Speed sensor lead holder bolt	M6	1	7 Nm (0.7 m·kgf, 5.1 ft·lbf)	
Front mudguard bolt (WR125X)	M6	4	7 Nm (0.7 m·kgf, 5.1 ft·lbf)	
Lower handlebar holder nut	M10	2	34 Nm (3.4 m·kgf, 24 ft·lbf)	
Upper bracket stay bolt	M6	2	10 Nm (1.0 m·kgf, 7.2 ft·lbf)	
Steering stem nut	M22	1	140 Nm (14.0 m·kgf, 100 ft·lbf)	
Lower ring nut (initial tightening torque)	M25	1	38 Nm (3.8 m·kgf, 27 ft·lbf)	See TIP.
Lower ring nut (final tightening torque)	M25	1	4 Nm (0.4 m·kgf, 2.9 ft·lbf)	See TIP.
Upper handlebar holder bolt	M8	2	23 Nm (2.3 m·kgf, 17 ft·lbf)	
Front brake master cylinder holder bolt	M6	2	9 Nm (0.9 m·kgf, 6.5 ft·lbf)	
Clutch lever holder bolt	M6	1	9 Nm (0.9 m·kgf, 6.5 ft·lbf)	

Item	Thread size	Q'ty	Tightening torque	Remarks
Clutch lever nut	M6	1	7 Nm (0.7 m·kgf, 5.1 ft·lbf)	
Front brake hose union bolt	M10	2	30 Nm (3.0 m·kgf, 22 ft·lbf)	
Front brake hose holder bolt	M6	2	10 Nm (1.0 m·kgf, 7.2 ft·lbf)	
Fuel tank front bracket and frame bolt	M6	1	10 Nm (1.0 m·kgf, 7.2 ft·lbf)	
Fuel tank rear bracket and frame bolt	M6	2	10 Nm (1.0 m·kgf, 7.2 ft·lbf)	
Fuel tank and fuel tank front bracket bolt	M6	2	7 Nm (0.7 m·kgf, 5.1 ft·lbf)	
Fuel tank and fuel tank rear bracket bolt	M6	2	7 Nm (0.7 m·kgf, 5.1 ft·lbf)	
Fuel pump bolt	M5	6	4 Nm (0.4 m·kgf, 2.9 ft·lbf)	
Rear side cover and seat bolt	M8	2	23 Nm (2.3 m·kgf, 17 ft·lbf)	
Seat bracket bolt	M8	2	23 Nm (2.3 m·kgf, 17 ft·lbf)	
Rear side cover bolt	M6	2	7 Nm (0.7 m·kgf, 5.1 ft·lbf)	
Rear fender bolt	M6	2	7 Nm (0.7 m·kgf, 5.1 ft·lbf)	
Fuel tank cover assembly bolt	M6	12	7 Nm (0.7 m·kgf, 5.1 ft·lbf)	
Rear mudguard bolt	M6	2	7 Nm (0.7 m·kgf, 5.1 ft·lbf)	
Rear frame cover bolt	M6	4	7 Nm (0.7 m·kgf, 5.1 ft·lbf)	
Tail/brake light assembly cover bolt	M6	6	7 Nm (0.7 m·kgf, 5.1 ft·lbf)	
Tail/brake light assembly bolt	M6	4	7 Nm (0.7 m·kgf, 5.1 ft·lbf)	
License plate bracket nut	M6	2	7 Nm (0.7 m·kgf, 5.1 ft·lbf)	
Rear left and right turn signal light nut	M6	2	7 Nm (0.7 m·kgf, 5.1 ft·lbf)	
Battery cover bolt	M6	3	7 Nm (0.7 m·kgf, 5.1 ft·lbf)	
Battery box bolt	M6	4	7 Nm (0.7 m·kgf, 5.1 ft·lbf)	
Battery bracket bolt	M6	1	10 Nm (1.0 m·kgf, 7.2 ft·lbf)	
Front brake disc bolt (WR125R)	M6	6	13 Nm (1.3 m·kgf, 9.4 ft·lbf)	
Front brake disc bolt (WR125X)	M8	6	23 Nm (2.3 m·kgf, 17 ft·lbf)	
Spoke nipple (front and rear wheel)	—	72	3 Nm (0.3 m·kgf, 2.2 ft·lbf)	
Front brake caliper bolt	M8	2	30 Nm (3.0 m·kgf, 22 ft·lbf)	
Front wheel axle	M14	1	58 Nm (5.8 m·kgf, 42 ft·lbf)	
Front wheel axle pinch bolt	M6	2	9 Nm (0.9 m·kgf, 6.5 ft·lbf)	See TIP.
Front brake caliper bleed screw	M8	1	6 Nm (0.6 m·kgf, 4.3 ft·lbf)	
Front brake pad pin	M10	1	18 Nm (1.8 m·kgf, 13 ft·lbf)	
Rear wheel axle nut	M18	1	90 Nm (9.0 m·kgf, 65 ft·lbf)	
Drive chain adjusting locknut	M8	2	16 Nm (1.6 m·kgf, 11 ft·lbf)	
Rear brake disc bolt	M6	6	12 Nm (1.2 m·kgf, 8.7 ft·lbf)	

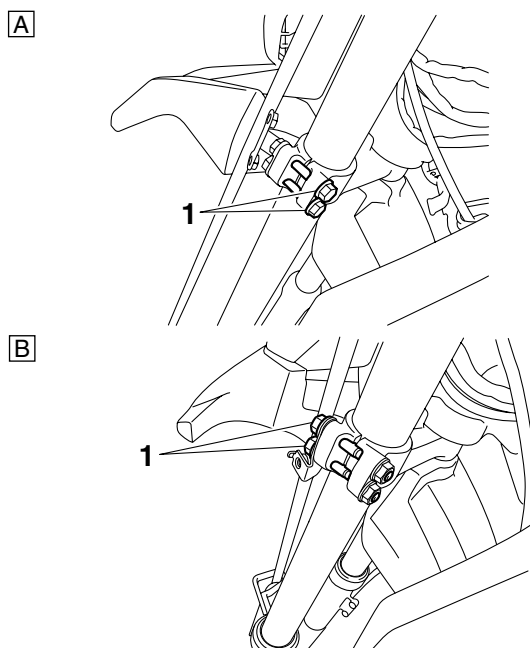
Item	Thread size	Q'ty	Tightening torque	Remarks
Rear wheel sprocket bolt	M8	6	35 Nm (3.5 m·kgf, 25 ft·lbf)	
Rear brake caliper bleed screw	M8	1	6 Nm (0.6 m·kgf, 4.3 ft·lbf)	
Rear brake pad pin	M8	1	13 Nm (1.3 m·kgf, 9.4 ft·lbf)	
Rider footrest/sidestand bracket assembly bolt	M10	2	62 Nm (6.2 m·kgf, 45 ft·lbf)	
Rider footrest/brake pedal bracket assembly bolt	M10	2	62 Nm (6.2 m·kgf, 45 ft·lbf)	
Passenger footrest bolt (left and right)	M8	4	20 Nm (2.0 m·kgf, 14 ft·lbf)	
Rear brake master cylinder bolt	M6	2	10 Nm (1.0 m·kgf, 7.2 ft·lbf)	
Rear brake master cylinder lock-nut	M8	1	17 Nm (1.7 m·kgf, 12 ft·lbf)	
Rear brake light switch	M10	1	24 Nm (2.4 m·kgf, 17 ft·lbf)	
Rear brake hose union bolt	M10	1	30 Nm (3.0 m·kgf, 22 ft·lbf)	
Brake fluid reservoir bolt	M6	1	4 Nm (0.4 m·kgf, 2.9 ft·lbf)	
Brake fluid reservoir bracket bolt	M6	1	7 Nm (0.7 m·kgf, 5.1 ft·lbf)	
Rear brake hose holder bolt	M8	1	22 Nm (2.2 m·kgf, 16 ft·lbf)	
Sidestand nut	M10	1	55 Nm (5.5 m·kgf, 40 ft·lbf)	
Sidestand switch bolt	M5	2	4 Nm (0.4 m·kgf, 2.9 ft·lbf)	
Brake pedal bolt	M8	1	10 Nm (1.0 m·kgf, 7.2 ft·lbf)	
Front fender bolt	M6	4	7 Nm (0.7 m·kgf, 5.1 ft·lbf)	
Headlight bracket bolt	M6	3	10 Nm (1.0 m·kgf, 7.2 ft·lbf)	
Headlight bracket cover bolt	M6	5	7 Nm (0.7 m·kgf, 5.1 ft·lbf)	
Headlight unit bolt	M6	2	7 Nm (0.7 m·kgf, 5.1 ft·lbf)	
Front turn signal light bolt (left and right)	M6	2	7 Nm (0.7 m·kgf, 5.1 ft·lbf)	
Ignition coil bolt	M6	2	7 Nm (0.7 m·kgf, 5.1 ft·lbf)	
Rectifier/regulator bolt	M6	2	7 Nm (0.7 m·kgf, 5.1 ft·lbf)	
Ground lead bolt (to frame)	M6	1	7 Nm (0.7 m·kgf, 5.1 ft·lbf)	
Horn bolt	M6	1	9 Nm (0.9 m·kgf, 6.5 ft·lbf)	
ECU (engine control unit) bolt	M6	2	7 Nm (0.7 m·kgf, 5.1 ft·lbf)	
Shift pedal bolt	M6	1	16 Nm (1.6 m·kgf, 11 ft·lbf)	

TIP**Lower ring nut**

1. Tighten the lower ring nut to 38 Nm (3.8 m·kgf, 27 ft·lbf), and then loosen it completely.
2. Retighten the lower ring nut to 4 Nm (0.4 m·kgf, 2.9 ft·lbf).

TIP**Lower bracket pinch bolt**

Tighten the lower bracket pinch bolts "1" to 22 Nm (2.2 m·kgf, 16 ft·lbf) twice, each time in the order of lower pinch bolt → upper pinch bolt. Do not loosen the bolts after tightening them to specification.



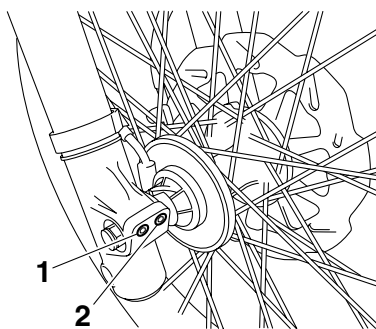
A. WR125R

B. WR125X

TIP

Front wheel axle pinch bolts

1. Insert the front wheel axle from the right side of the vehicle and tighten it to 58 Nm (5.8 m·kgf, 42 ft·lbf).
2. Tighten each bolt to 9 Nm (0.9 m·kgf, 6.5 ft·lbf) in the order of pinch bolt "2" → pinch bolt "1" → pinch bolt "2" (or pinch bolt "1" → pinch bolt "2" → pinch bolt "1").
























Yamaha R125 SUBCOMPONENT LUBRICATION POINTS AND LUBRICANT TYPES

EAS20360







LUBRICATION POINTS AND LUBRICANT TYPES

EAS20370

ENGINE

Lubrication point	Lubricant
Oil seal lips	
Bearings	
Cylinder head bolt seats, cylinder head bolt threads and washers	
Water pump assembly O-rings	
Cylinder head cover gasket	
Connecting rod big end	
Piston pin	
Cylinder inner surface, piston, ring grooves, and piston rings	
Balancer O-rings	
Camshaft lobes and rocker arm rollers	
Decompression cam	
Valve stems and valve stem seals	
Valve stem ends	
Rocker arm shafts	
Rocker arm inner surface	
Decompression lever pivoting point	
Engine oil drain plug O-ring	
Oil pump driven gear shaft	
Oil filter cover O-ring	
Intake manifold O-ring	
Fuel injector O-ring	
Timing mark accessing screw O-ring	
Crankshaft end accessing screw O-ring	
Engine oil filler cap O-ring	
Starter clutch gear thrust surfaces and washer	
Starter clutch rollers and starter clutch gear boss	
Starter motor O-ring	
Starter clutch idle gear shaft and starter clutch idle gear inner surface	
Starter clutch idle gear thrust surfaces and washer	
Clutch push lever	
Primary driven gear inner surface	
Long clutch push rod ends	
Short clutch push rod and ball	





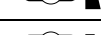
















Yamaha R125 LUBRICATION POINTS AND LUBRICANT TYPES

Lubrication point	Lubricant
Clutch boss nut seat, nut thread, and lock washer	
Main axle and pinion gears	
Drive axle and wheel gears	
Shift drum assembly	
Shift forks and shift fork guide bar	
Shift shaft	
Crankshaft position sensor/stator coil lead grommet	Yamaha bond No.1215 (Three Bond No.1215®)
Crankcase mating surfaces	Yamaha bond No.1215 (Three Bond No.1215®)
Timing chain tensioner bolt threads	Yamaha bond No.1215 (Three Bond No.1215®)

Yamaha R125 SUBFRAME LUBRICATION POINTS AND LUBRICANT TYPES

EAS20380

CHASSIS

Lubrication point	Lubricant
Swingarm dust cover lips	
Swingarm pivot shaft bushing (outer surface) and swingarm bushings (inner surface)	
Pivot shaft	
Oil seal lips (swingarm and connecting rod)	
Swingarm spacer and connecting rod spacer (outer surface)	
Chain tensioner spacers outer surface	
Steering bearings, bearing outer races, and bearing cover lip	
Oil seal lips (front wheel and speed sensor)	
Front wheel axle	
Rear wheel oil seal lips	
Rear wheel axle	
Tube guide (throttle grip) inner surface and throttle cable end	
Clutch lever pivoting point	
Clutch cable end	
Sidestand pivoting point and metal-to-metal moving parts	
Sidestand spring hooks	
Brake pedal pivoting point and metal-to-metal moving parts	
Brake pedal spring hooks	
Passenger footrest pivoting point	
Passenger footrest spring and ball	
Brake lever pivoting point and metal-to-metal moving parts	

YamahaR125SUBRIDA LUBRICATION POINTS AND LUBRICANT TYPES

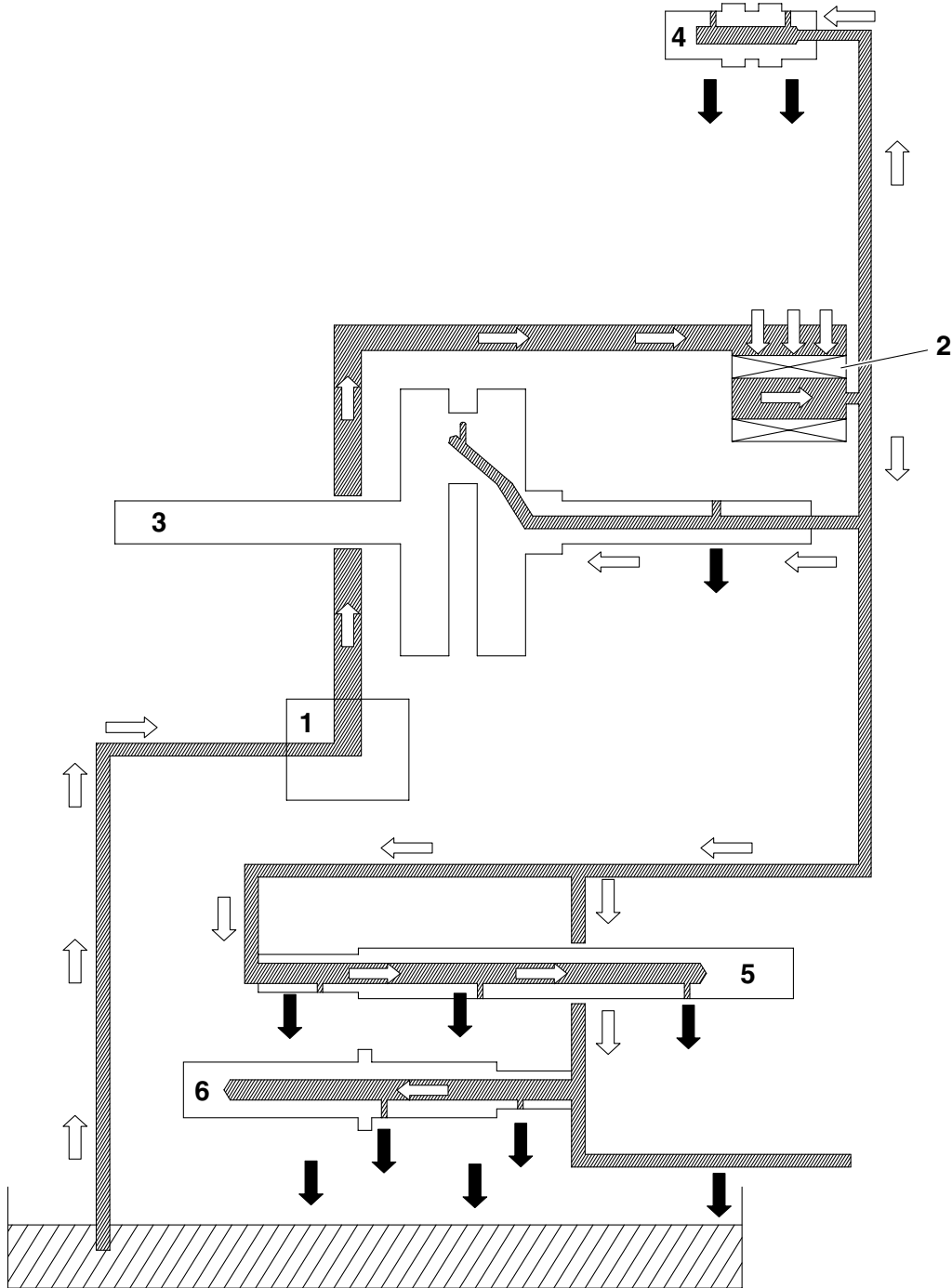
Yamaha R125 LUBRICATION SYSTEM CHART AND DIAGRAMS

EAS20390

LUBRICATION SYSTEM CHART AND DIAGRAMS

EAS20400

ENGINE OIL LUBRICATION CHART



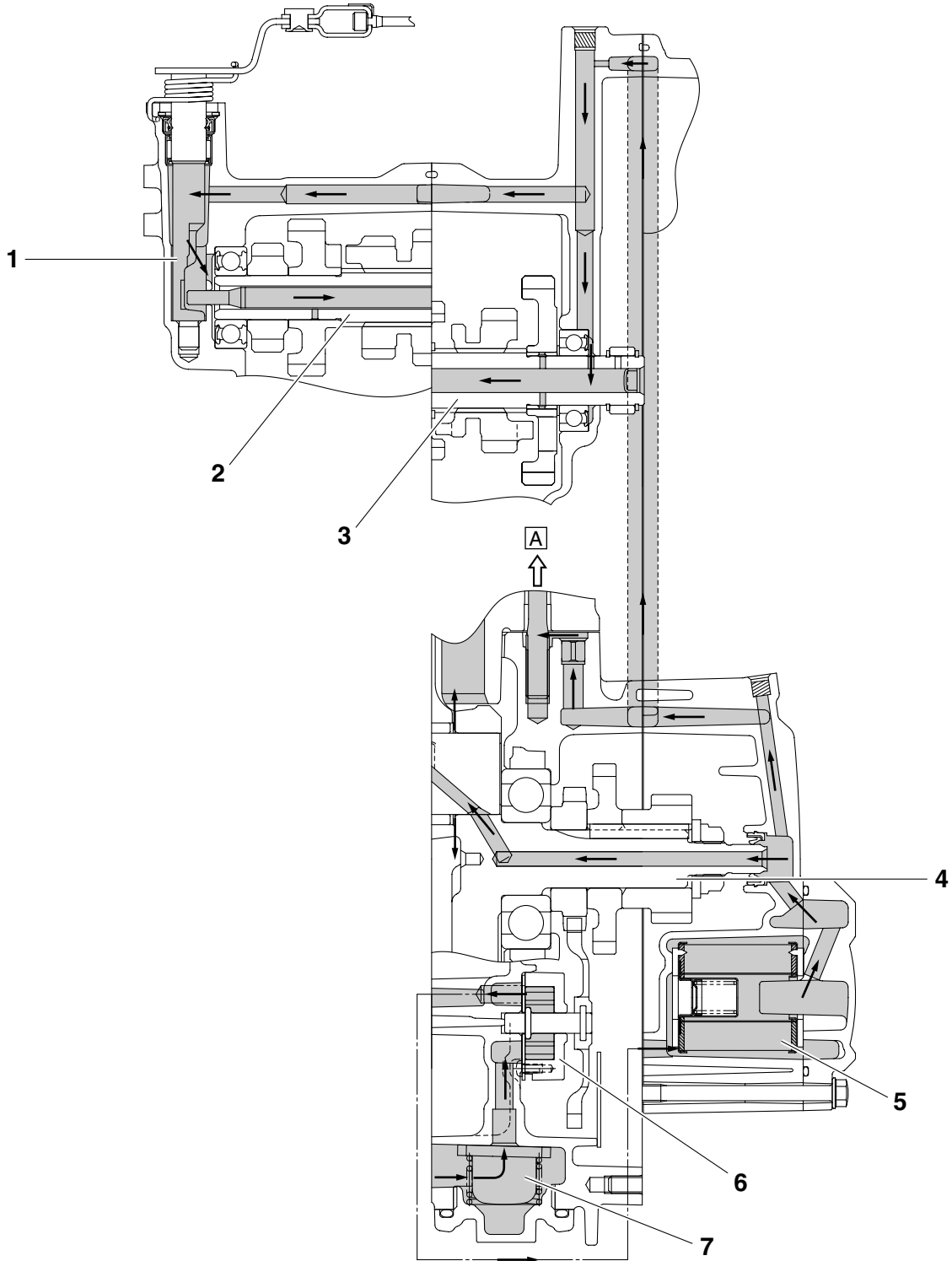
YamahaR125LCUBL LUBRICATION SYSTEM CHART AND DIAGRAMS

1. Oil pump
2. Oil filter element
3. Crankshaft
4. Camshaft
5. Main axle
6. Drive axle

Yamaha R125 LUBRICATION SYSTEM CHART AND DIAGRAMS

EAS20410

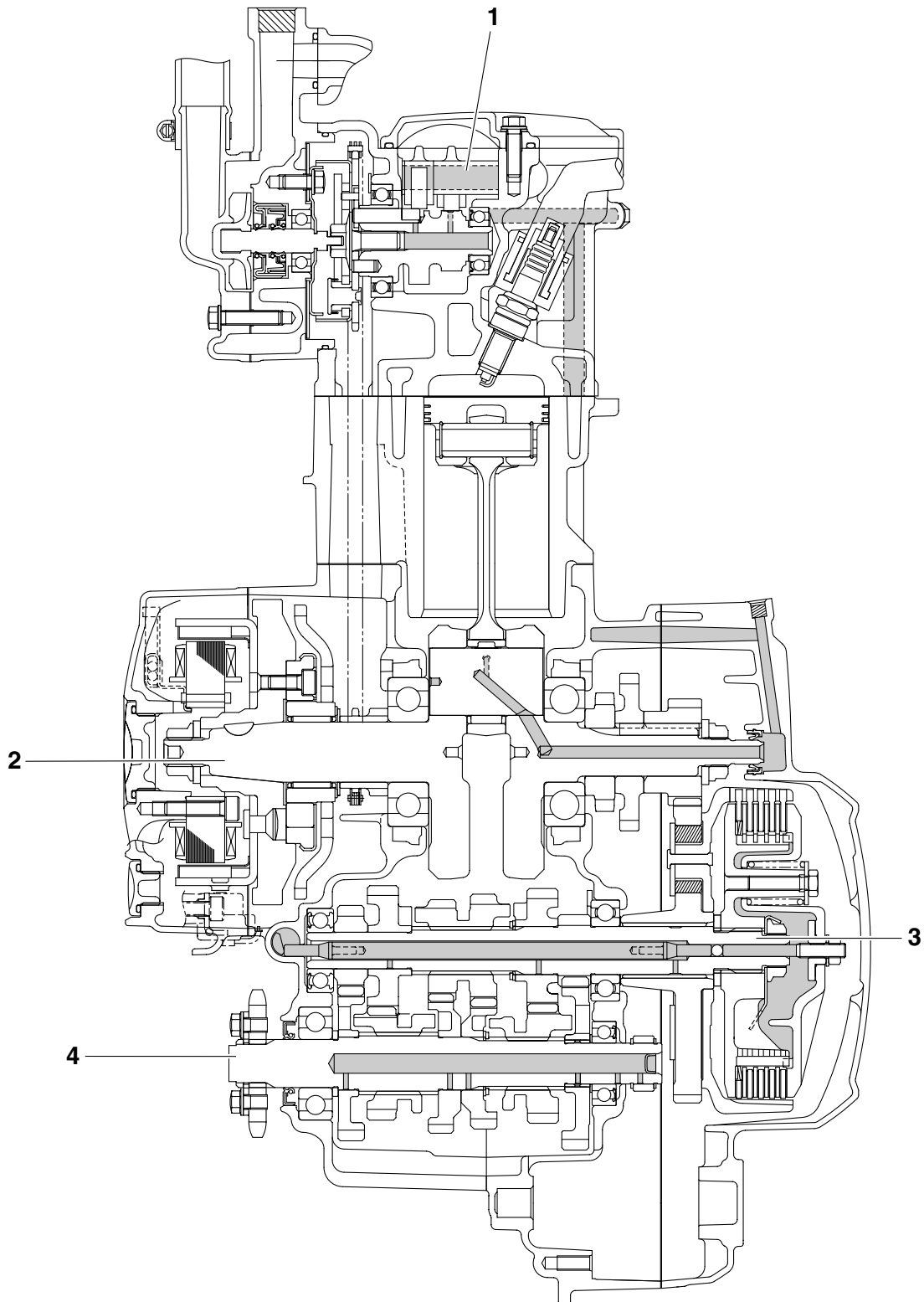
LUBRICATION DIAGRAMS



Yamaha R125 LUBRICATION SYSTEM CHART AND DIAGRAMS

1. Clutch push lever
2. Main axle
3. Drive axle
4. Crankshaft
5. Oil filter
6. Oil pump assembly
7. Oil strainer
- A. To cylinder head

Yamaha R125 LUBRICATION SYSTEM CHART AND DIAGRAMS

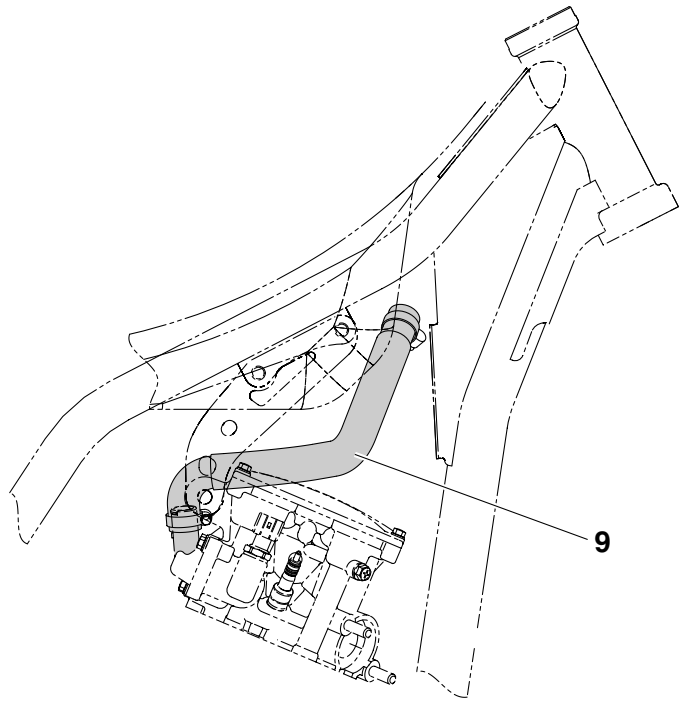
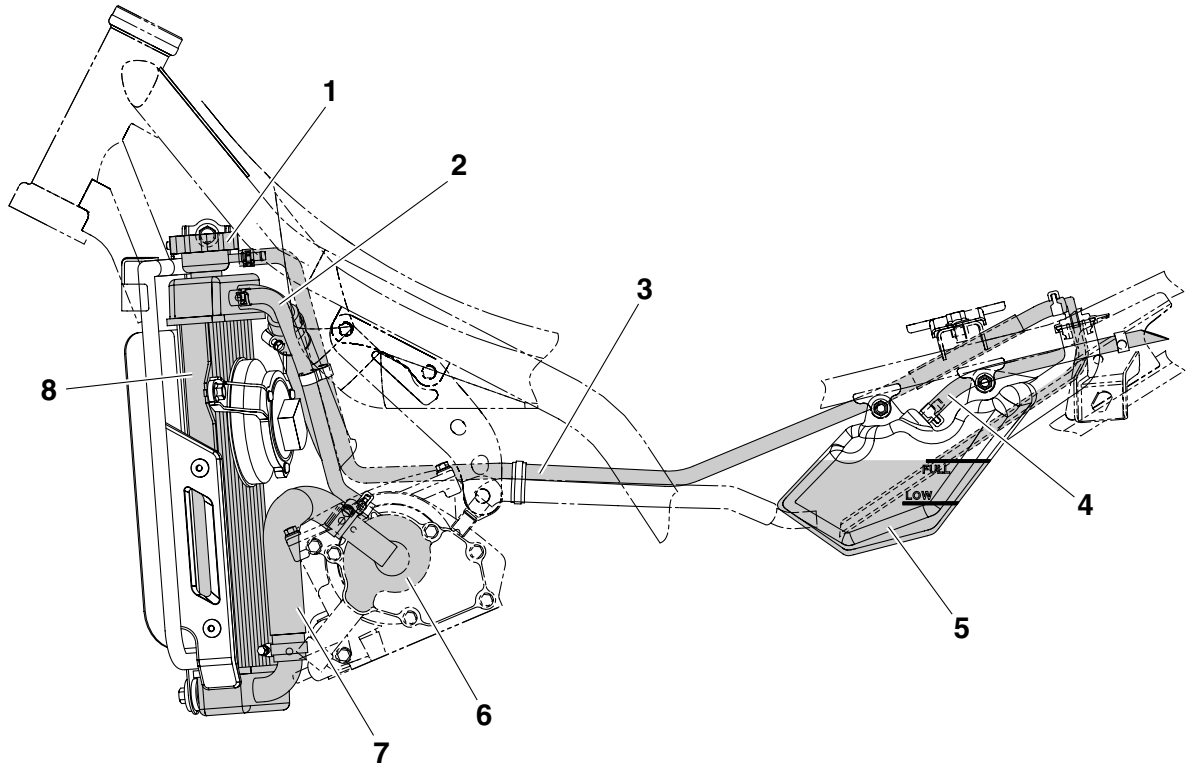


YamahaR125LCM LUBRICATION SYSTEM CHART AND DIAGRAMS

1. Camshaft
2. Crankshaft
3. Main axle
4. Drive axle

EAS20420

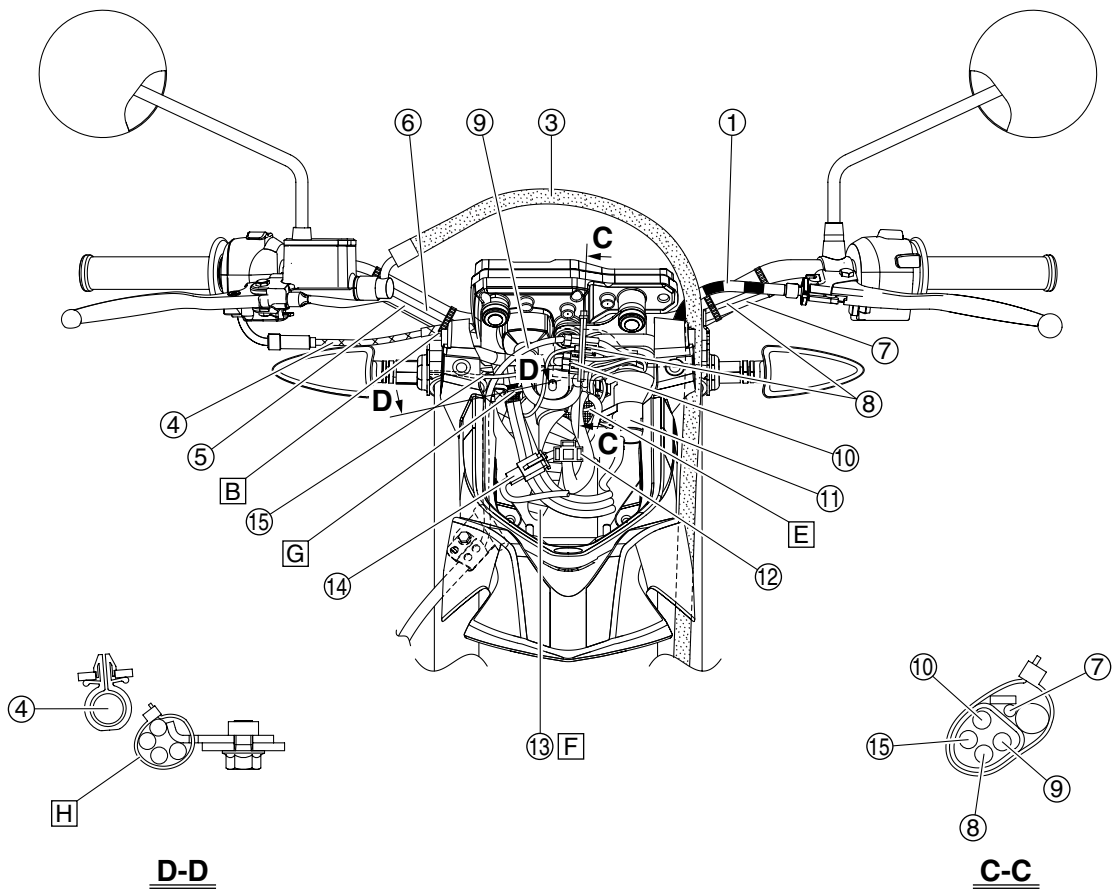
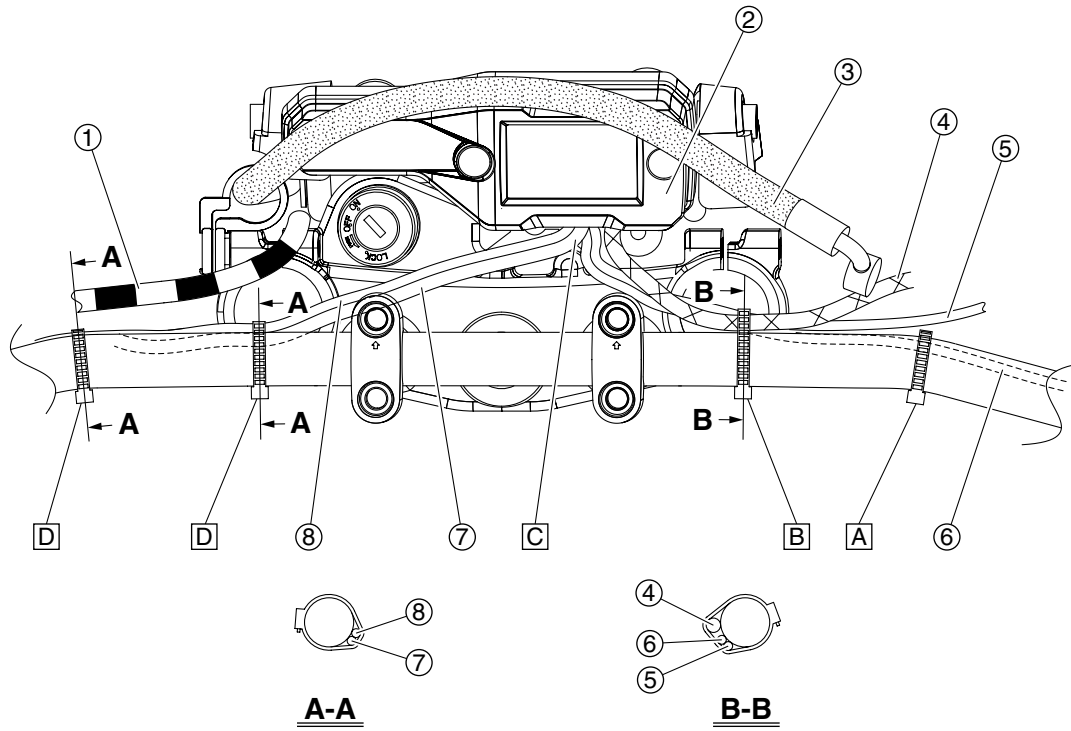
COOLING SYSTEM DIAGRAMS



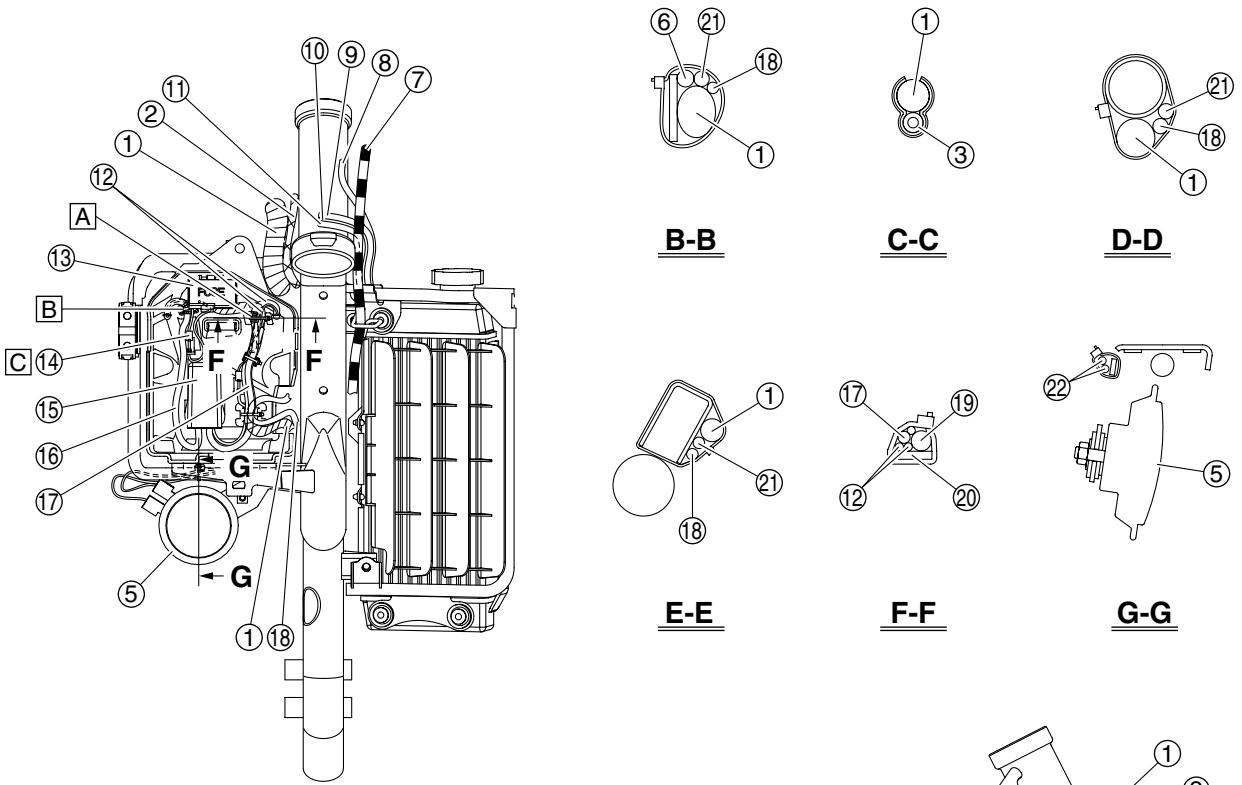
1. Radiator cap
2. Water pump breather hose
3. Coolant reservoir hose
4. Coolant reservoir breather hose
5. Coolant reservoir
6. Water pump
7. Radiator outlet hose
8. Radiator
9. Radiator inlet hose

EAS20430

CABLE ROUTING



-
1. Clutch cable
 2. Meter assembly
 3. Front brake hose
 4. Throttle cable
 5. Front brake light switch lead
 6. Right handlebar switch lead
 7. Left handlebar switch lead
 8. Clutch switch lead
 9. Speed sensor lead
 10. Front left turn signal lead
 11. Main switch
 12. Headlight coupler
 13. Wire harness
 14. Auxiliary light coupler
 15. Front right turn signal lead
- A. Fasten the front brake light switch lead with the plastic band at the bend in the handlebar.
 - B. Fasten the right handlebar switch lead and front brake light switch lead with the plastic band at the bend in the handlebar.
 - C. Route the right handlebar switch lead, left handlebar switch lead, clutch switch lead, front brake light switch lead, and throttle cable between the meter assembly and the upper bracket.
 - D. Fasten the left handlebar switch lead and clutch switch lead with the plastic bands at the bend in the handlebar.
 - E. Fasten the wire harness at the white tape with a plastic locking tie.
 - F. Route the wire harness to the rear of the front brake light switch lead, left handlebar switch lead, and right handlebar switch lead.
 - G. Fasten the left handlebar switch lead, right handlebar switch lead, clutch switch lead, and front brake light switch lead at the white tape on each lead with a plastic locking tie.
 - H. Fasten the left handlebar switch lead, right handlebar switch lead, clutch switch lead, and front brake light switch lead to the upper bracket stay with a plastic locking tie.



B-B

C-C

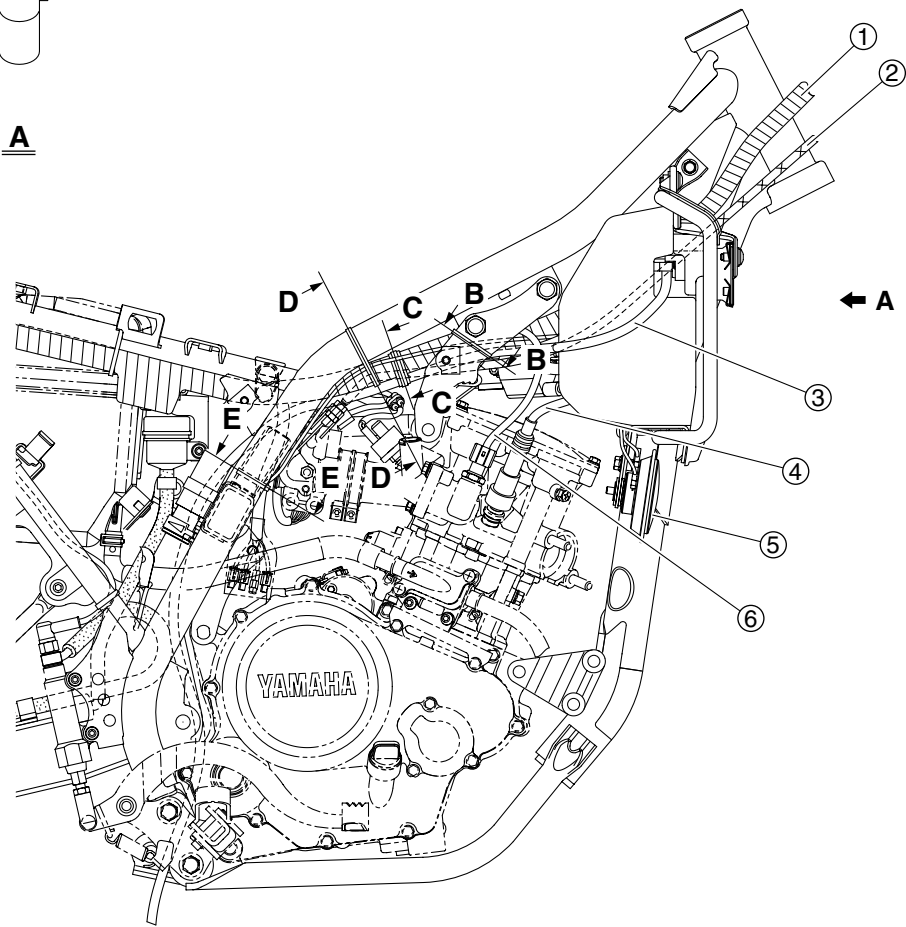
D-D

E-E

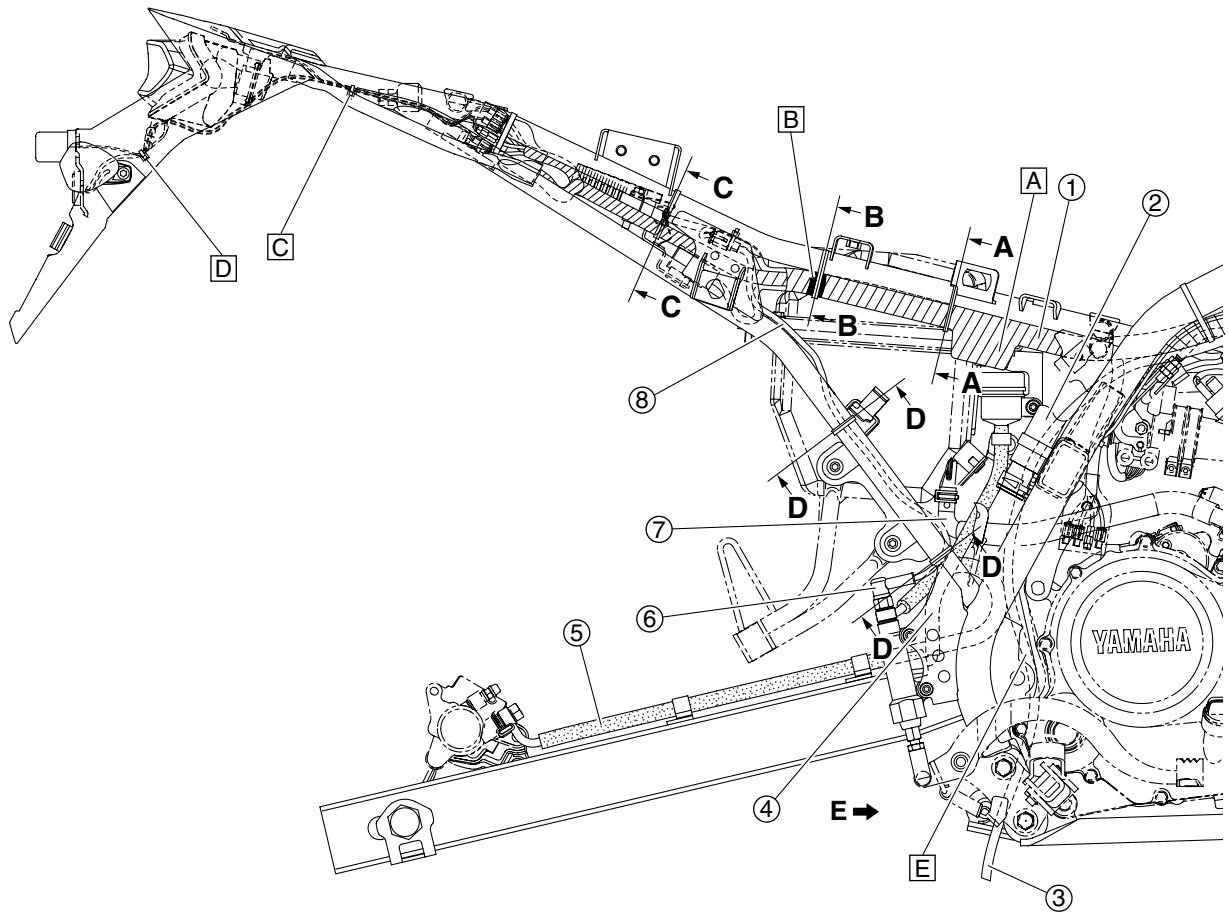
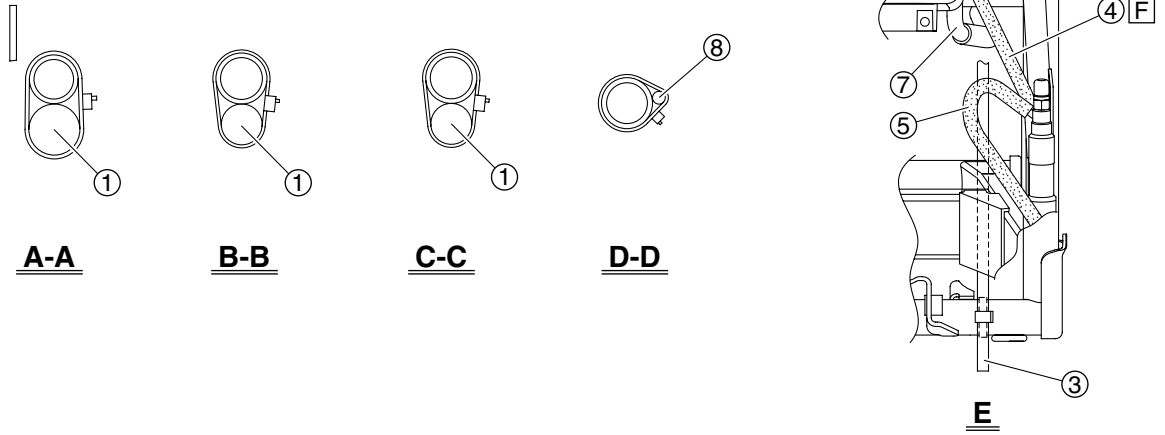
F-F

G-G

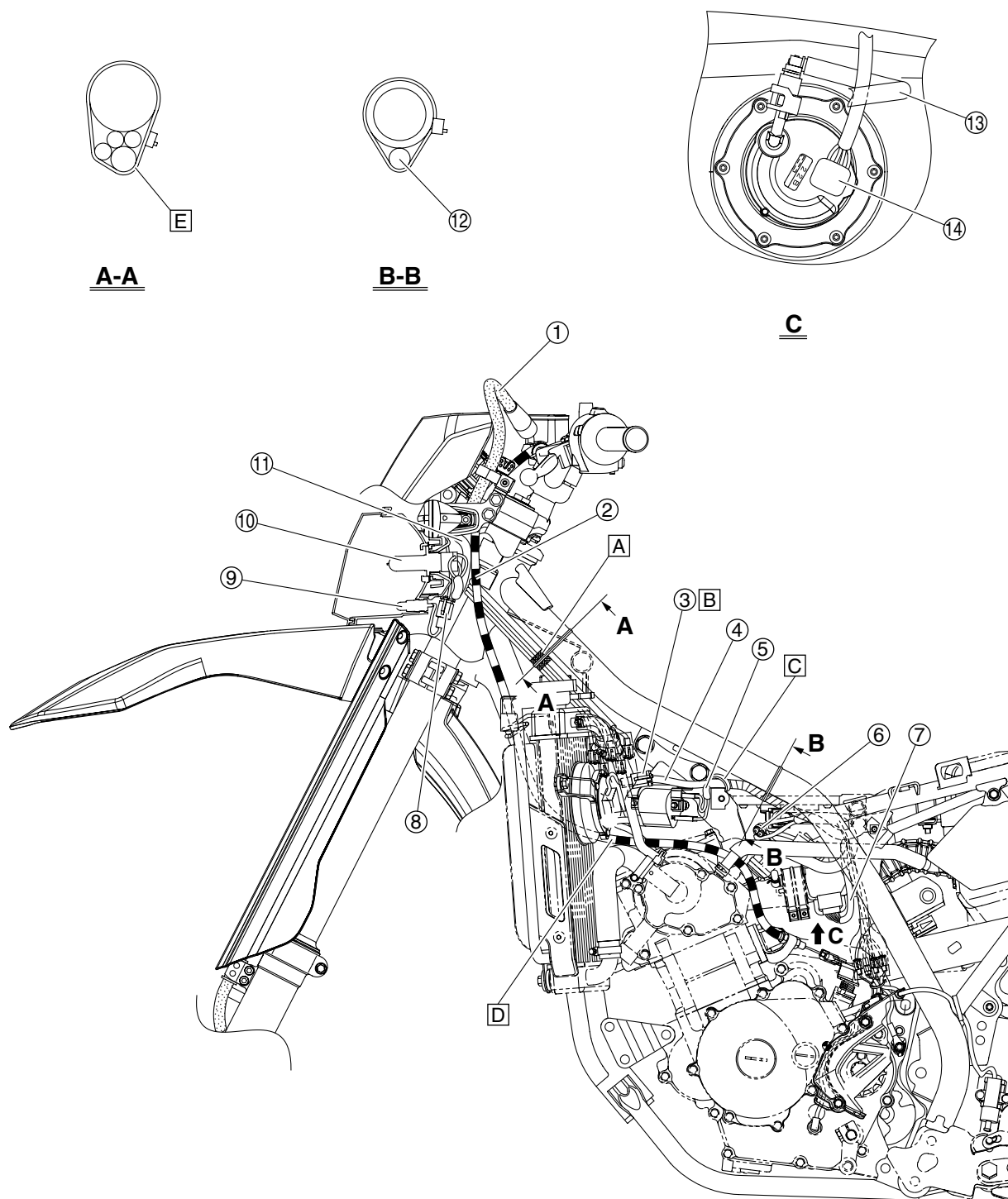
A



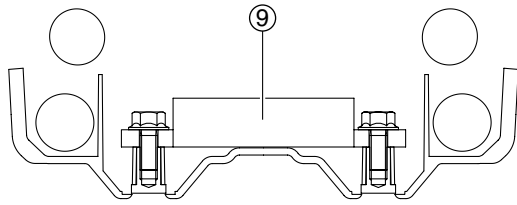
1. Wire harness
 2. Throttle cable
 3. Battery breather hose
 4. Spark plug lead
 5. Horn
 6. Coolant temperature sensor lead
 7. Clutch cable
 8. Main switch lead
 9. Right handlebar switch lead
 10. Front brake light switch lead
 11. Left handlebar switch lead
 12. Negative battery lead
 13. Fuse box
 14. Coupler (starter relay to fuse box)
 15. Starter relay
 16. Positive battery lead
 17. Starter relay lead
 18. Ground lead
 19. Fuse box lead
 20. Battery box
 21. Starter motor lead
 22. Horn leads
- A. Fasten the starter relay lead at the white tape with a plastic locking tie.
 - B. Fasten the positive battery lead at the white tape with a plastic locking tie.
 - C. Position the coupler (starter relay to fuse box) to the rear of the positive battery lead.



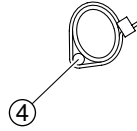
-
1. Wire harness
 2. Air filter case silencer hose
 3. Battery breather hose
 4. Brake fluid reservoir hose
 5. Rear brake hose
 6. Rear brake light switch
 7. Air induction system hose (air filter case to reed valve assembly)
 8. Rear brake light switch lead
 - A. Route the wire harness so that the diode is positioned under the harness.
 - B. Fasten the wire harness at the white tape with a plastic locking tie.
 - C. Fasten the rear left turn signal light lead, rear right turn signal light lead, license plate light lead, and tail/brake light lead with a plastic locking tie.
 - D. Fasten the rear left turn signal light lead, rear right turn signal light lead, and license plate light lead with a plastic locking tie.
 - E. Route the battery breather hose between the crankcase and the swingarm.
 - F. Route the brake fluid reservoir hose to the inside of the frame, and to the outside of the rear brake hose and air induction system hose (air filter case to reed valve assembly).



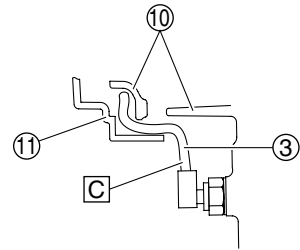
1. Front brake hose
2. Clutch cable
3. Radiator fan motor coupler
4. Radiator fan motor lead
5. Ignition coil lead
6. Fuel injector coupler
7. Throttle body sensor assembly coupler
8. Auxiliary light coupler
9. Auxiliary light bulb
10. Headlight bulb
11. Headlight lead
12. Wire harness
13. Fuel hose
14. Fuel pump coupler
- A. Fasten the left handlebar switch lead, right handlebar switch lead, main switch lead, and front brake light switch lead at the white tape on each lead with a plastic locking tie.
- B. Fasten the radiator fan motor coupler to the engine bracket (front left upper) with a plastic locking tie.
- C. Fasten the wire harness at the split in the harness to the engine bracket (front left upper) with a plastic locking tie.
- D. Route the clutch cable under the spark plug lead.
- E. Fasten the left handlebar switch lead, right handlebar switch lead, main switch lead, and front brake light switch lead with a plastic locking tie.



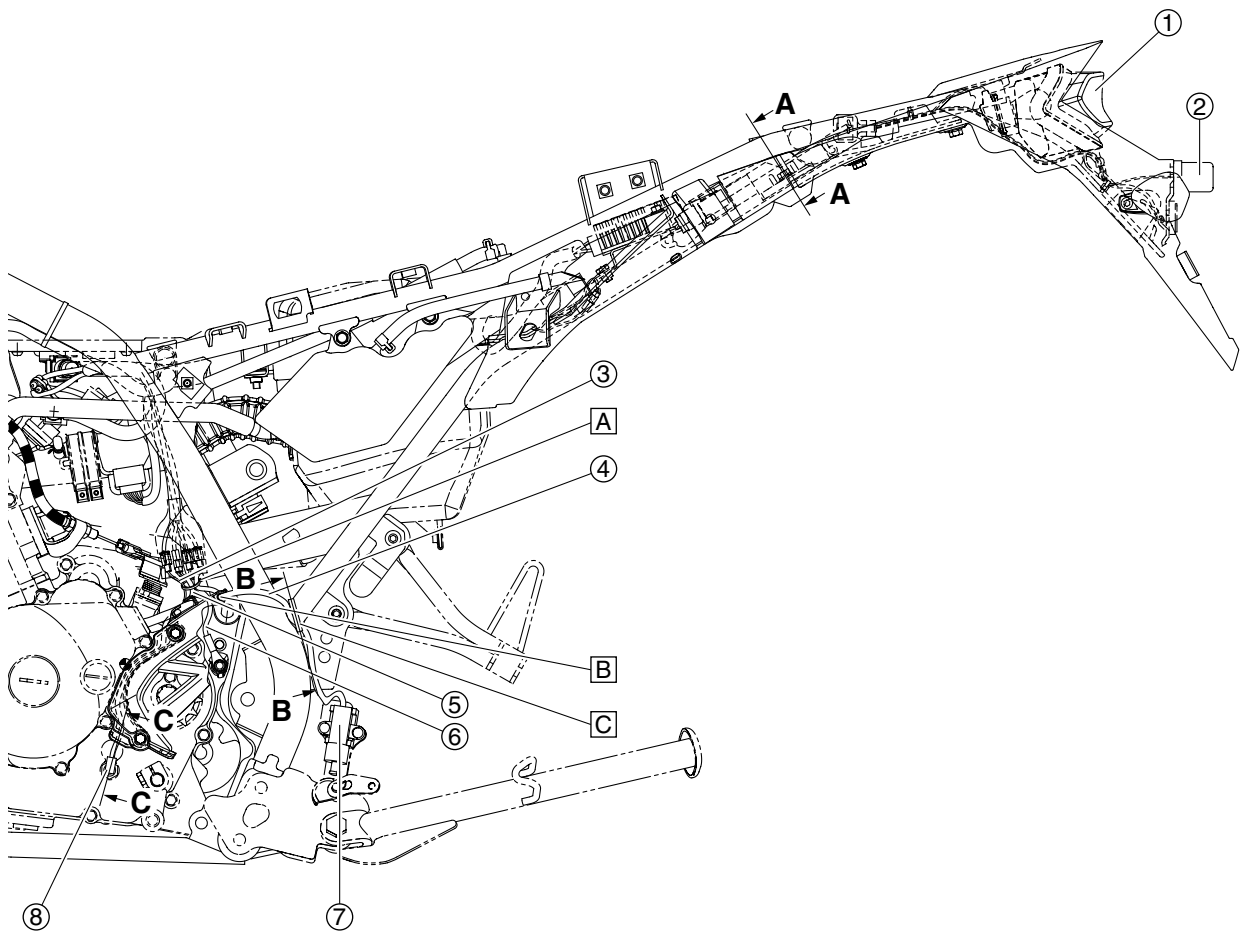
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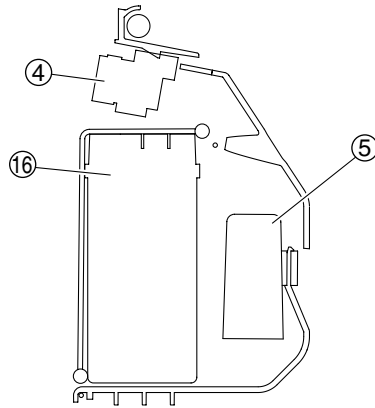
B-B



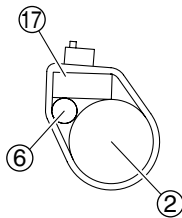
C-C



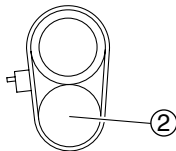
1. Tail/brake light
 2. License plate light
 3. Neutral switch lead
 4. Sidestand switch lead
 5. Crankshaft position sensor/stator coil lead
 6. Ground lead
 7. Sidestand switch
 8. Neutral switch
 9. ECU (engine control unit)
 10. Generator cover
 11. Drive sprocket cover
- A. Fasten the neutral switch lead, crankshaft position sensor/stator coil lead, sidestand switch lead, and ground lead with a plastic locking tie.
 - B. Fasten the sidestand switch lead with the holder on the drive sprocket cover.
 - C. Fasten the sidestand switch lead at the white tape to the frame with plastic locking tie.
 - D. Route the neutral switch lead between the generator cover and the drive sprocket cover.



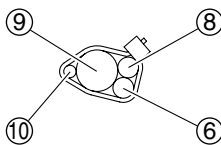
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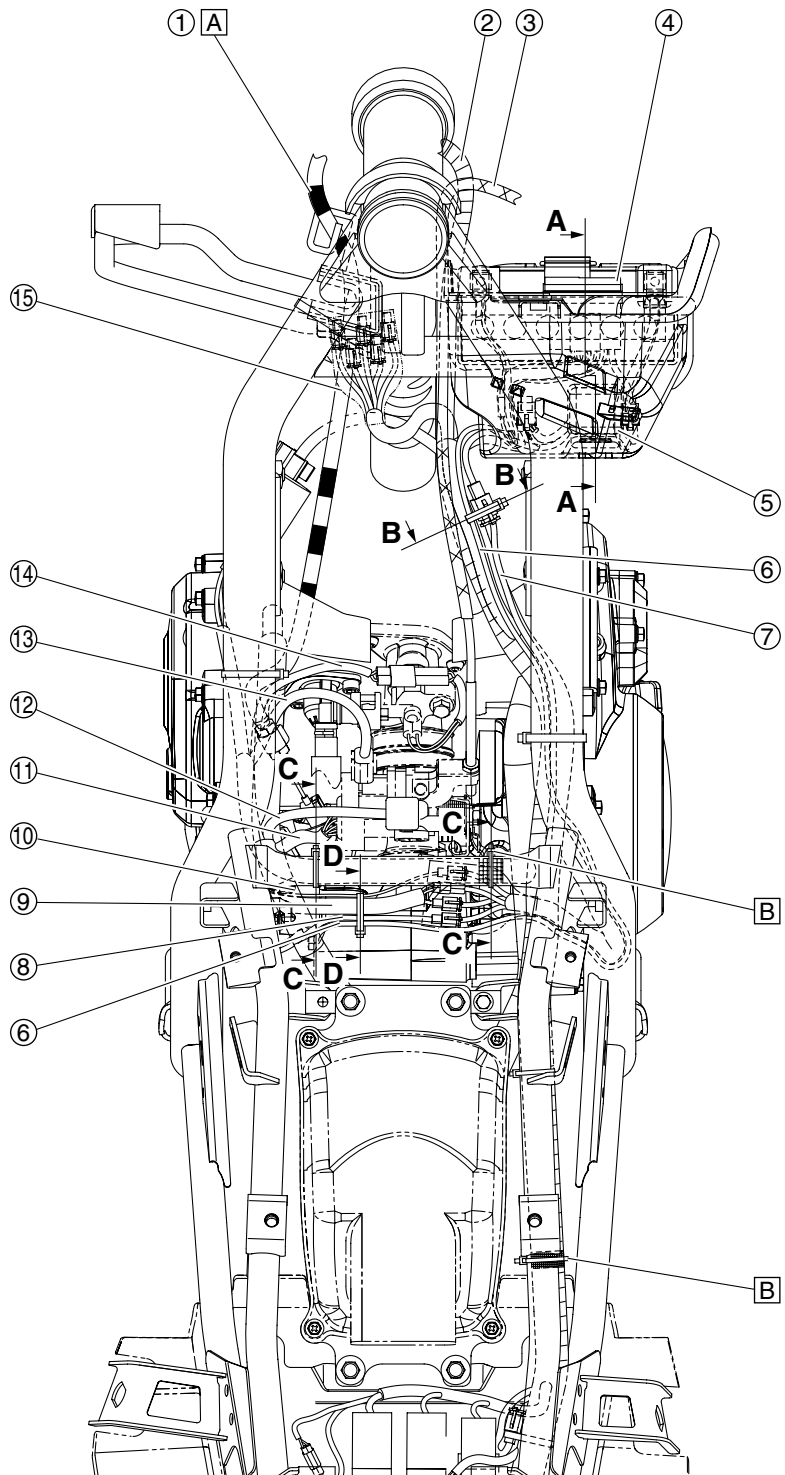
B-B



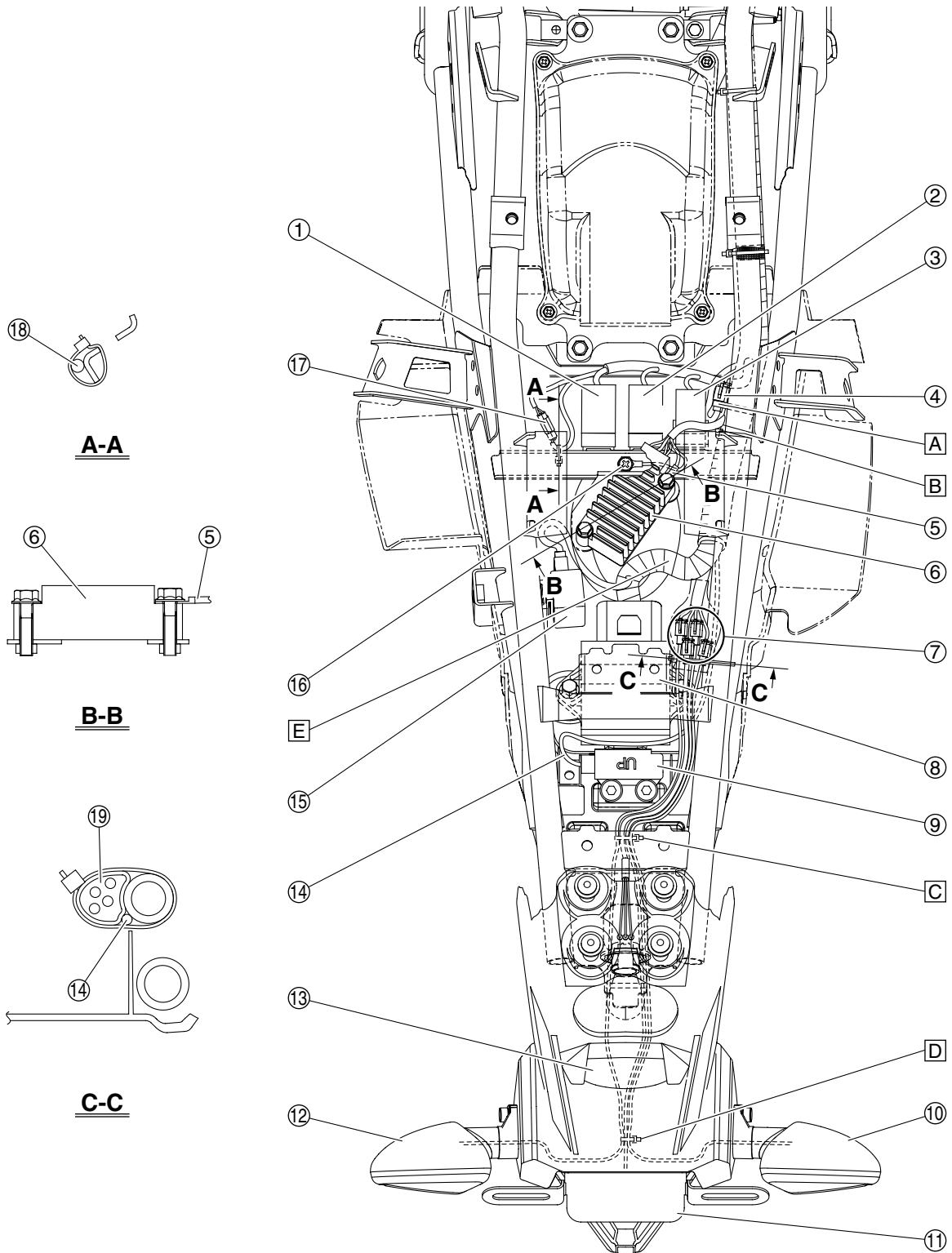
C-C



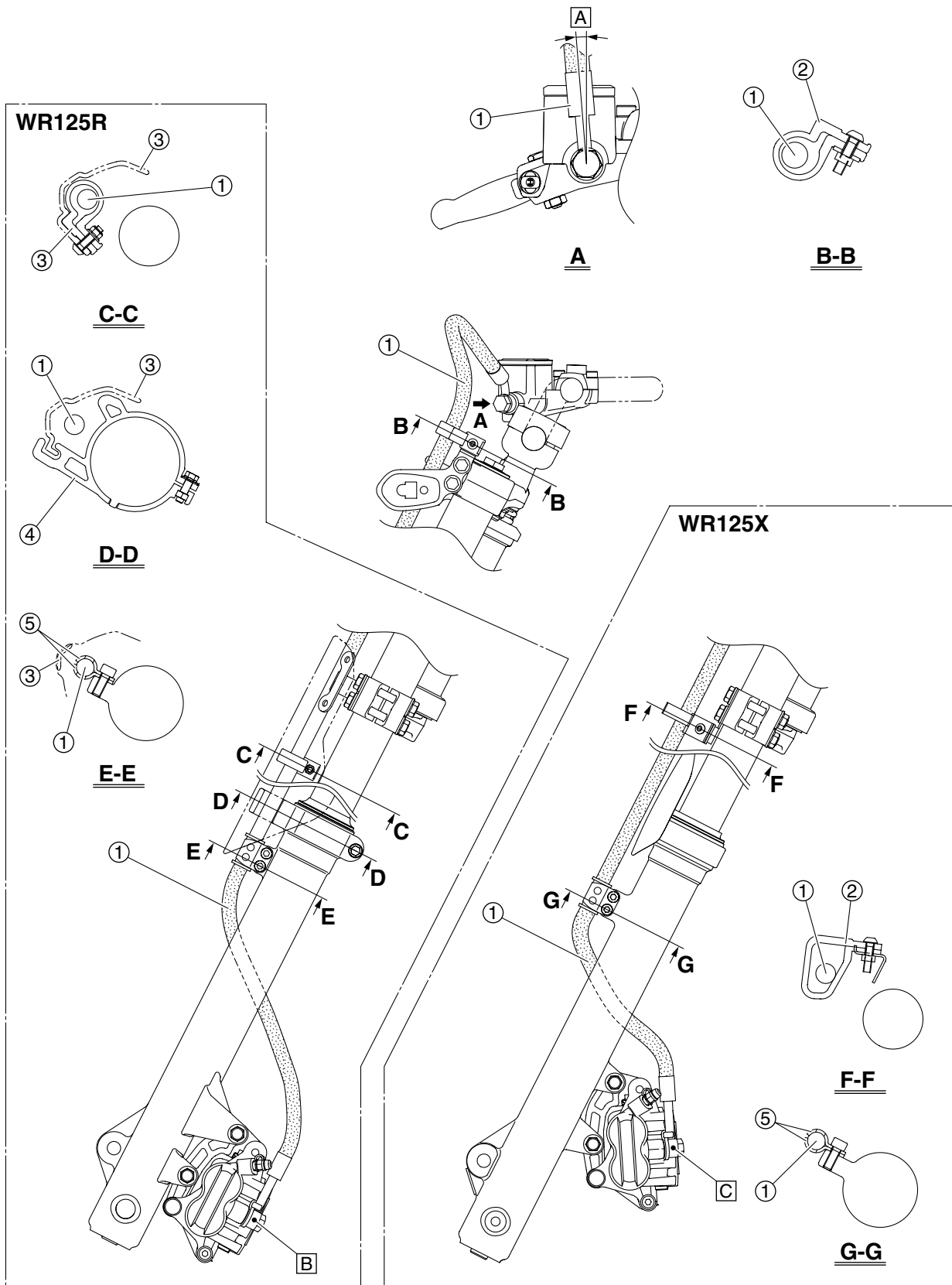
D-D



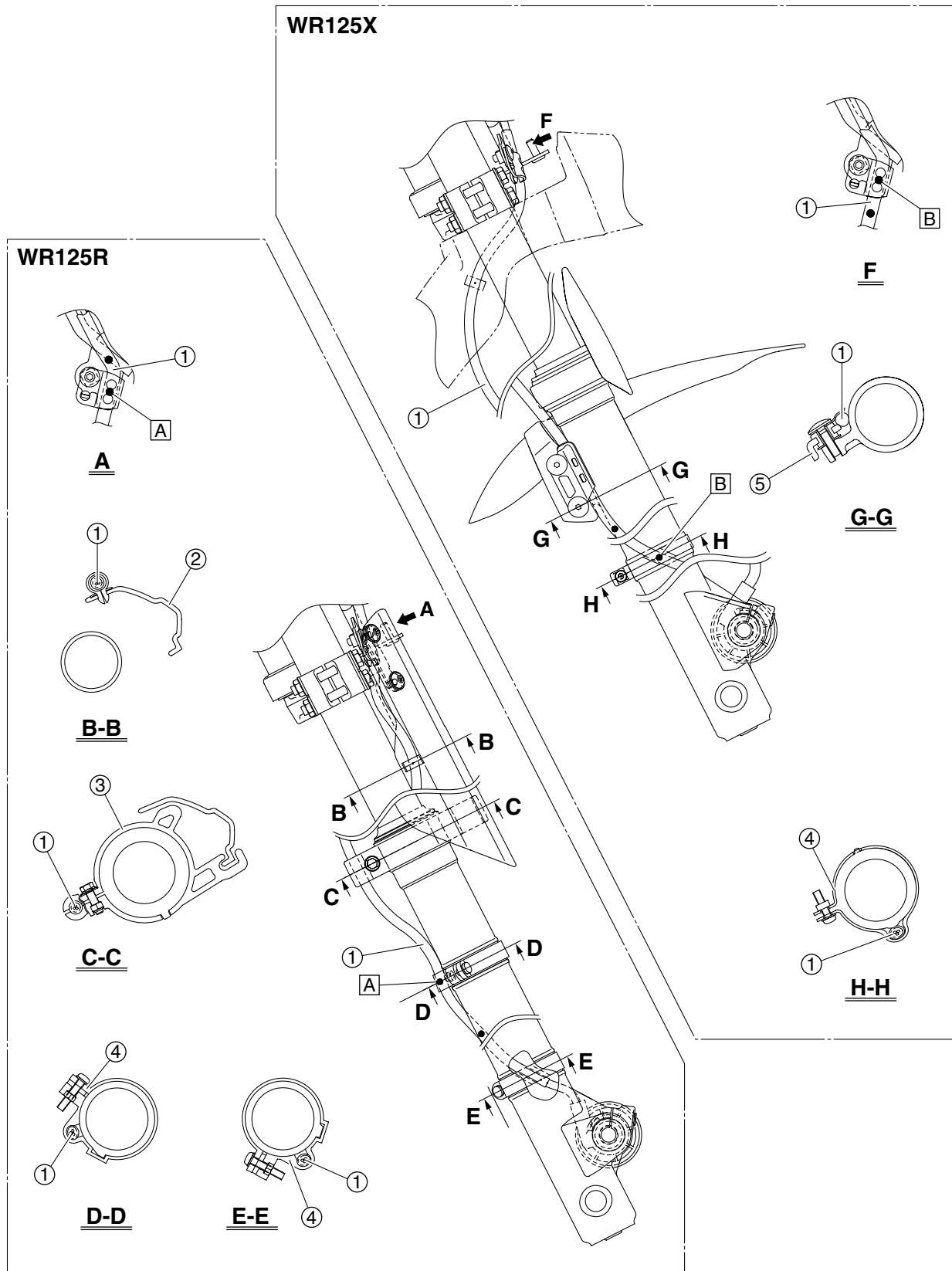
1. Clutch cable
 2. Wire harness
 3. Throttle cable
 4. Fuse box
 5. Starter relay
 6. Ground lead
 7. Starter motor lead
 8. Sidestand switch lead
 9. Crankshaft position sensor/stator coil lead
 10. Neutral switch lead
 11. Throttle body sensor assembly lead
 12. Fuel pump lead
 13. FID (fast idle solenoid) lead
 14. Fuel injector lead
 15. Couplers (left handlebar switch, right handlebar switch, main switch, and front brake light switch)
 16. Battery
 17. Starter motor coupler
- A. Route the clutch cable between the radiator and frame, and pass the cable through the cable guide.
 - B. Fasten the wire harness at the white tape with a plastic locking tie.



-
1. Headlight relay
 2. Radiator fan motor relay
 3. Starting circuit cut-off relay
 4. Rear brake light switch coupler
 5. Ground lead (short lead to the frame)
 6. Rectifier/regulator
 7. Couplers (tail/brake light, license plate light, rear left turn signal light, and rear right turn signal light)
 8. ECU (engine control unit)
 9. Lean angle sensor
 10. Rear right turn signal light
 11. License plate light
 12. Rear left turn signal light
 13. Tail/brake light
 14. Lean angle sensor lead
 15. Turn signal relay
 16. Ground lead (long lead to the frame)
 17. Self-diagnosis signal coupler
 18. Self-diagnosis signal lead
 19. Tail/brake light lead, license plate light lead, rear left turn signal light lead, and rear right turn signal light lead
- A. Fasten the rear brake light switch coupler and the leads that branch off from the wire harness with a plastic locking tie.
 - B. Route the leads that branch off from the wire harness along the frame, and then fasten them with a plastic locking tie.
 - C. Fasten the rear left turn signal light lead, rear right turn signal light lead, license plate light lead, and tail/brake light lead with a plastic locking tie.
 - D. Fasten the rear left turn signal light lead, rear right turn signal light lead, and license plate light lead with a plastic locking tie.
 - E. Route the wire harness under the rectifier/regulator bracket.



1. Front brake hose
2. Front brake hose guide
3. Front fork protector
4. Front fork protector guide
5. Front brake hose holders
 - A. 4–6°
 - B. White paint mark
 - C. Yellow paint mark



1. Speed sensor lead
 2. Front fork protector
 3. Front fork protector guide
 4. Speed sensor lead holder
 5. Front mudguard
- A. White paint mark
 - B. Yellow paint mark

PERIODIC CHECKS AND ADJUSTMENTS

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EAS20450

PERIODIC MAINTENANCE

EAS20460

INTRODUCTION

This chapter includes all information necessary to perform recommended checks and adjustments. If followed, these preventive maintenance procedures will ensure more reliable vehicle operation, a longer service life and reduce the need for costly overhaul work. This information applies to vehicles already in service as well as to new vehicles that are being prepared for sale. All service technicians should be familiar with this entire chapter.

EAU46920

PERIODIC MAINTENANCE CHART FOR THE EMISSION CONTROL SYSTEM

TIP

- **The annual checks must be performed every year, except if a kilometer-based maintenance, or for the UK, a mileage-based maintenance, is performed instead.**
- From 30000 km (17500 mi), repeat the maintenance intervals starting from 6000 km (3500 mi).
- Items marked with an asterisk should be performed by a Yamaha dealer as they require special tools, data and technical skills.

NO.	ITEM	CHECK OR MAINTENANCE JOB	ODOMETER READING					ANNUAL CHECK
			1000 km (600 mi)	6000 km (3500 mi)	12000 km (7000 mi)	18000 km (10500 mi)	24000 km (14000 mi)	
1	* Fuel line	• Check fuel hoses for cracks or damage.		√	√	√	√	√
2	Spark plug	• Check condition. • Clean and regap. • Replace.		√		√		
3	* Valves	• Check valve clearance. • Adjust.		√	√	√	√	
4	* Fuel injection	• Adjust engine idling speed.	√	√	√	√	√	√
5	* Muffler and exhaust pipe	• Check the screw clamp(s) for looseness.	√	√	√	√	√	

EAU17716

GENERAL MAINTENANCE AND LUBRICATION CHART

TIP

- **The annual checks must be performed every year, except if a kilometer-based maintenance, or for the UK, a mileage-based maintenance, is performed instead.**
- From 30000 km (17500 mi), repeat the maintenance intervals starting from 6000 km (3500 mi).
- Items marked with an asterisk should be performed by a Yamaha dealer as they require special tools, data and technical skills.

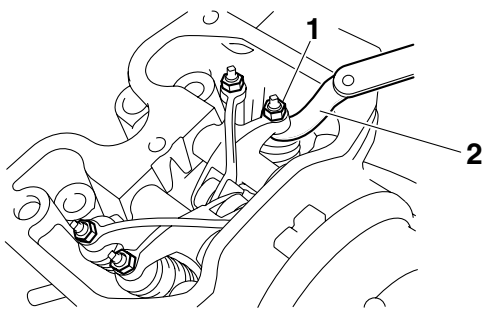
NO.	ITEM	CHECK OR MAINTENANCE JOB	ODOMETER READING					ANNUAL CHECK
			1000 km (600 mi)	6000 km (3500 mi)	12000 km (7000 mi)	18000 km (10500 mi)	24000 km (14000 mi)	
1	* Air filter element	• Clean. • Replace.		√		√		
2	* Battery	• Check electrolyte level and specific gravity. • Make sure that the breather hose is properly routed.		√	√	√	√	√
3	Clutch	• Check operation. • Adjust.	√	√	√	√	√	
4	* Front brake	• Check operation, fluid level and vehicle for fluid leakage. • Replace brake pads.	√	√	√	√	√	√
			Whenever worn to the limit					
5	* Rear brake	• Check operation, fluid level and vehicle for fluid leakage. • Replace brake pads.	√	√	√	√	√	√
			Whenever worn to the limit					

NO.	ITEM	CHECK OR MAINTENANCE JOB	ODOMETER READING					ANNUAL CHECK	
			1000 km (600 mi)	6000 km (3500 mi)	12000 km (7000 mi)	18000 km (10500 mi)	24000 km (14000 mi)		
6	* Brake hoses	<ul style="list-style-type: none"> • Check for cracks or damage. • Replace. 		√	√	√	√	√	
			Every 4 years						
7	* Wheels	<ul style="list-style-type: none"> • Check runout, spoke tightness and for damage. • Tighten spokes if necessary. 		√	√	√	√		
8	* Tires	<ul style="list-style-type: none"> • Check tread depth and for damage. • Replace if necessary. • Check air pressure. • Correct if necessary. 		√	√	√	√	√	
9	* Wheel bearings	<ul style="list-style-type: none"> • Check bearing for looseness or damage. 		√	√	√	√		
10	* Swingarm	<ul style="list-style-type: none"> • Check operation and for excessive play. • Lubricate with lithium-soap-based grease. 		√	√	√	√		
			Every 24000 km (14000 mi)						
11	Drive chain	<ul style="list-style-type: none"> • Check chain slack, alignment and condition. • Adjust and lubricate chain with a special O-ring chain lubricant thoroughly. 	Every 500 km (300 mi) and after washing the motorcycle or riding in the rain						
12	* Steering bearings	<ul style="list-style-type: none"> • Check bearing play and steering for roughness. • Lubricate with lithium-soap-based grease. 	√	√	√	√	√		
			Every 24000 km (14000 mi)						
13	* Chassis fasteners	<ul style="list-style-type: none"> • Make sure that all nuts, bolts and screws are properly tightened. 		√	√	√	√	√	
14	Brake lever pivot shaft	<ul style="list-style-type: none"> • Lubricate with silicone grease. 		√	√	√	√	√	
15	Brake pedal pivot shaft	<ul style="list-style-type: none"> • Lubricate with lithium-soap-based grease. 		√	√	√	√	√	
16	Clutch lever pivot shaft	<ul style="list-style-type: none"> • Lubricate with lithium-soap-based grease. 		√	√	√	√	√	
17	Sidestand	<ul style="list-style-type: none"> • Check operation. • Lubricate. 		√	√	√	√	√	
18	* Sidestand switch	<ul style="list-style-type: none"> • Check operation. 	√	√	√	√	√	√	
19	* Front fork	<ul style="list-style-type: none"> • Check operation and for oil leakage. 		√	√	√	√		
20	* Shock absorber assembly	<ul style="list-style-type: none"> • Check operation and shock absorber for oil leakage. 		√	√	√	√		
21	* Rear suspension relay arm and connecting arm pivoting points	<ul style="list-style-type: none"> • Check operation. • Lubricate with lithium-soap-based grease. 		√	√	√	√		
22	Engine oil	<ul style="list-style-type: none"> • Change. • Check oil level and vehicle for oil leakage. 	√	When the oil change indicator flashes [2000 km (1200 mi) after the initial 1000 km (600 mi) and every 3000 km (1800 mi) thereafter]					√
			Every 3000 km (1800 mi)						
23	Engine oil filter element	<ul style="list-style-type: none"> • Replace. 	√	√	√	√	√		
24	* Cooling system	<ul style="list-style-type: none"> • Check coolant level and vehicle for coolant leakage. • Change. 		√	√	√	√	√	
			Every 3 years						
25	* Front and rear brake switches	<ul style="list-style-type: none"> • Check operation. 	√	√	√	√	√	√	
26	Moving parts and cables	<ul style="list-style-type: none"> • Lubricate. 		√	√	√	√	√	
27	* Throttle grip housing and cable	<ul style="list-style-type: none"> • Check operation and free play. • Adjust the throttle cable free play if necessary. • Lubricate the throttle grip housing and cable. 		√	√	√	√	√	
28	* Lights, signals and switches	<ul style="list-style-type: none"> • Check operation. • Adjust headlight beam. 	√	√	√	√	√	√	

EAUM2070

TIP

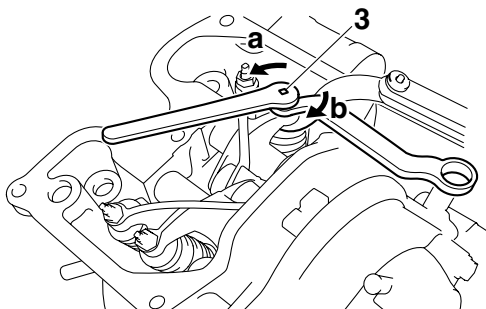
- The air filter needs more frequent service if you are riding in unusually wet or dusty areas.
 - Hydraulic brake service
 - Regularly check and, if necessary, correct the brake fluid level.
 - Every two years change the brake fluid.
 - Replace the brake hoses every four years and if cracked or damaged.
-




c. Turn the adjusting screw “3” in direction “a” or “b” until the specified valve clearance is obtained.

Direction “a”
Valve clearance is increased.
Direction “b”
Valve clearance is decreased.

 **Tappet adjusting tool**
90890-01311
Six piece tappet set
YM-A5970



d. Hold the adjusting screw to prevent it from moving and tighten the locknut to specification.

 **Valve adjusting screw locknut**
7 Nm (0.7 m·kgf, 5.1 ft·lbf)

e. Measure the valve clearance again.
f. If the valve clearance is still out of specification, repeat all of the valve clearance adjustment steps until the specified clearance is obtained.



7. Install:
• All removed parts

TIP
For installation, reverse the removal procedure.

EAS20600

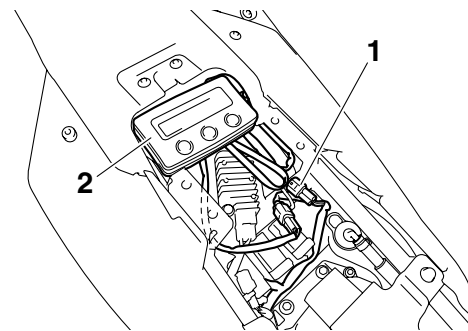
ADJUSTING THE EXHAUST GAS VOLUME

TIP

Be sure to set the CO density level to standard, and then adjust the exhaust gas volume.

1. Remove:
 - Seat
Refer to “GENERAL CHASSIS” on page 4-1.
2. Set the main switch to “OFF”.
3. Disconnect:
 - Self-diagnosis signal coupler “1”
4. Connect:
 - FI diagnostic tool “2”

 **FI diagnostic tool**
90890-03182

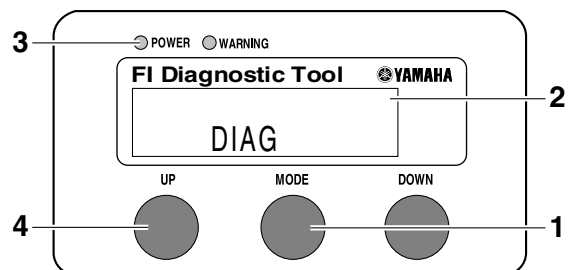


5. While pressing the “MODE” button “1”, turn the main switch to “ON”.

TIP

- “DIAG” appears on the LCD “2” of the FI diagnostic tool.
- “POWER” LED (Green) “3” comes on.

6. Press the “UP” button “4” to select the CO adjustment mode “CO” or the diagnostic mode “DIAG”.



TIP

The ignition timing is not adjustable.



4. Remove:
 - Digital tachometer
 - Timing light
5. Install:
 - Timing mark accessing screw (along with the O-ring **New**)

EAS20710

MEASURING THE COMPRESSION PRESSURE

TIP

Insufficient compression pressure will result in a loss of performance.

1. Measure:
 - Valve clearance
Out of specification → Adjust.
Refer to “ADJUSTING THE VALVE CLEARANCE” on page 3-4.
2. Start the engine, warm it up for several minutes, and then turn it off.
3. Disconnect:
 - Spark plug cap
4. Remove:
 - Spark plug

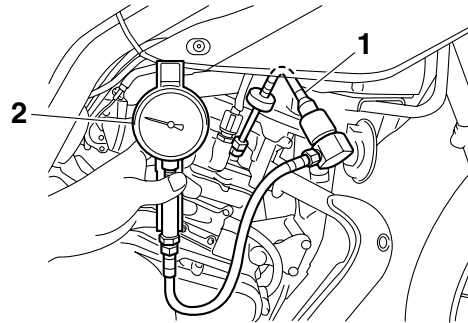
ECA13330

NOTICE


Before removing the spark plug, blow away any dirt accumulated in the spark plug well with compressed air to prevent it from falling into the cylinder.

5. Install:
 - Extension “1”
 - Compression gauge “2”

	<p>Extension 90890-04082</p> <p>Compression gauge 90890-03081</p> <p>Engine compression tester YU-33223</p>
---	--



6. Measure:
 - Compression pressure
Out of specification → Refer to steps (c) and (d).

	<p>Standard compression pressure (at sea level) 550 kPa/600 r/min (5.5 kgf/cm²/600 r/min, 78.2 psi/600 r/min)</p> <p>Minimum–maximum 480–620 kPa (4.8–6.2 kgf/cm², 68.3–88.2 psi)</p>
---	---

- a. Set the main switch to “ON”.
- b. With the throttle wide open, crank the engine until the reading on the compression gauge stabilizes.
- c. If the compression pressure is above the maximum specification, check the cylinder head, valve surfaces and piston crown for carbon deposits.
Carbon deposits → Eliminate.
- d. If the compression pressure is below the minimum specification, pour a teaspoonful of engine oil into the spark plug bore and measure again.
Refer to the following table.


Compression pressure (with oil applied into the cylinder)	
Reading	Diagnosis
Higher than without oil	Piston ring(s) wear or damage → Repair.
Same as without oil	Piston, valves, cylinder head gasket or piston ring(s) possibly defective → Repair.



7. Remove:
 - Extension
 - Compression gauge

8. Install:

- Spark plug



Spark plug
13 Nm (1.3 m·kgf, 9.4 ft·lbf)

9. Connect:

- Spark plug cap

EAS26920

CHECKING THE ENGINE OIL LEVEL

- Stand the vehicle on a level surface.

TIP

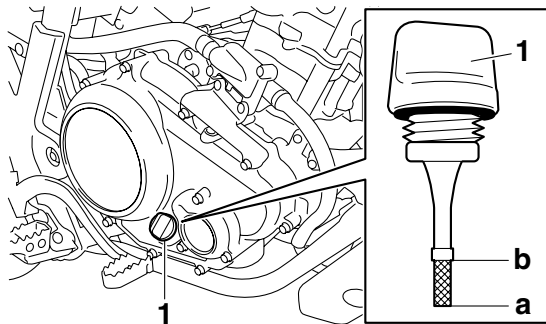
- Place the vehicle on a suitable stand.
 - Make sure the vehicle is upright.
- Start the engine, warm it up for several minutes, and then turn it off.
 - Check:
 - Engine oil level


The engine oil level should be between the minimum level mark “a” and maximum level mark “b”.

Below the minimum level mark → Add the recommended engine oil to the proper level.

TIP

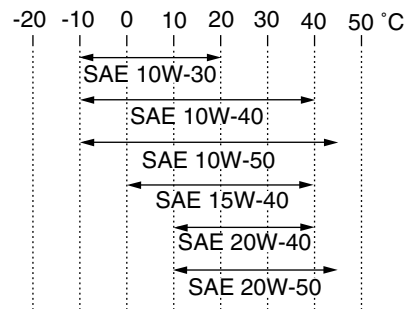
- Before checking the engine oil level, wait a few minutes until the oil has settled.
- Do not screw the engine oil filler cap (dipstick) “1” in when checking the oil level.





Type
SAE 10W-30, SAE 10W-40, SAE 15W-40, SAE 20W-40 or SAE 20W-50

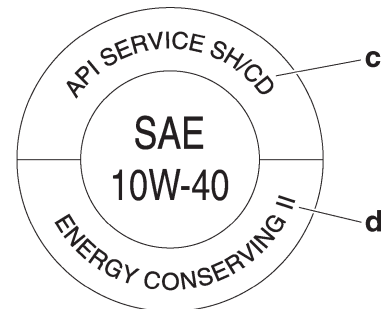
Recommended engine oil grade
API service SG type or higher, JASO standard MA



ECA22B1020

NOTICE

- Engine oil also lubricates the clutch and the wrong oil types or additives could cause clutch slippage. Therefore, do not add any chemical additives or use engine oils with a grade of “CD” “c” or higher and do not use oils labeled “ENERGY CONSERVING II” “d”.
- Do not allow foreign materials to enter the crankcase.



- Start the engine, warm it up for several minutes, and then turn it off.
- Check the engine oil level again.

TIP

Before checking the engine oil level, wait a few minutes until the oil has settled.

EAS20810

CHANGING THE ENGINE OIL

- Start the engine, warm it up for several minutes, and then turn it off.
- Place a container under the engine oil drain plug.
- Remove:
 - Engine oil filler cap (dipstick) “1”
 - Engine oil drain plug “2”
 - O-ring “3”
 - Spring “4”
 - Engine oil strainer “5”

- d. Start the engine after solving the problem(s) and check the engine oil pressure again.
- e. Tighten the oil check bolt to specification.

	Oil check bolt 7 Nm (0.7 m·kgf, 5.1 ft·lbf)
---	---

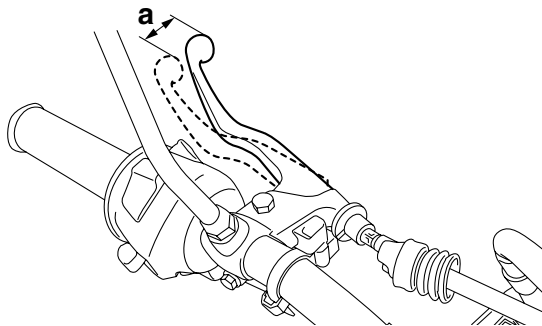


EAS20870

ADJUSTING THE CLUTCH CABLE FREE PLAY

- 1. Check:
 - Clutch cable free play “a”
Out of specification → Adjust.

	Clutch lever free play 10.0–15.0 mm (0.39–0.59 in)
---	--



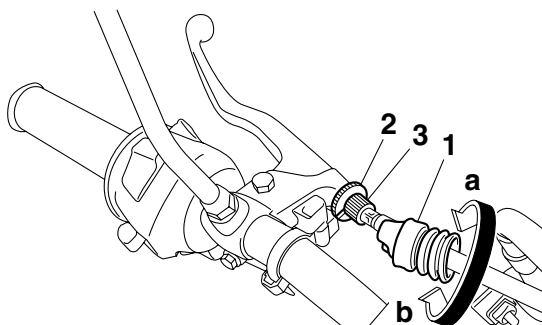
- 2. Adjust:
 - Clutch cable free play



Handlebar end

- a. Pull back the rubber cover “1”.
- b. Loosen the locknut “2”.
- c. Turn the adjusting bolt “3” in direction “a” or “b” until the specified clutch cable free play is obtained.

Direction “a” Clutch cable free play is increased.	Direction “b” Clutch cable free play is decreased.
--	--



- d. Tighten the locknut.
- e. Place the rubber cover in its original position.

TIP

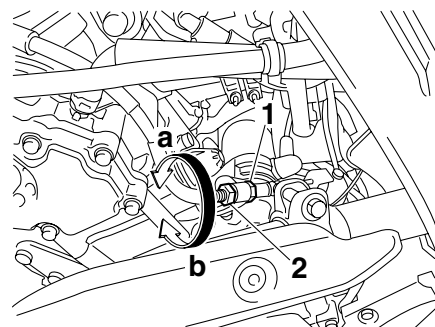
If the specified clutch cable free play cannot be obtained on the handlebar end of the cable, use the adjusting nut on the engine end.




Engine end

- a. Loosen the locknut “1”.
- b. Turn the adjusting nut “2” in direction “a” or “b” until the specified clutch cable free play is obtained.

Direction “a” Clutch cable free play is increased.	Direction “b” Clutch cable free play is decreased.
--	--



- c. Tighten the locknut.

	Locknut 7 Nm (0.7 m·kgf, 5.1 ft·lbf)
---	--

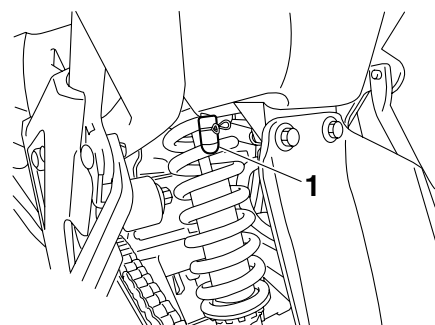


EAS20921

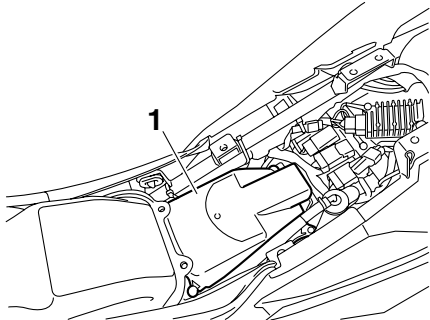
CLEANING THE AIR FILTER ELEMENT

TIP

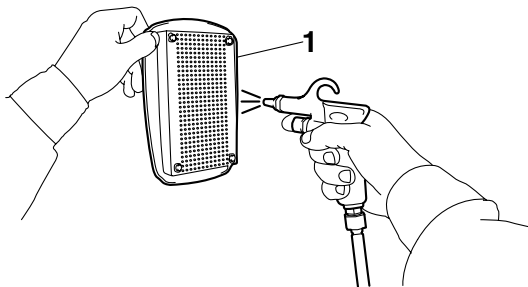
There is a check hose “1” at the bottom of the air filter case. If dust and/or water collects in this hose, clean the air filter element and air filter case.



1. Remove:
 - Seat
 - Seat bracket
 Refer to “GENERAL CHASSIS” on page 4-1.
2. Remove:
 - Air filter case cover “1”
 - Air filter element



3. Clean:
 - Air filter element “1”
 Apply compressed air to the outer surface of the air filter element.



4. Check:
 - Air filter element
 Damage → Replace.
5. Install:
 - Air filter element
 - Air filter case cover
 (along with the gaskets)

ECA22B1003

NOTICE

Never operate the engine without the air filter element installed. Unfiltered air will cause rapid wear of engine parts and may damage the engine. Operating the engine without the air filter element will also affect throttle body tuning, leading to poor engine performance and possible overheating.

TIP

Make sure the air filter element is properly installed in the air filter case.

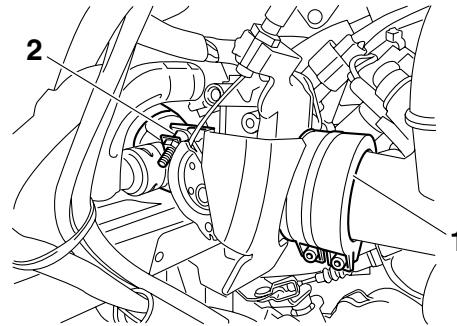
6. Install:
 - Seat bracket

- Seat
- Refer to “GENERAL CHASSIS” on page 4-1.

EAS22B1003

CHECKING THE THROTTLE BODY JOINT AND AIR FILTER CASE JOINT

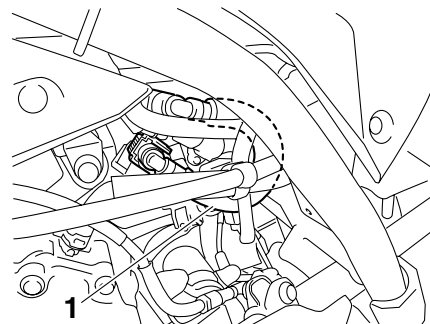
1. Check:
 - Throttle body joint “1”
 - Air filter case joint “2”
 Cracks/damage → Replace.



EAS21030

CHECKING THE FUEL LINE

1. Check:
 - Fuel hose “1”
 Cracks/damage → Replace.
 Loose connection → Connect properly.



EAS21050

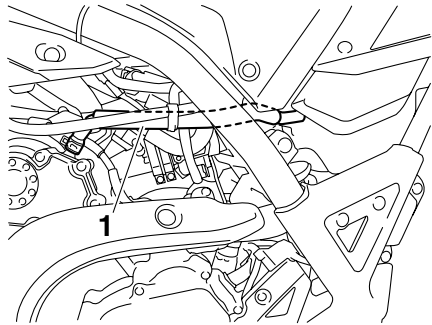
CHECKING THE CYLINDER HEAD BREATHER HOSE

1. Check:
 - Cylinder head breather hose “1”
 Cracks/damage → Replace.
 Loose connection → Connect properly.

ECA14920

NOTICE

Make sure the cylinder head breather hose is routed correctly.



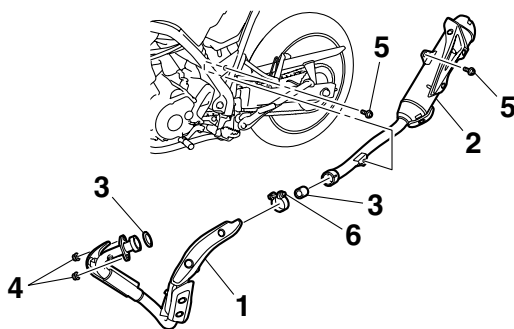
EAS21080

CHECKING THE EXHAUST SYSTEM

1. Check:
 - Exhaust pipe "1"
 - Muffler "2"
 - Cracks/damage → Replace.
 - Gaskets "3"
 - Exhaust gas leaks → Replace.
2. Check:
 - Tightening torques
 - Exhaust pipe nuts "4"
 - Muffler bolts "5"
 - Muffler clamp bolt "6"



Exhaust pipe nut
20 Nm (2.0 m·kgf, 14 ft·lbf)
Muffler bolt
27 Nm (2.7 m·kgf, 19 ft·lbf)
Muffler clamp bolt
18 Nm (1.8 m·kgf, 13 ft·lbf)



EAS21110

CHECKING THE COOLANT LEVEL

1. Stand the vehicle on a level surface.

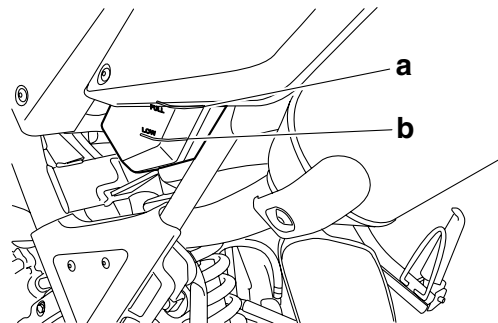
TIP

- Place the vehicle on a suitable stand.
- Make sure the vehicle is upright.

2. Check:

- Coolant level
- The coolant level should be between the maximum level mark "a" and minimum level mark "b".

Below the minimum level mark → Add the recommended coolant to the proper level.



ECA22B1004

NOTICE

- Adding water instead of coolant lowers the antifreeze content of the coolant. If water is used instead of coolant, check and, if necessary, correct the antifreeze concentration of the coolant.
- Use only distilled water. However, if distilled water is not available, soft water may be used.

3. Start the engine, warm it up for several minutes, and then turn it off.

4. Check:
 - Coolant level

TIP

Before checking the coolant level, wait a few minutes until it settles.

EAS21120

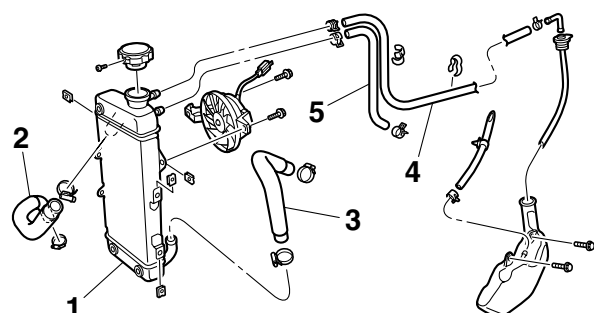
CHECKING THE COOLING SYSTEM

1. Remove:

- Fuel tank cover assembly
- Refer to "GENERAL CHASSIS" on page 4-1.

2. Check:

- Radiator "1"
 - Radiator inlet hose "2"
 - Radiator outlet hose "3"
 - Coolant reservoir hose "4"
 - Water pump breather hose "5"
- Cracks/damage → Replace.
- Refer to "RADIATOR" on page 6-1.

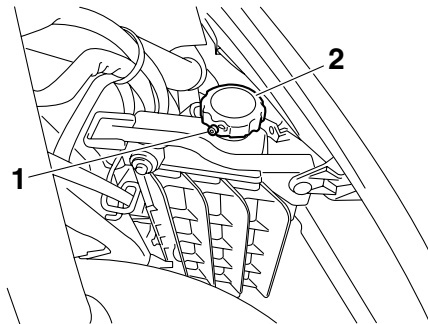


3. Install:
 - Fuel tank cover assembly
 Refer to "GENERAL CHASSIS" on page 4-1.

EAS21130

CHANGING THE COOLANT

1. Remove:
 - Seat
 - Left rear side cover
 Refer to "GENERAL CHASSIS" on page 4-1.
2. Remove:
 - Radiator cap lock bolt "1"
 - Radiator cap "2"



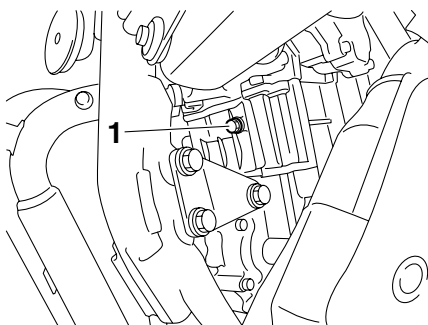
EWA13030

WARNING

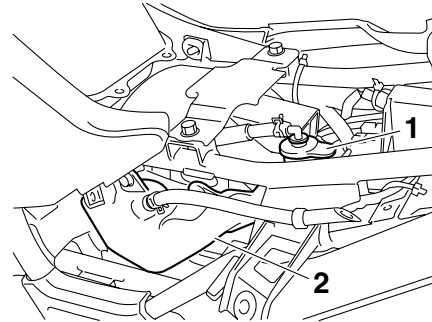
A hot radiator is under pressure. Therefore, do not remove the radiator cap when the engine is hot. Scalding hot fluid and steam may be blown out, which could cause serious injury. When the engine has cooled, open the radiator cap as follows:

Place a thick rag or a towel over the radiator cap and slowly turn the radiator cap counterclockwise toward the detent to allow any residual pressure to escape. When the hissing sound has stopped, press down on the radiator cap and turn it counterclockwise to remove.

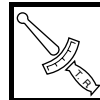
3. Remove:
 - Coolant drain bolt "1" (along with the copper washer)



4. Drain:
 - Coolant (from the engine and radiator)
5. Remove:
 - Coolant reservoir cap "1"
 - Coolant reservoir "2"

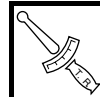


6. Drain:
 - Coolant (from the coolant reservoir)
7. Install:
 - Coolant reservoir



Coolant reservoir bolt
7 Nm (0.7 m·kgf, 5.1 ft·lbf)

8. Install:
 - Coolant drain bolt (along with the copper washer **New**)



Coolant drain bolt
7 Nm (0.7 m·kgf, 5.1 ft·lbf)

9. Fill:
 - Cooling system (with the specified amount of the recommended coolant)



Recommended antifreeze
High-quality ethylene glycol antifreeze containing corrosion inhibitors for aluminum engines
Mixing ratio
1:1 (antifreeze:water)
Radiator capacity (including all routes)
1.10 L (1.16 US qt, 0.97 Imp.qt)
Coolant reservoir capacity (up to the maximum level mark)
0.25 L (0.26 US qt, 0.22 Imp.qt)

Handling notes for coolant

Coolant is potentially harmful and should be handled with special care.

EWA13040

WARNING

- If coolant splashes in your eyes, thoroughly wash them with water and consult a doctor.
- If coolant splashes on your clothes, quickly wash it away with water and then with soap and water.
- If coolant is swallowed, induce vomiting and get immediate medical attention.

ECA22B1005

NOTICE

- Adding water instead of coolant lowers the antifreeze content of the coolant. If water is used instead of coolant, check and, if necessary, correct the antifreeze concentration of the coolant.
- Use only distilled water. However, if distilled water is not available, soft water may be used.
- If coolant comes into contact with painted surfaces, immediately wash them with water.
- Do not mix different types of antifreeze.

10. Install:

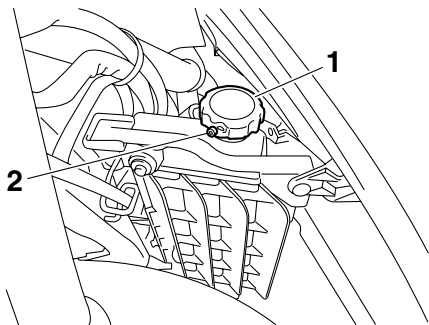
- Radiator cap "1"
- Radiator cap lock bolt "2"



Radiator cap lock bolt
1 Nm (0.1 m-kgf, 0.7 ft-lbf)

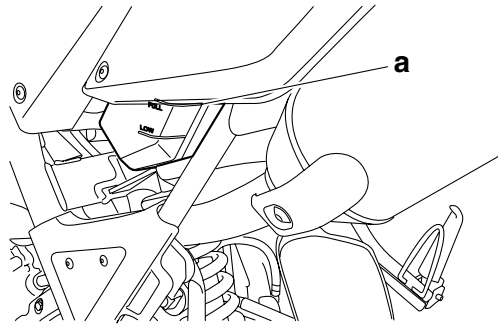
TIP

Install the radiator cap so that the lock bolt faces forward as shown in the illustration.



11. Fill:

- Coolant reservoir
(with the recommended coolant to the maximum level mark "a")



12. Install:

- Coolant reservoir cap

13. Start the engine, warm it up for several minutes, and then turn it off.

14. Check:

- Coolant level

Refer to "CHECKING THE COOLANT LEVEL" on page 3-14.

TIP

Before checking the coolant level, wait a few minutes until the coolant has settled.

15. Install:

- Left rear side cover
- Seat

Refer to "GENERAL CHASSIS" on page 4-1.


EAS21140

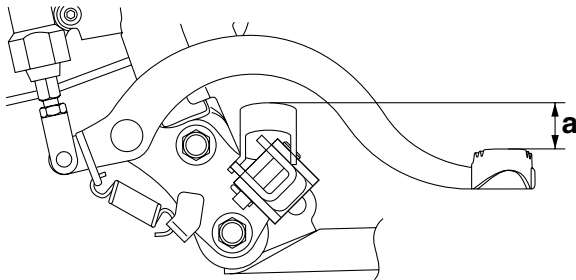
CHASSIS

EAS21200

ADJUSTING THE REAR DISC BRAKE

1. Check:
 - Brake pedal position
(distance “a” from the top of the rider footrest to the top of the brake pedal)
Out of specification → Adjust.

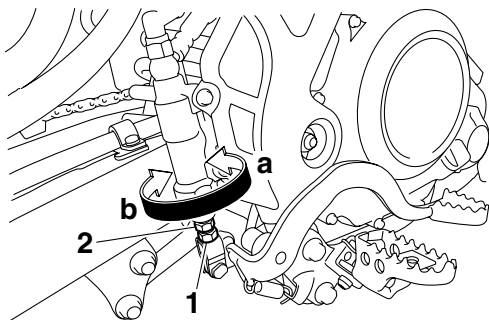
	Brake pedal position 12.0 mm (0.47 in)
---	--




2. Adjust:
 - Brake pedal position

- a. Loosen the locknut “1”.
- b. Turn the adjusting bolt “2” in direction “a” or “b” until the specified brake pedal position is obtained.

Direction “a” Brake pedal is raised.
Direction “b” Brake pedal is lowered.



- c. Tighten the locknut “1” to specification.

	Locknut 17 Nm (1.7 m·kgf, 12 ft·lbf)
---	--

EWA22B1013

WARNING

A soft or spongy feeling in the brake pedal can indicate the presence of air in the brake system. Before the vehicle is operated, the air must be removed by bleeding the brake system. Air in the brake system will considerably reduce braking performance.

ECA13510

NOTICE

After adjusting the brake pedal position, make sure there is no brake drag.

EAS21240

CHECKING THE BRAKE FLUID LEVEL

1. Stand the vehicle on a level surface.

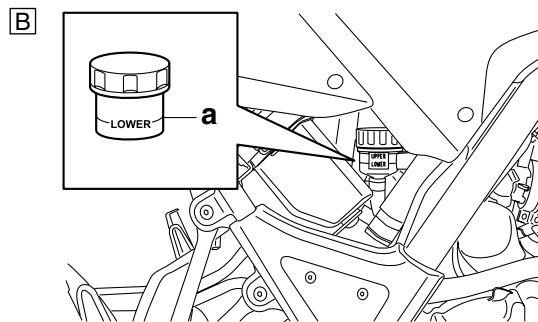
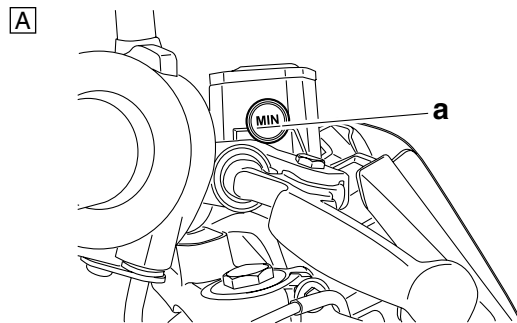
TIP

- Place the vehicle on a suitable stand.
- Make sure the vehicle is upright.

2. Check:

- Brake fluid level
Below the minimum level mark “a” → Add the recommended brake fluid to the proper level.

	Recommended fluid DOT 4
---	-----------------------------------



- A. Front brake
B. Rear brake

EWA22B1014

WARNING

- Use only the designated brake fluid. Other brake fluids may cause the rubber seals to deteriorate, causing leakage and poor brake performance.
- Refill with the same type of brake fluid that is already in the system. Mixing brake fluids may result in a harmful chemical reaction, leading to poor brake performance.
- When refilling, be careful that water does not enter the brake master cylinder reservoir or brake fluid reservoir. Water will significantly lower the boiling point of the brake fluid and could cause vapor lock.

ECA13540

NOTICE

Brake fluid may damage painted surfaces and plastic parts. Therefore, always clean up any spilled brake fluid immediately.

TIP

In order to ensure a correct reading of the brake fluid level, make sure the tops of the brake master cylinder reservoir and brake fluid reservoir are horizontal.

EAS21250

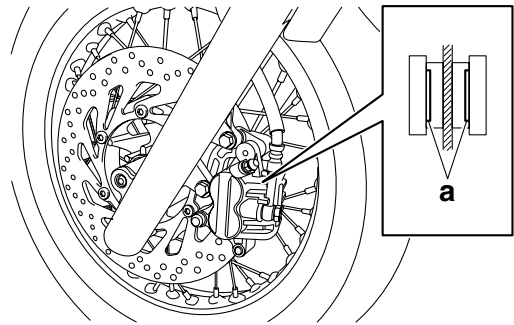
CHECKING THE FRONT BRAKE PADS

The following procedure applies to all of the brake pads.

1. Operate the brake.
2. Check:
 - Front brake pad
Brake pad wear limit "a"
Out of specification → Replace the brake pads as a set.
Refer to "FRONT BRAKE" on page 4-19.



Brake pad lining thickness (inner)
5.0 mm (0.20 in)
Limit
1.0 mm (0.04 in)
Brake pad lining thickness (outer)
5.0 mm (0.20 in)
Limit
1.0 mm (0.04 in)



EAS21260

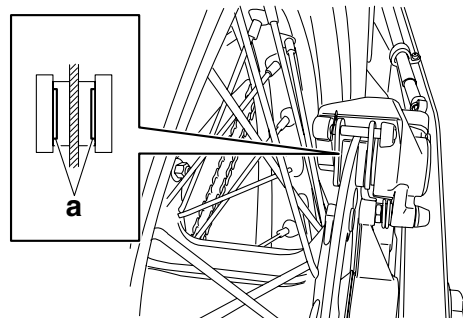
CHECKING THE REAR BRAKE PADS

The following procedure applies to all of the brake pads.

1. Operate the brake.
2. Check:
 - Rear brake pad
Brake pad wear limit "a"
Out of specification → Replace the brake pads as a set.
Refer to "REAR BRAKE" on page 4-30.



Brake pad lining thickness (inner)
6.0 mm (0.24 in)
Limit
1.0 mm (0.04 in)
Brake pad lining thickness (outer)
6.0 mm (0.24 in)
Limit
1.0 mm (0.04 in)



EAS21270

CHECKING THE FRONT BRAKE HOSE

1. Check:
 - Brake hose
Cracks/damage/wear → Replace.
2. Check:
 - Brake hose holders
Loose connection → Tighten the holder bolts.

TIP

Loosening the bleed screw will release the pressure and cause the brake lever to contact the throttle grip or the brake pedal to fully extend.

- h. Tighten the bleed screw, and then release the brake lever or brake pedal.
- i. Repeat steps (e) to (h) until all of the air bubbles have disappeared from the brake fluid in the plastic hose.
- j. Tighten the bleed screw to specification.



**Front brake caliper bleed screw
6 Nm (0.6 m-kgf, 4.3 ft-lbf)
Rear brake caliper bleed screw
6 Nm (0.6 m-kgf, 4.3 ft-lbf)**

- k. Fill the brake master cylinder reservoir or brake fluid reservoir to the proper level with the recommended brake fluid.
Refer to "CHECKING THE BRAKE FLUID LEVEL" on page 3-17.

EWA13110

WARNING

After bleeding the hydraulic brake system, check the brake operation.



- 4. Install:
 - Brake fluid reservoir bolt
 - Owner's tool kit
- 5. Install:
 - Right rear side cover
 Refer to "GENERAL CHASSIS" on page 4-1.

EAS21390

ADJUSTING THE DRIVE CHAIN SLACK

TIP

The drive chain slack must be checked at the tightest point on the chain.

ECA13550

NOTICE

A drive chain that is too tight will overload the engine and other vital parts, and one that is too loose can skip and damage the swingarm or cause an accident. Therefore, keep the drive chain slack within the specified limits.

- 1. Stand the vehicle on a level surface.

EWA13120

WARNING

Securely support the vehicle so that there is no danger of it falling over.

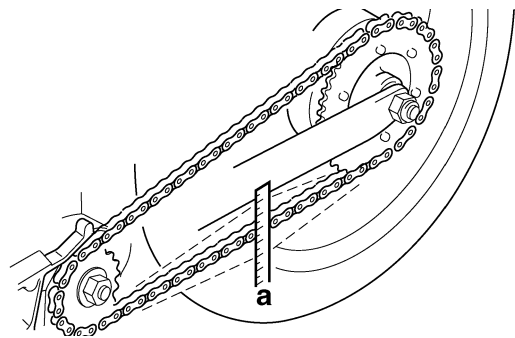
TIP

Place the vehicle on a suitable stand so that the rear wheel is elevated.

- 2. Move the rear wheel several times and find the tightest position of the drive chain.
- 3. Check:
 - Drive chain slack "a"
 Out of specification → Adjust.



**Drive chain slack
40.0–50.0 mm (1.57–1.97 in)**



- 4. Adjust:
 - Drive chain slack

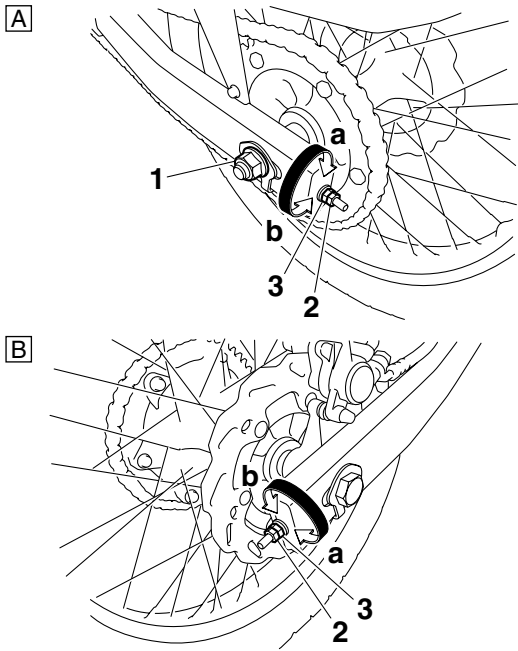


- a. Loosen the rear wheel axle nut "1".
- b. Loosen both locknuts "2".
- c. Turn both adjusting nuts "3" in direction "a" or "b" until the specified drive chain slack is obtained.

**Direction "a"
Drive chain is tightened.
Direction "b"
Drive chain is loosened.**


TIP

- To maintain the proper wheel alignment, adjust both sides evenly.
- Push the rear wheel forward to make sure there is no clearance between the swingarm end plates and the ends of the swingarm.




A. Left side
B. Right side

d. Tighten the rear wheel axle nut to specification.

	Rear wheel axle nut 90 Nm (9.0 m-kgf, 65 ft-lbf)
---	--

e. Tighten the locknuts to specification.

	Drive chain adjusting locknut 16 Nm (1.6 m-kgf, 11 ft-lbf)
---	--

EAS21440

LUBRICATING THE DRIVE CHAIN

The drive chain consists of many interacting parts. If the drive chain is not maintained properly, it will wear out quickly. Therefore, the drive chain should be serviced, especially when the vehicle is used in dusty areas.

This vehicle has a drive chain with small rubber O-rings between each side plate. Steam cleaning, high-pressure washing, certain solvents, and the use of a coarse brush can damage these O-rings. Therefore, use only kerosene to clean the drive chain. Wipe the drive chain dry and thoroughly lubricate it with engine oil or chain lubricant that is suitable for O-ring chains. Do not use any other lubricants on the drive chain since they may contain solvents that could damage the O-rings.

	Recommended lubricant Engine oil or chain lubricant suitable for O-ring chains
---	--

EAS21510

CHECKING AND ADJUSTING THE STEERING HEAD

1. Stand the vehicle on a level surface.

EWA13120

WARNING

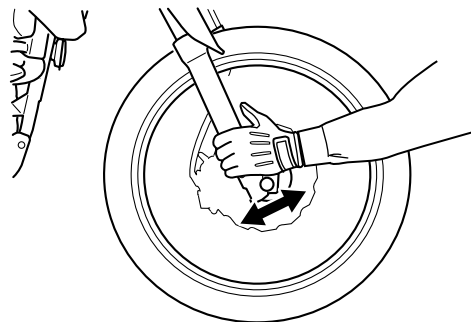
Securely support the vehicle so that there is no danger of it falling over.

TIP

Place the vehicle on a suitable stand so that the front wheel is elevated.

2. Check:

- Steering head
Grasp the bottom of the front fork legs and gently rock the front fork.
Binding/looseness → Adjust the steering head.



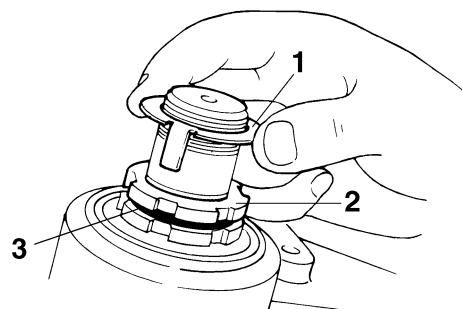
3. Remove:

- Upper bracket
Refer to "STEERING HEAD" on page 4-55.


4. Adjust:

- Steering head


a. Remove the lock washer "1", the upper ring nut "2", and the rubber washer "3".



b. Loosen the lower ring nut "4", and then tighten it to specification with a steering nut wrench "5".



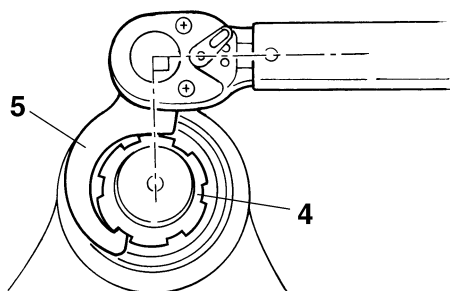
Steering nut wrench
90890-01403
Exhaust flange nut wrench
YU-A9472



Lower ring nut (initial tightening torque)
38 Nm (3.8 m-kgf, 27 ft-lbf)

TIP _____

Set the torque wrench at a right angle to the steering nut wrench.




c. Loosen the lower ring nut completely, and then tighten it to specification with a steering nut wrench.

EWA13140

WARNING _____

Do not overtighten the lower ring nut.



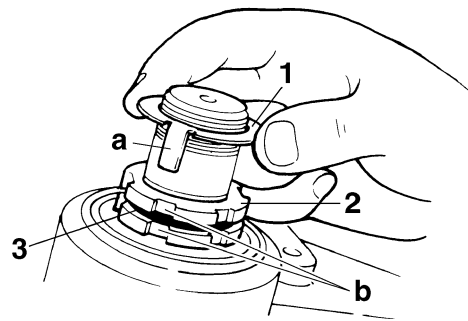
Lower ring nut (final tightening torque)
4 Nm (0.4 m-kgf, 2.9 ft-lbf)

d. Check the steering head for looseness or binding by turning the front fork all the way in both directions. If any binding is felt, remove the lower bracket and check the upper and lower bearings.
Refer to "STEERING HEAD" on page 4-55.

- e. Install the rubber washer "3".
- f. Install the upper ring nut "2".
- g. Finger tighten the upper ring nut, and then align the slots of both ring nuts. If necessary, hold the lower ring nut and tighten the upper ring nut until their slots are aligned.
- h. Install the lock washer "1".

TIP _____

Make sure the lock washer tabs "a" sit correctly in the ring nut slots "b".



- 5. Install:
 - Upper bracket
 Refer to "STEERING HEAD" on page 4-55.

EAS21530

CHECKING THE FRONT FORK

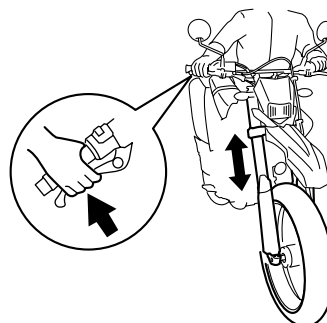
- 1. Stand the vehicle on a level surface.

EWA13120

WARNING _____

Securely support the vehicle so that there is no danger of it falling over.

- 2. Check:
 - Inner tube
Damage/scratches → Replace.
 - Oil seal
Oil leakage → Replace.
- 3. Hold the vehicle upright and apply the front brake.
- 4. Check:
 - Front fork operation
Push down hard on the handlebar several times and check if the front fork rebounds smoothly.
Rough movement → Repair.
Refer to "FRONT FORK" on page 4-46.



EAS21590

ADJUSTING THE REAR SHOCK ABSORBER ASSEMBLY

EWA13120

WARNING _____

Securely support the vehicle so that there is no danger of it falling over.

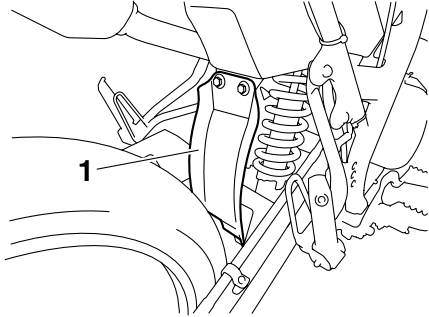
Spring preload

ECA13590

NOTICE

Never go beyond the maximum or minimum adjustment positions.

1. Remove:
 - Rear mudguard "1"

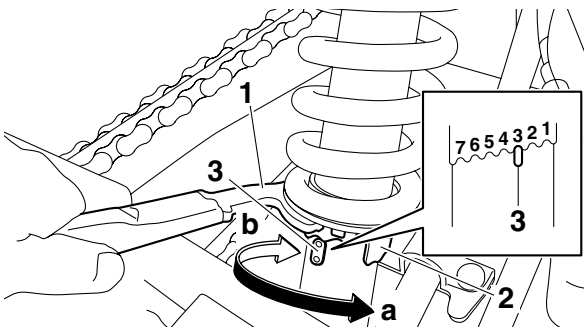


2. Adjust:
 - Spring preload

- a. Adjust the spring preload with the special wrench "1" that is provided in the owner's tool kit.
- b. Turn the adjusting ring "2" in direction "a" or "b".
- c. Align the desired position on the adjusting ring with the stopper "3".

Direction "a"
 Spring preload is increased (suspension is harder).

Direction "b"
 Spring preload is decreased (suspension is softer).



Spring preload adjusting positions

Minimum

1

Standard

3

Maximum

7

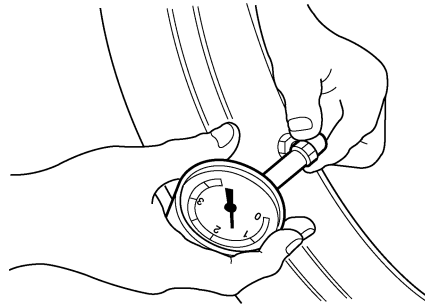


EAS21660

CHECKING THE TIRES

The following procedure applies to both of the tires.


1. Check:
 - Tire pressure
 Out of specification → Regulate.



EWA13180

WARNING

- The tire pressure should only be checked and regulated when the tire temperature equals the ambient air temperature.
- The tire pressure and the suspension must be adjusted according to the total weight (including cargo, rider, passenger and accessories) and the anticipated riding speed.
- Operation of an overloaded vehicle could cause tire damage, an accident or an injury. **NEVER OVERLOAD THE VEHICLE.**



Tire air pressure (measured on cold tires)
Loading condition
 0–90 kg (0–198 lb)
Front
 200 kPa (2.00 kgf/cm², 29 psi)
Rear
 200 kPa (2.00 kgf/cm², 29 psi)
Loading condition
 90–185 kg (198–408 lb)
Front
 200 kPa (2.00 kgf/cm², 29 psi)
Rear
 225 kPa (2.25 kgf/cm², 33 psi)
Maximum load
 185 kg (408 lb)

* Total weight of rider, passenger, cargo and accessories

- When using a tube tire, be sure to install the correct tube.
- Always replace a new tube tire and a new tube as a set.
- To avoid pinching the tube, make sure the wheel rim band and tube are centered in the wheel groove.
- Patching a punctured tube is not recommended. If it is absolutely necessary to do so, use great care and replace the tube as soon as possible with a good quality replacement.

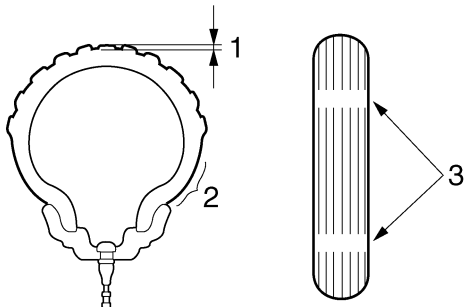
EWA13190

WARNING


It is dangerous to ride with a worn-out tire. When the tire tread reaches the wear limit, replace the tire immediately.

2. Check:

- Tire surfaces
 Damage/wear → Replace the tire.



1. Tire tread depth
2. Side wall
3. Wear indicator



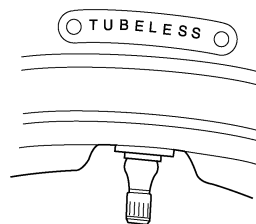
Wear limit (front)
 1.6 mm (0.06 in)
Wear limit (rear)
 1.6 mm (0.06 in)

EWA14080

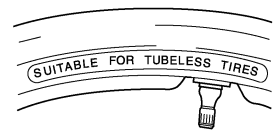
WARNING

- Do not use a tubeless tire on a wheel designed only for tube tires to avoid tire failure and personal injury from sudden deflation.

A



B




- A. Tire
- B. Wheel

Tube wheel	Tube tire only
Tubeless wheel	Tube or tubeless tire


EWA14090

WARNING

After extensive tests, the tires listed below have been approved by Yamaha Motor Co., Ltd. for this model. The front and rear tires should always be by the same manufacturer and of the same design. No guarantee concerning handling characteristics can be given if a tire combination other than one approved by Yamaha is used on this vehicle.



Front tire
Size
 WR125R 80/90–21 M/C 48P
 WR125R 80/90–21 M/C 48S
 WR125R 80/90–21 M/C 48R
 WR125X 110/70–17 M/C 54H
Manufacturer/model
 WR125R MICHELIN/T63
 WR125R PIRELLI/MT21
 WR125R PIRELLI/SCORPION A/T
 WR125R MICHELIN/SIRAC
 WR125X PIRELLI/SPORT DEMON



Rear tire
Size
 WR125R 110/80-18 M/C 58P
 WR125R 110/80-18 M/C 58S
 WR125R 110/80-18 M/C 58R
 WR125X 140/70-17 M/C 66H
Manufacturer/model
 WR125R MICHELIN/T63
 WR125R PIRELLI/MT21
 WR125R PIRELLI/SCORPION
 A/T
 WR125R MICHELIN/SIRAC
 WR125X PIRELLI/SPORT DE-
 MON

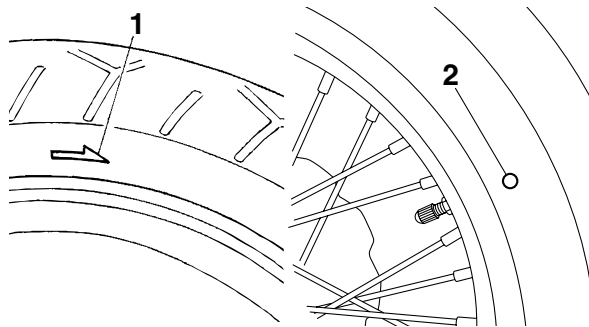
EWA22B1015

WARNING

New tires have a relatively low grip on the road surface until they have been slightly worn. Therefore, approximately 100 km should be traveled at normal speed before any high-speed riding is done.

TIP

- For tires with a direction of rotation mark "1":
- Install the tire with the mark pointing in the direction of wheel rotation.
 - Align the mark "2" with the valve installation point.



EAS21670

CHECKING THE WHEELS

The following procedure applies to both of the wheels.

1. Check:
 - Wheel
 Damage/out-of-round → Replace.

EWA13260

WARNING

Never attempt to make any repairs to the wheel.

TIP

After a tire or wheel has been changed or replaced, always balance the wheel.

EAS21680

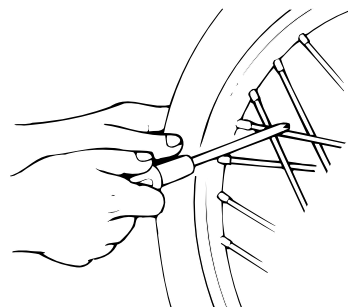
CHECKING AND TIGHTENING THE SPOKES

The following procedure applies to all of the spokes.

1. Check:
 - Spoke
 Bends/damage → Replace.
 Loose → Tighten.
 Tap the spokes with a screwdriver.

TIP

A tight spoke will emit a clear, ringing tone, a loose spoke will sound flat.



2. Tighten:
 - Spoke
 (with a spoke nipple wrench "1")



Spoke
 3 Nm (0.3 m·kgf, 2.2 ft·lbf)

WR125X:



Spoke nipple wrench (8-9)
 90890-01522
 YM-01522

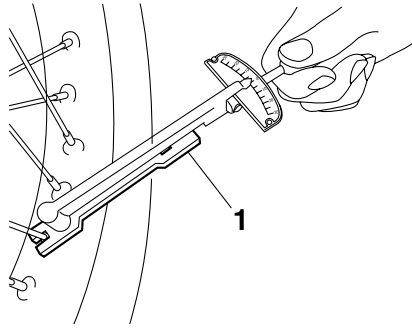
WR125R:



Spoke nipple wrench (10-11)
 90890-01523
 YM-01523

TIP

Be sure to tighten the spokes before and after break-in.



EAS21690
CHECKING AND LUBRICATING THE CABLES

The following procedure applies to all of the inner and outer cables.

EWA22B1017
WARNING

A damaged outer cable may cause the cable to corrode and interfere with its movement. Replace damaged outer cables and inner cables as soon as possible.

1. Check:
 - Outer cable
Damage → Replace.
2. Check:
 - Cable operation
Rough movement → Lubricate.

	Recommended lubricant Engine oil or a suitable cable lubricant
---	---

TIP
 Hold the cable end upright and pour a few drops of lubricant into the cable sheath or use a suitable lubricating device.

EAS22B1035
LUBRICATING THE CLUTCH LEVER

Lubricate the pivoting point and metal-to-metal moving parts of the lever.

	Recommended lubricant Lithium-soap-based grease
---	--

EAS22B1036
LUBRICATING THE BRAKE LEVER

Lubricate the pivoting point and metal-to-metal moving parts of the lever.

	Recommended lubricant Silicone grease
---	--

EAS21710
LUBRICATING THE BRAKE PEDAL

Lubricate the pivoting point and metal-to-metal moving parts of the pedal.

	Recommended lubricant Lithium-soap-based grease
---	--

EAS21720
LUBRICATING THE SIDESTAND

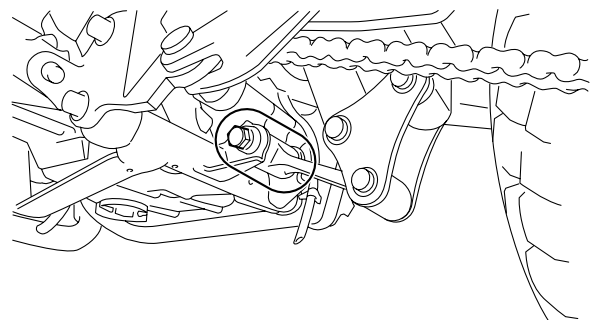
Lubricate the pivoting point and metal-to-metal moving parts of the sidestand.

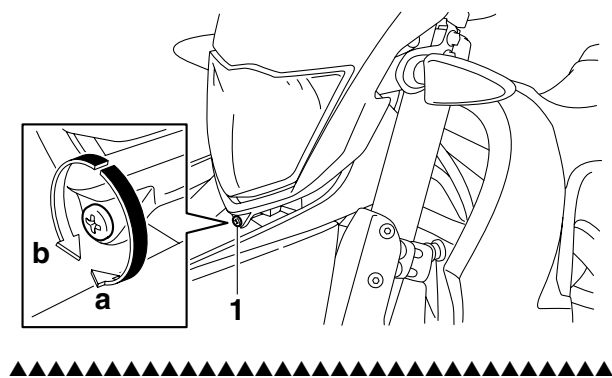
	Recommended lubricant Lithium-soap-based grease
---	--

EAS21740
LUBRICATING THE REAR SUSPENSION

Lubricate the pivoting point and metal-to-metal moving parts of the rear suspension.

	Recommended lubricant Lithium-soap-based grease
---	--





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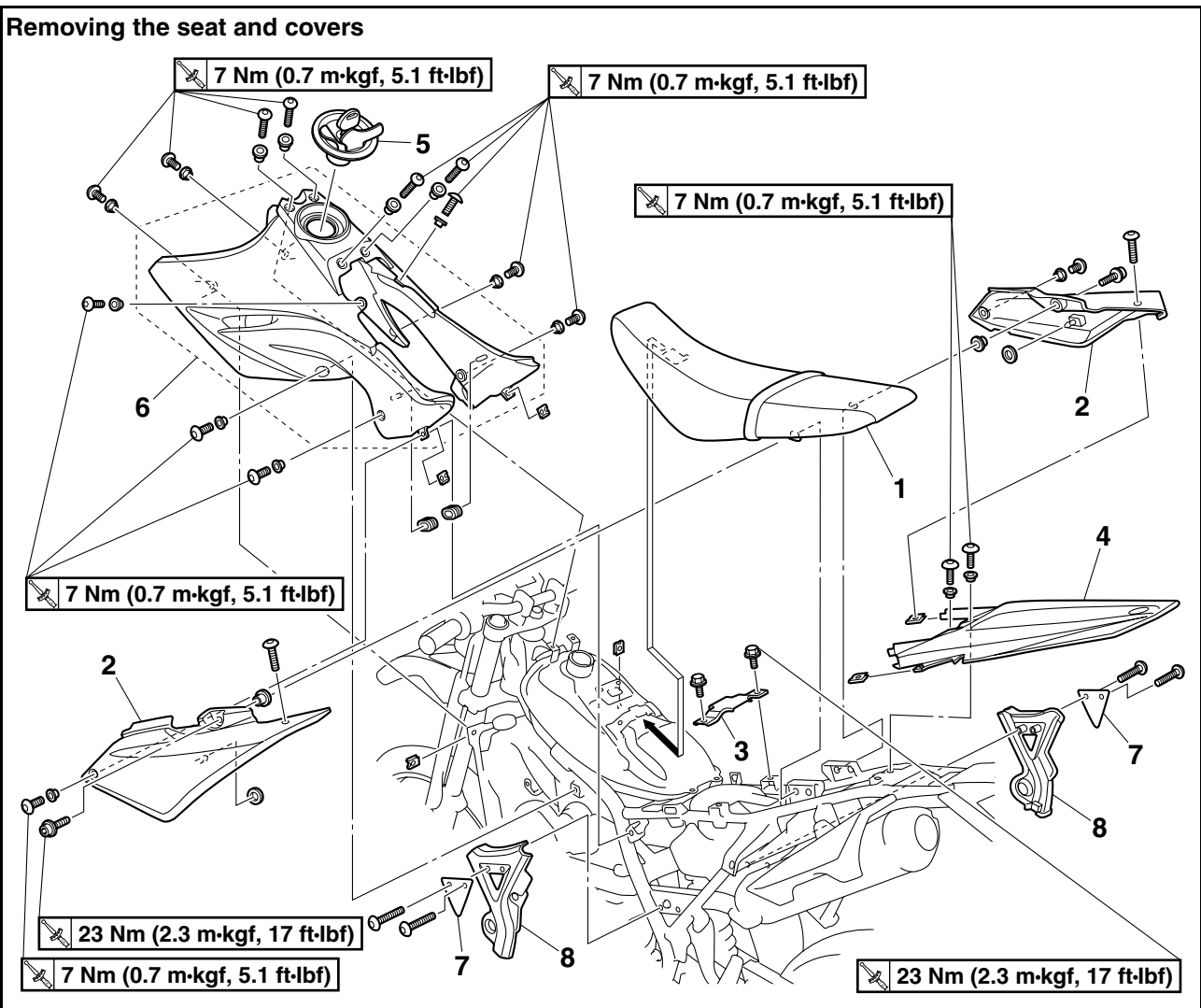
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EAS21830

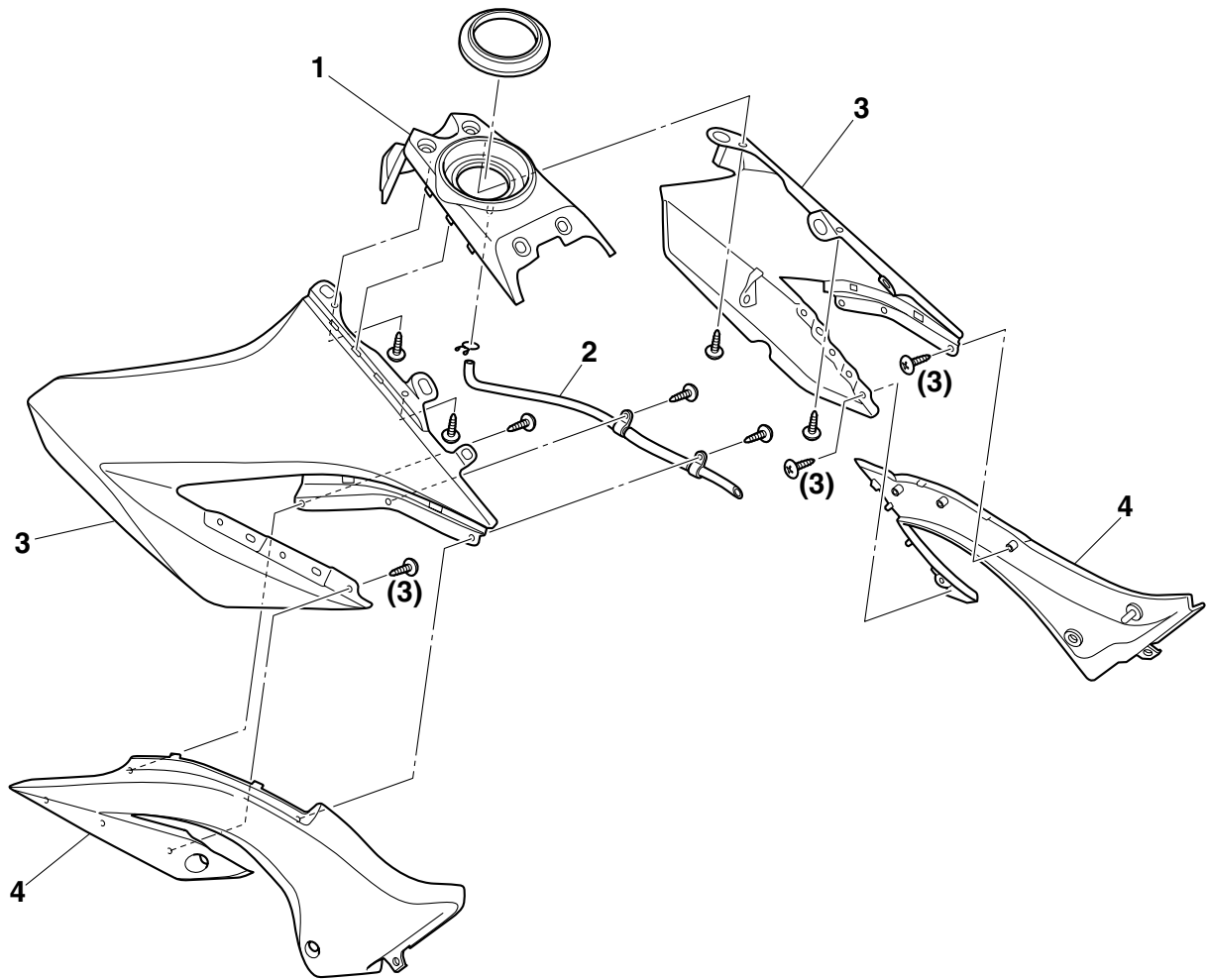
GENERAL CHASSIS

Removing the seat and covers



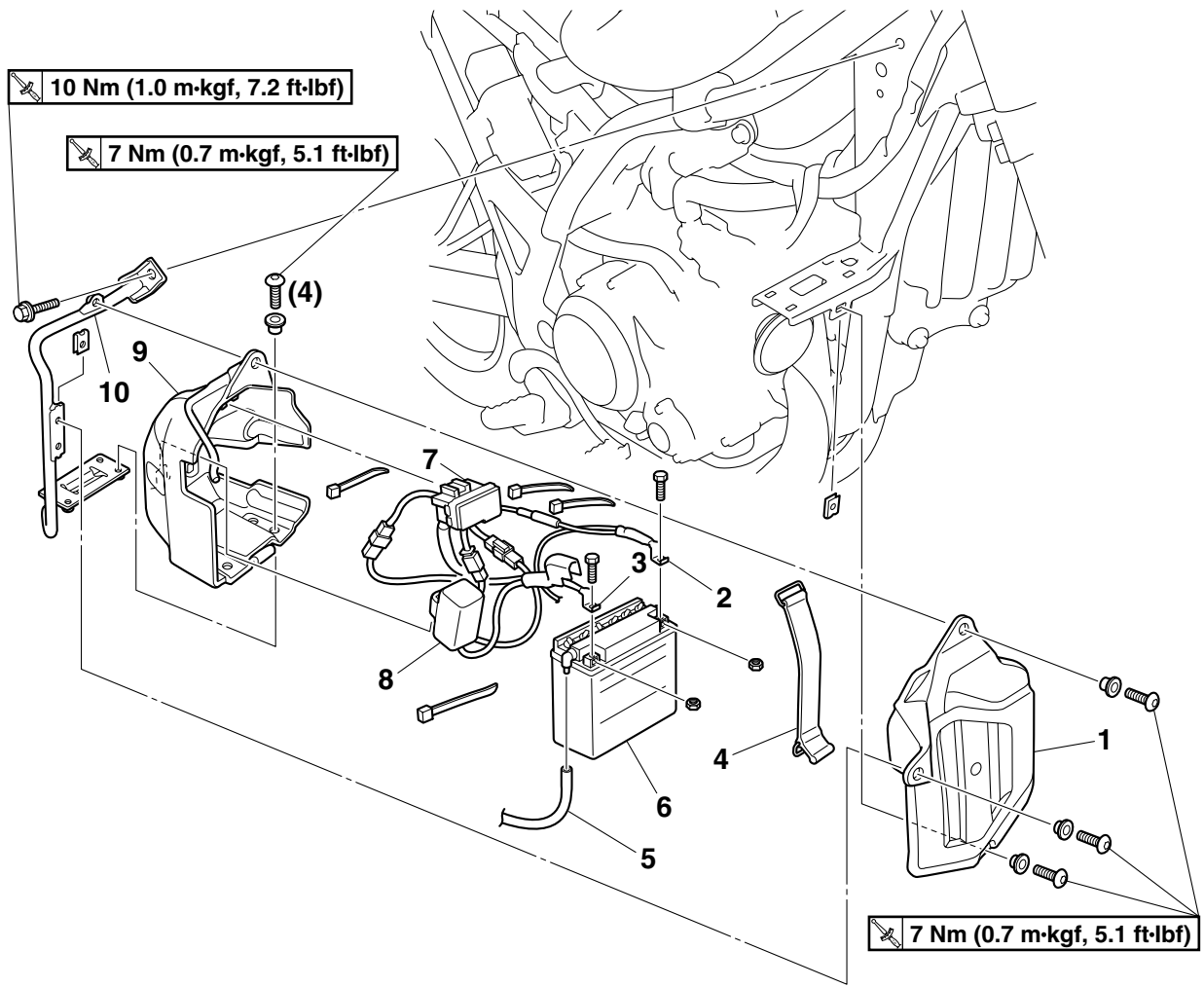
Order	Job/Parts to remove	Q'ty	Remarks
1	Seat	1	
2	Rear side cover	2	
3	Seat bracket	1	
4	Rear fender	1	
5	Fuel tank cap	1	
6	Fuel tank cover assembly	1	
7	Side panel plate	2	WR125X
8	Side panel	2	
			For installation, reverse the removal procedure.

Disassembling the fuel tank cover



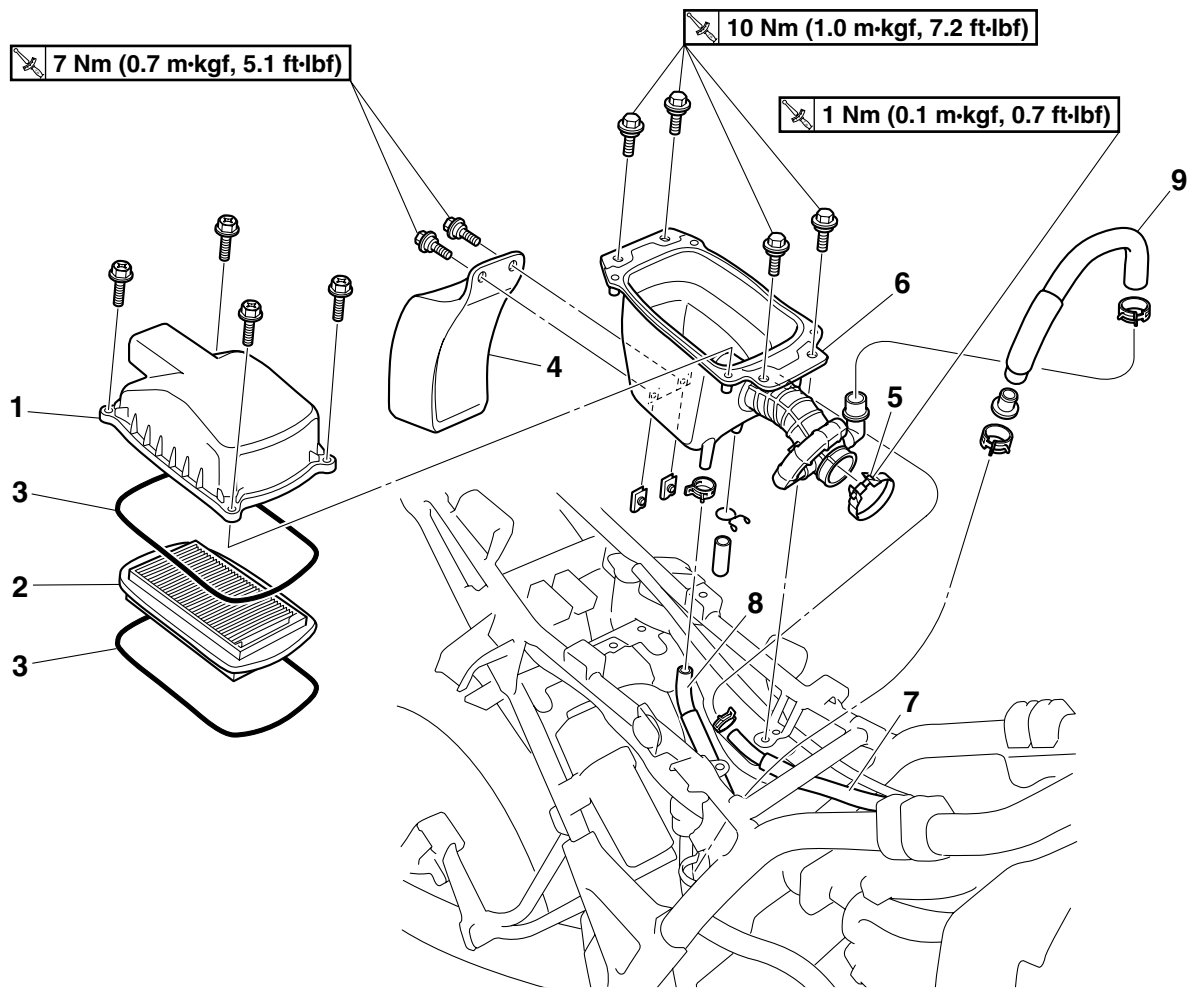
Order	Job/Parts to remove	Q'ty	Remarks
1	Fuel tank top cover	1	
2	Fuel overflow hose	1	
3	Fuel tank front side cover	2	
4	Fuel tank rear side cover	2	
			For assembly, reverse the disassembly procedure.

Removing the battery and battery box



Order	Job/Parts to remove	Q'ty	Remarks
	Fuel tank cover assembly		Refer to "Removing the seat and covers".
1	Battery cover	1	
2	Negative battery lead	1	Disconnect.
3	Positive battery lead	1	Disconnect.
4	Battery band	1	
5	Battery breather hose	1	Disconnect.
6	Battery	1	
7	Fuse box	1	
8	Starter relay	1	
9	Battery box	1	
10	Battery bracket	1	
			For installation, reverse the removal procedure.

Removing the air filter case



Order	Job/Parts to remove	Q'ty	Remarks
	Seat bracket/Fuel tank cover assembly		Refer to "Removing the seat and covers".
	Fuel tank		Refer to "FUEL TANK" on page 7-1.
1	Air filter case cover	1	
2	Air filter element	1	
3	Air filter case seal	2	
4	Rear mudguard	1	
5	Air filter case joint clamp screw	1	Loosen.
6	Air filter case	1	
7	Cylinder head breather hose	1	Disconnect.
8	Air induction system hose (air filter case to reed valve assembly)	1	Disconnect.
9	Air filter case silencer hose	1	
			For installation, reverse the removal procedure.

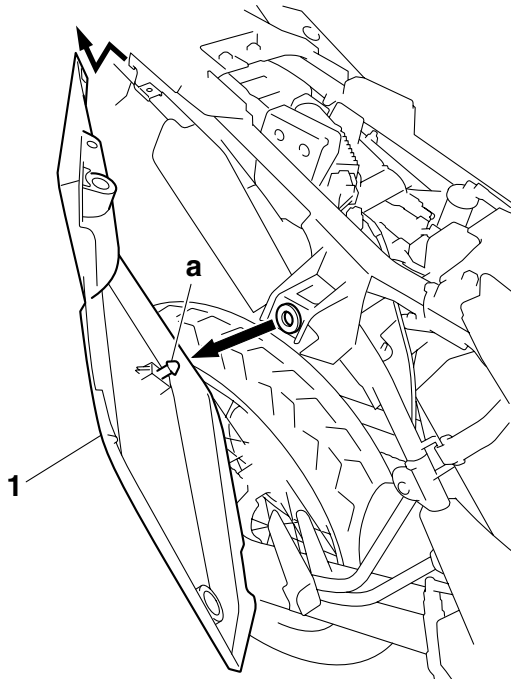
EAS22B1037

REMOVING THE REAR SIDE COVERS

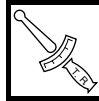
1. Remove:
 - Rear side covers

TIP

To remove a rear side cover "1", remove the projection "a" on the side cover from the grommet in the frame, and then remove the side cover from the rear fender by sliding it toward the rear of the vehicle.



3. Tighten:
 - Air filter case joint clamp screw



Air filter case joint clamp screw
1 Nm (0.1 m·kgf, 0.7 ft·lbf)

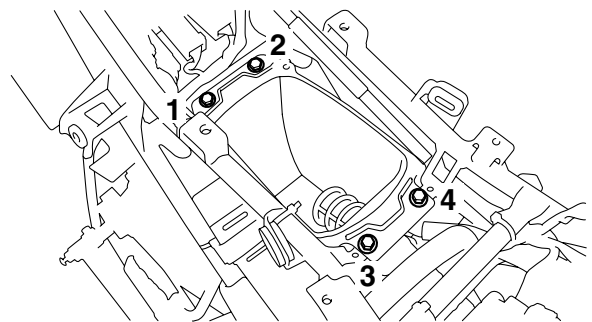
4. Tighten:
 - Air filter case bolts



Air filter case bolt
10 Nm (1.0 m·kgf, 7.2 ft·lbf)

TIP

Tighten the air filter case bolts in the proper tightening sequence as shown.



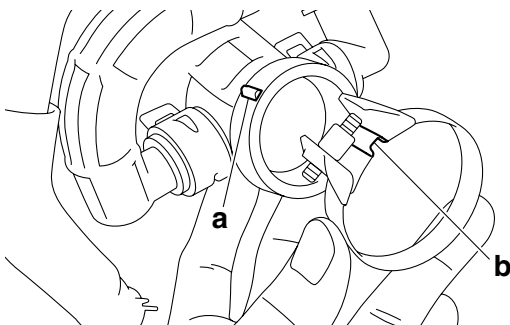
EAS22B1033

INSTALLING THE AIR FILTER CASE

1. Install:
 - Air filter case joint clamp

TIP

Align the projection "a" on the air filter case with the slot "b" in the air filter case joint clamp.



2. Install:
 - Air filter case

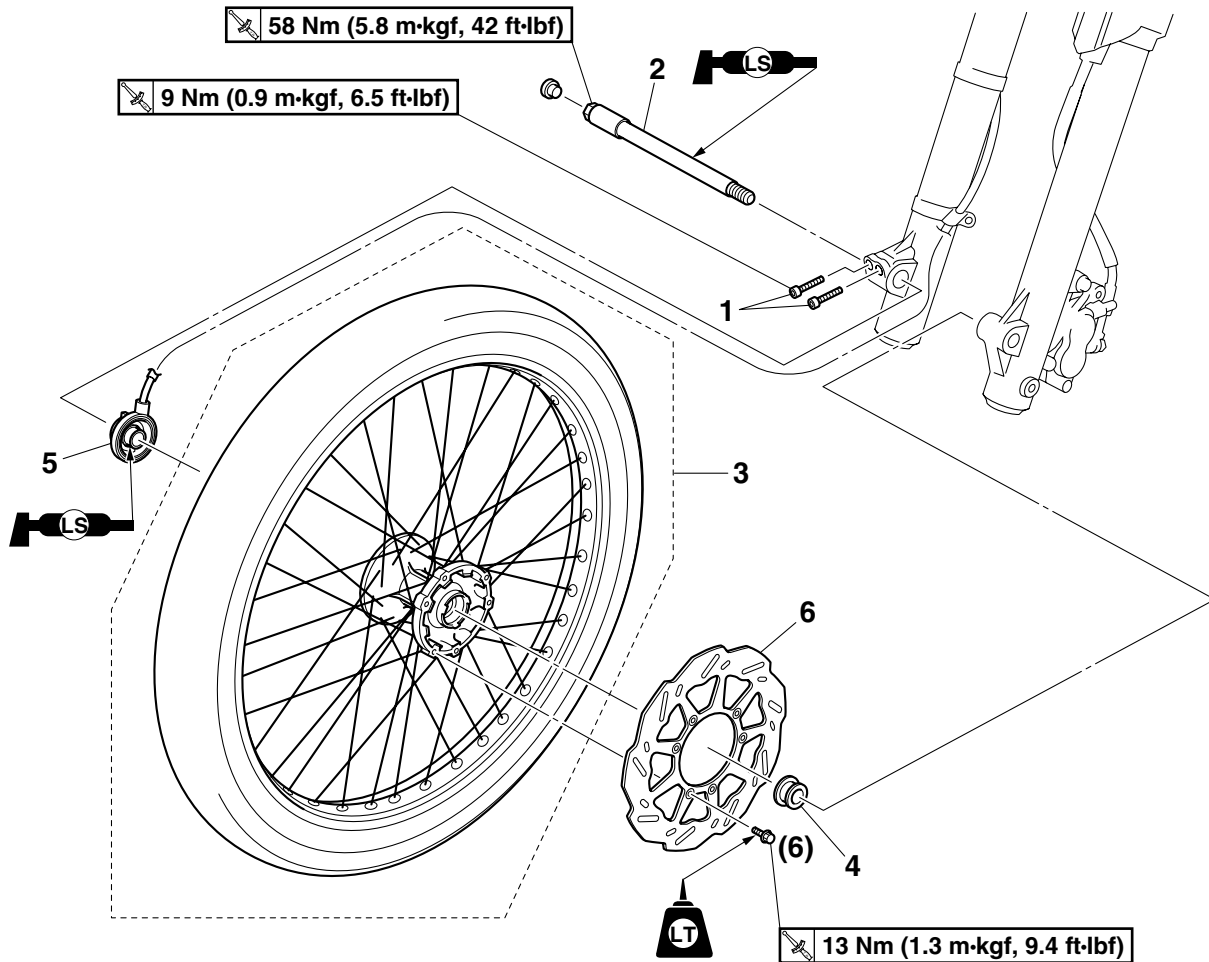
TIP

Temporarily tighten the air filter case bolts.

EAS21870

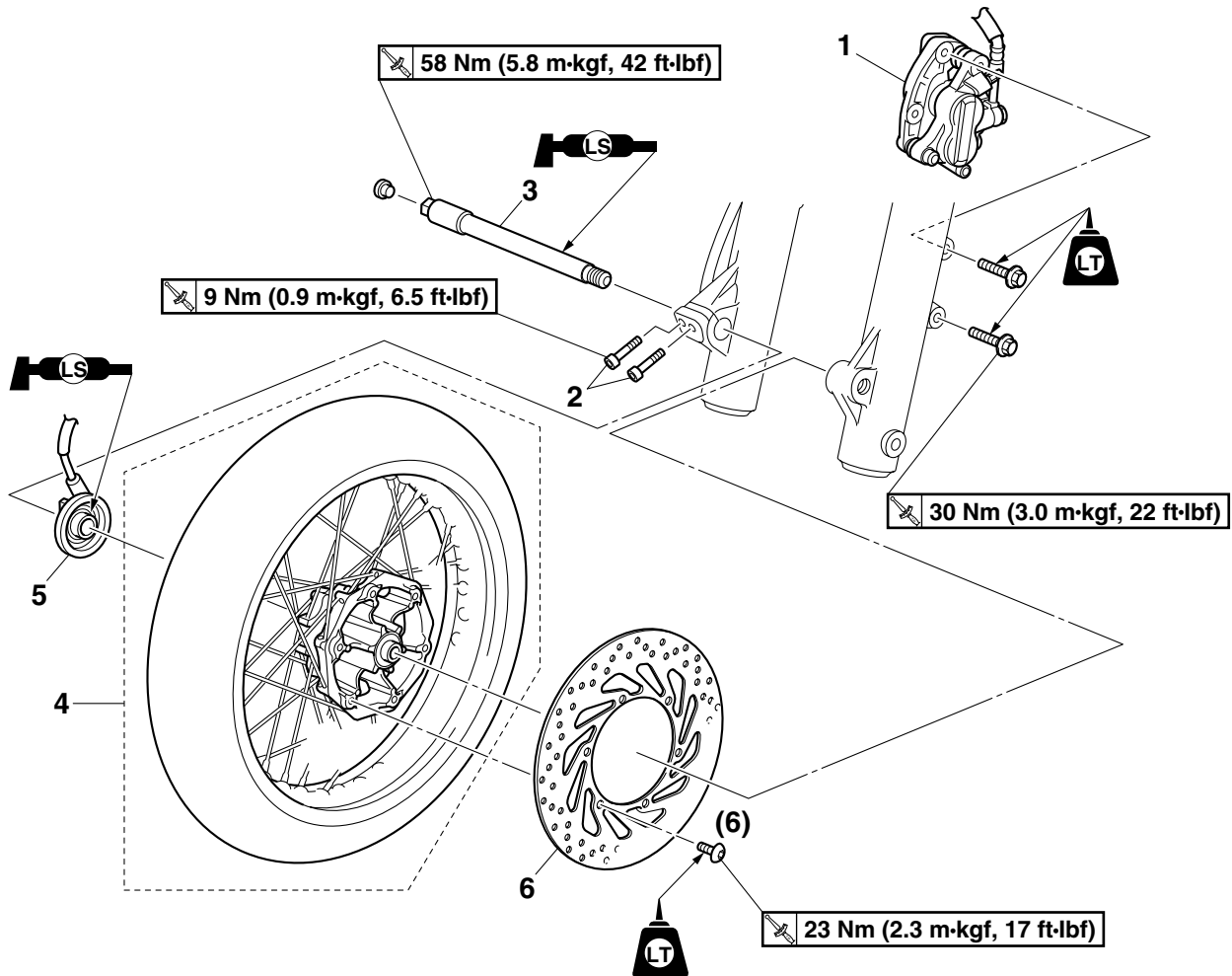
FRONT WHEEL

Removing the front wheel and brake disc (WR125R)



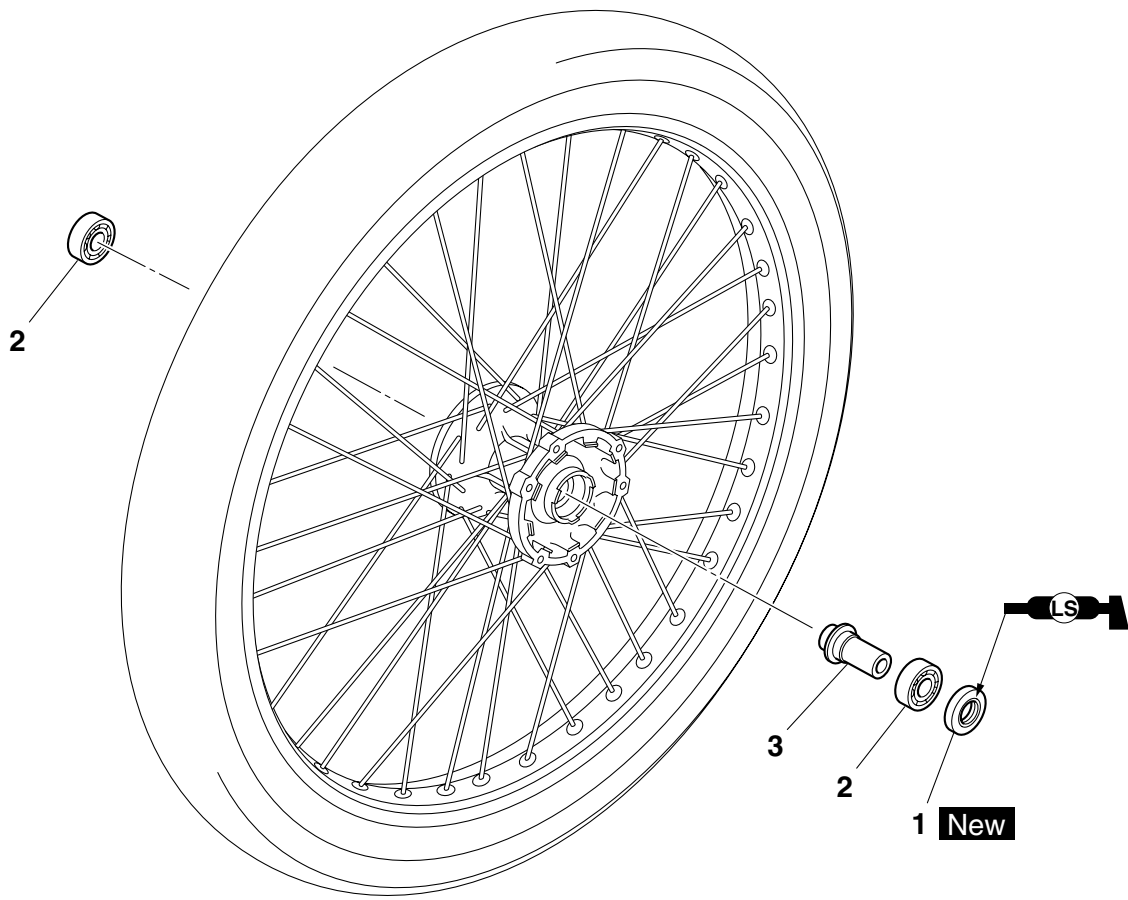
Order	Job/Parts to remove	Q'ty	Remarks
1	Front wheel axle pinch bolt	2	Loosen.
2	Front wheel axle	1	
3	Front wheel	1	
4	Collar	1	
5	Speed sensor	1	
6	Front brake disc	1	
			For installation, reverse the removal procedure.

Removing the front wheel and brake disc (WR125X)



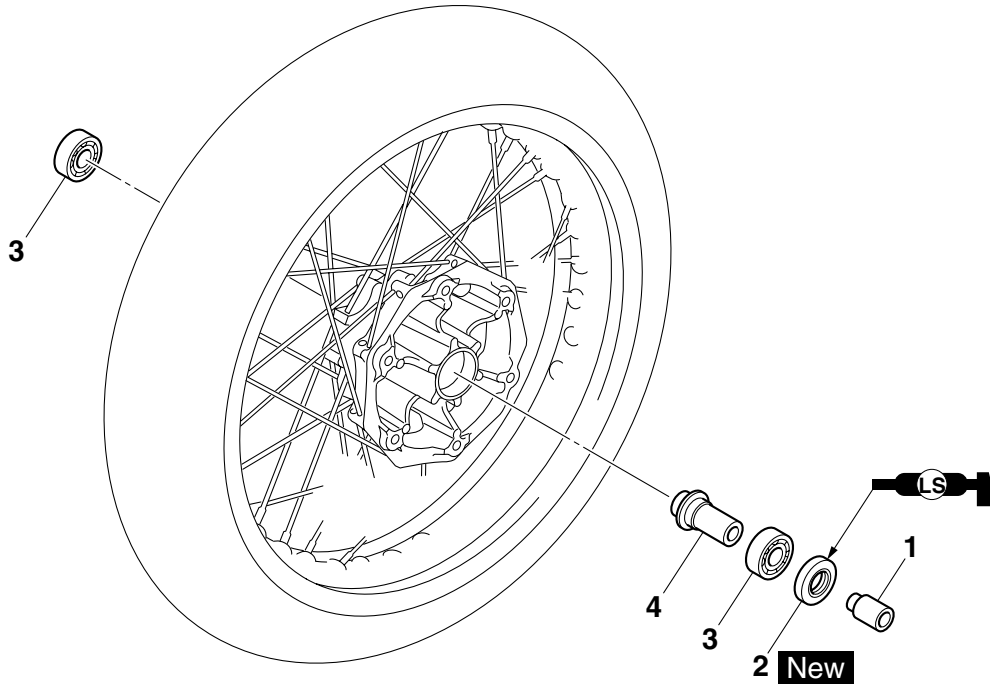
Order	Job/Parts to remove	Q'ty	Remarks
1	Front brake caliper	1	
2	Front wheel axle pinch bolt	2	Loosen.
3	Front wheel axle	1	
4	Front wheel	1	
5	Speed sensor	1	
6	Front brake disc	1	
			For installation, reverse the removal procedure.

Disassembling the front wheel (WR125R)



Order	Job/Parts to remove	Q'ty	Remarks
1	Oil seal	1	
2	Bearing	2	
3	Spacer	1	
			For assembly, reverse the disassembly procedure.

Disassembling the front wheel (WR125X)



Order	Job/Parts to remove	Q'ty	Remarks
1	Collar	1	
2	Oil seal	1	
3	Bearing	2	
4	Spacer	1	
			For assembly, reverse the disassembly procedure.

EAS21890

REMOVING THE FRONT WHEEL (DISC)

1. Stand the vehicle on a level surface.

EWA13120

⚠ WARNING

Securely support the vehicle so that there is no danger of it falling over.

2. Elevate:
 - Front wheel

TIP

Place the vehicle on a suitable stand so that the front wheel is elevated.

3. Remove:
 - Front brake caliper (WR125X)

TIP

Do not squeeze the brake lever when removing the front brake caliper.

4. Remove:
 - Collar (WR125R)

TIP

Do not disassemble the collar.

EAS21910

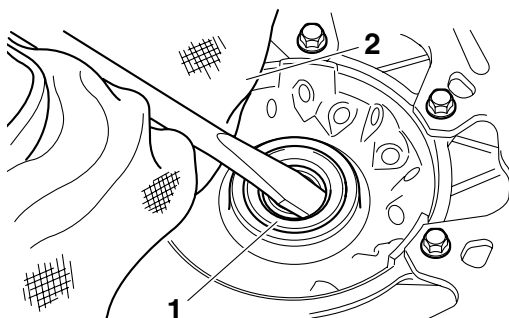
DISASSEMBLING THE FRONT WHEEL

1. Remove:
 - Oil seal
 - Wheel bearings

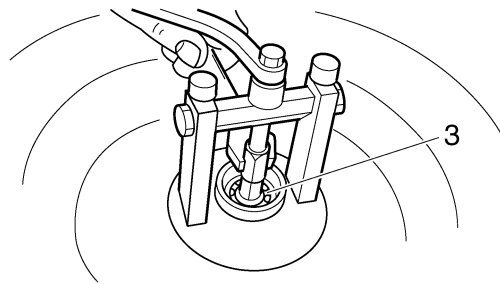
- a. Clean the surface of the front wheel hub.
- b. Remove the oil seal "1" with a flat-head screwdriver.

TIP

To prevent damaging the wheel, place a rag "2" between the screwdriver and the wheel surface.



- c. Remove the wheel bearings "3" with a general bearing puller.



EAS21930

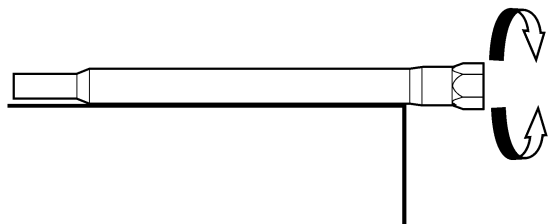
CHECKING THE FRONT WHEEL

1. Check:
 - Wheel axle
 - Roll the wheel axle on a flat surface.
 - Bends → Replace.

EWA13460

⚠ WARNING

Do not attempt to straighten a bent wheel axle.



2. Check:
 - Tire
 - Front wheel
 - Damage/wear → Replace.
 - Refer to "CHECKING THE TIRES" on page 3-23 and "CHECKING THE WHEELS" on page 3-25.
3. Check:
 - Spokes
 - Bends/damage → Replace.
 - Loose → Tighten.
 - Refer to "CHECKING AND TIGHTENING THE SPOKES" on page 3-25.

TIP

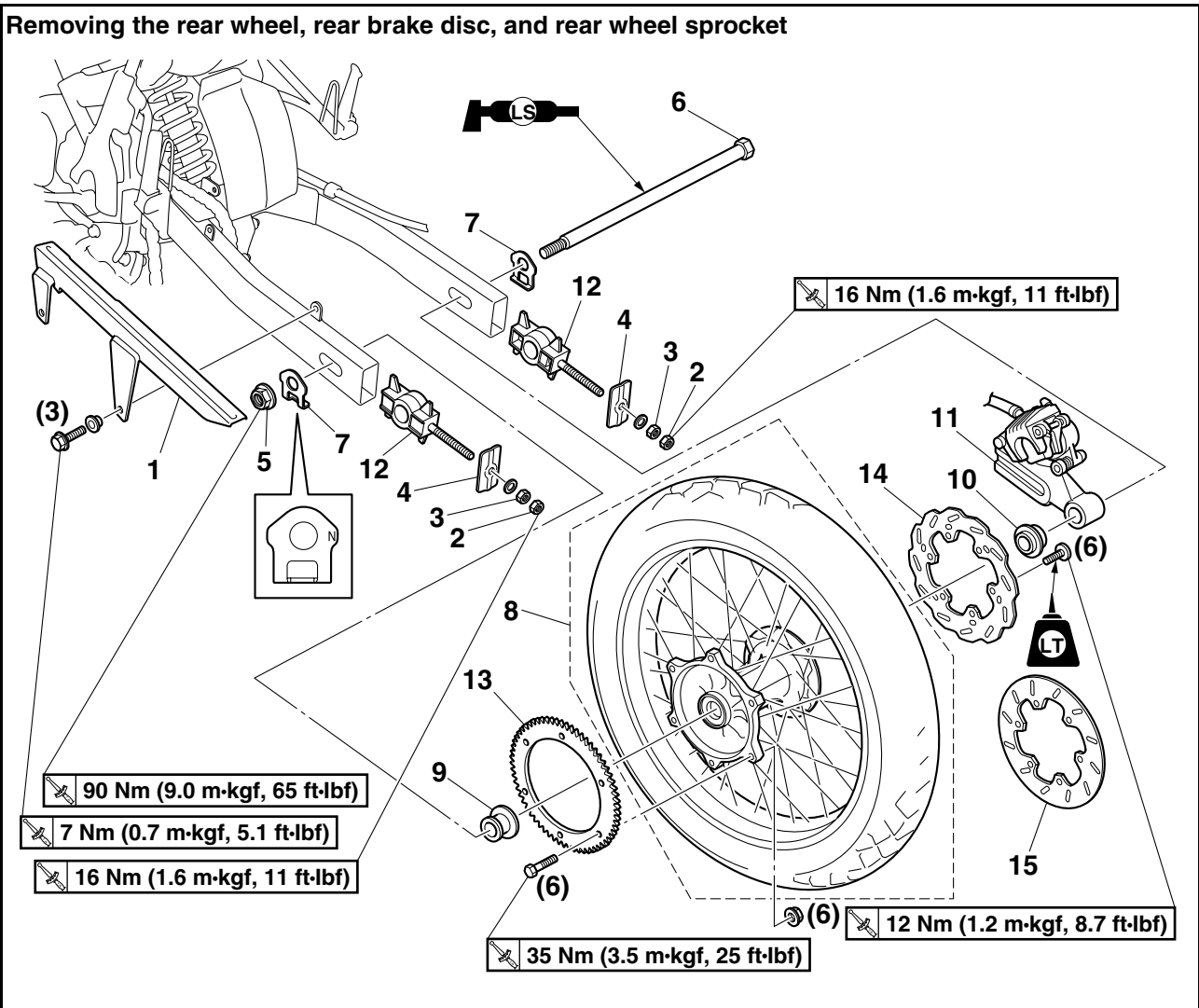
After tightening the spokes, measure the front wheel runout.

4. Measure:
 - Wheel radial runout "1"
 - Wheel lateral runout "2"
 - Over the specified limits → Replace.

EAS22020

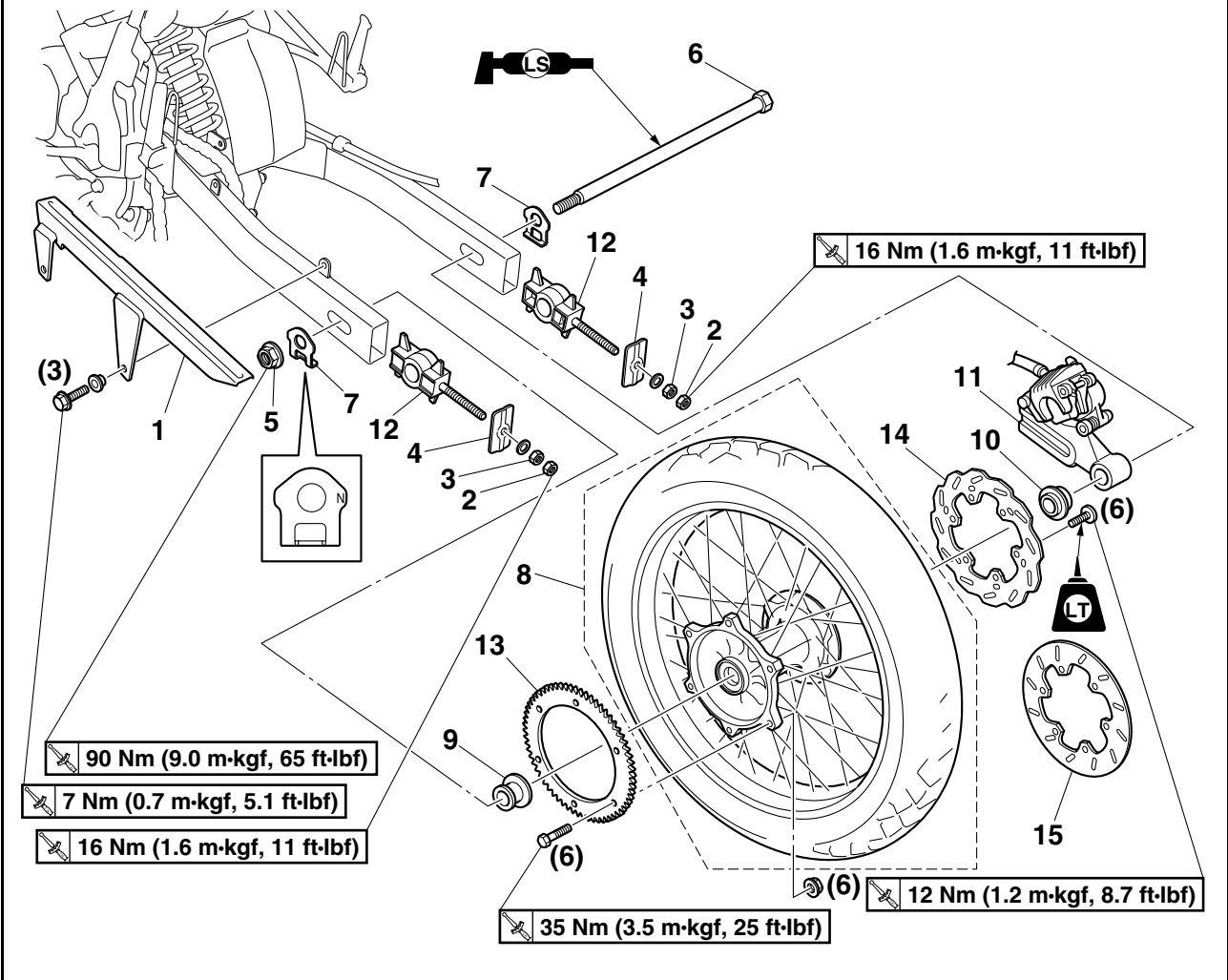
REAR WHEEL

Removing the rear wheel, rear brake disc, and rear wheel sprocket



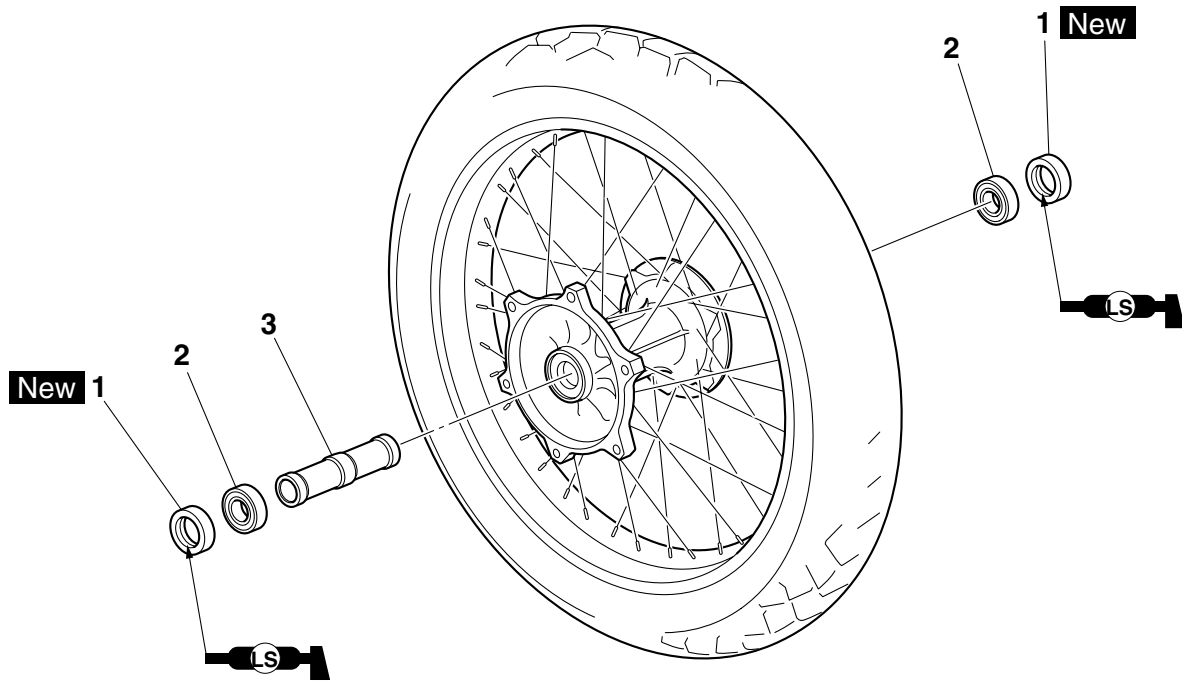
Order	Job/Parts to remove	Q'ty	Remarks
1	Drive chain guard	1	
2	Drive chain adjusting locknut	2	Green
3	Drive chain adjusting nut	2	Black
4	Swingarm end plate	2	
5	Rear wheel axle nut	1	
6	Rear wheel axle	1	
7	Drive chain alignment plate	2	
8	Rear wheel	1	
9	Collar with dust cover	1	
10	Collar with dust cover	1	
11	Brake caliper	1	
12	Chain puller	2	
13	Rear wheel sprocket	1	
14	Rear brake disc	1	WR125R

Removing the rear wheel, rear brake disc, and rear wheel sprocket



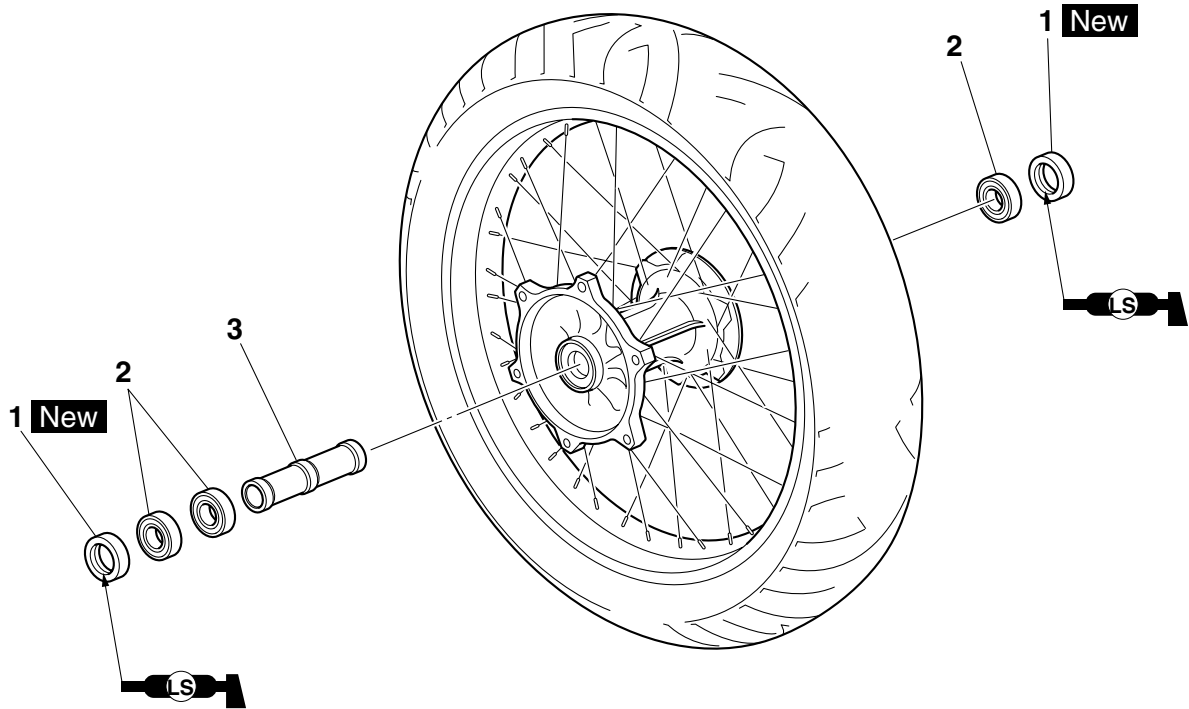
Order	Job/Parts to remove	Q'ty	Remarks
15	Rear brake disc	1	WR125X
			For installation, reverse the removal procedure.

Disassembling the rear wheel (WR125R)




Order	Job/Parts to remove	Q'ty	Remarks
1	Oil seal	2	
2	Bearing	2	
3	Spacer	1	
			For assembly, reverse the disassembly procedure.

Disassembling the rear wheel (WR125X)



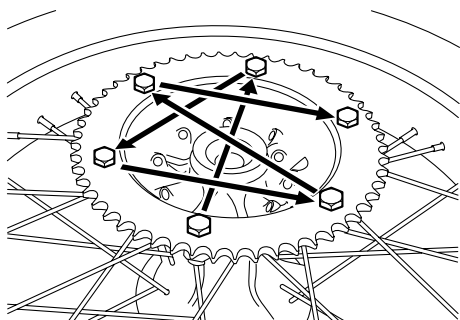
Order	Job/Parts to remove	Q'ty	Remarks
1	Oil seal	2	
2	Bearing	3	
3	Spacer	1	
			For assembly, reverse the disassembly procedure.

- b. Clean the rear wheel drive hub with a clean cloth, especially the surfaces that contact the sprocket.
- c. Install the new rear wheel sprocket.

	Rear wheel sprocket bolt 35 Nm (3.5 m·kgf, 25 ft·lbf)
---	--

TIP _____

Tighten the bolts in stages and in a crisscross pattern.



EAS22140

ASSEMBLING THE REAR WHEEL

1. Install:

- Wheel bearings
- Oil seals **New**

Refer to "ASSEMBLING THE FRONT WHEEL" on page 4-11.

EAS22160

INSTALLING THE REAR WHEEL (DISC)

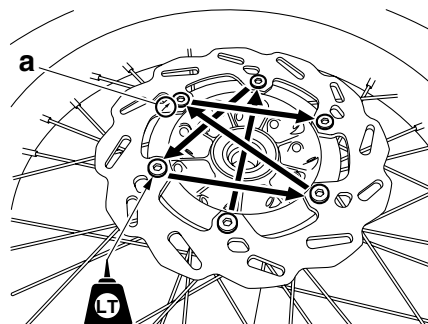
1. Install:

- Rear brake disc

	Rear brake disc bolt 12 Nm (1.2 m·kgf, 8.7 ft·lbf) LOCTITE®
---	--

TIP _____

- Be sure to install the rear brake disc with the arrow mark "a" on the disc facing out. (WR125R)
- Tighten the brake disc bolts in stages and in a crisscross pattern.



2. Check:

- Rear brake disc
Refer to "CHECKING THE REAR BRAKE DISC" on page 4-36.

3. Lubricate:

- Rear wheel axle
- Oil seal lips

	Recommended lubricant Lithium-soap-based grease
---	--

4. Adjust:

- Drive chain slack
Refer to "ADJUSTING THE DRIVE CHAIN SLACK" on page 3-20.

	Drive chain slack 40.0–50.0 mm (1.57–1.97 in)
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ECA13550

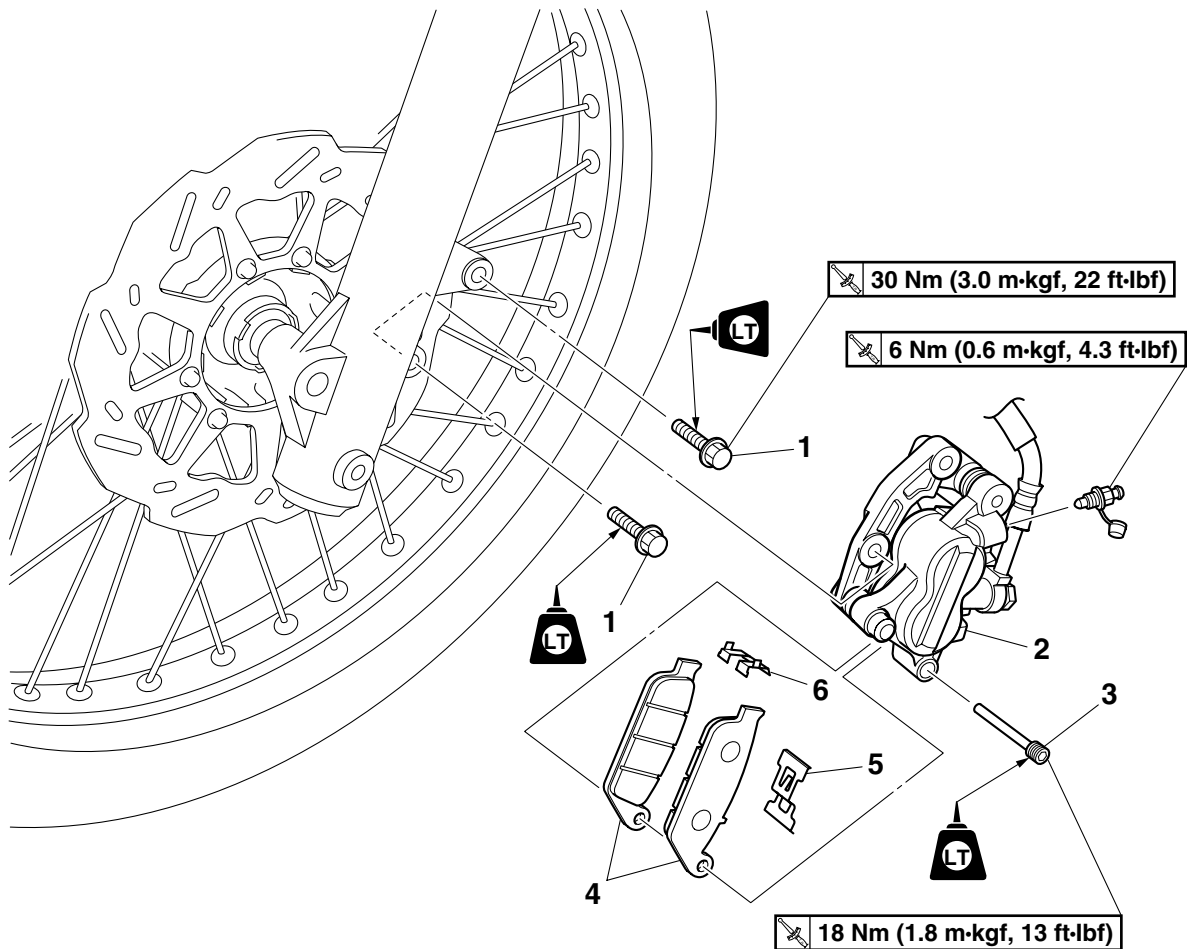
NOTICE _____

A drive chain that is too tight will overload the engine and other vital parts, and one that is too loose can skip and damage the swing-arm or cause an accident. Therefore, keep the drive chain slack within the specified limits.

EAS22210

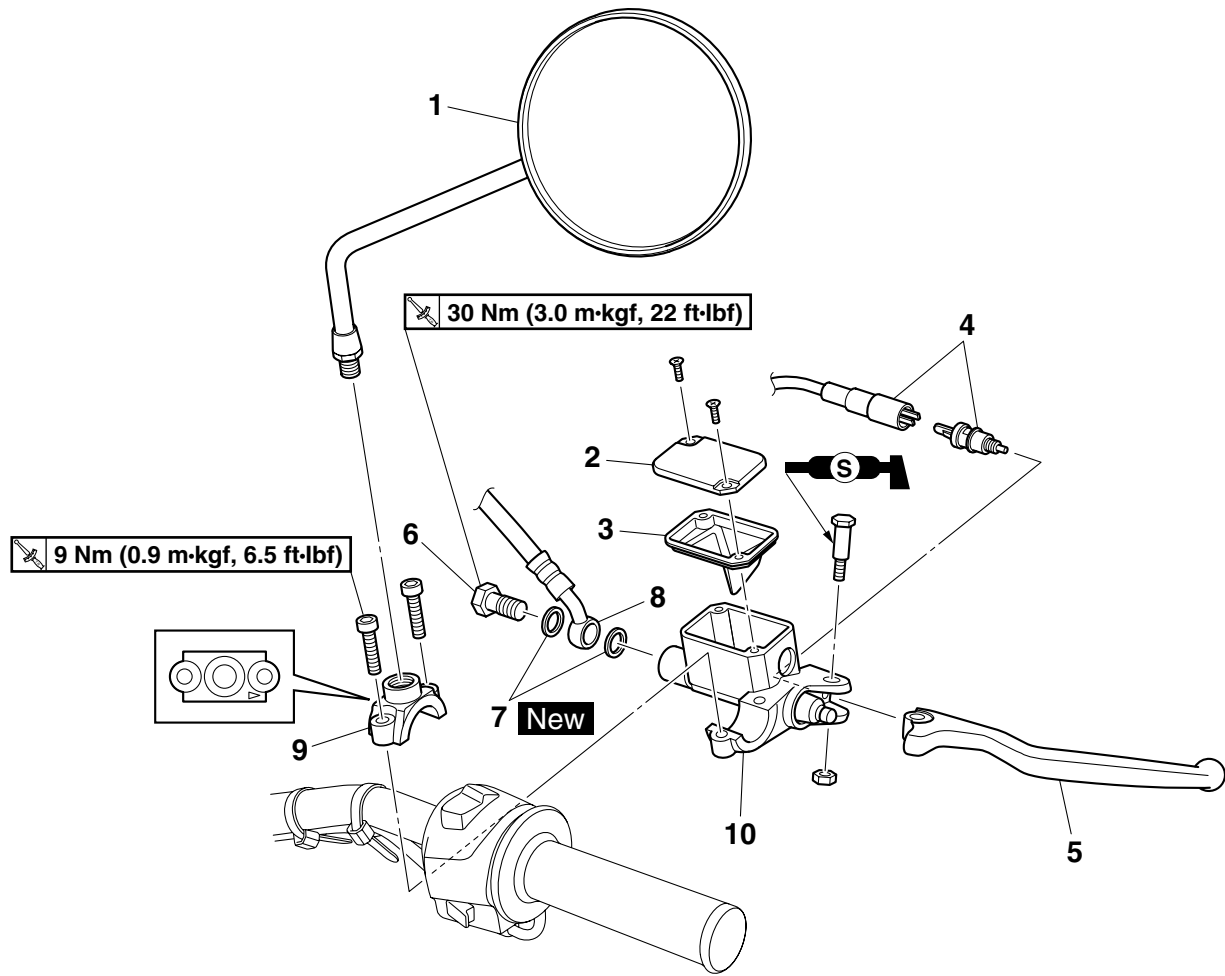
FRONT BRAKE

Removing the front brake pads



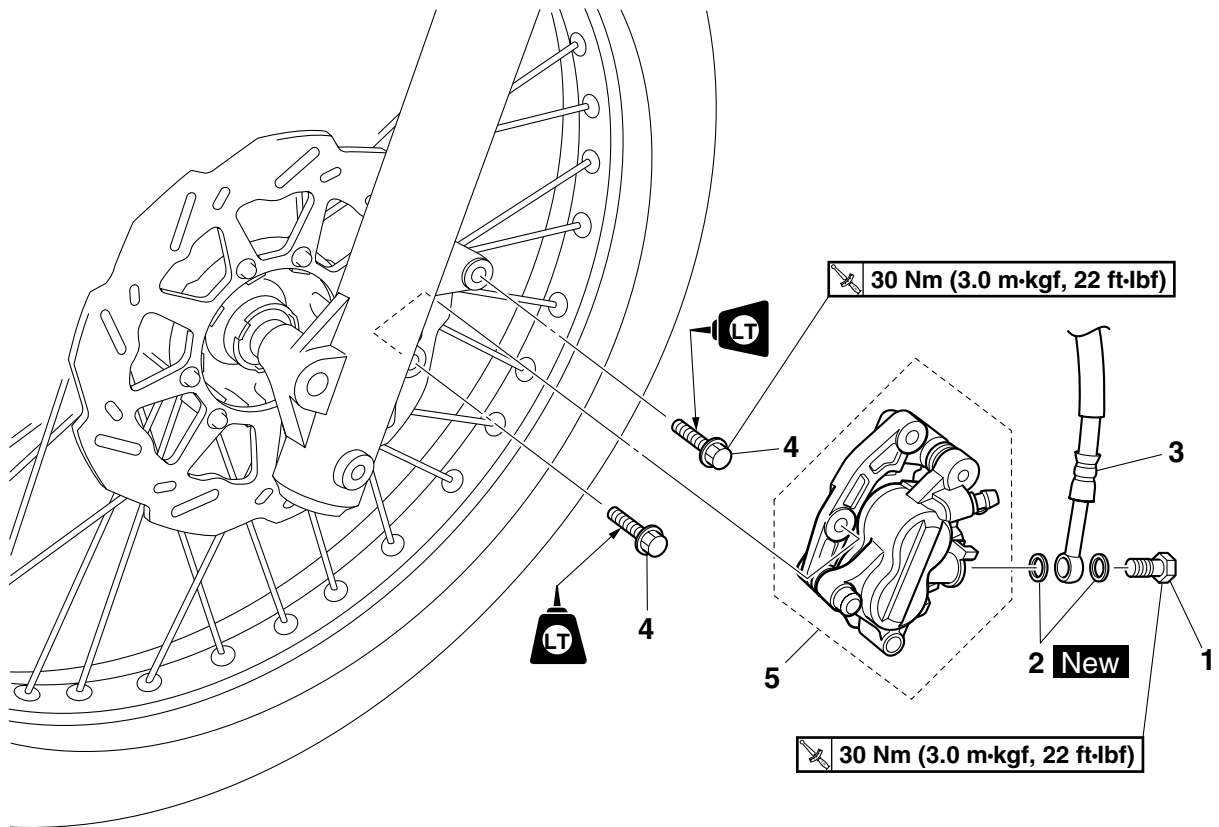
Order	Job/Parts to remove	Q'ty	Remarks
1	Front brake caliper bolt	2	
2	Front brake caliper	1	
3	Brake pad pin	1	
4	Front brake pad	2	
5	Brake pad spring	1	
6	Brake pad support	1	
			For installation, reverse the removal procedure.

Removing the front brake master cylinder



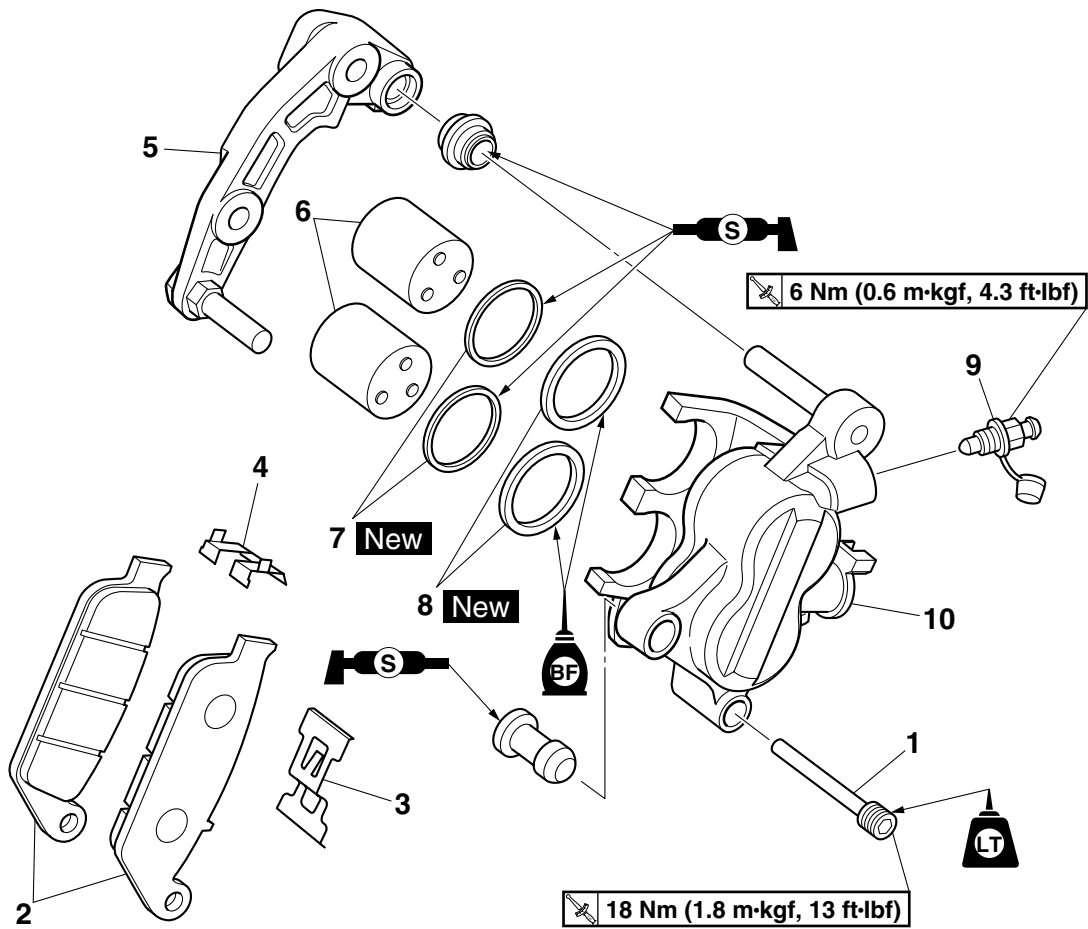
Order	Job/Parts to remove	Q'ty	Remarks
	Brake fluid		Drain. Refer to "BLEEDING THE HYDRAULIC BRAKE SYSTEM" on page 3-19.
1	Right rearview mirror	1	
2	Brake master cylinder reservoir cap	1	
3	Brake master cylinder reservoir diaphragm	1	
4	Front brake light switch	1	
5	Brake lever	1	
6	Brake hose union bolt	1	
7	Copper washer	2	
8	Front brake hose	1	
9	Front brake master cylinder holder	1	
10	Front brake master cylinder	1	
			For installation, reverse the removal procedure.

Removing the front brake caliper



Order	Job/Parts to remove	Q'ty	Remarks
	Brake fluid		Drain. Refer to "BLEEDING THE HYDRAULIC BRAKE SYSTEM" on page 3-19.
1	Brake hose union bolt	1	
2	Copper washer	2	
3	Front brake hose	1	
4	Front brake caliper bolt	2	
5	Front brake caliper	1	
			For installation, reverse the removal procedure.

Disassembling the front brake caliper



Order	Job/Parts to remove	Q'ty	Remarks
1	Brake pad pin	1	
2	Front brake pad	2	
3	Brake pad spring	1	
4	Brake pad support	1	
5	Front brake caliper bracket	1	
6	Brake caliper piston	2	
7	Brake caliper piston dust seal	2	
8	Brake caliper piston seal	2	
9	Bleed screw	1	
10	Brake caliper body	1	
			For assembly, reverse the disassembly procedure.

EAS22220

INTRODUCTION

EWA14100

⚠ WARNING


Disc brake components rarely require disassembly. Therefore, always follow these preventive measures:

- Never disassemble brake components unless absolutely necessary.
- If any connection on the hydraulic brake system is disconnected, the entire brake system must be disassembled, drained, cleaned, properly filled, and bled after reassembly.
- Never use solvents on internal brake components.
- Use only clean or new brake fluid for cleaning brake components.
- Brake fluid may damage painted surfaces and plastic parts. Therefore, always clean up any spilt brake fluid immediately.
- Avoid brake fluid coming into contact with the eyes as it can cause serious injury.
- **FIRST AID FOR BRAKE FLUID ENTERING THE EYES:**
- Flush with water for 15 minutes and get immediate medical attention.

EAS22230

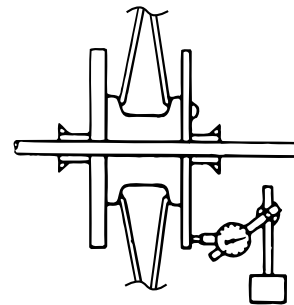
CHECKING THE FRONT BRAKE DISC

1. Remove:
 - Front wheel
Refer to "FRONT WHEEL" on page 4-6.
2. Check:
 - Brake disc
Damage/galling → Replace.
3. Measure:
 - Brake disc deflection
Out of specification → Correct the brake disc deflection or replace the brake disc.

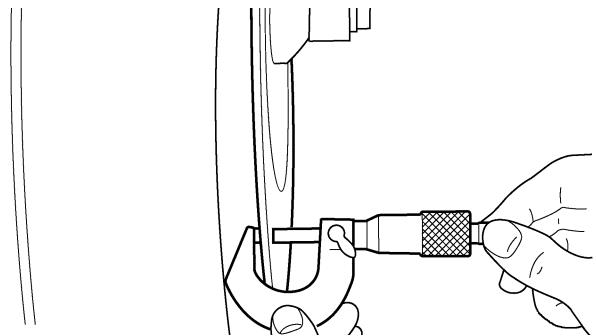
	Brake disc deflection limit 0.15 mm (0.0059 in)
---	---


- a. Place the vehicle on a suitable stand so that the front wheel is elevated.
- b. Before measuring the front brake disc deflection, turn the handlebar to the left or right to ensure that the front wheel is stationary.
- c. Remove the brake caliper.
- d. Hold the dial gauge at a right angle against the brake disc surface.

- e. Measure the deflection 1.5 mm (0.06 in) (WR125R) or 2.0 mm (0.09 in) (WR125X) below the edge of the brake disc.




4. Measure:
 - Brake disc thickness
Measure the brake disc thickness at a few different locations.
Out of specification → Replace.

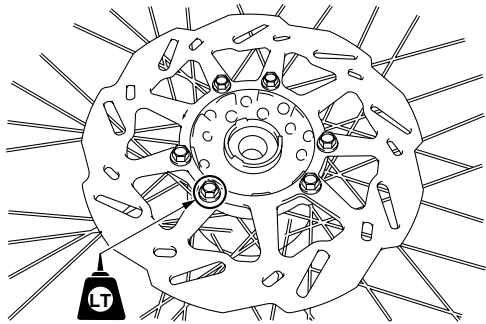


	Brake disc thickness limit WR125R 3.5 mm (0.14 in) WR125X 4.0 mm (0.16 in)
---	---

5. Adjust:
 - Brake disc deflection
- a. Remove the brake disc.
 - b. Rotate the brake disc by one bolt hole.
 - c. Install the brake disc.

	Brake disc bolt WR125R 13 Nm (1.3 m·kgf, 9.4 ft·lbf) LOCTITE® WR125X 23 Nm (2.3 m·kgf, 17 ft·lbf) LOCTITE®
---	---

TIP
Tighten the brake disc bolts in stages and in a crisscross pattern.



- d. Measure the brake disc deflection.
- e. If out of specification, repeat the adjustment steps until the brake disc deflection is within specification.
- f. If the brake disc deflection cannot be brought within specification, replace the brake disc.



- 6. Install:
 - Front wheel
 Refer to "FRONT WHEEL" on page 4-6.

EAS22270

REPLACING THE FRONT BRAKE PADS

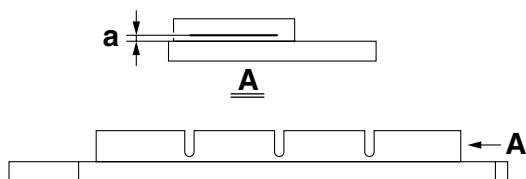
TIP

When replacing the brake pads, it is not necessary to disconnect the brake hose or disassemble the brake caliper.

- 1. Measure:
 - Brake pad wear limit "a"
 Out of specification → Replace the brake pads as a set.



Brake pad lining thickness (inner)
 5.0 mm (0.20 in)
Limit
 1.0 mm (0.04 in)
Brake pad lining thickness (outer)
 5.0 mm (0.20 in)
Limit
 1.0 mm (0.04 in)



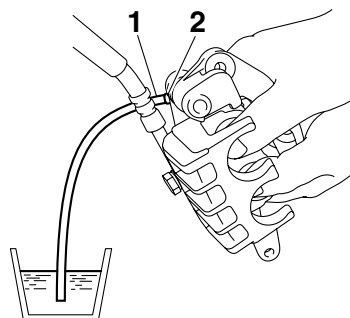
- 2. Install:
 - Brake pads
 - Brake pad spring
 - Brake pad support

TIP

Always install new brake pads, a new brake pad spring, and a new brake pad support as a set.



- a. Connect a clear plastic hose "1" tightly to the bleed screw "2". Put the other end of the hose into an open container.



- b. Loosen the bleed screw and push the brake caliper pistons into the brake caliper with your fingers.
- c. Tighten the bleed screw.

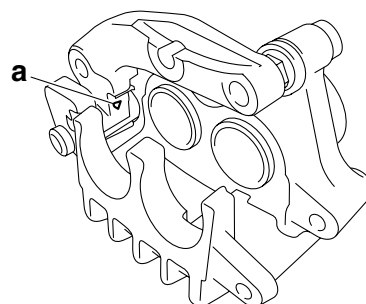


Front brake caliper bleed screw
6 Nm (0.6 m·kgf, 4.3 ft·lbf)

- d. Install new brake pads, a new brake pad spring, and a new brake pad support.

TIP

The arrow mark "a" on the brake pad support must point in the direction shown in the illustration.



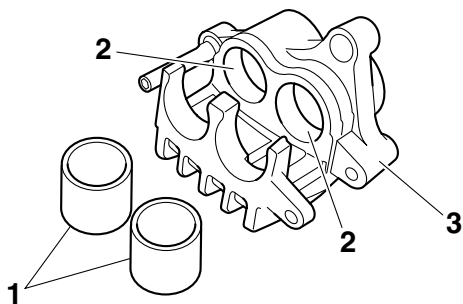
- 3. Install:
 - Brake pad pin
 - Front brake caliper
 - Front brake caliper bolts

- Brake caliper cylinders “2”
Scratches/wear → Replace the brake caliper assembly.
- Brake caliper body “3”
Cracks/damage → Replace the brake caliper assembly.
- Brake fluid delivery passages (brake caliper body)
Obstruction → Blow out with compressed air.

EWA22B1005

WARNING

Whenever a brake caliper is disassembled, replace the brake caliper piston dust seals and brake caliper piston seals.



2. Check:

- Front brake caliper bracket
Cracks/damage → Replace.

EAS22400

ASSEMBLING THE FRONT BRAKE CALIPER

EWA22B1006

WARNING

- Before installation, all internal brake components should be cleaned and lubricated with clean or new brake fluid.
- Never use solvents on internal brake components as they will cause the brake caliper piston dust seals and brake caliper piston seals to swell and distort.
- Whenever a brake caliper is disassembled, replace the brake caliper piston dust seals and brake caliper piston seals.



Recommended fluid
DOT 4

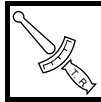
EAS22420

INSTALLING THE FRONT BRAKE CALIPER

1. Install:

- Front brake caliper “1”
(temporarily)
- Copper washers **New**
- Front brake hose “2”

- Brake hose union bolt “3”



Front brake caliper bolt
30 Nm (3.0 m·kgf, 22 ft·lbf)
Brake hose union bolt
30 Nm (3.0 m·kgf, 22 ft·lbf)

EWA13530

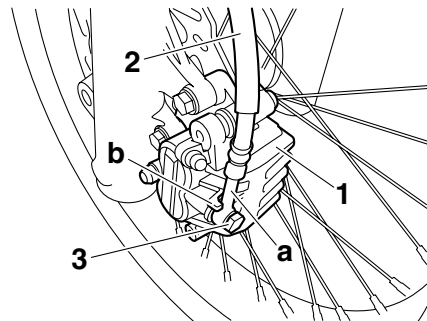
WARNING

Proper brake hose routing is essential to insure safe vehicle operation. Refer to “CABLE ROUTING” on page 2-35.

ECA14170

NOTICE

When installing the brake hose onto the brake caliper “1”, make sure the brake pipe “a” touches the projection “b” on the brake caliper.

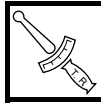


2. Remove:

- Brake caliper

3. Install:

- Brake pads
- Brake pad spring
- Brake pad support
- Brake pad pin
- Front brake caliper



Brake pad pin
18 Nm (1.8 m·kgf, 13 ft·lbf)
LOCTITE®
Front brake caliper bolt
30 Nm (3.0 m·kgf, 22 ft·lbf)
LOCTITE®

Refer to “REPLACING THE FRONT BRAKE PADS” on page 4-24.

4. Fill:

- Brake master cylinder reservoir
(with the specified amount of the recommended brake fluid)



Recommended fluid
DOT 4

EWA13540

WARNING

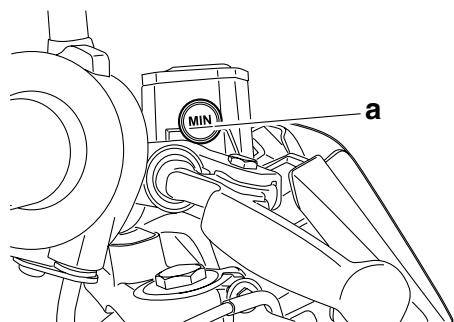
- Use only the designated brake fluid. Other brake fluids may cause the rubber seals to deteriorate, causing leakage and poor brake performance.
- Refill with the same type of brake fluid that is already in the system. Mixing brake fluids may result in a harmful chemical reaction, leading to poor brake performance.
- When refilling, be careful that water does not enter the brake master cylinder reservoir. Water will significantly lower the boiling point of the brake fluid and could cause vapor lock.

ECA13540

NOTICE

Brake fluid may damage painted surfaces and plastic parts. Therefore, always clean up any spill brake fluid immediately.

- Bleed:
 - Brake system
Refer to "BLEEDING THE HYDRAULIC BRAKE SYSTEM" on page 3-19.
- Check:
 - Brake fluid level
Below the minimum level mark "a" → Add the recommended brake fluid to the proper level. Refer to "CHECKING THE BRAKE FLUID LEVEL" on page 3-17.



- Check:
 - Brake lever operation
Soft or spongy feeling → Bleed the brake system.
Refer to "BLEEDING THE HYDRAULIC BRAKE SYSTEM" on page 3-19.

EAS22490

REMOVING THE FRONT BRAKE MASTER CYLINDER**TIP**

Before removing the front brake master cylinder, drain the brake fluid from the entire brake system.

- Remove:
 - Front brake light switch

TIP

The front brake light switch is a screw-type switch. Unscrew the switch to remove it from the brake master cylinder.

- Remove:
 - Brake hose union bolt
 - Copper washers
 - Front brake hose

TIP

To collect any remaining brake fluid, place a container under the master cylinder and the end of the brake hose.

EAS22500

CHECKING THE FRONT BRAKE MASTER CYLINDER

- Check:
 - Brake master cylinder
Damage/scratches/wear → Replace.
 - Brake fluid delivery passages (brake master cylinder body)
Obstruction → Blow out with compressed air.
- Check:
 - Brake master cylinder reservoir
Cracks/damage → Replace.
 - Brake master cylinder reservoir diaphragm
Damage/wear → Replace.
- Check:
 - Brake hose
Cracks/damage/wear → Replace.

EAS22530

INSTALLING THE FRONT BRAKE MASTER CYLINDER

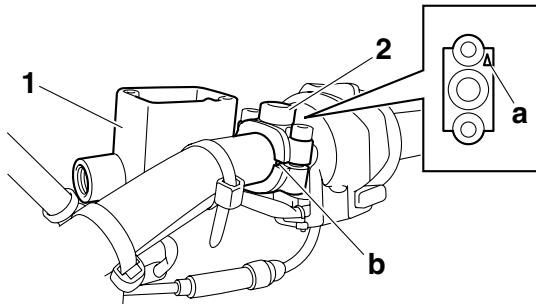
- Install:
 - Front brake master cylinder "1"
 - Front brake master cylinder holder "2"



Front brake master cylinder holder bolt
9 Nm (0.9 m·kgf, 6.5 ft·lbf)

TIP

- Install the brake master cylinder holder with the arrow mark “a” pointing forward.
- Align the end of the brake master cylinder holder with the punch mark “b” on the handlebar.
- First, tighten the front bolt, then the rear bolt.



2. Install:

- Copper washers **New**
- Front brake hose
- Brake hose union bolt



Brake hose union bolt
30 Nm (3.0 m·kgf, 22 ft·lbf)

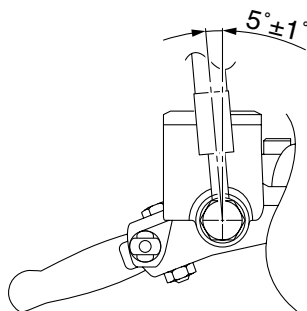
EWA13530

WARNING

Proper brake hose routing is essential to insure safe vehicle operation. Refer to “CABLE ROUTING” on page 2-35.

TIP

- Install the brake hose to the front brake master cylinder within the angle shown in the illustration.
- While holding the brake hose, tighten the union bolt.
- Turn the handlebar to the left and right to make sure the brake hose does not touch other parts (e.g., wire harness, cables, leads). Correct if necessary.



3. Fill:

- Brake master cylinder reservoir (with the specified amount of the recommended brake fluid)



Recommended fluid
DOT 4

EWA13540

WARNING

- Use only the designated brake fluid. Other brake fluids may cause the rubber seals to deteriorate, causing leakage and poor brake performance.
- Refill with the same type of brake fluid that is already in the system. Mixing brake fluids may result in a harmful chemical reaction, leading to poor brake performance.
- When refilling, be careful that water does not enter the brake master cylinder reservoir. Water will significantly lower the boiling point of the brake fluid and could cause vapor lock.

ECA13540

NOTICE

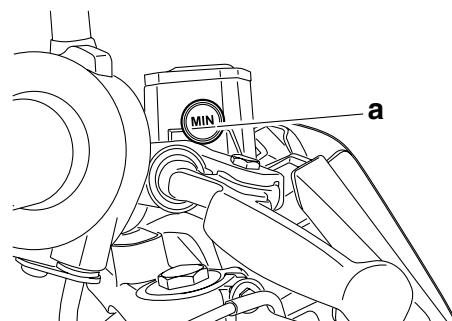
Brake fluid may damage painted surfaces and plastic parts. Therefore, always clean up any spilt brake fluid immediately.

4. Bleed:

- Brake system
Refer to “BLEEDING THE HYDRAULIC BRAKE SYSTEM” on page 3-19.

5. Check:

- Brake fluid level
Below the minimum level mark “a” → Add the recommended brake fluid to the proper level. Refer to “CHECKING THE BRAKE FLUID LEVEL” on page 3-17.



6. Check:

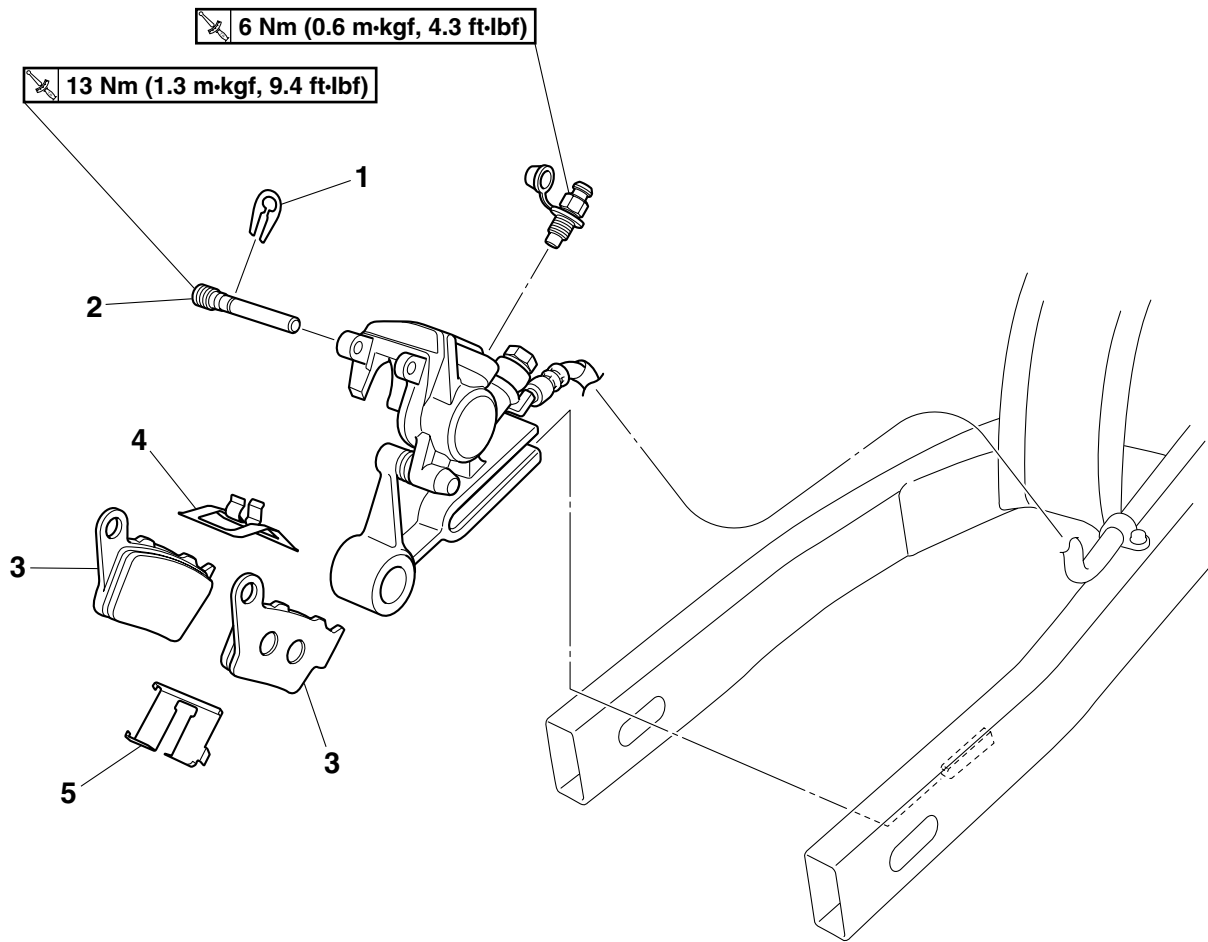
- Brake lever operation
Soft or spongy feeling → Bleed the brake system.

Refer to "BLEEDING THE HYDRAULIC BRAKE SYSTEM" on page 3-19.

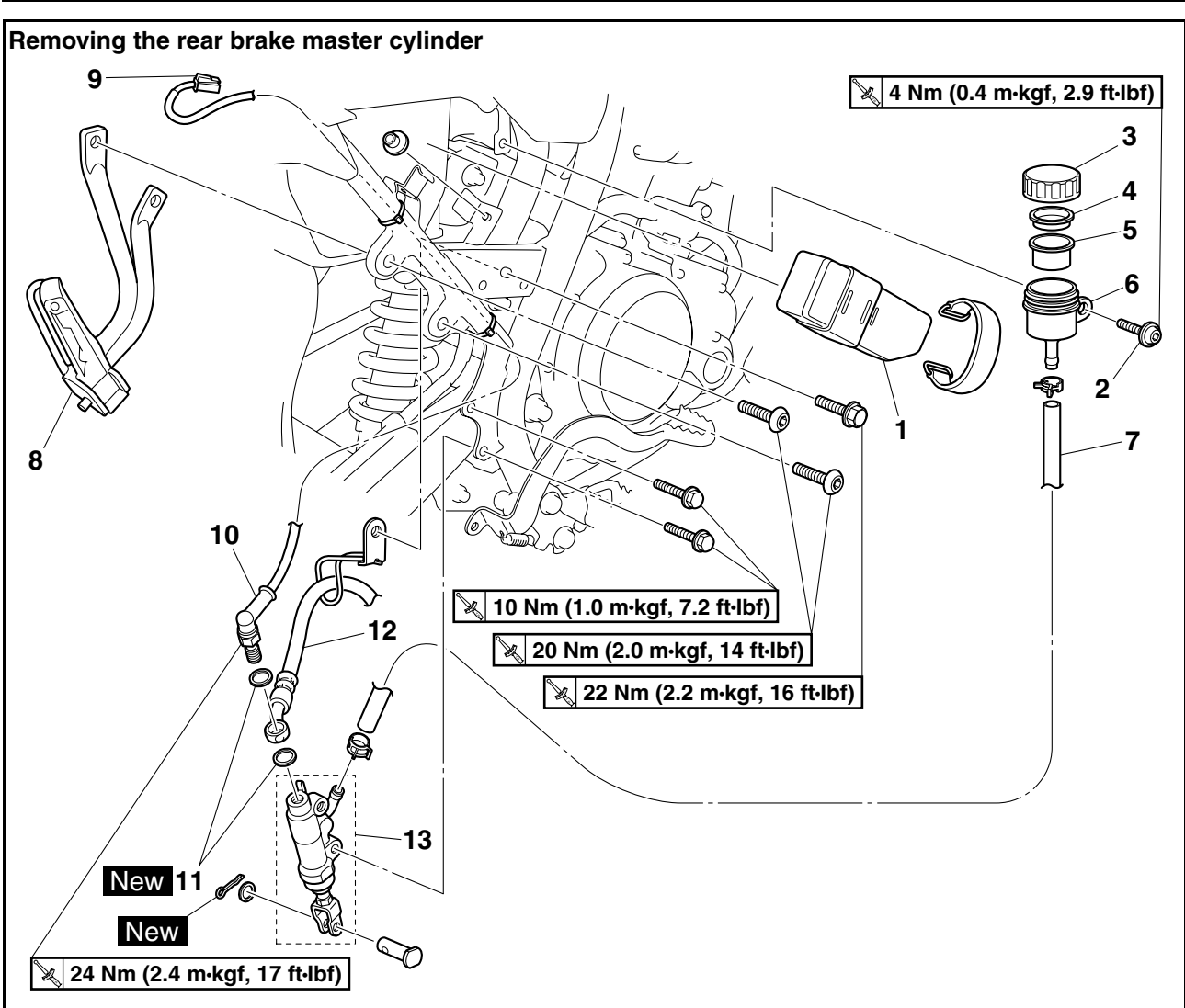
EAS22550

REAR BRAKE

Removing the rear brake pads



Order	Job/Parts to remove	Q'ty	Remarks
	Rear wheel		Refer to "REAR WHEEL" on page 4-13.
1	Brake pad clip	1	
2	Brake pad pin	1	
3	Rear brake pad	2	
4	Brake pad spring	1	
5	Brake pad support	1	
			For installation, reverse the removal procedure.



Order	Job/Parts to remove	Q'ty	Remarks
	Brake fluid		Drain. Refer to "BLEEDING THE HYDRAULIC BRAKE SYSTEM" on page 3-19.
	Right side cover/Right side panel		Refer to "GENERAL CHASSIS" on page 4-1.
1	Owner's tool kit	1	
2	Brake fluid reservoir bolt	1	
3	Brake fluid reservoir cap	1	
4	Brake fluid reservoir diaphragm holder	1	
5	Brake fluid reservoir diaphragm	1	
6	Brake fluid reservoir	1	
7	Brake fluid reservoir hose	1	
8	Right passenger footrest assembly	1	
9	Rear brake light switch coupler	1	Disconnect.
10	Rear brake light switch	1	
11	Copper washer	2	
12	Rear brake hose	1	

Removing the rear brake master cylinder

4 Nm (0.4 m·kgf, 2.9 ft·lbf)

10 Nm (1.0 m·kgf, 7.2 ft·lbf)

20 Nm (2.0 m·kgf, 14 ft·lbf)

22 Nm (2.2 m·kgf, 16 ft·lbf)

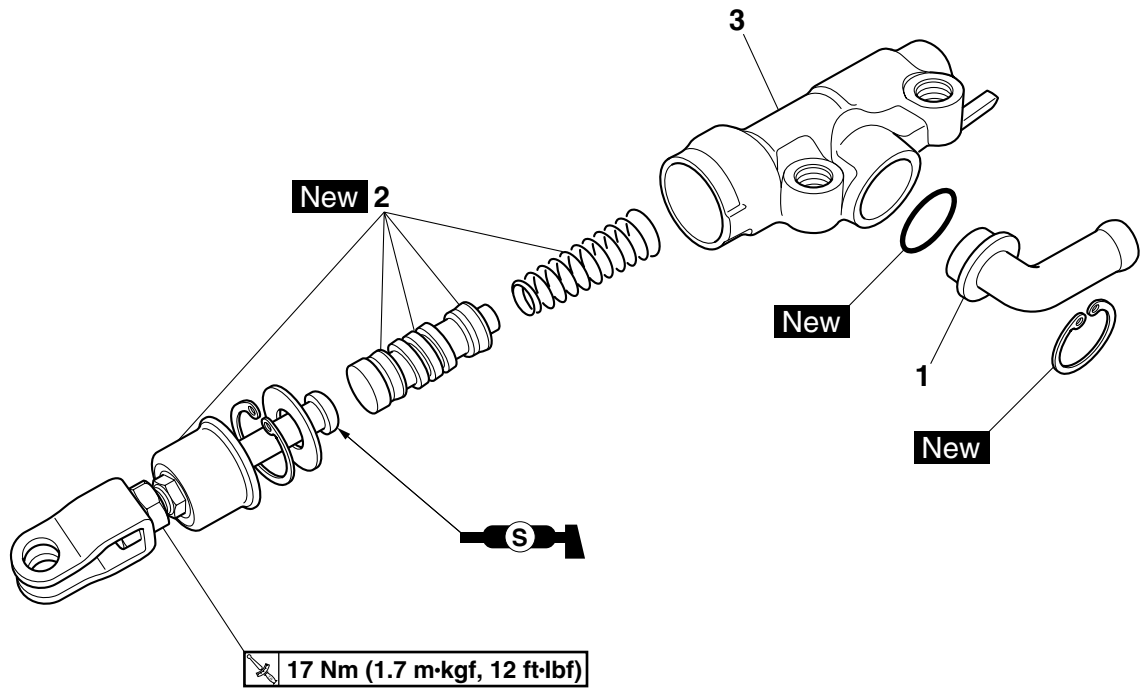
New 11

New

24 Nm (2.4 m·kgf, 17 ft·lbf)


Order	Job/Parts to remove	Q'ty	Remarks
13	Rear brake master cylinder	1	
			For installation, reverse the removal procedure.

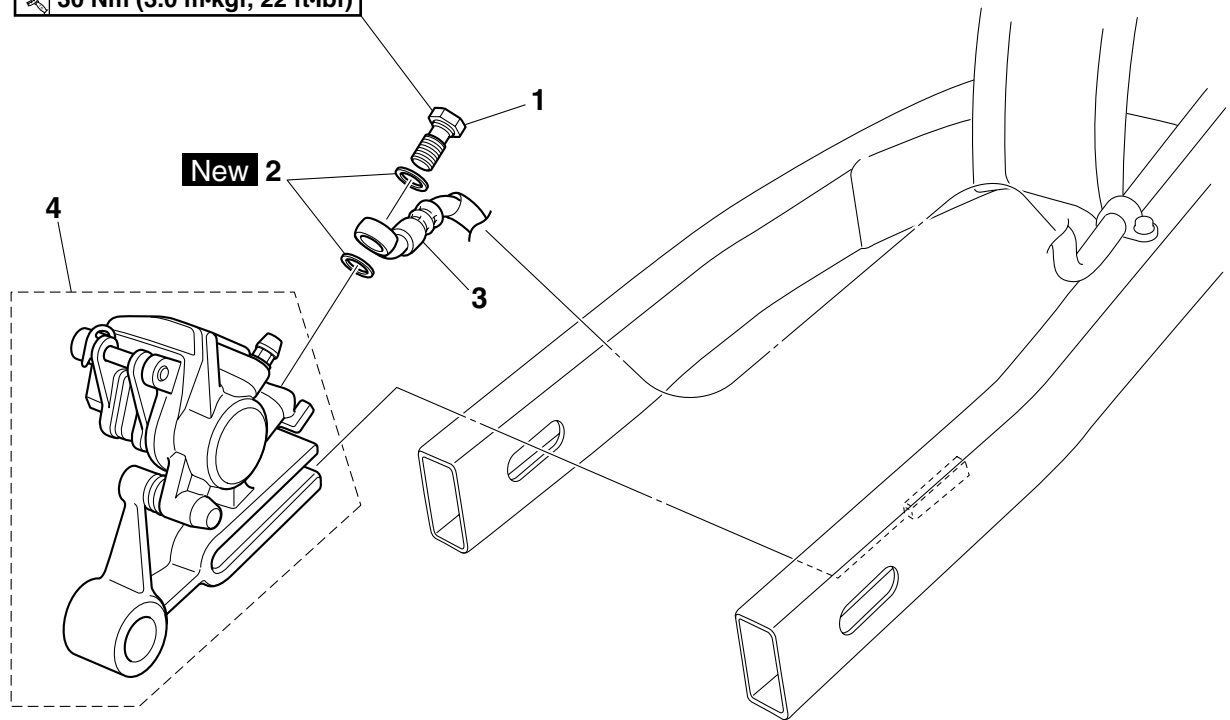
Disassembling the rear brake master cylinder



Order	Job/Parts to remove	Q'ty	Remarks
1	Brake hose joint	1	
2	Brake master cylinder kit	1	
3	Brake master cylinder body	1	
			For assembly, reverse the disassembly procedure.

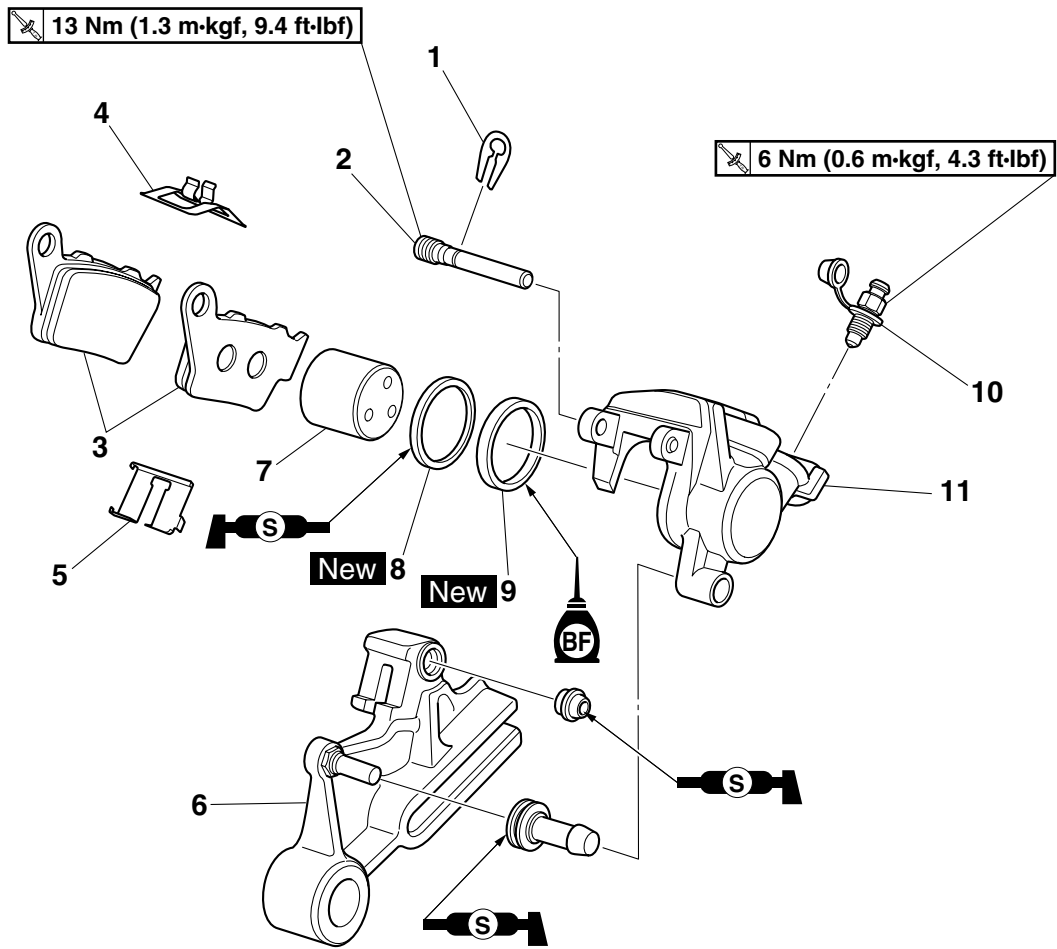
Removing the rear brake caliper

 30 Nm (3.0 m·kgf, 22 ft·lbf)



Order	Job/Parts to remove	Q'ty	Remarks
	Brake fluid		Drain. Refer to "BLEEDING THE HYDRAULIC BRAKE SYSTEM" on page 3-19.
	Rear wheel		Refer to "REAR WHEEL" on page 4-13.
1	Rear brake hose union bolt	1	
2	Copper washer	2	
3	Rear brake hose	1	
4	Rear brake caliper	1	
			For installation, reverse the removal procedure.

Disassembling the rear brake caliper



Order	Job/Parts to remove	Q'ty	Remarks
1	Brake pad pin clip	1	
2	Brake pad pin	1	
3	Rear brake pad	2	
4	Brake pad spring	1	
5	Brake pad support	1	
6	Rear brake caliper bracket	1	
7	Brake caliper piston	1	
8	Brake caliper piston dust seal	1	
9	Brake caliper piston seal	1	
10	Bleed screw	1	
11	Brake caliper body	1	
			For assembly, reverse the disassembly procedure.

EAS22560

INTRODUCTION

EWA14100

WARNING


Disc brake components rarely require disassembly. Therefore, always follow these preventive measures:

- Never disassemble brake components unless absolutely necessary.
- If any connection on the hydraulic brake system is disconnected, the entire brake system must be disassembled, drained, cleaned, properly filled, and bled after reassembly.
- Never use solvents on internal brake components.
- Use only clean or new brake fluid for cleaning brake components.
- Brake fluid may damage painted surfaces and plastic parts. Therefore, always clean up any spilt brake fluid immediately.
- Avoid brake fluid coming into contact with the eyes as it can cause serious injury.
- **FIRST AID FOR BRAKE FLUID ENTERING THE EYES:**
- Flush with water for 15 minutes and get immediate medical attention.

EAS22570

CHECKING THE REAR BRAKE DISC

1. Remove:
 - Rear wheel
Refer to "REAR WHEEL" on page 4-13.
2. Check:
 - Brake disc
Damage/galling → Replace.
3. Measure:
 - Brake disc deflection
Out of specification → Correct the brake disc deflection or replace the brake disc.
Refer to "CHECKING THE FRONT BRAKE DISC" on page 4-23.

	Brake disc deflection limit 0.15 mm (0.0059 in)
---	---

4. Measure:
 - Brake disc thickness
Measure the brake disc thickness at a few different locations.
Out of specification → Replace.
Refer to "CHECKING THE FRONT BRAKE DISC" on page 4-23.



Brake disc thickness limit
4.0 mm (0.16 in)

5. Adjust:
 - Brake disc deflection
Refer to "CHECKING THE FRONT BRAKE DISC" on page 4-23.



Brake disc bolt
12 Nm (1.2 m·kgf, 8.7 ft·lbf)
LOCTITE®

6. Install:
 - Rear wheel
Refer to "REAR WHEEL" on page 4-13.

EAS22580

REPLACING THE REAR BRAKE PADS

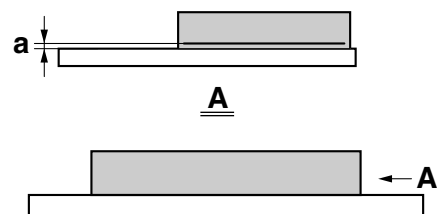
TIP

When replacing the brake pads, it is not necessary to disconnect the brake hose or disassemble the brake caliper.

1. Measure:
 - Brake pad wear limit "a"
Out of specification → Replace the brake pads as a set.



Brake pad lining thickness (inner)
6.0 mm (0.24 in)
Limit
1.0 mm (0.04 in)
Brake pad lining thickness (outer)
6.0 mm (0.24 in)
Limit
1.0 mm (0.04 in)



2. Install:
 - Brake pads
 - Brake pad spring
 - Brake pad support

- b. Remove the brake caliper piston dust seal and brake caliper piston seal.



EAS22640

CHECKING THE REAR BRAKE CALIPER

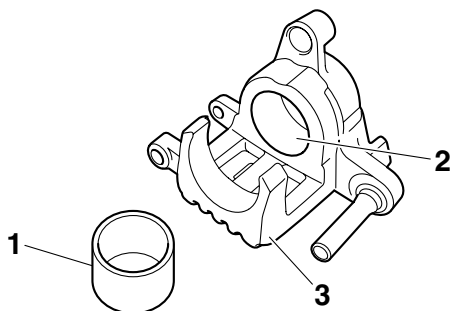
Recommended brake component replacement schedule	
Brake pads	If necessary
Piston seal	Every two years
Piston dust seal	Every two years
Brake hoses	Every four years
Brake fluid	Every two years and whenever the brake is disassembled

- Check:
 - Brake caliper piston "1"
Rust/scratches/wear → Replace the brake caliper piston.
 - Brake caliper cylinder "2"
Scratches/wear → Replace the brake caliper assembly.
 - Brake caliper body "3"
Cracks/damage → Replace the brake caliper assembly.
 - Brake fluid delivery passages (brake caliper body)
Obstruction → Blow out with compressed air.

EWA22B1007

WARNING

Whenever a brake caliper is disassembled, replace the brake caliper piston dust seal and brake caliper piston seal.



- Check:
 - Rear brake caliper bracket
Cracks/damage → Replace.

EAS22650

ASSEMBLING THE REAR BRAKE CALIPER

EWA22B1008

WARNING

- Before installation, all internal brake components should be cleaned and lubricated with clean or new brake fluid.
- Never use solvents on internal brake components as they will cause the brake caliper piston dust seal and brake caliper piston seal to swell and distort.
- Whenever a brake caliper is disassembled, replace the brake caliper piston dust seal and brake caliper piston seal.

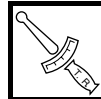


Recommended fluid
DOT 4

EAS22670

INSTALLING THE REAR BRAKE CALIPER

- Install:
 - Rear brake caliper "1" (temporarily)
 - Copper washers **New**
 - Rear brake hose "2"
 - Brake hose union bolt "3"



Brake hose union bolt
30 Nm (3.0 m·kgf, 22 ft·lbf)

EWA13530

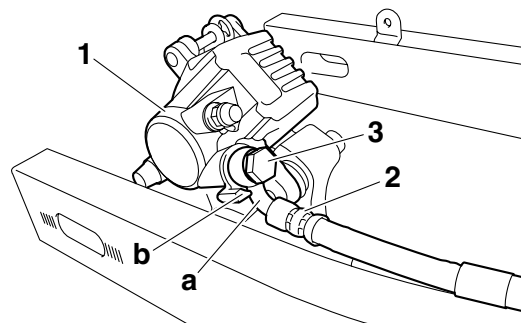
WARNING

Proper brake hose routing is essential to insure safe vehicle operation. Refer to "CABLE ROUTING" on page 2-35.

ECA14170

NOTICE

When installing the brake hose onto the brake caliper "1", make sure the brake pipe "a" touches the projection "b" on the brake caliper.



- Remove:
 - Brake caliper

3. Install:

- Brake pads
- Brake pad spring
- Brake pad support
- Brake pad pin
- Brake pad pin clip
- Brake caliper

Refer to "REPLACING THE REAR BRAKE PADS" on page 4-36.

4. Fill:

- Brake fluid reservoir
(with the specified amount of the recommended brake fluid)



Recommended fluid
DOT 4

EWA13090

WARNING

- **Use only the designated brake fluid. Other brake fluids may cause the rubber seals to deteriorate, causing leakage and poor brake performance.**
- **Refill with the same type of brake fluid that is already in the system. Mixing brake fluids may result in a harmful chemical reaction, leading to poor brake performance.**
- **When refilling, be careful that water does not enter the brake fluid reservoir. Water will significantly lower the boiling point of the brake fluid and could cause vapor lock.**

ECA13540

NOTICE

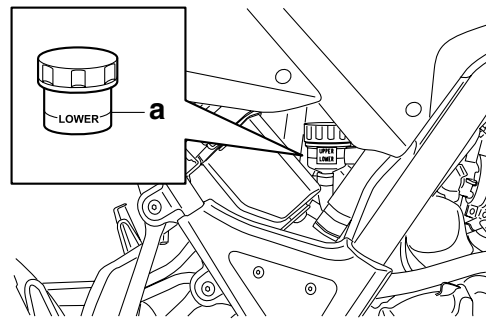
Brake fluid may damage painted surfaces and plastic parts. Therefore, always clean up any spilt brake fluid immediately.

5. Bleed:

- Brake system
Refer to "BLEEDING THE HYDRAULIC BRAKE SYSTEM" on page 3-19.

6. Check:

- Brake fluid level
Below the minimum level mark "a" → Add the recommended brake fluid to the proper level. Refer to "CHECKING THE BRAKE FLUID LEVEL" on page 3-17.



7. Check:

- Brake pedal operation
Soft or spongy feeling → Bleed the brake system.
Refer to "BLEEDING THE HYDRAULIC BRAKE SYSTEM" on page 3-19.

EAS22700

REMOVING THE REAR BRAKE MASTER CYLINDER

1. Remove:

- Rear brake light switch
- Copper washers
- Rear brake hose

TIP

To collect any remaining brake fluid, place a container under the master cylinder and the end of the brake hose.

EAS22720

CHECKING THE REAR BRAKE MASTER CYLINDER

1. Check:

- Brake master cylinder
Damage/scratches/wear → Replace.
- Brake fluid delivery passages (brake master cylinder body)
Obstruction → Blow out with compressed air.

2. Check:

- Brake master cylinder kit
Damage/scratches/wear → Replace.

3. Check:

- Brake fluid reservoir
Cracks/damage → Replace.
- Brake fluid reservoir diaphragm
Cracks/damage → Replace.

4. Check:

- Brake hoses
Cracks/damage/wear → Replace.

EAS22730

ASSEMBLING THE REAR BRAKE MASTER CYLINDER

EWA13520

WARNING

- Before installation, all internal brake components should be cleaned and lubricated with clean or new brake fluid.
- Never use solvents on internal brake components.


	Recommended fluid DOT 4
---	------------------------------------

EAS22740

INSTALLING THE REAR BRAKE MASTER CYLINDER

1. Install:

- Copper washers **New**
- Rear brake hose "1"
- Rear brake light switch "2"

	Rear brake light switch 24 Nm (2.4 m-kgf, 17 ft-lbf)
--	---

EWA13530

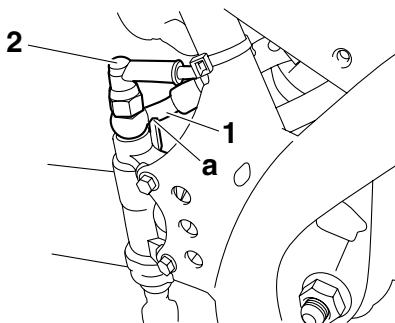
WARNING

Proper brake hose routing is essential to insure safe vehicle operation. Refer to "CABLE ROUTING" on page 2-35.

ECA14160

NOTICE

When installing the brake hose onto the brake master cylinder, make sure the brake pipe touches the projection "a" as shown.



2. Fill:

- Brake fluid reservoir (with the specified amount of the recommended brake fluid)

	Recommended fluid DOT 4
---	------------------------------------

EWA13090

WARNING

- Use only the designated brake fluid. Other brake fluids may cause the rubber seals to deteriorate, causing leakage and poor brake performance.
- Refill with the same type of brake fluid that is already in the system. Mixing brake fluids may result in a harmful chemical reaction, leading to poor brake performance.
- When refilling, be careful that water does not enter the brake fluid reservoir. Water will significantly lower the boiling point of the brake fluid and could cause vapor lock.

ECA13540

NOTICE

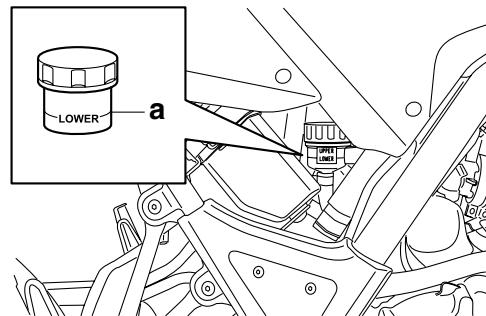
Brake fluid may damage painted surfaces and plastic parts. Therefore, always clean up any spilt brake fluid immediately.

3. Bleed:

- Brake system
Refer to "BLEEDING THE HYDRAULIC BRAKE SYSTEM" on page 3-19.

4. Check:

- Brake fluid level
Below the minimum level mark "a" → Add the recommended brake fluid to the proper level. Refer to "CHECKING THE BRAKE FLUID LEVEL" on page 3-17.




5. Check:

- Brake pedal operation
Soft or spongy feeling → Bleed the brake system.
Refer to "BLEEDING THE HYDRAULIC BRAKE SYSTEM" on page 3-19.

6. Adjust:

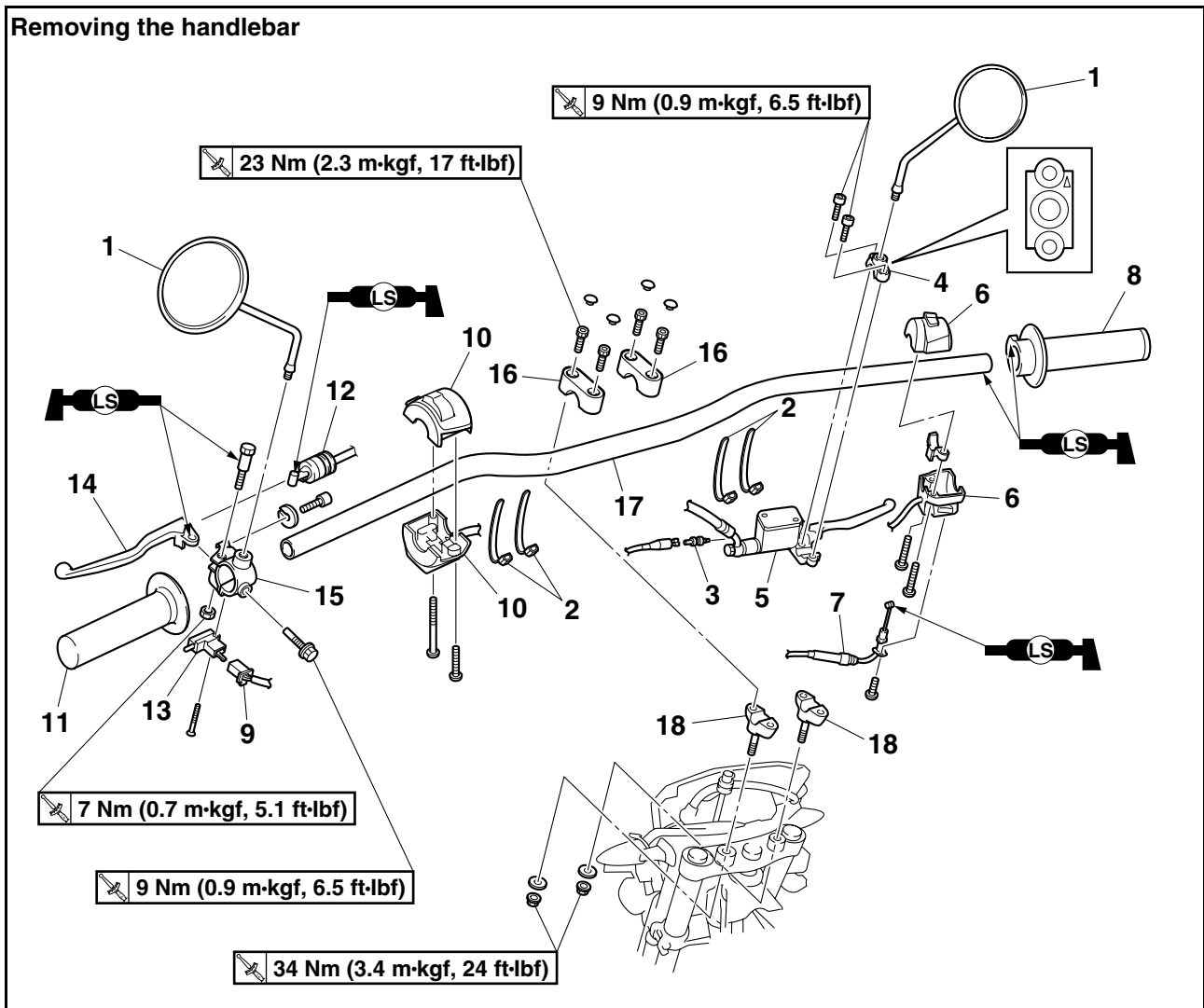
- Brake pedal position
Refer to "ADJUSTING THE REAR DISC BRAKE" on page 3-17.

	Brake pedal position 12.0 mm (0.47 in)
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EAS22840

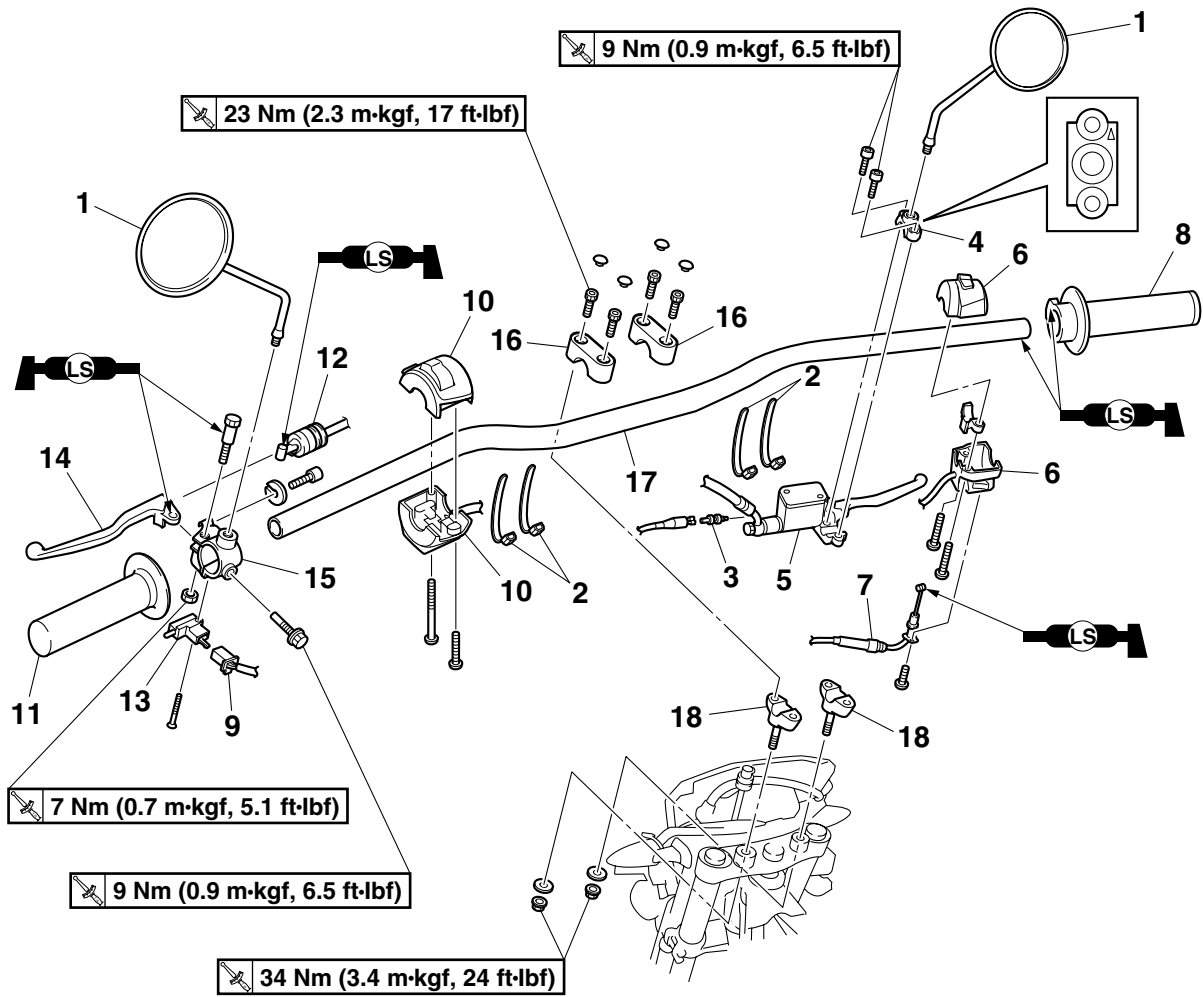
HANDLEBAR

Removing the handlebar



Order	Job/Parts to remove	Q'ty	Remarks
1	Rearview mirror	2	
2	Plastic band	4	
3	Front brake light switch	1	
4	Front brake master cylinder holder	1	
5	Front brake master cylinder assembly	1	
6	Right handlebar switch	1	
7	Throttle cable	1	Disconnect.
8	Throttle grip	1	
9	Clutch switch coupler	1	Disconnect.
10	Left handlebar switch	1	
11	Handlebar grip	1	
12	Clutch cable	1	Disconnect.
13	Clutch switch	1	
14	Clutch lever	1	
15	Clutch lever holder	1	
16	Upper handlebar holder	2	

Removing the handlebar



Order	Job/Parts to remove	Q'ty	Remarks
17	Handlebar	1	
18	Lower handlebar holder	2	
			For installation, reverse the removal procedure.

EAS22860

REMOVING THE HANDLEBAR

- Stand the vehicle on a level surface.

EWA13120

WARNING

Securely support the vehicle so that there is no danger of it falling over.

- Remove:
 - Front brake light switch

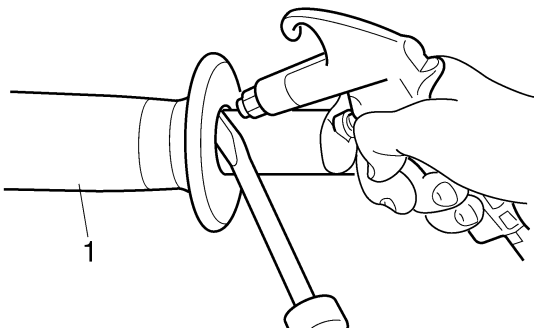
TIP

The front brake light switch is a screw-type switch. Unscrew the switch to remove it from the brake master cylinder.

- Remove:
 - Handlebar grip "1"

TIP

Blow compressed air between the handlebar and the handlebar grip, and gradually push the grip off the handlebar.



EAS22880

CHECKING THE HANDLEBAR

- Check:
 - Handlebar
 - Bends/cracks/damage → Replace.

EWA13690

WARNING

Do not attempt to straighten a bent handlebar as this may dangerously weaken it.

EAS22911

INSTALLING THE HANDLEBAR

- Stand the vehicle on a level surface.

EWA13120

WARNING

Securely support the vehicle so that there is no danger of it falling over.

- Install:
 - Lower handlebar holders
 - Washers
 - Lower handlebar holder nuts

TIP

Temporarily tighten the nuts.

- Install:
 - Handlebar "1"
 - Upper handlebar holders "2"



Upper handlebar holder bolt
23 Nm (2.3 m·kgf, 17 ft·lbf)

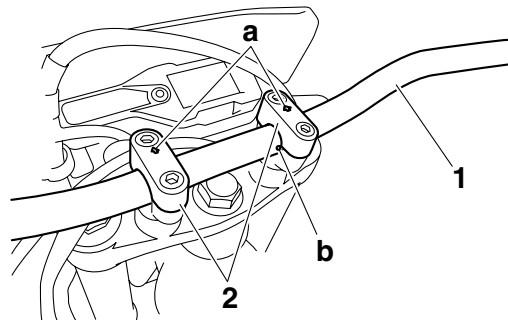
ECA22B1027

NOTICE

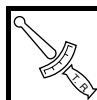
- First, tighten the front bolt on each handlebar holder, then the rear bolt.**
- Turn the handlebar all the way to the left and right. If there is any contact with the fuel tank, adjust the handlebar position.**

TIP

- The upper handlebar holders should be installed with the arrow marks "a" facing forward.
- Align the match mark "b" on the handlebar with the upper surface of the lower handlebar holder.



- Tighten:
 - Lower handlebar holder nuts



Lower handlebar holder nut
34 Nm (3.4 m·kgf, 24 ft·lbf)

- Install:
 - Clutch lever holder "1"



Clutch lever holder bolt
9 Nm (0.9 m·kgf, 6.5 ft·lbf)

TIP

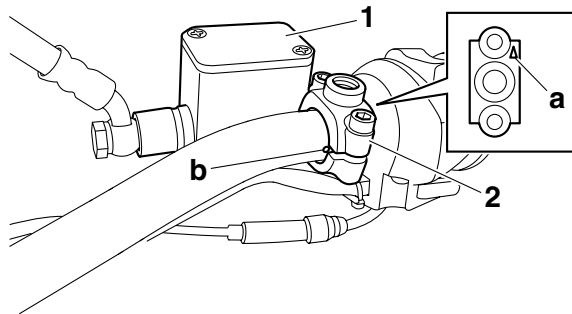
Align the slit in the clutch lever holder with the punch mark "a" on the handlebar.

11.Install:

- Front brake master cylinder "1"
- Front brake master cylinder holder "2"


Front brake master cylinder holder bolt
9 Nm (0.9 m·kgf, 6.5 ft·lbf)
TIP

- Install the brake master cylinder holder with the arrow mark "a" pointing forward.
- Align the mating surfaces of the brake master cylinder holder with the punch mark "b" on the handlebar.
- First, tighten the front bolt, then the rear bolt.



12.Adjust:

- Clutch cable free play
Refer to "ADJUSTING THE CLUTCH CABLE FREE PLAY" on page 3-12.


Clutch lever free play
10.0–15.0 mm (0.39–0.59 in)

13.Adjust:

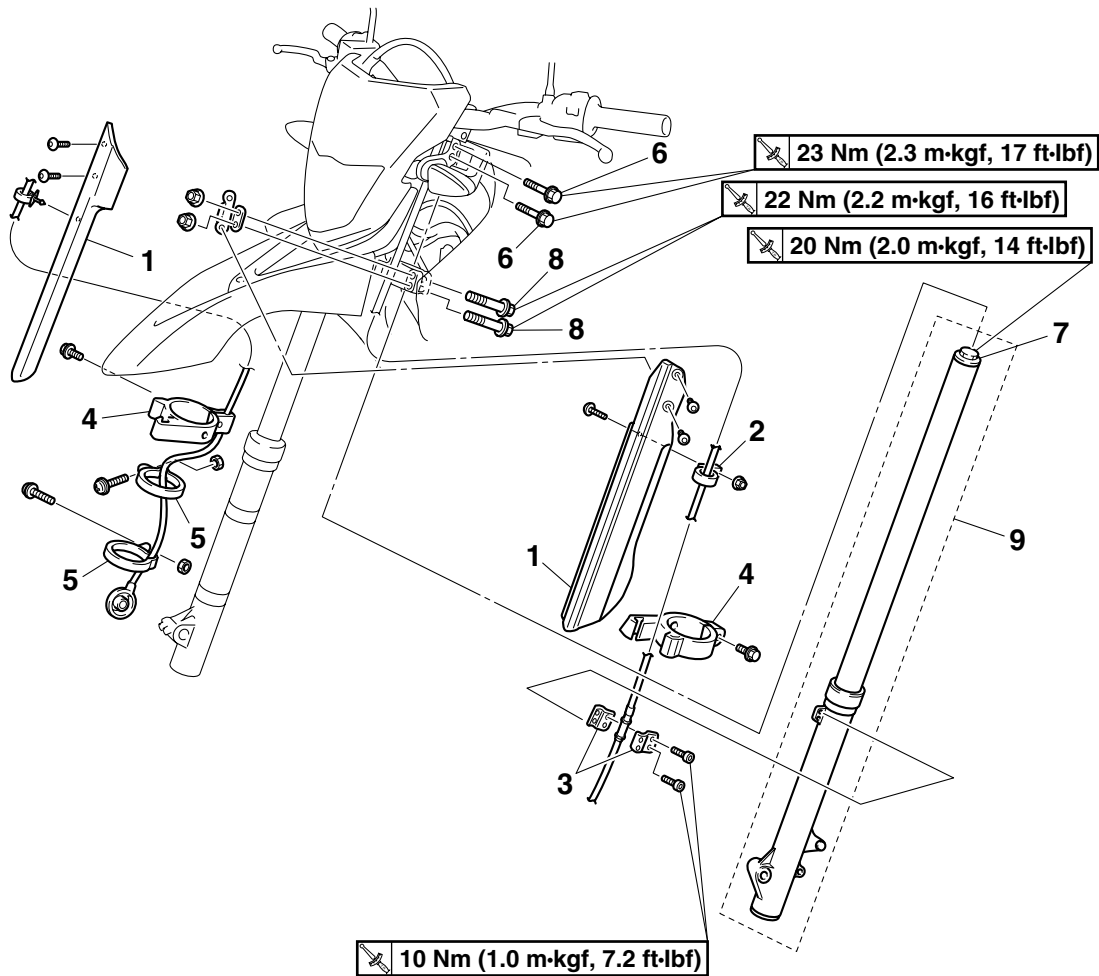
- Throttle cable free play
Refer to "ADJUSTING THE THROTTLE CABLE FREE PLAY" on page 3-6.


Throttle cable free play
3.0–5.0 mm (0.12–0.20 in)

EAS22950

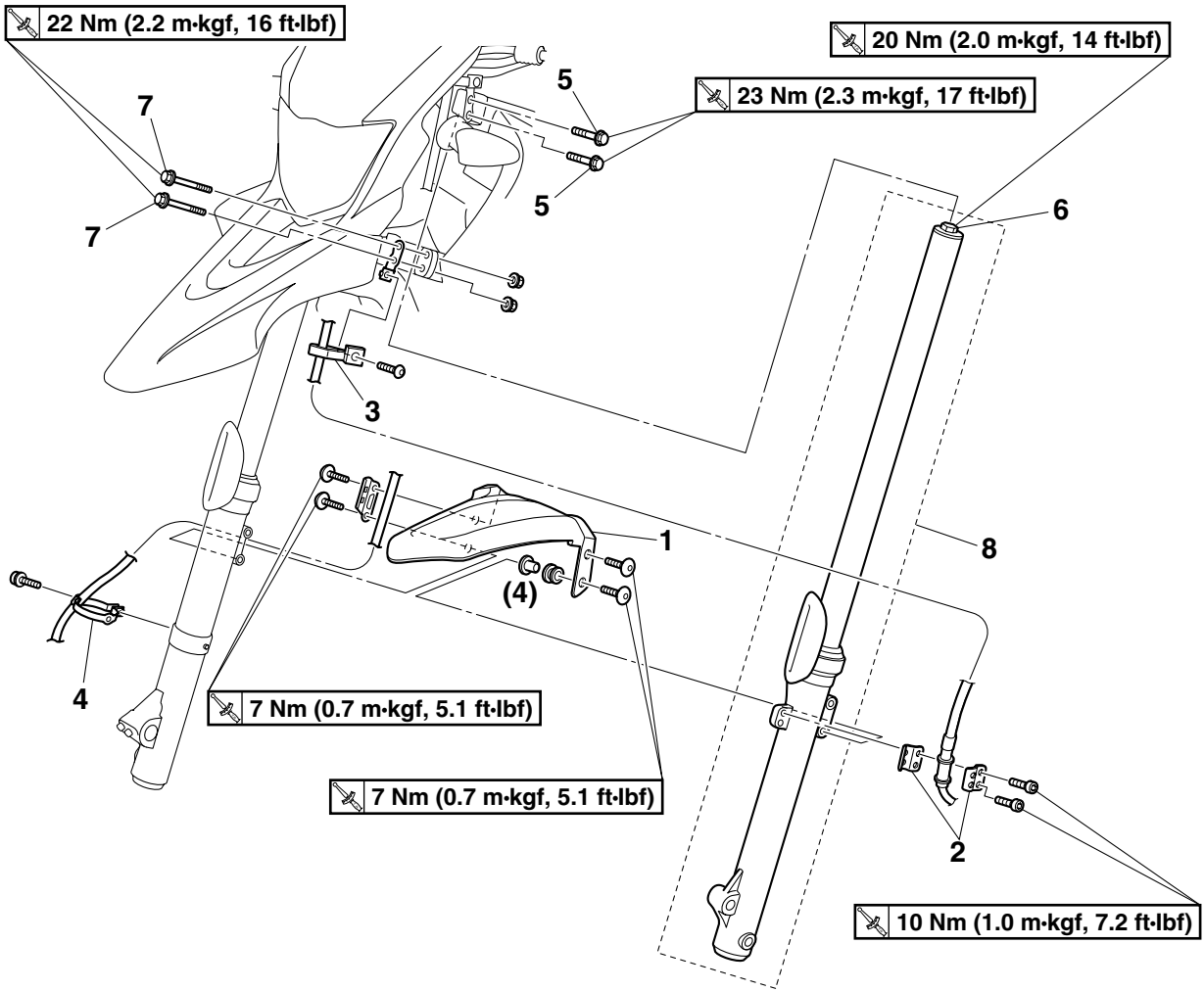
FRONT FORK

Removing the front fork legs (WR125R)



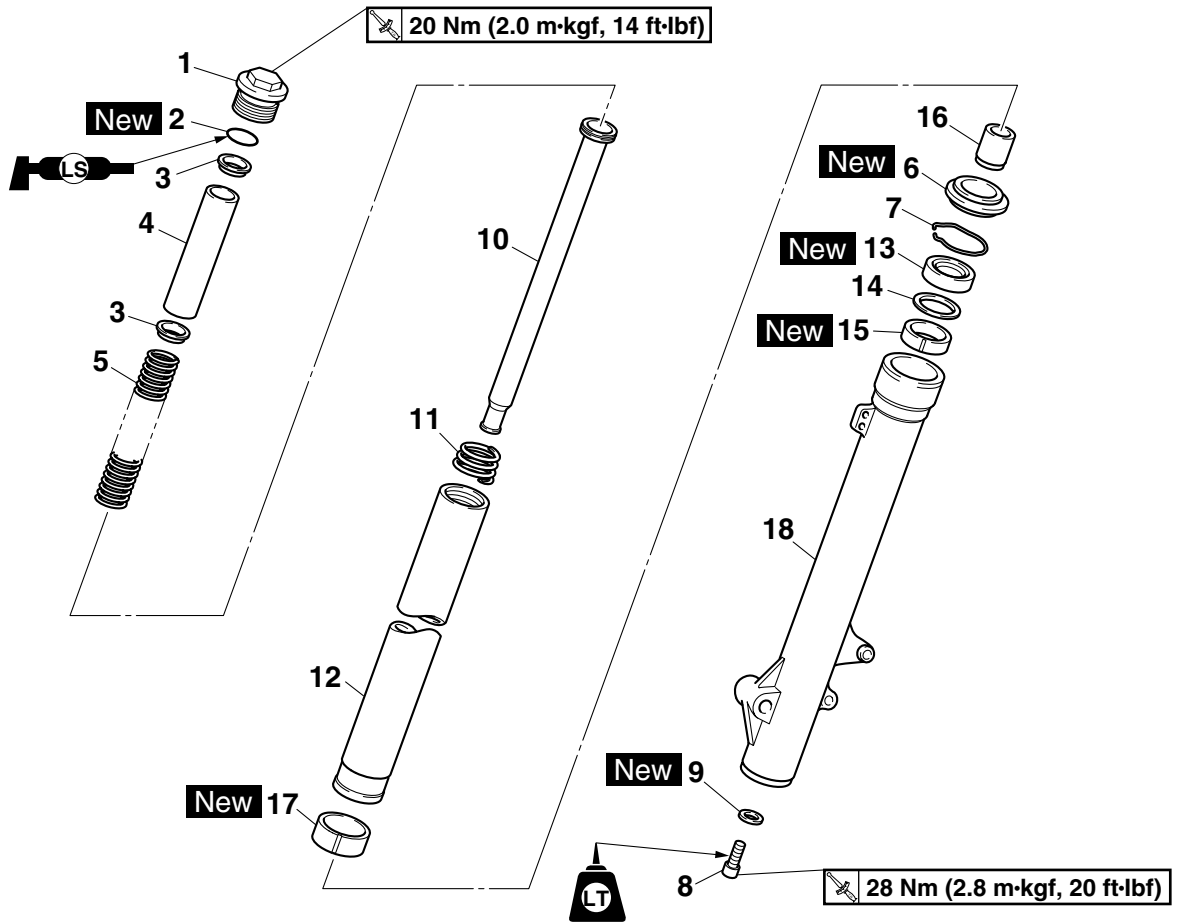
Order	Job/Parts to remove	Q'ty	Remarks
			The following procedure applies to both of the front fork legs.
	Front wheel		Refer to "FRONT WHEEL" on page 4-6.
	Front brake caliper		Refer to "FRONT BRAKE" on page 4-19.
1	Front fork protector	2	
2	Brake hose guide	1	
3	Brake hose holder	2	
4	Front fork protector guide	2	
5	Speed sensor lead holder	2	
6	Upper bracket pinch bolt	2	Loosen.
7	Front fork cap bolt	1	Loosen.
8	Lower bracket pinch bolt	2	Loosen.
9	Front fork leg	1	
			For installation, reverse the removal procedure.

Removing the front fork legs (WR125X)



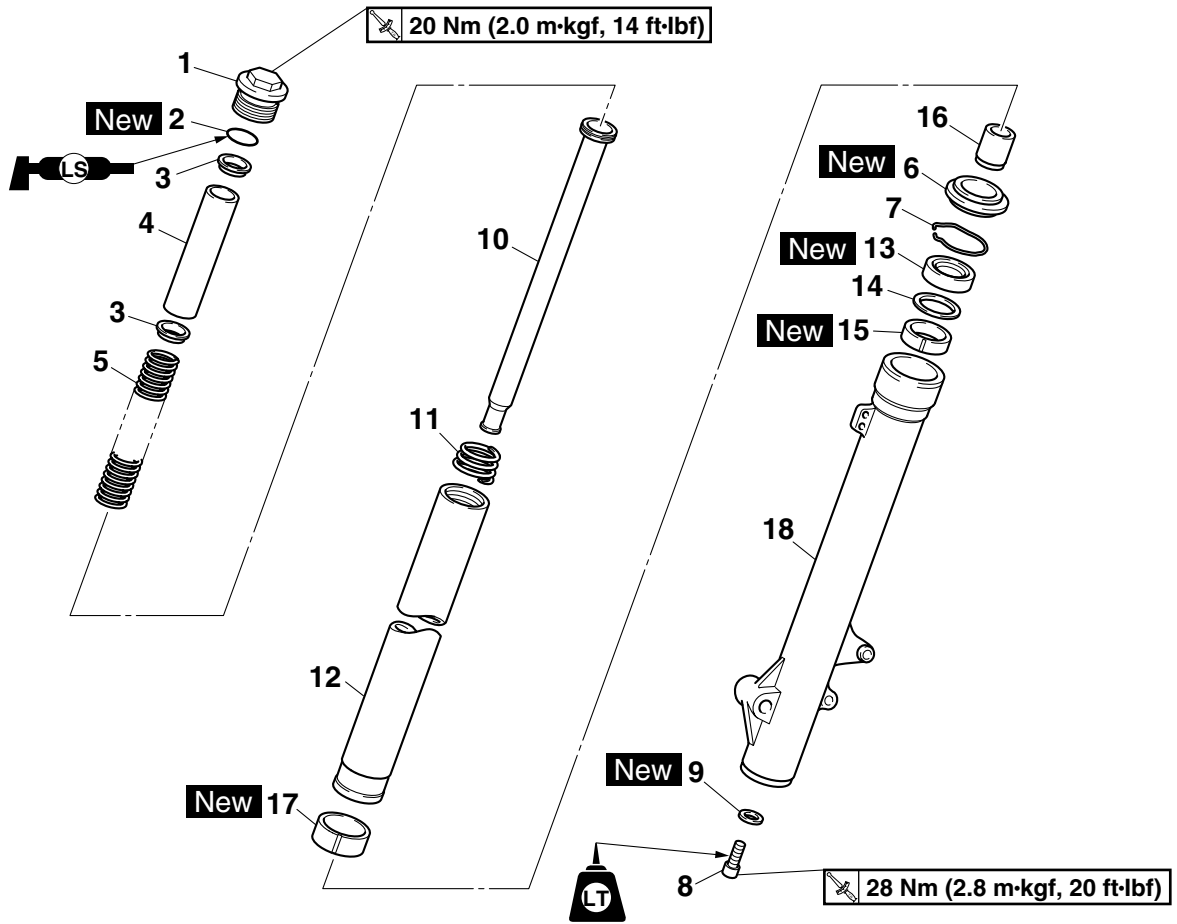
Order	Job/Parts to remove	Q'ty	Remarks
			The following procedure applies to both of the front fork legs.
	Front wheel		Refer to "FRONT WHEEL" on page 4-6.
1	Front mudguard	1	
2	Brake hose holder	2	
3	Brake hose guide	1	
4	Speed sensor lead holder	1	
5	Upper bracket pinch bolt	2	Loosen.
6	Front fork cap bolt	1	Loosen.
7	Lower bracket pinch bolt	2	Loosen.
8	Front fork leg	1	
			For installation, reverse the removal procedure.

Disassembling the front fork legs



Order	Job/Parts to remove	Q'ty	Remarks
			The following procedure applies to both of the front fork legs.
1	Cap bolt	1	
2	O-ring	1	
3	Spring seat	2	
4	Spacer	1	
5	Fork spring	1	
6	Dust seal	1	
7	Oil seal clip	1	
8	Damper rod bolt	1	
9	Copper washer	1	
10	Damper rod	1	
11	Rebound spring	1	
12	Inner tube	1	
13	Oil seal	1	
14	Washer	1	
15	Outer tube bushing	1	
16	Oil flow stopper	1	

Disassembling the front fork legs



Order	Job/Parts to remove	Q'ty	Remarks
17	Inner tube bushing	1	
18	Outer tube	1	
			For assembly, reverse the disassembly procedure.

EAS22960

REMOVING THE FRONT FORK LEGS

The following procedure applies to both of the front fork legs.

1. Stand the vehicle on a level surface.

EWA13120

WARNING

Securely support the vehicle so that there is no danger of it falling over.

TIP

Place the vehicle on a suitable stand so that the front wheel is elevated.

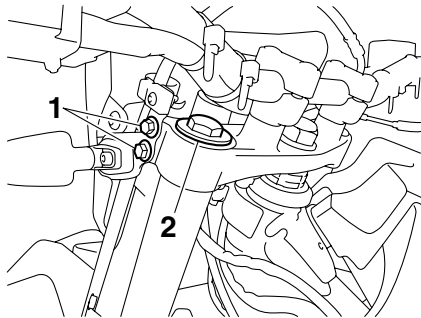
2. Loosen:

- Upper bracket pinch bolts "1"
- Cap bolt "2"
- Lower bracket pinch bolts "3"

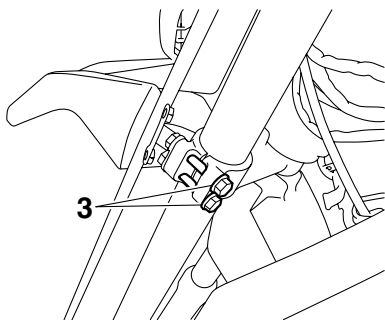
EWA13640

WARNING

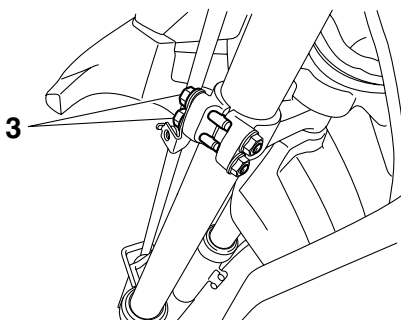
Before loosening the upper and lower bracket pinch bolts, support the front fork leg.



A



B



- A. WR125R
- B. WR125X

3. Remove:

- Front fork leg

EAS22980

DISASSEMBLING THE FRONT FORK LEGS

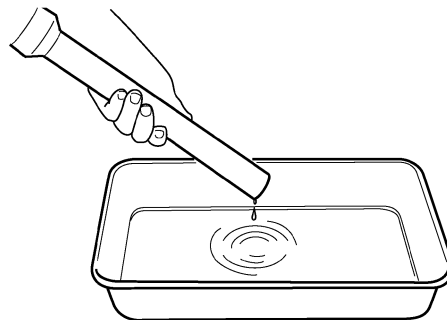
The following procedure applies to both of the front fork legs.

1. Drain:

- Fork oil

TIP

Stroke the inner tube several times while draining the fork oil.



2. Remove:

- Dust seal "1"
- Oil seal clip "2" (with a flat-head screwdriver)

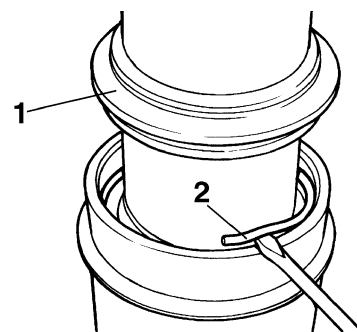
ECA14180

NOTICE

Do not scratch the inner tube.

TIP

- Do not remove the fork leg protector from the outer tube (WR125X).
- If the front fork leg protector must be removed, always install a new one (WR125X).



3. Remove:

- Damper rod bolt "1"
- Copper washer

TIP

While holding the damper rod with the damper rod holder "2" and T-handle "3", loosen the damper rod bolt.

TIP

- When assembling the front fork leg, be sure to replace the following parts:
 - Inner tube bushing
 - Outer tube bushing
 - Oil seal
 - Dust seal
- Before assembling the front fork leg, make sure all of the components are clean.

1. Install:

- Inner tube bushing "1" **New**
- Damper rod "2"
- Rebound spring "3"
- Oil flow stopper "4"

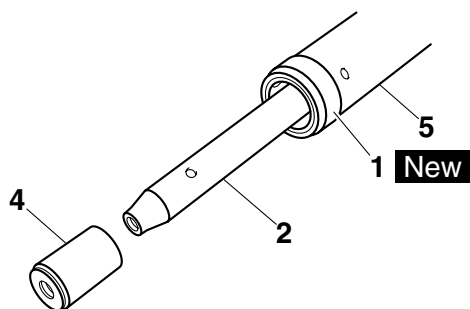
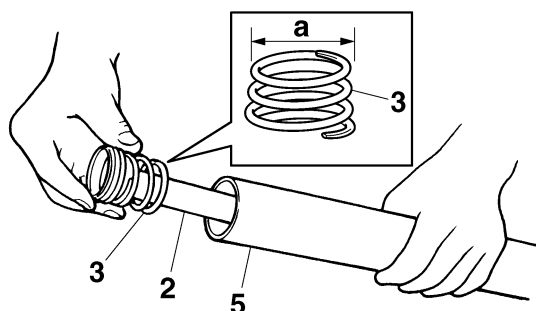
ECA22B1030

NOTICE

Allow the damper rod assembly to slide slowly down the inner tube "5" until it protrudes from the bottom of the inner tube. Be careful not to damage the inner tube.

TIP

Install the rebound spring "3" with its smaller diameter end "a" facing up.



2. Lubricate:

- Inner tube outer surface

	<p>Recommended oil Fork oil 10W or equivalent</p>
--	--

3. Tighten:

- Damper rod bolt "1"



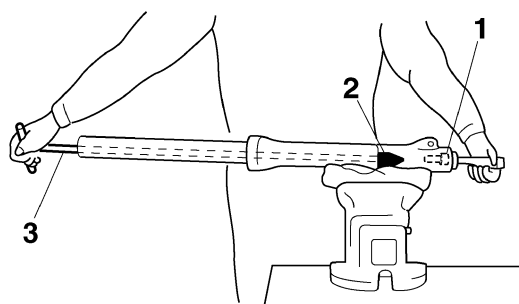
Damper rod bolt
28 Nm (2.8 m·kgf, 20 ft·lbf)
LOCTITE®

TIP

While holding the damper rod with the damper rod holder "2" and T-handle "3", tighten the damper rod bolt.



Damper rod holder
90890-01460
T-handle
90890-01326
T-handle 3/8" drive 60 cm long
YM-01326

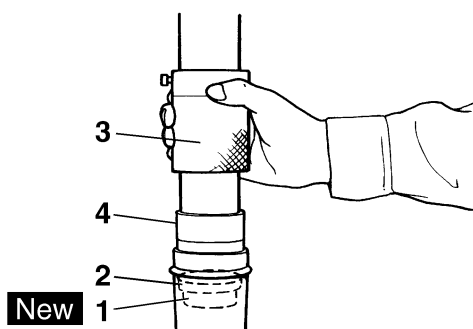


4. Install:

- Outer tube bushing "1" **New**
 - Washer "2"
- (with the fork seal driver weight "3" and fork seal driver attachment "4")



Fork seal driver weight
90890-01367
Replacement hammer
YM-A9409-7
Fork seal driver attachment (ø41)
90890-01381
Replacement 41 mm
YM-A5142-2



5. Install:

- Oil seal “1” **New**
(with the fork seal driver weight “2” and fork seal driver attachment “3”)

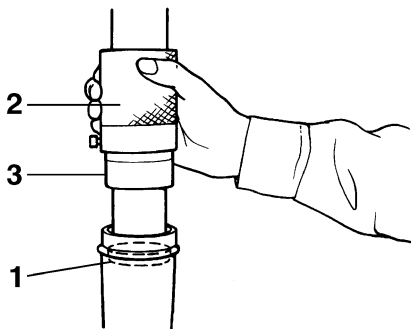
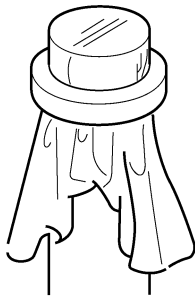
ECA14220

NOTICE

Make sure the numbered side of the oil seal faces up.

TIP

- Before installing the oil seal, lubricate its lips with lithium-soap-based grease.
- Lubricate the outer surface of the inner tube with fork oil.
- Before installing the oil seal, cover the top of the front fork leg with a plastic bag to protect the oil seal during installation.

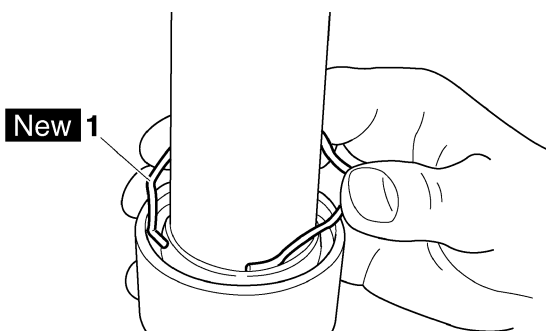


6. Install:

- Oil seal clip “1” **New**

TIP

Adjust the oil seal clip so that it fits into the outer tube groove.

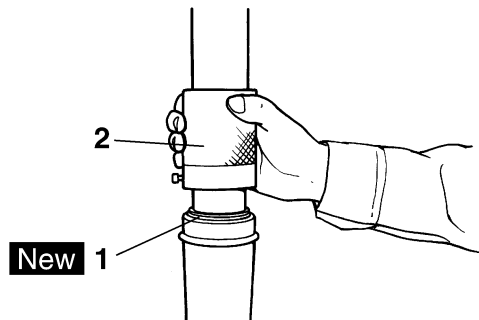


7. Install:

- Dust seal “1” **New**
(with the fork seal driver “2”)



Fork seal driver weight
90890-01367
Replacement hammer
YM-A9409-7



8. Fill:

- Front fork leg
(with the specified amount of the recommended fork oil)



Quantity
WR125R 560.0 cm³ (18.93 US oz,
19.75 Imp.oz)
WR125X 610.0 cm³ (20.62 US oz,
21.51 Imp.oz)
Recommended oil
Fork oil 10W or equivalent

9. Measure:

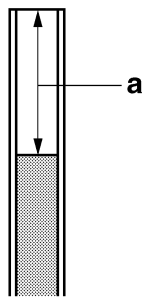
- Front fork leg oil level “a”
(from the top of the inner tube, with the outer tube fully compressed and without the fork spring)
Out of specification → Correct.



Level
WR125R 165.0 mm (6.50 in)
WR125X 145.0 mm (5.71 in)

TIP

- While filling the front fork leg, keep it upright.
- After filling, slowly pump the front fork leg up and down to distribute the fork oil.



10. Install:

- Spring
- Spring seats
- Spacer
- Cap bolt

(along with the O-ring **New**)

TIP

- Before installing the cap bolt, lubricate its O-ring with grease.
- Temporarily tighten the cap bolt.

EAS23050

INSTALLING THE FRONT FORK LEGS

The following procedure applies to both of the front fork legs.

1. Install:

- Front fork leg
Temporarily tighten the upper and lower bracket pinch bolts.

TIP

Make sure the inner tube is flush with the top of the upper bracket.

2. Tighten:

- Lower bracket pinch bolts "1"

	Lower bracket pinch bolt 22 Nm (2.2 m·kgf, 16 ft·lbf)
--	---

- Cap bolt "2"

	Cap bolt 20 Nm (2.0 m·kgf, 14 ft·lbf)
--	---

- Upper bracket pinch bolts "3"

	Upper bracket pinch bolt 23 Nm (2.3 m·kgf, 17 ft·lbf)
--	---

EWA22B1018

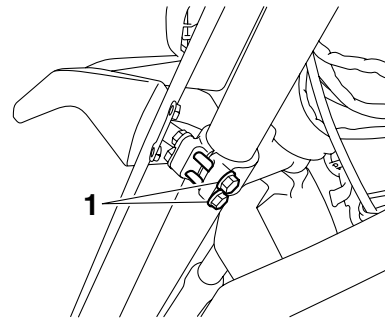
WARNING

Make sure the brake hose is routed properly.

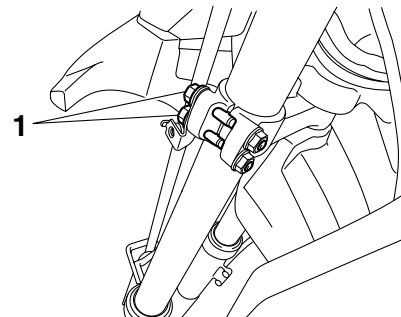
TIP

Tighten the lower bracket pinch bolts to specification twice, each time in the order of lower pinch bolt → upper pinch bolt. Do not loosen the bolts after tightening them to specification.

A

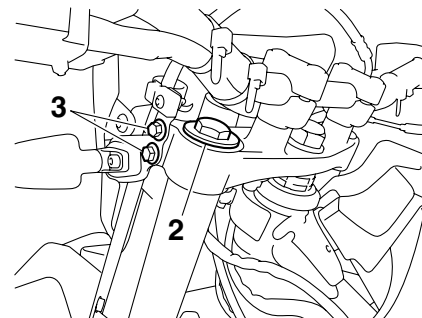


B



A. WR125R

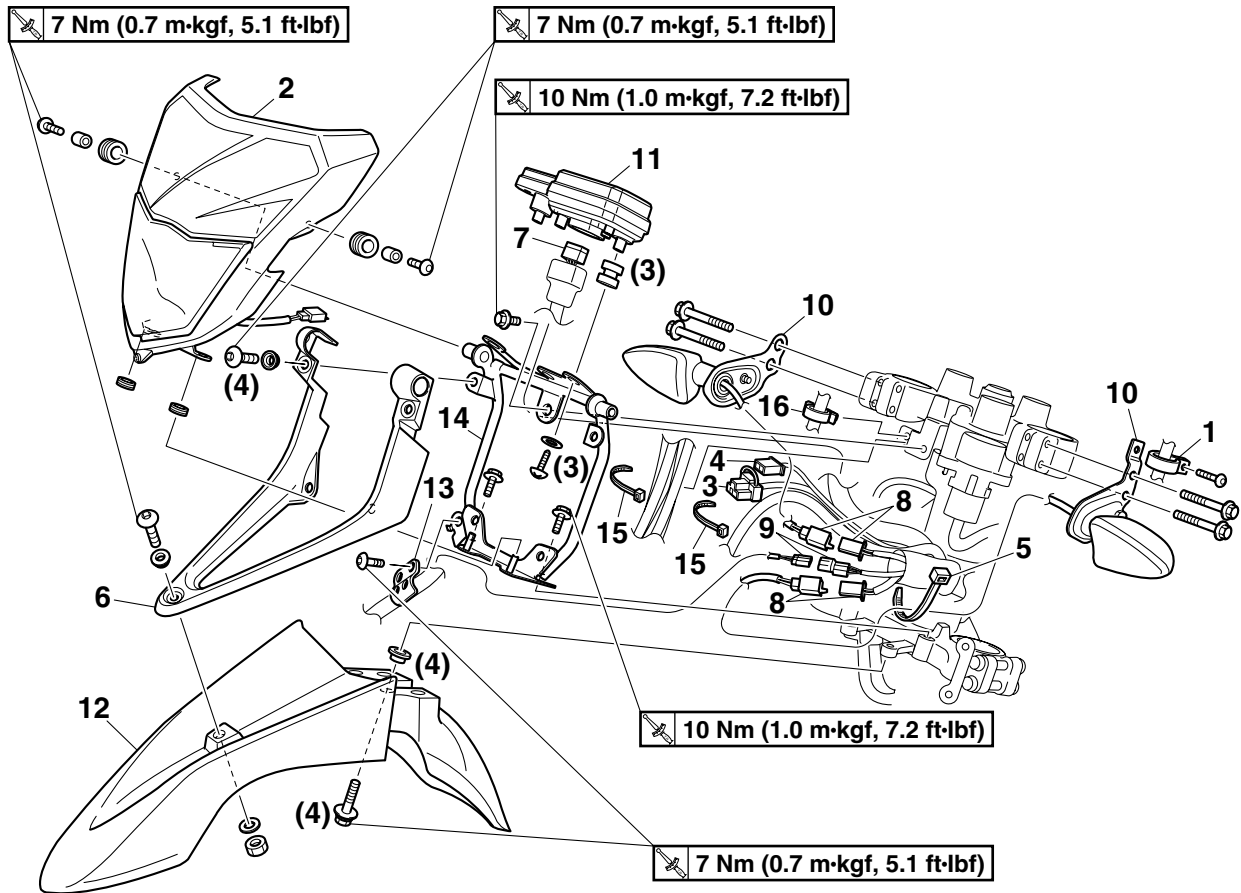
B. WR125X



EAS23090

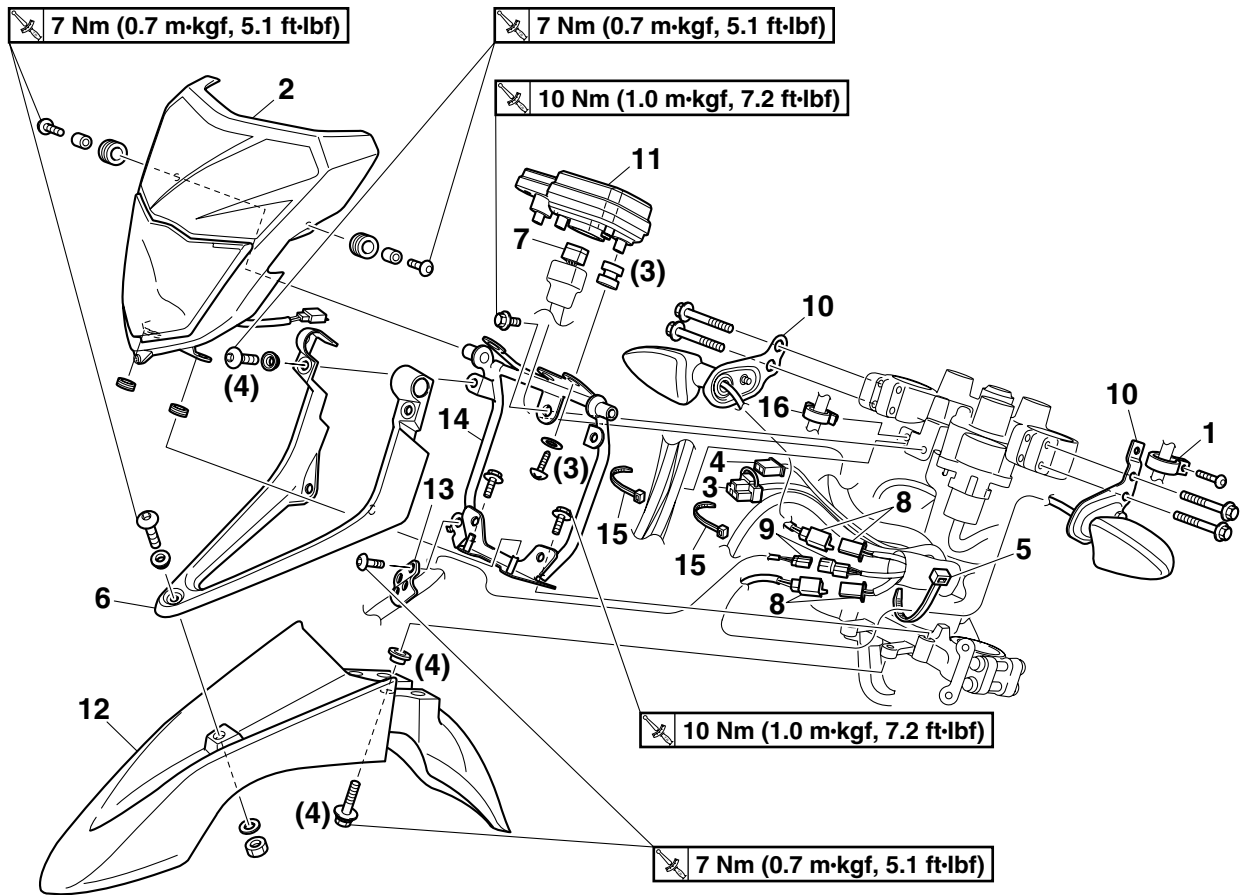
STEERING HEAD

Removing the headlight assembly and meter assembly



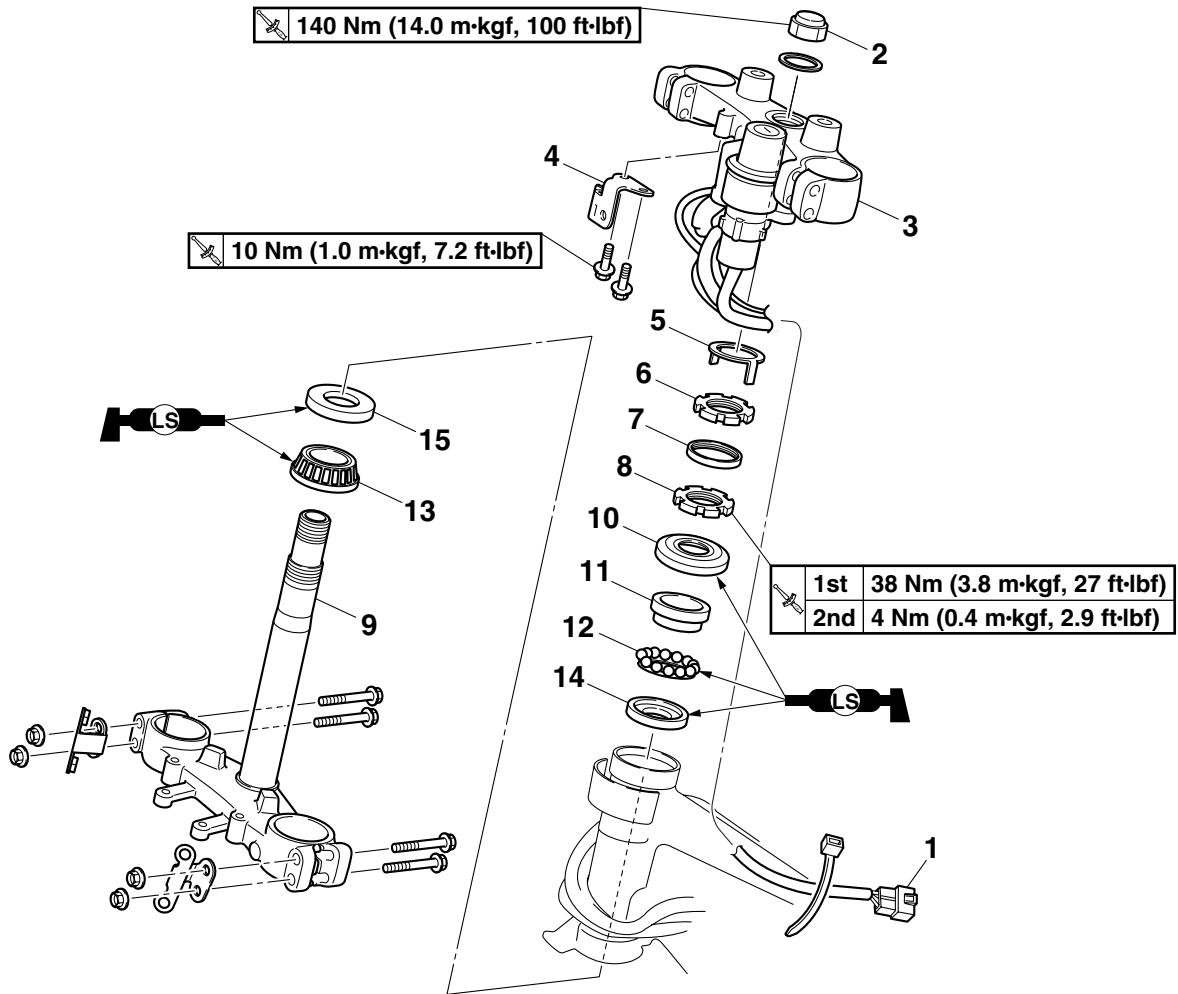
Order	Job/Parts to remove	Q'ty	Remarks
	Handlebar		Refer to "HANDLEBAR" on page 4-41.
	Front fork		Refer to "FRONT FORK" on page 4-46.
	Fuel tank		Refer to "FUEL TANK" on page 7-1.
1	Brake hose guide	1	
2	Headlight assembly	1	
3	Headlight coupler	1	Disconnect.
4	Auxiliary light coupler	1	Disconnect.
5	Plastic locking tie	1	
6	Headlight bracket cover	1	
7	Meter assembly coupler	1	Disconnect.
8	Front turn signal light coupler	2	Disconnect.
9	Speed sensor lead coupler	1	Disconnect.
10	Turn signal light	2	
11	Meter assembly	1	
12	Front fender	1	
13	Speed sensor lead holder	1	

Removing the headlight assembly and meter assembly



Order	Job/Parts to remove	Q'ty	Remarks
14	Headlight bracket	1	
15	Plastic locking tie	2	
16	Throttle cable holder	1	
			For installation, reverse the removal procedure.

Removing the lower bracket



Order	Job/Parts to remove	Q'ty	Remarks
1	Main switch coupler	1	Disconnect.
2	Steering stem nut	1	
3	Upper bracket	1	
4	Upper bracket stay	1	
5	Lock washer	1	
6	Upper ring nut	1	
7	Rubber washer	1	
8	Lower ring nut	1	
9	Lower bracket	1	
10	Bearing cover	1	
11	Upper bearing inner race	1	
12	Upper bearing	1	
13	Lower bearing	1	
14	Upper bearing outer race	1	
15	Lower bearing outer race	1	
			For installation, reverse the removal procedure.

EAS23110

REMOVING THE LOWER BRACKET

1. Stand the vehicle on a level surface.

EWA13120

WARNING


Securely support the vehicle so that there is no danger of it falling over.

2. Remove:

- Upper ring nut
- Rubber washer
- Lower ring nut "1"
- Lower bracket

TIP

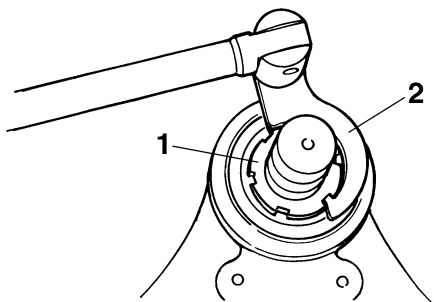
Remove the lower ring nut with the steering nut wrench "2".

	<p>Steering nut wrench 90890-01403</p> <p>Exhaust flange nut wrench YU-A9472</p>
---	--

EWA13730

WARNING

Securely support the lower bracket so that there is no danger of it falling.



EAS23120

CHECKING THE STEERING HEAD

1. Wash:

- Bearings
- Bearing races

	<p>Recommended cleaning solvent Kerosene</p>
---	---

2. Check:

- Bearings
 - Bearing races
- Damage/pitting → Replace.

3. Replace:

- Bearings
- Bearing races



- a. Remove the bearing races from the steering head pipe with a long rod "1" and hammer.
- b. Remove the bearing race from the lower bracket with a floor chisel "2" and hammer.
- c. Install new bearing races.

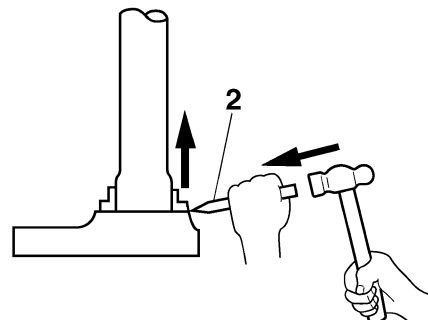
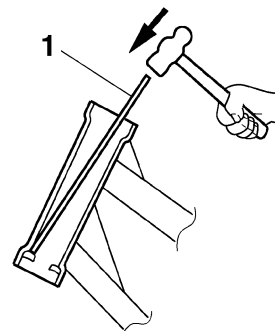
ECA14270

NOTICE

If the bearing race is not installed properly, the steering head pipe could be damaged.

TIP

Always replace the bearings and bearing races as a set.



4. Check:

- Upper bracket
 - Lower bracket
- (along with the steering stem)
Bends/cracks/damage → Replace.

EAS23140

INSTALLING THE STEERING HEAD

1. Lubricate:

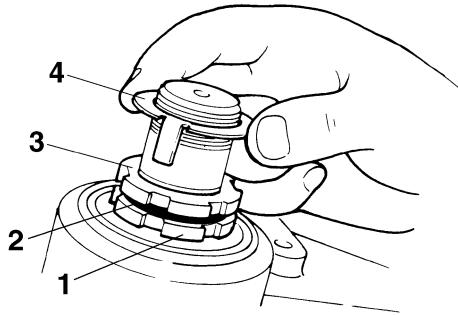
- Upper bearing
- Lower bearing
- Bearing races

	<p>Recommended lubricant Lithium-soap-based grease</p>
---	---

2. Install:

- Lower ring nut "1"
- Rubber washer "2"

- Upper ring nut "3"
 - Lock washer "4"
- Refer to "CHECKING AND ADJUSTING THE STEERING HEAD" on page 3-21.



3. Install:
- Upper bracket
 - Steering stem nut

TIP

Temporarily tighten the steering stem nut.

4. Install:
- Front fork legs
- Refer to "FRONT FORK" on page 4-46.

TIP

Temporarily tighten the upper and lower bracket pinch bolts.

5. Tighten:
- Steering stem nut



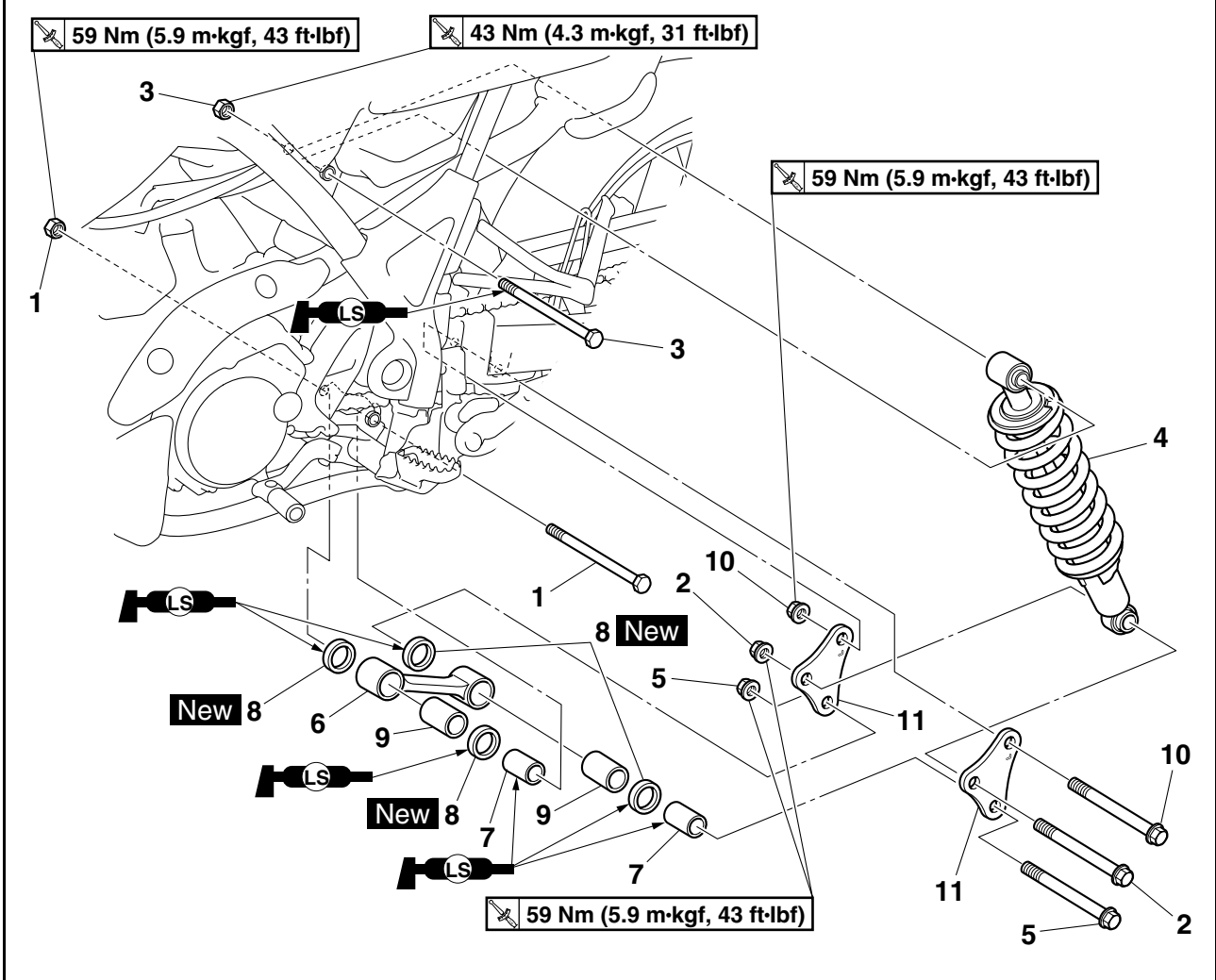
Steering stem nut
140 Nm (14.0 m·kgf, 100 ft·lbf)

YamahaR125.COM REAR SHOCK ABSORBER ASSEMBLY

EAS23160

REAR SHOCK ABSORBER ASSEMBLY

Removing the rear shock absorber assembly



Order	Job/Parts to remove	Q'ty	Remarks
	Right rear side cover		Refer to "GENERAL CHASSIS" on page 4-1.
	Brake fluid reservoir bolt		Refer to "REAR BRAKE" on page 4-30.
1	Connecting rod front nut/ bolt	1/1	
2	Rear shock absorber assembly lower nut/bolt	1/1	
3	Rear shock absorber assembly upper nut/bolt	1/1	
4	Rear shock absorber assembly	1	
5	Connecting rod rear nut/ bolt	1/1	
6	Connecting rod	1	
7	Spacer	2	
8	Oil seal	4	
9	Bushing	2	
10	Relay arm nut/bolt	1/1	
11	Relay arm	2	
			For installation, reverse the removal procedure.

YamahaR125.COM REAR SHOCK ABSORBER ASSEMBLY

EAS22B1041

HANDLING THE REAR SHOCK ABSORBER ASSEMBLY (WR125R)

EWA22B1020

WARNING

This rear shock absorber assembly contains highly compressed nitrogen gas. Before handling the rear shock absorber assembly, read and make sure you understand the following information. The manufacturer cannot be held responsible for property damage or personal injury that may result from improper handling of the rear shock absorber assembly.

- Do not tamper or attempt to open the rear shock absorber assembly.
- Do not subject the rear shock absorber assembly to an open flame or any other source of high heat. High heat can cause an explosion due to excessive gas pressure.
- Do not deform or damage the rear shock absorber assembly in any way. Rear shock absorber assembly damage will result in poor damping performance.

EAS22B1042

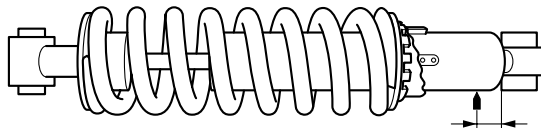
DISPOSING OF A REAR SHOCK ABSORBER ASSEMBLY (WR125R)

1. Gas pressure must be released before disposing of a rear shock absorber assembly. To release the gas pressure, drill a 2–3 mm (0.08–0.12 in) hole through the rear shock absorber at a point 15–20 mm (0.59–0.79 in) from its end as shown.

EWA13760

WARNING

Wear eye protection to prevent eye damage from released gas or metal chips.



EAS23230

REMOVING THE REAR SHOCK ABSORBER ASSEMBLY

1. Stand the vehicle on a level surface.

EWA13120

WARNING

Securely support the vehicle so that there is no danger of it falling over.

TIP

Place the vehicle on a suitable stand so that the rear wheel is elevated.

EAS23240

CHECKING THE REAR SHOCK ABSORBER ASSEMBLY

1. Check:
 - Rear shock absorber rod
Bends/damage → Replace the rear shock absorber assembly.
 - Rear shock absorber
Gas leaks/oil leaks → Replace the rear shock absorber assembly.
 - Spring
Damage/wear → Replace the rear shock absorber assembly.
 - Bushings
Damage/wear → Replace the rear shock absorber assembly.
 - Bolts
Bends/damage/wear → Replace.

EAS22B1031

CHECKING THE CONNECTING ROD AND RELAY ARMS

1. Check:
 - Connecting rod
Damage/wear → Replace.
2. Check:
 - Oil seals
Damage/pitting → Replace.
3. Check:
 - Spacers
Damage/scratches → Replace.
4. Check:
 - Bushings
Damage/wear → Replace.

EAS22B1032

INSTALLING THE RELAY ARMS AND CONNECTING ROD

1. Lubricate:
 - Spacers

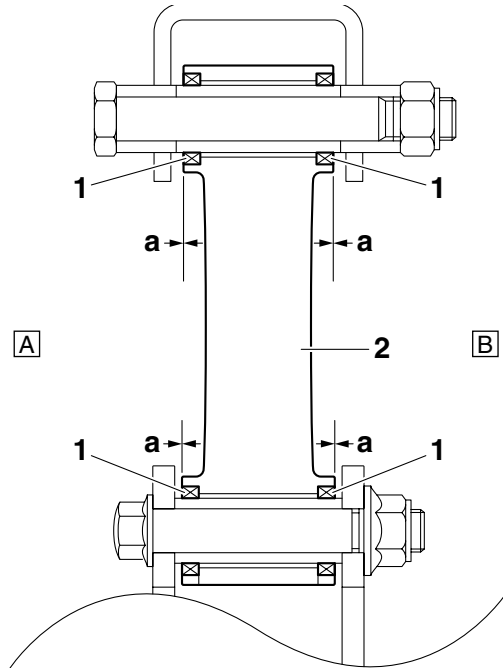
YamahaR125.COM REAR SHOCK ABSORBER ASSEMBLY

	Recommended lubricant Lithium-soap-based grease
---	---

2. Install:

- Oil seals “1”
(to the connecting rod)

	Installed depth “a” 0 mm (0 in)
---	---



2. Connecting rod

A. Left side

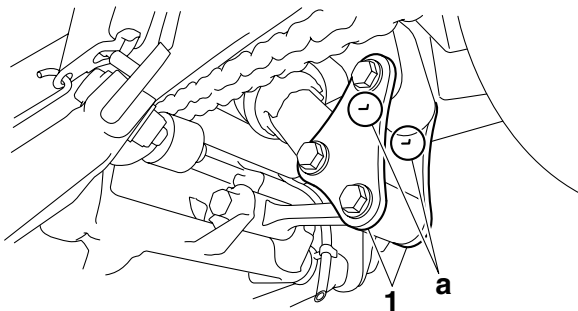
B. Right side

3. Install:

- Relay arms “1”

TIP

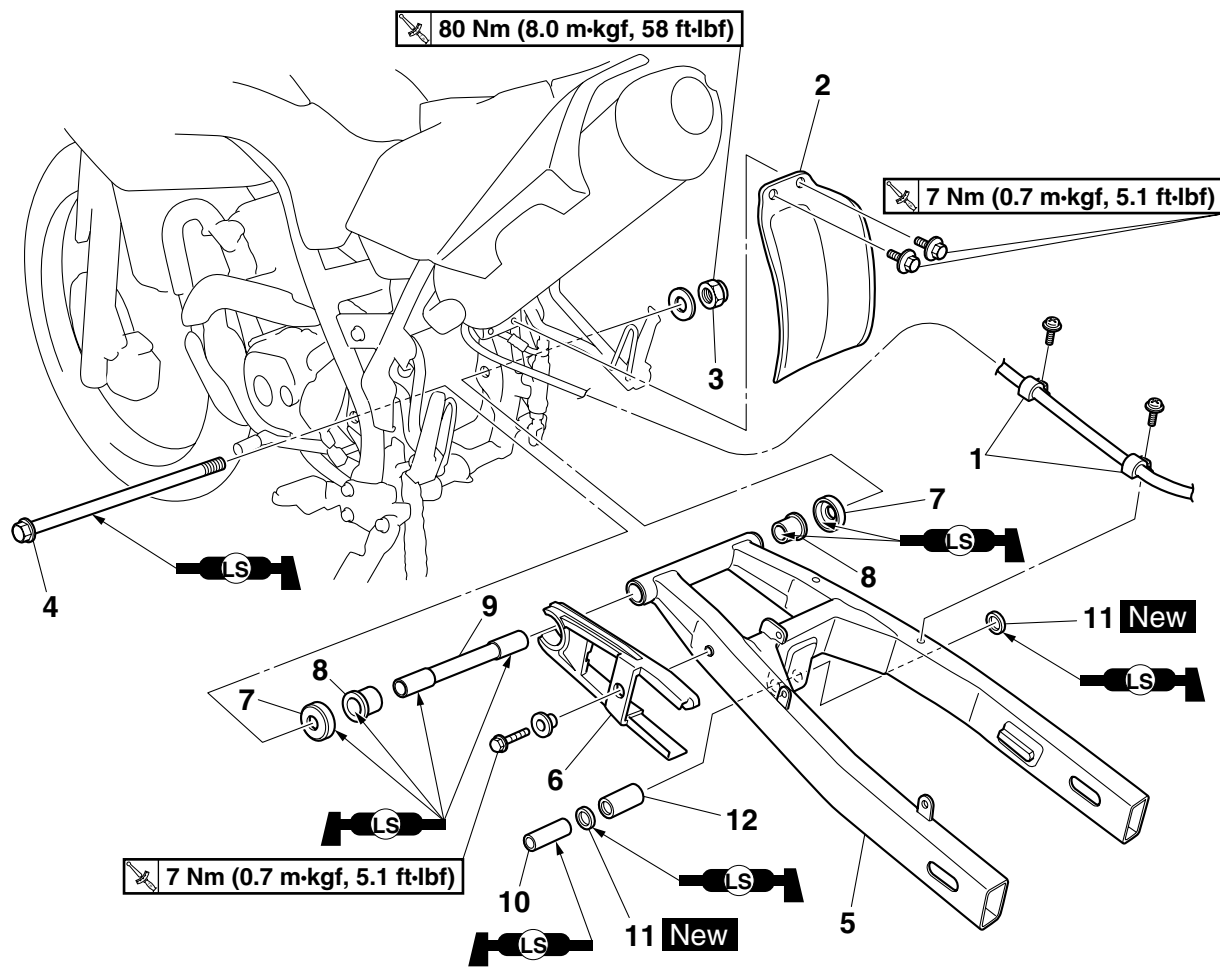
Be sure to face the “L” mark “a” on both of the relay arms to the left.



EAS23330

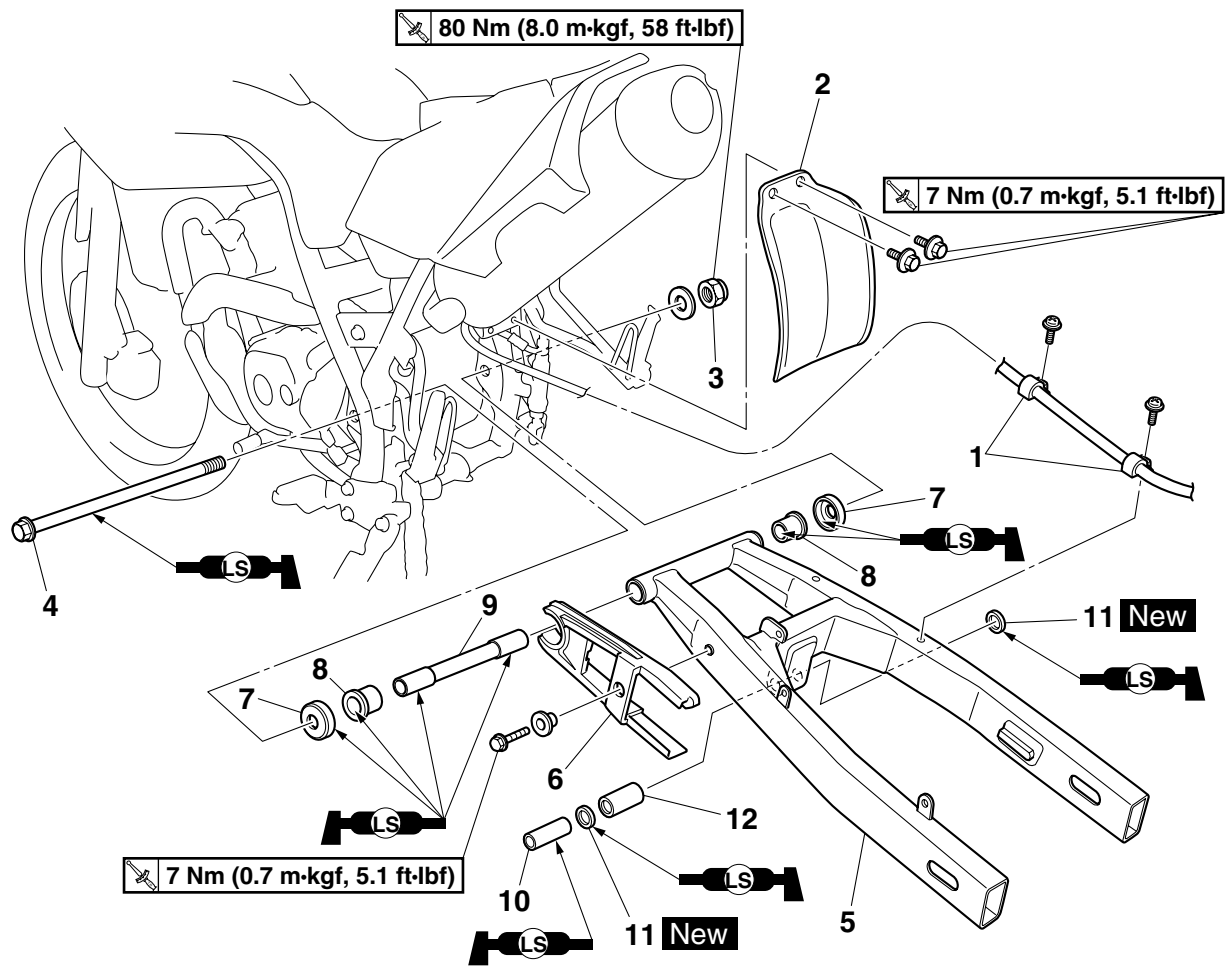
SWINGARM

Removing the swingarm

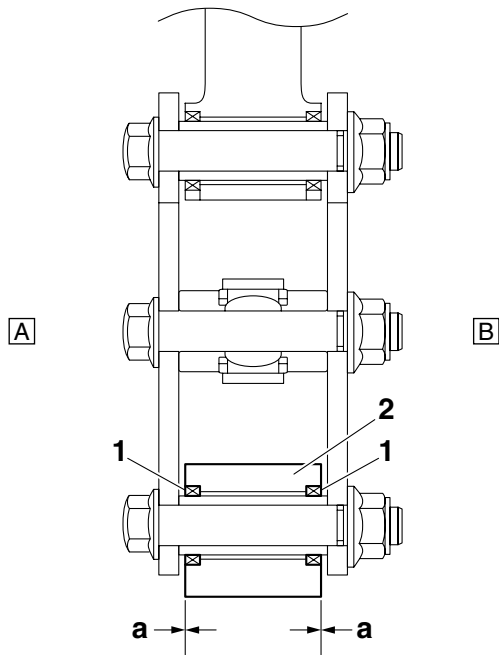


Order	Job/Parts to remove	Q'ty	Remarks
	Side panels		Refer to "GENERAL CHASSIS" on page 4-1.
	Rear wheel		Refer to "REAR WHEEL" on page 4-13.
	Rear shock absorber assembly/Relay arm		Refer to "REAR SHOCK ABSORBER ASSEMBLY" on page 4-60.
1	Rear brake hose holder	2	
2	Rear mudguard	1	
3	Pivot shaft nut	1	
4	Pivot shaft	1	
5	Swingarm	1	
6	Drive chain guide	1	
7	Dust cover	2	
8	Bushing	2	
9	Bushing	1	
10	Spacer	1	
11	Oil seal	2	

Removing the swingarm



Order	Job/Parts to remove	Q'ty	Remarks
12	Bushing	1	
			For installation, reverse the removal procedure.



- 2. Swingarm
- A. Left side
- B. Right side

3. Adjust:

- Drive chain slack
Refer to “ADJUSTING THE DRIVE CHAIN SLACK” on page 3-20.

	<p>Drive chain slack 40.0–50.0 mm (1.57–1.97 in)</p>
---	---

ECA13550

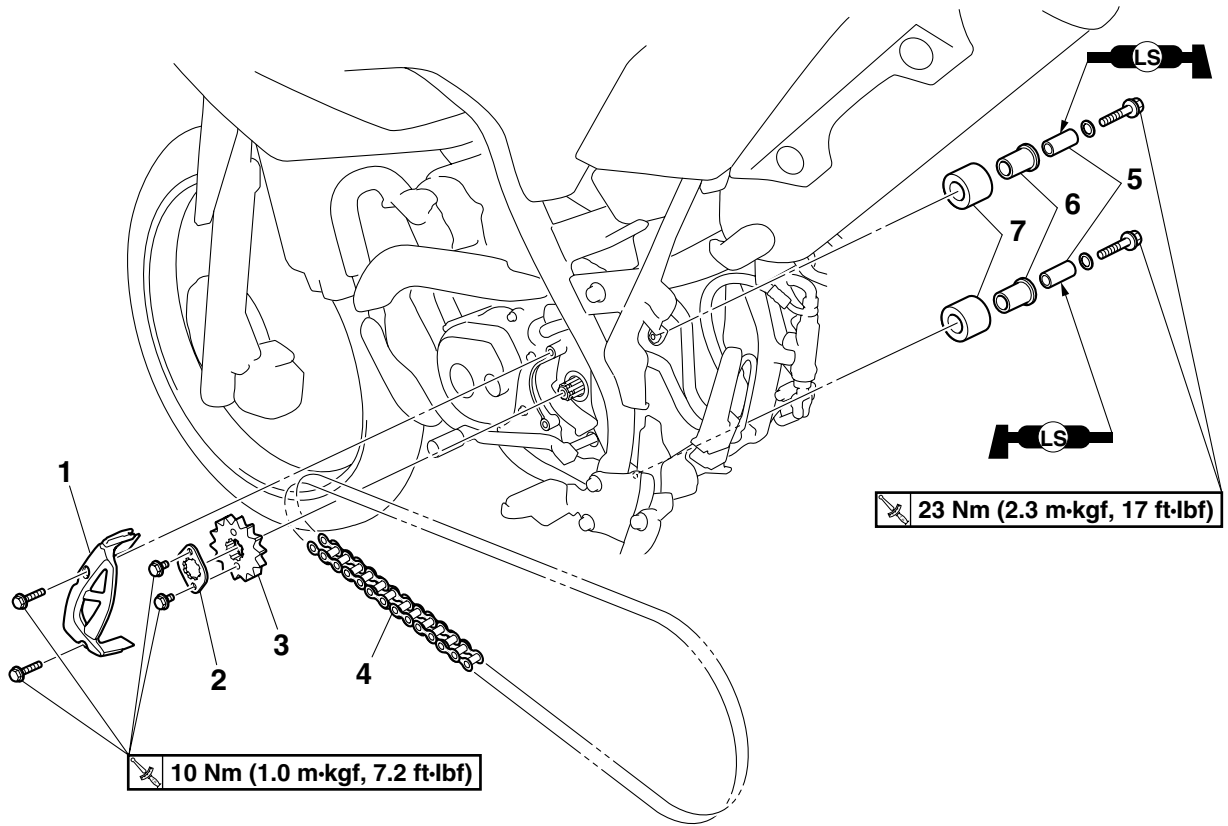
NOTICE

A drive chain that is too tight will overload the engine and other vital parts, and one that is too loose can skip and damage the swing-arm or cause an accident. Therefore, keep the drive chain slack within the specified limits.

EAS23400

CHAIN DRIVE

Removing the drive chain



Order	Job/Parts to remove	Q'ty	Remarks
	Swingarm		Refer to "SWINGARM" on page 4-63.
1	Drive sprocket cover	1	
2	Drive sprocket retainer	1	
3	Drive sprocket	1	
4	Drive chain	1	
5	Spacer	2	
6	Bush	2	
7	Chain tensioner	2	
			For installation, reverse the removal procedure.

EAS23410

REMOVING THE DRIVE CHAIN

1. Stand the vehicle on a level surface.

EWA13120

WARNING

Securely support the vehicle so that there is no danger of it falling over.


TIP

Place the vehicle on a suitable stand so that the rear wheel is elevated.

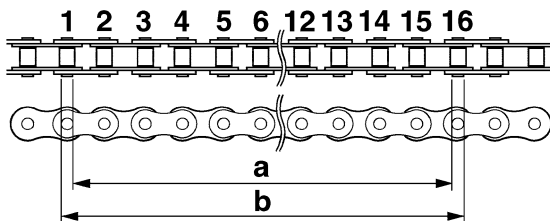
EAS23441

CHECKING THE DRIVE CHAIN

1. Measure:
 - 15-link section “a” of the drive chain
Out of specification → Replace the drive chain.

	15-link length limit 191.5 mm (7.54 in)
---	--

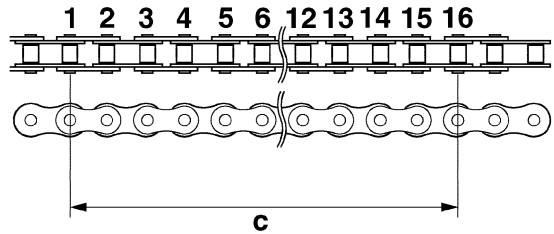
- a. Measure the length “a” between the inner sides of the pins and the length “b” between the outer sides of the pins on a 15-link section of the drive chain as shown in the illustration.



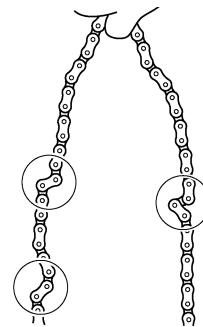
- b. Calculate the length “c” of the 15-link section of the drive chain using the following formula.
Drive chain 15-link section length “c” = (length “a” between pin inner sides + length “b” between pin outer sides)/2

TIP

- When measuring a 15-link section of the drive chain, make sure that the drive chain is taut.
- Perform this procedure 2–3 times, at a different location each time.



2. Check:
 - Drive chain
Stiffness → Clean and lubricate or replace.



3. Clean:
 - Drive chain

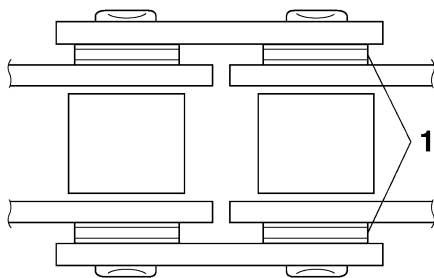
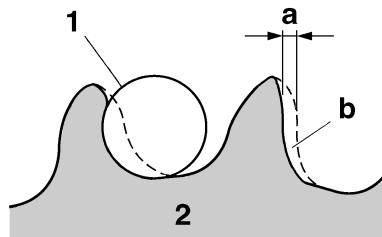
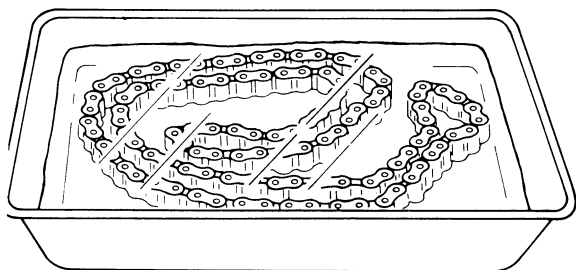


- a. Wipe the drive chain with a clean cloth.
- b. Put the drive chain in kerosene and remove any remaining dirt.
- c. Remove the drive chain from the kerosene and completely dry it.

ECA22B1025

NOTICE

- This vehicle has a drive chain with small rubber O-rings “1” between the drive chain side plates. Never use high-pressure water or air, steam, gasoline, certain solvents (e.g., benzine), or a coarse brush to clean the drive chain. High-pressure methods could force dirt or water into the drive chain’s internals, and solvents will deteriorate the O-rings. A coarse brush can also damage the O-rings. Therefore, use only kerosene to clean the drive chain.
- Do not soak the drive chain in kerosene for more than ten minutes, otherwise the O-rings can be damaged.



- b. Correct
- 1. Drive chain roller
- 2. Drive sprocket

EAS23470

CHECKING THE REAR WHEEL SPROCKET
Refer to "CHECKING AND REPLACING THE REAR WHEEL SPROCKET" on page 4-17

EAS28800

INSTALLING THE DRIVE CHAIN

1. Lubricate:
 - Drive chain

	Recommended lubricant Engine oil or chain lubricant suitable for O-ring chains
--	---

2. Install:
 - Drive sprocket cover "1"

	Drive sprocket cover bolt 10 Nm (1.0 m·kgf, 7.2 ft·lbf)
--	---

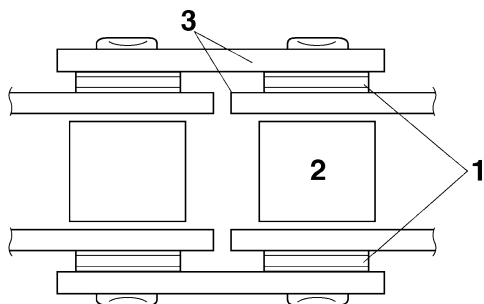
TIP

- Be sure not to pinch the neutral switch lead when installing the drive sprocket cover.
- Pass the sidestand switch lead "2" through the groove "a" in the drive sprocket cover.



4. Check:

- O-rings "1"
Damage → Replace the drive chain.
- Drive chain rollers "2"
Damage/wear → Replace the drive chain.
- Drive chain side plates "3"
Damage/wear → Replace the drive chain.
Cracks → Replace the drive chain.



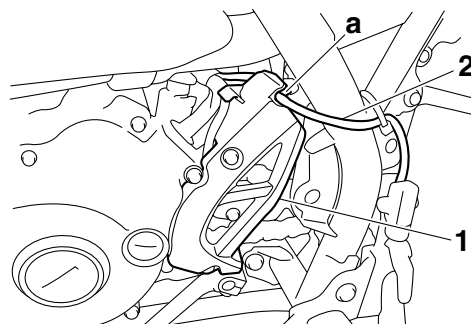
5. Lubricate:
 - Drive chain

	Recommended lubricant Engine oil or chain lubricant suitable for O-ring chains
--	---

EAS23460

CHECKING THE DRIVE SPROCKET

1. Check:
 - Drive sprocket
More than 1/4 tooth "a" wear → Replace the drive sprocket.
Bent teeth → Replace the drive sprocket.



3. Adjust:
 - Drive chain slack
Refer to "ADJUSTING THE DRIVE CHAIN SLACK" on page 3-20.



Drive chain slack
40.0–50.0 mm (1.57–1.97 in)

ECA13550

NOTICE

A drive chain that is too tight will overload the engine and other vital parts, and one that is too loose can skip and damage the swing-arm or cause an accident. Therefore, keep the drive chain slack within the specified limits.

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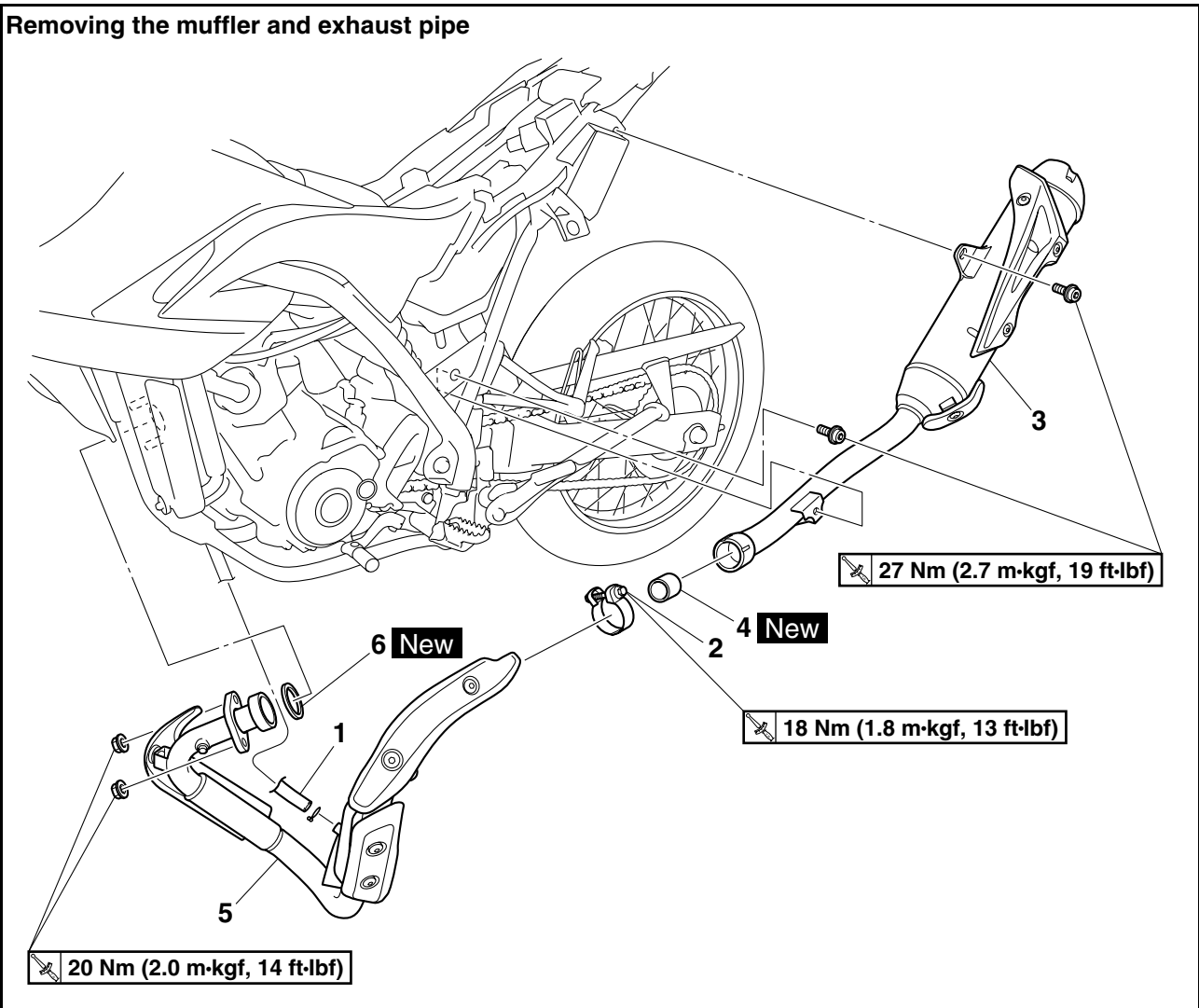
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EAS23711

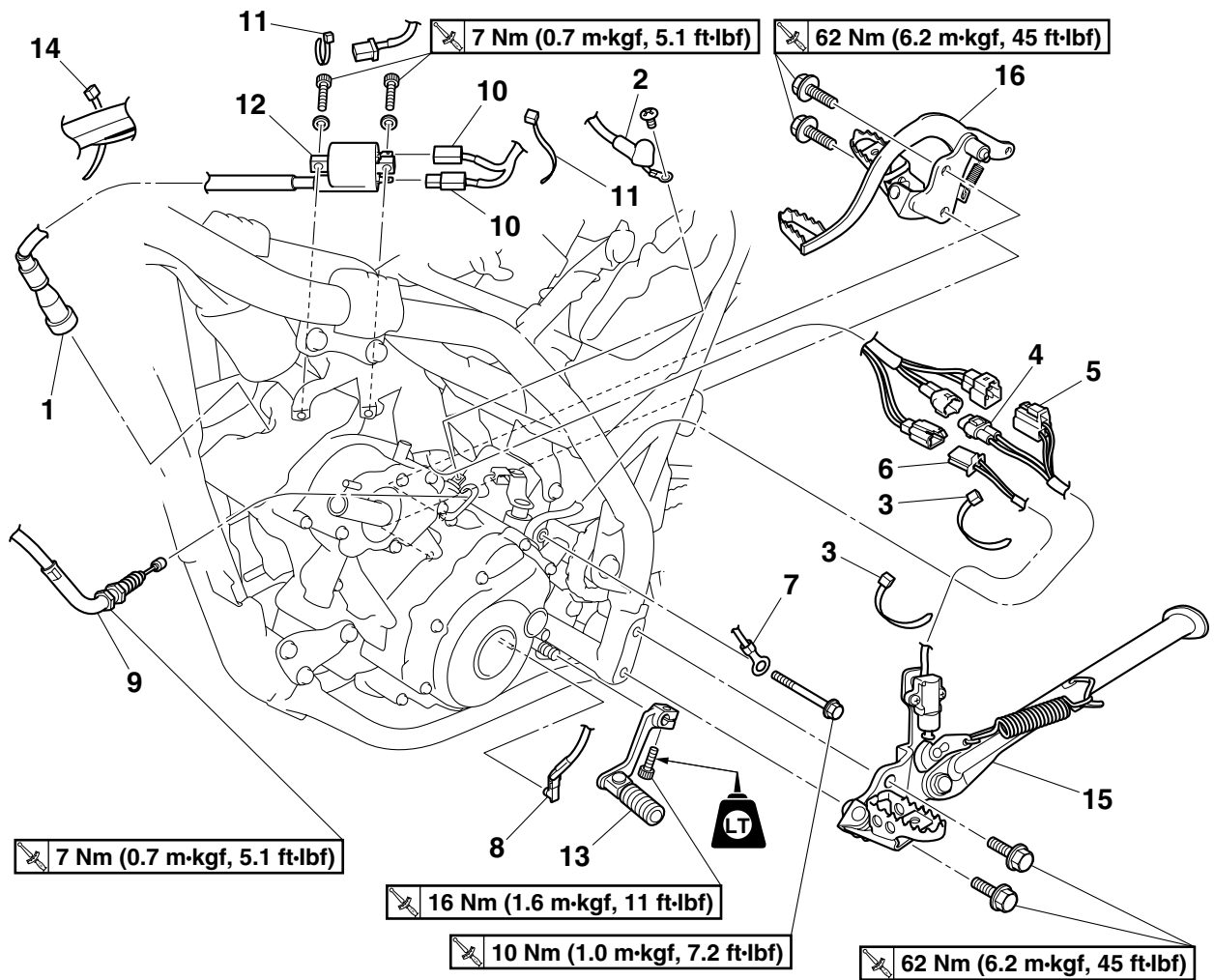
ENGINE REMOVAL

Removing the muffler and exhaust pipe



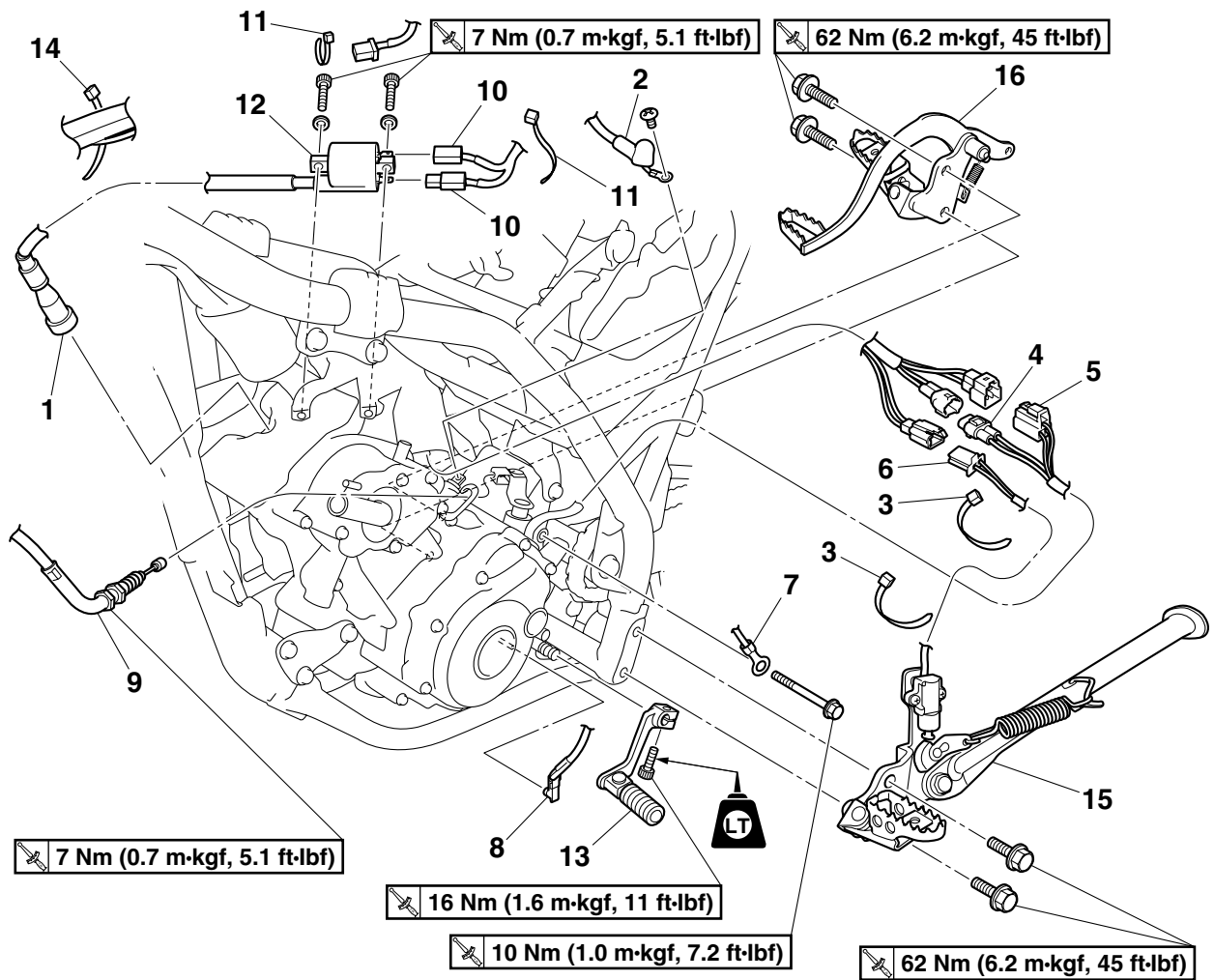
Order	Job/Parts to remove	Q'ty	Remarks
	Left side panel/Left rear side cover		Refer to "GENERAL CHASSIS" on page 4-1.
1	Air induction system hose (reed valve assembly to exhaust pipe)	1	Disconnect.
2	Muffler clamp bolt	1	Loosen.
3	Muffler	1	
4	Gasket	1	
5	Exhaust pipe	1	
6	Gasket	1	
			For installation, reverse the removal procedure.

Disconnecting the leads and couplers



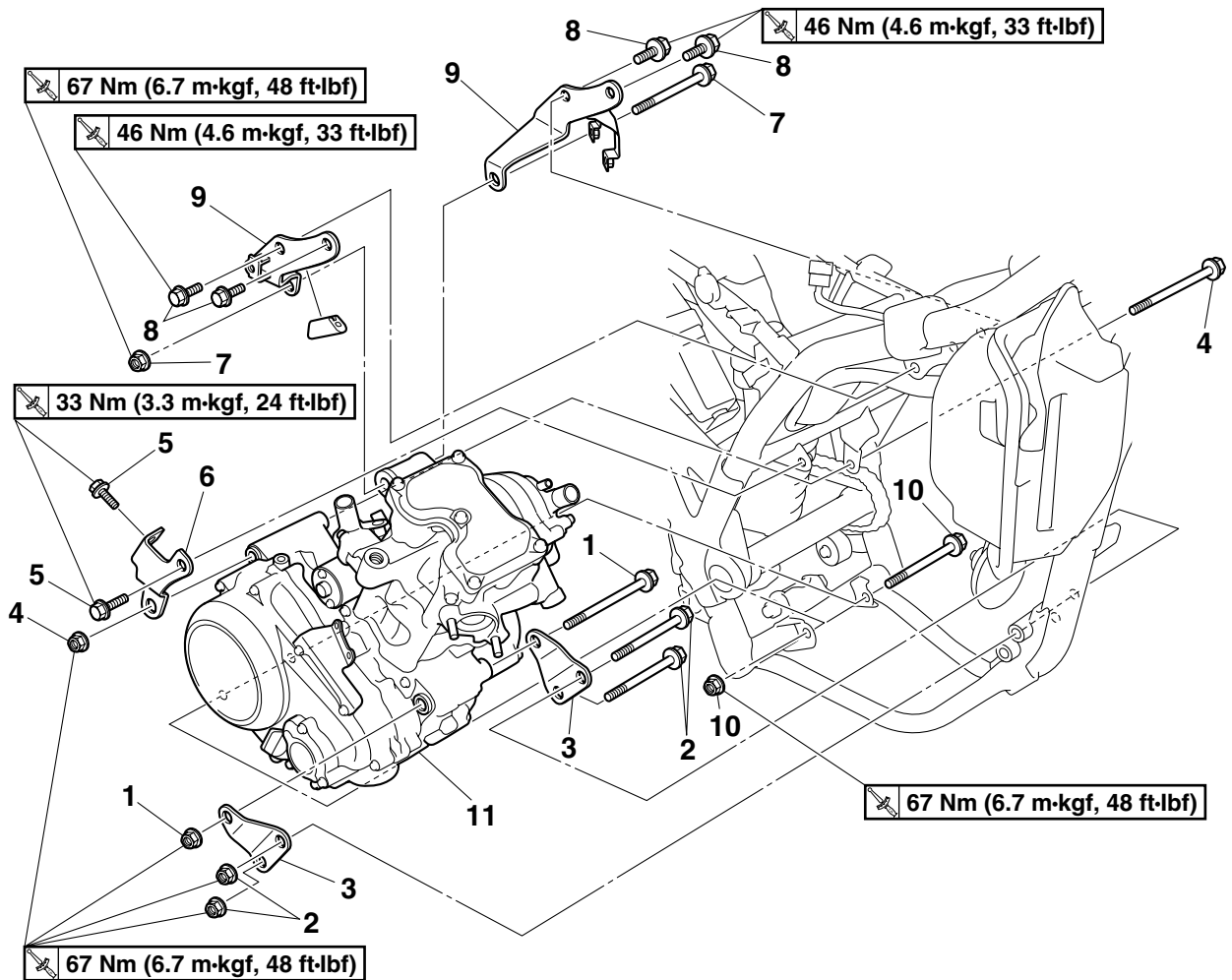
Order	Job/Parts to remove	Q'ty	Remarks
	Seat/Fuel tank cover assembly/Air filter case		Refer to "GENERAL CHASSIS" on page 4-1.
	Engine oil		Drain. Refer to "CHANGING THE ENGINE OIL" on page 3-10.
	Coolant		Drain. Refer to "CHANGING THE COOLANT" on page 3-15.
	Fuel tank		Refer to "FUEL TANK" on page 7-1.
	Throttle body/Intake manifold		Refer to "THROTTLE BODY" on page 7-5.
	Coolant reservoir hose/Water pump breather hose/Radiator hoses/Radiator bracket		Refer to "RADIATOR" on page 6-1.
	Coolant temperature sensor		Refer to "THERMOSTAT" on page 6-4.
	Cylinder head breather hose		Refer to "WATER PUMP" on page 6-6.
	Air induction system reed valve assembly		Refer to "AIR INDUCTION SYSTEM" on page 7-9.
	Drive sprocket cover/Drive sprocket		Refer to "CHAIN DRIVE" on page 4-67.
1	Spark plug cap	1	Disconnect.
2	Starter motor lead	1	Disconnect.
3	Plastic locking tie	2	

Disconnecting the leads and couplers



Order	Job/Parts to remove	Q'ty	Remarks
4	Crankshaft position sensor coupler	1	Disconnect.
5	Stator coil coupler	1	Disconnect.
6	Sidestand switch coupler	1	Disconnect.
7	Negative battery lead	1	Disconnect.
8	Neutral switch connector	1	Disconnect.
9	Clutch cable	1	Disconnect.
10	Ignition coil connector	2	Disconnect.
11	Plastic locking tie	2	
12	Ignition coil	1	
13	Shift pedal	1	
14	Plastic locking tie	1	
15	Rider footrest/sidestand bracket assembly	1	
16	Rider footrest/brake pedal bracket assembly	1	
			For installation, reverse the removal procedure.

Removing the engine



Order	Job/Parts to remove	Q'ty	Remarks
1	Engine front lower mounting bolt/nut	1/1	
2	Engine front lower bracket bolt/nut	2/2	
3	Engine front lower bracket	2	
4	Engine rear upper mounting bolt/nut	1/1	
5	Engine rear bracket bolt	2	
6	Engine rear bracket	1	
7	Engine front upper mounting bolt/nut	1/1	
8	Engine front upper bracket bolt	4	
9	Engine front upper bracket	2	
10	Engine rear lower mounting bolt/nut	1/1	
11	Engine	1	
			For installation, reverse the removal procedure.

EAS22B1039

REMOVING THE ENGINE

1. Remove:

- Engine

ECA22B1028

NOTICE

When removing the engine, be careful not to pull on or damage the wire harness and battery breather hose with the engine.

TIP

Remove the engine from the right side of the vehicle.

EAS23720

INSTALLING THE ENGINE

1. Install:

- Engine "1"
- Engine rear lower mounting bolt "2"
- Engine rear lower mounting nut "3"
- Engine front upper brackets "4"
- Engine front upper bracket bolts "5"
- Engine front upper mounting bolt "6"
- Engine front upper mounting nut "7"
- Engine rear bracket "8"
- Engine rear bracket bolts "9"
- Engine rear upper mounting bolt "10"
- Engine rear upper mounting nut "11"
- Engine front lower brackets "12"
- Engine front lower bracket bolts "13"
- Engine front lower bracket nuts "14"
- Engine front lower mounting bolt "15"
- Engine front lower mounting nut "16"

ECA22B1029

NOTICE

When installing the engine, be careful not to pull on or damage the wire harness and battery breather hose with the engine.

TIP

Do not fully tighten the nuts and bolts.

2. Tighten:

- Engine rear lower mounting nut "3"



Engine rear lower mounting nut
67 Nm (6.7 m·kgf, 48 ft·lbf)

- Engine front upper bracket bolts "5"



Engine front upper bracket bolt
46 Nm (4.6 m·kgf, 33 ft·lbf)

- Engine front upper mounting nut "7"



Engine front upper mounting nut
67 Nm (6.7 m·kgf, 48 ft·lbf)

- Engine rear bracket bolts "9"



Engine rear bracket bolt
33 Nm (3.3 m·kgf, 24 ft·lbf)

- Engine rear upper mounting nut "11"



Engine rear upper mounting nut
67 Nm (6.7 m·kgf, 48 ft·lbf)

- Engine front lower bracket nuts "14"

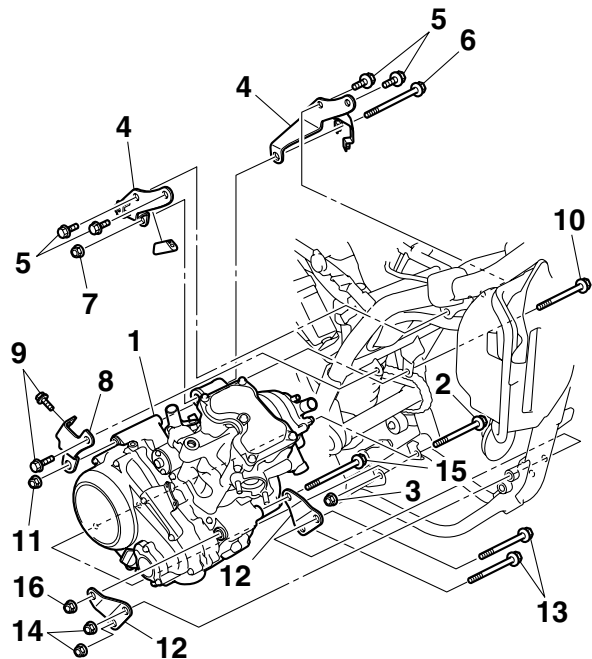


Engine front lower bracket nut
67 Nm (6.7 m·kgf, 48 ft·lbf)

- Engine front lower mounting nut "16"



Engine front lower mounting nut
67 Nm (6.7 m·kgf, 48 ft·lbf)



EAS22B1040

INSTALLING THE RIDER FOOTREST/BRAKE PEDAL BRACKET ASSEMBLY

1. Install:

- Rider footrest/brake pedal bracket assembly



Rider footrest/brake pedal bracket assembly bolt
62 Nm (6.2 m·kgf, 45 ft·lbf)

2. Check:

- Brake pedal position
Refer to "ADJUSTING THE REAR DISC BRAKE" on page 3-17.


	Brake pedal position 12.0 mm (0.47 in)
---	---

EAS22B1027

INSTALLING THE SHIFT PEDAL

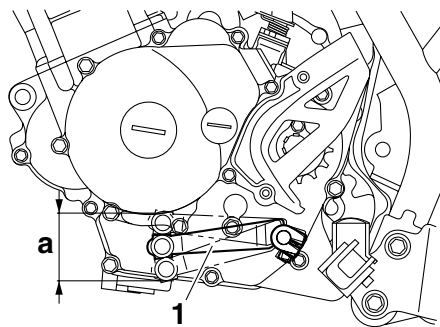
1. Install:

- Shift pedal "1"

	Shift pedal bolt 16 Nm (1.6 m·kgf, 11 ft·lbf) LOCTITE®
---	---

TIP

Install the shift pedal so that its end is positioned in the range "a" shown in the illustration.



EAS22B1028

INSTALLING THE MUFFLER AND EXHAUST PIPE

1. Install:


- Gaskets **New**
- Exhaust pipe
- Muffler clamp
- Muffler

TIP


Do not fully tighten the nuts and bolts.

2. Tighten:


- Exhaust pipe nuts "1"

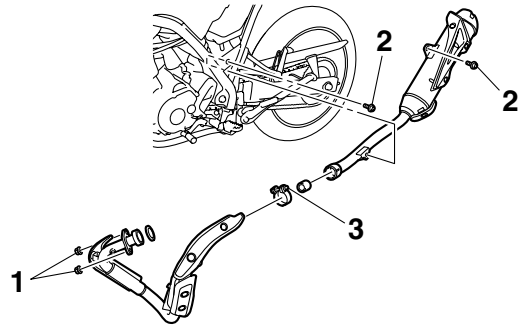
	Exhaust pipe nut 20 Nm (2.0 m·kgf, 14 ft·lbf)
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- Muffler bolts "2"

	Muffler bolt 27 Nm (2.7 m·kgf, 19 ft·lbf)
---	--

- Muffler clamp bolt "3"

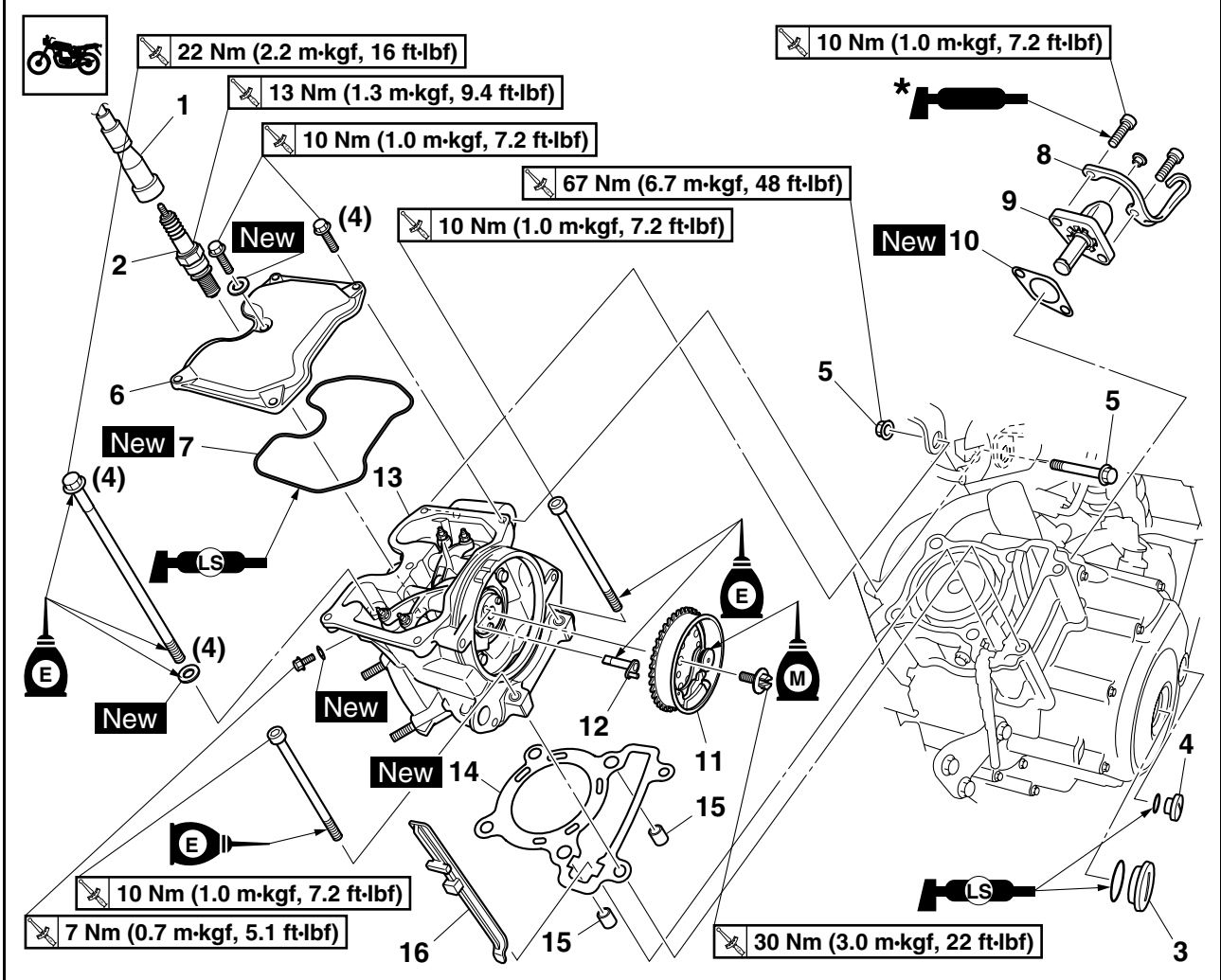
	Muffler clamp bolt 18 Nm (1.8 m·kgf, 13 ft·lbf)
---	--



EAS24100

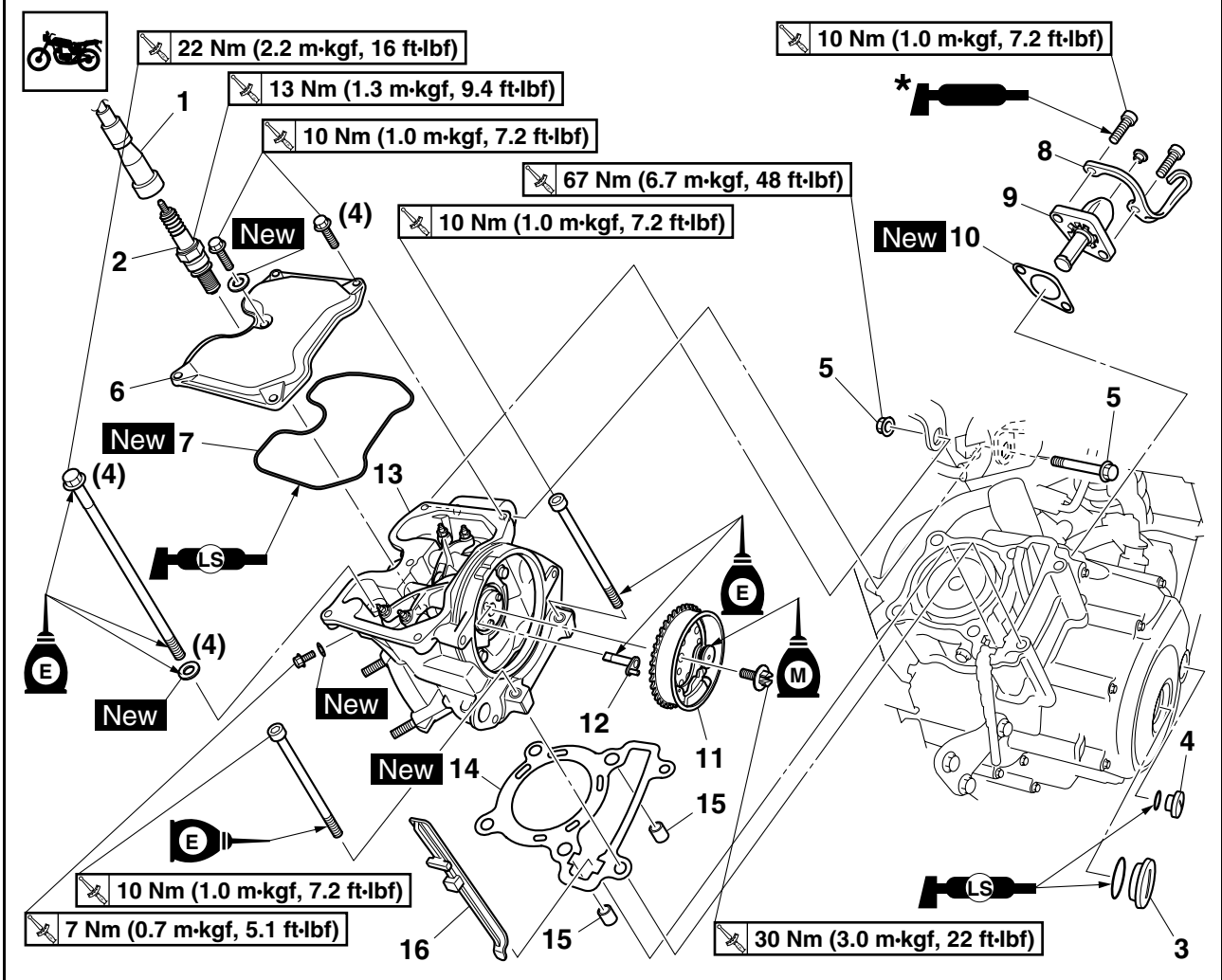
CYLINDER HEAD

Removing the cylinder head



Order	Job/Parts to remove	Q'ty	Remarks
	Seat/Fuel tank cover assembly/Air filter case		Refer to "GENERAL CHASSIS" on page 4-1.
	Coolant		Drain. Refer to "CHANGING THE COOLANT" on page 3-15.
	Muffler/Exhaust pipe		Refer to "ENGINE REMOVAL" on page 5-1.
	Clutch cable		Disconnect. Refer to "CLUTCH" on page 5-38.
	Fuel tank		Refer to "FUEL TANK" on page 7-1.
	Throttle body/Intake manifold		Refer to "THROTTLE BODY" on page 7-5.
	Radiator		Refer to "RADIATOR" on page 6-1.
	Thermostat/Coolant temperature sensor		Refer to "THERMOSTAT" on page 6-4.
	Water pump		Refer to "WATER PUMP" on page 6-6.
1	Spark plug cap	1	Disconnect.
2	Spark plug	1	
3	Crankshaft end accessing screw	1	
4	Timing mark accessing screw	1	

Removing the cylinder head



Order	Job/Parts to remove	Q'ty	Remarks
5	Engine front upper mounting bolt/nut	1/1	
6	Cylinder head cover	1	
7	Cylinder head cover gasket	1	
8	Clutch cable holder	1	
9	Timing chain tensioner	1	
10	Timing chain tensioner gasket	1	
11	Camshaft sprocket	1	
12	Decompression cam	1	
13	Cylinder head	1	
14	Cylinder head gasket	1	
15	Dowel pin	2	
16	Timing chain guide (exhaust side)	1	
			For installation, reverse the removal procedure.

* Yamaha bond No. 1215 (Three Bond No. 1215®)

EAS24130

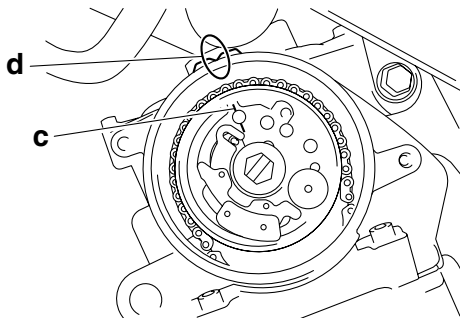
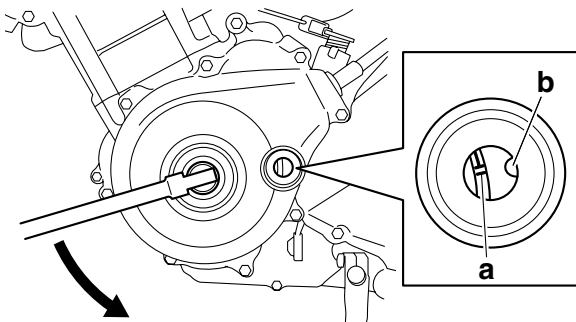
REMOVING THE CYLINDER HEAD

1. Align:

- "I" mark "a" on the generator rotor (with the stationary pointer "b" on the generator cover)



- Turn the crankshaft counterclockwise.
- When the piston is at TDC on the compression stroke, align the "I" mark "c" on the camshaft sprocket with the stationary pointer "d" on the cylinder head.

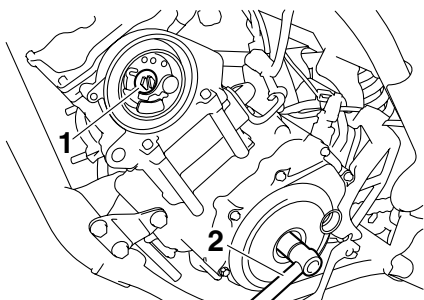


2. Loosen:

- Camshaft sprocket bolt "1"

TIP

While holding the generator rotor nut with a wrench "2", loosen the camshaft sprocket bolt.

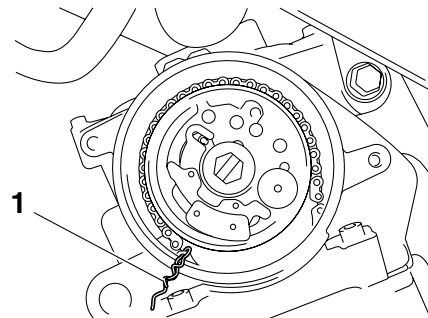


3. Remove:

- Camshaft sprocket

TIP

To prevent the timing chain from falling into the crankcase, fasten it with a wire "1".

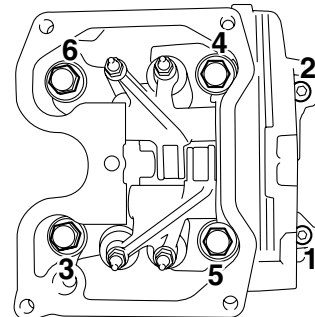


4. Remove:

- Cylinder head

TIP

- Loosen the bolts in the proper sequence as shown.
- Loosen each bolt 1/2 of a turn at a time. After all of the bolts are fully loosened, remove them.
- Remove the cylinder head from the right side of the vehicle.



EAS24160

CHECKING THE CYLINDER HEAD

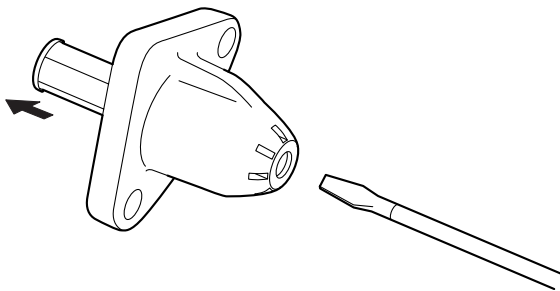
1. Eliminate:

- Combustion chamber carbon deposits (with a rounded scraper)

TIP

Do not use a sharp instrument to avoid damaging or scratching:

- Spark plug bore threads
- Valve seats



- d. Make sure that the timing chain tensioner rod comes out of the timing chain tensioner housing smoothly. If there is rough movement, replace the timing chain tensioner.
- e. Install the timing chain tensioner cap.



EAS22B1005

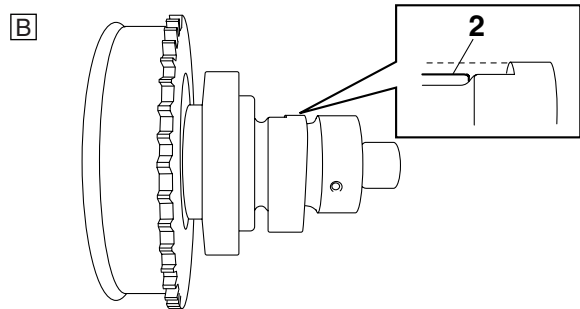
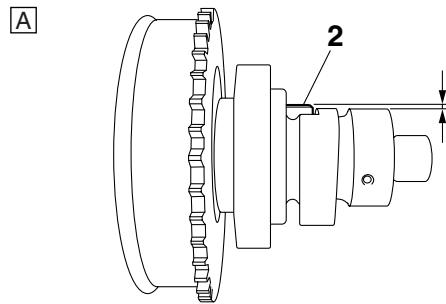
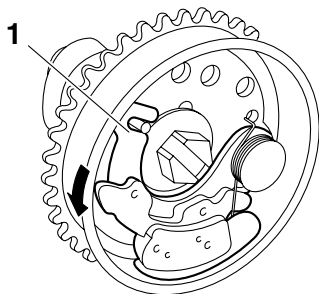
CHECKING THE DECOMPRESSION SYSTEM

1. Check:

- Decompression system



- a. Check the decompression system with the camshaft sprocket and the decompression cam installed to the camshaft.
- b. Check that the decompression lever “1” moves smoothly.
- c. Without operating the decompression lever, check that the decompression cam “2” projects from the camshaft (exhaust cam) as shown in the illustration “A”.
- d. Move the decompression lever “1” in the direction of the arrow shown and check that the decompression cam does not project from the camshaft (exhaust cam) as shown in the illustration “B”.



EAS24230

INSTALLING THE CYLINDER HEAD

1. Install:


- Cylinder head

TIP


Pass the timing chain through the timing chain cavity.

2. Tighten:

- Cylinder head bolts “1”

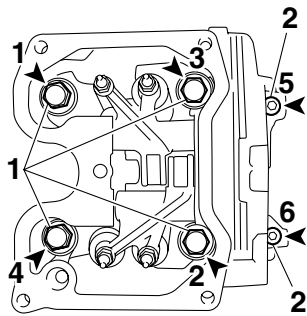
	Cylinder head bolt 22 Nm (2.2 m·kgf, 16 ft·lbf)
---	--

- Cylinder head bolts “2”

	Cylinder head bolt 10 Nm (1.0 m·kgf, 7.2 ft·lbf)
---	---

TIP

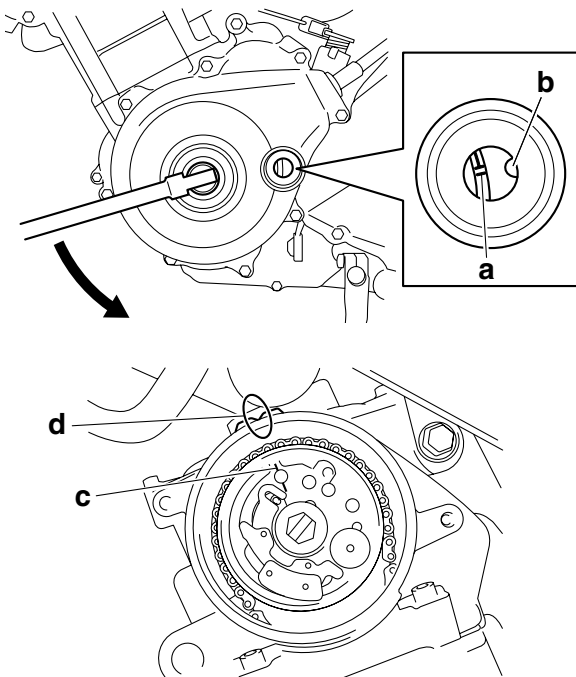
- Lubricate the cylinder head bolts and washers with engine oil.
- Tighten the cylinder head bolts in the proper tightening sequence as shown and torque them in two stages.



3. Install:

- Camshaft sprocket

- Turn the crankshaft counterclockwise.
- Align the "1" mark "a" on the generator rotor with the stationary pointer "b" on the generator cover.
- Align the "1" mark "c" on the camshaft sprocket with the stationary pointer "d" on the cylinder head.
- Install the timing chain onto the camshaft sprocket, and then install the camshaft sprocket onto the camshaft.



TIP

When installing the camshaft sprocket, be sure to keep the timing chain as tight as possible on the exhaust side.

ECA22B1009

NOTICE

Do not turn the crankshaft when installing the camshaft to avoid damage or improper valve timing.

- While holding the camshaft, temporarily tighten the camshaft sprocket bolt.
- Remove the wire from the timing chain.

4. Install:

- Timing chain tensioner gasket **New**
- Timing chain tensioner

- Remove the timing chain tensioner cap.
- While lightly pressing the timing chain tensioner rod by hand, turn it clockwise with a thin screwdriver "1" until it stops.
- Install the gasket and the timing chain tensioner "2" onto the cylinder, and tighten the timing chain tensioner bolts "3" to specification.

TIP

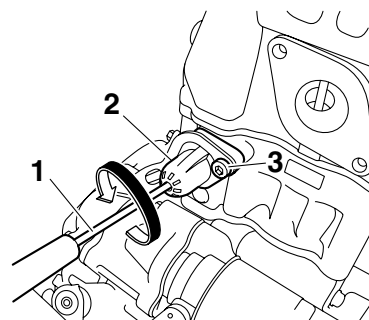
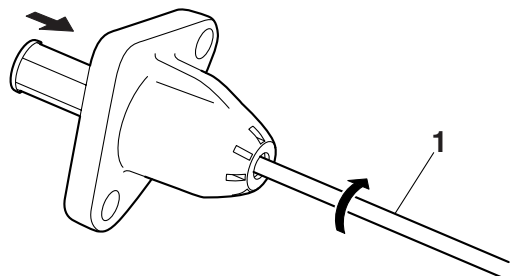
Apply sealant to the timing chain tensioner bolt threads.



**Yamaha bond No. 1215
90890-85505
(Three Bond No.1215®)**



**Timing chain tensioner bolt
10 Nm (1.0 m·kgf, 7.2 ft·lbf)**



- Turn the timing chain tensioner rod counterclockwise with a thin screwdriver "1", make sure the rod releases, and then install the timing chain tensioner cap.

5. Turn:

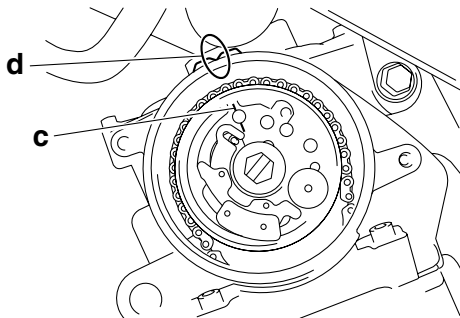
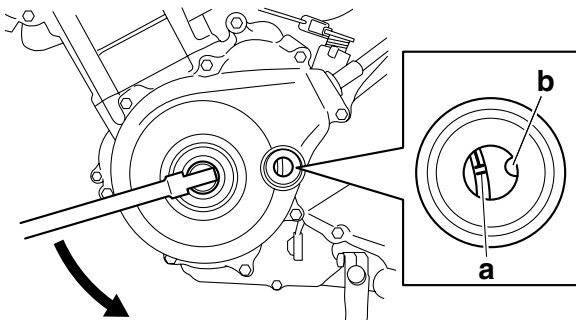
- Crankshaft
(several turns counterclockwise)

6. Check:

- "I" mark "a"
Align the "I" mark on the generator rotor with the stationary pointer "b" on the generator cover.
- "I" mark "c"
Align the "I" mark on the camshaft sprocket with the stationary pointer "d" on the cylinder head.

Out of alignment → Correct.

Refer to the installation steps above.



7. Tighten:

- Camshaft sprocket bolt



Camshaft sprocket bolt
30 Nm (3.0 m-kgf, 22 ft-lbf)

ECA22B1010

NOTICE

Be sure to tighten the camshaft sprocket bolt to the specified torque to avoid the possibility of the bolt coming loose and damaging the engine.

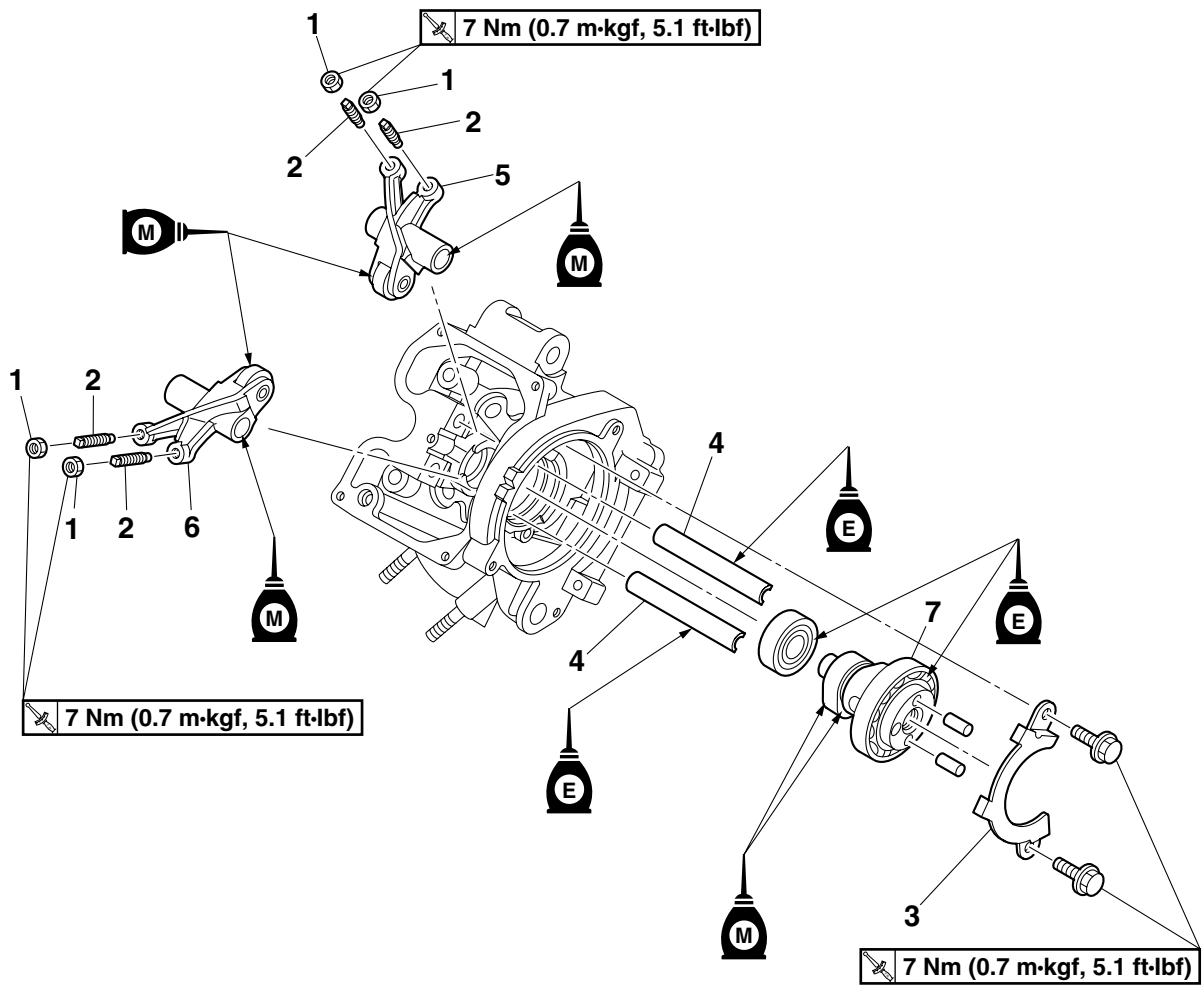
8. Measure:

- Valve clearance
Out of specification → Adjust.
Refer to "ADJUSTING THE VALVE CLEARANCE" on page 3-4.

EAS23730

CAMSHAFT

Removing the rocker arms and camshaft



Order	Job/Parts to remove	Q'ty	Remarks
	Cylinder head		Refer to "CYLINDER HEAD" on page 5-7.
1	Locknut	4	
2	Adjusting screw	4	
3	Camshaft retainer	1	
4	Rocker arm shaft	2	
5	Intake rocker arm	1	
6	Exhaust rocker arm	1	
7	Camshaft	1	
			For installation, reverse the removal procedure.

EAS23840

CHECKING THE CAMSHAFT

1. Check:
 - Camshaft lobes
Blue discoloration/pitting/scratches → Replace the camshaft.
2. Measure:
 - Camshaft lobe dimensions “a” and “b”
Out of specification → Replace the camshaft.



Camshaft lobe dimensions

Intake A

30.225–30.325 mm (1.1900–1.1939 in)

Limit

30.125 mm (1.1860 in)

Intake B

25.127–25.227 mm (0.9893–0.9932 in)

Limit

25.027 mm (0.9853 in)

Exhaust A

30.232–30.332 mm (1.1902–1.1942 in)

Limit

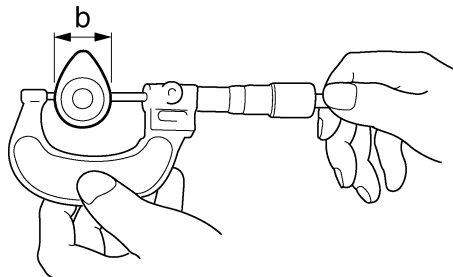
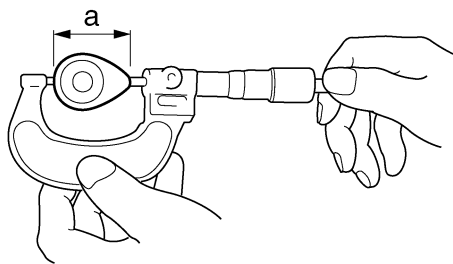
30.132 mm (1.1863 in)

Exhaust B

25.065–25.165 mm (0.9868–0.9907 in)

Limit

24.965 mm (0.9829 in)



3. Check:
 - Camshaft oil passage
Obstruction → Blow out with compressed air.

EAS23880

CHECKING THE ROCKER ARMS AND ROCKER ARM SHAFTS

The following procedure applies to all of the rocker arms and rocker arm shafts.

1. Check:
 - Rocker arm
Damage/wear → Replace.
2. Check:
 - Rocker arm shaft
Blue discoloration/excessive wear/pitting/scratches → Replace or check the lubrication system.
3. Measure:
 - Rocker arm inside diameter “a”
Out of specification → Replace.

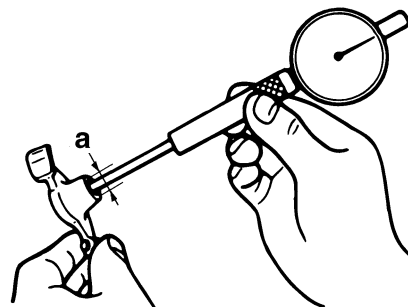


Rocker arm inside diameter

9.985–10.000 mm (0.3931–0.3937 in)

Limit

10.015 mm (0.3943 in)



4. Measure:
 - Rocker arm shaft outside diameter “a”
Out of specification → Replace.

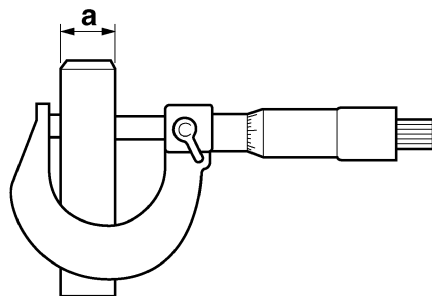


Rocker arm shaft outside diameter

9.966–9.976 mm (0.3924–0.3928 in)

Limit

9.941 mm (0.3914 in)




5. Calculate:

- Rocker-arm-to-rocker-arm-shaft clearance

TIP _____

Calculate the clearance by subtracting the rocker arm shaft outside diameter from the rocker arm inside diameter.

Out of specification → Replace the defective part(s).


	<p>Rocker-arm-to-rocker-arm-shaft clearance 0.009–0.034 mm (0.0004–0.0013 in) Limit 0.074 mm (0.0029 in)</p>
---	---

EAS24040

INSTALLING THE CAMSHAFT AND ROCKER ARMS


1. Lubricate:

- Rocker arms
- Rocker arm shafts

	<p>Recommended lubricant Rocker arm inner surface Molybdenum disulfide oil Rocker arm shaft Engine oil</p>
--	---

2. Lubricate:

- Camshaft

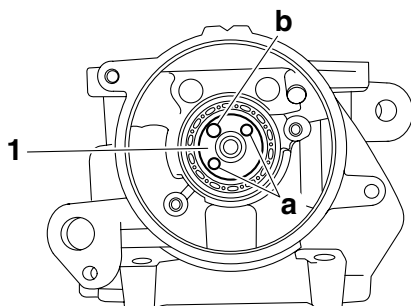
	<p>Recommended lubricant Camshaft Molybdenum disulfide oil Camshaft bearing Engine oil</p>
---	---

3. Install:

- Camshaft “1”

TIP _____

Make sure that the camshaft projections “a” and hole “b” are positioned as shown in the illustration.

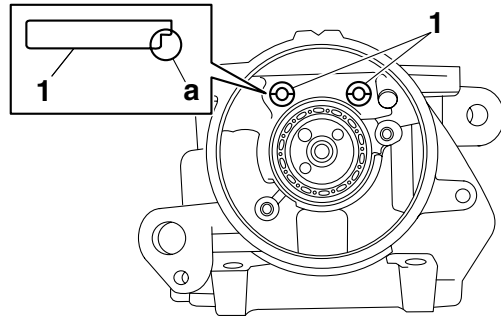


4. Install:

- Rocker arms
- Rocker arm shafts “1”

TIP _____

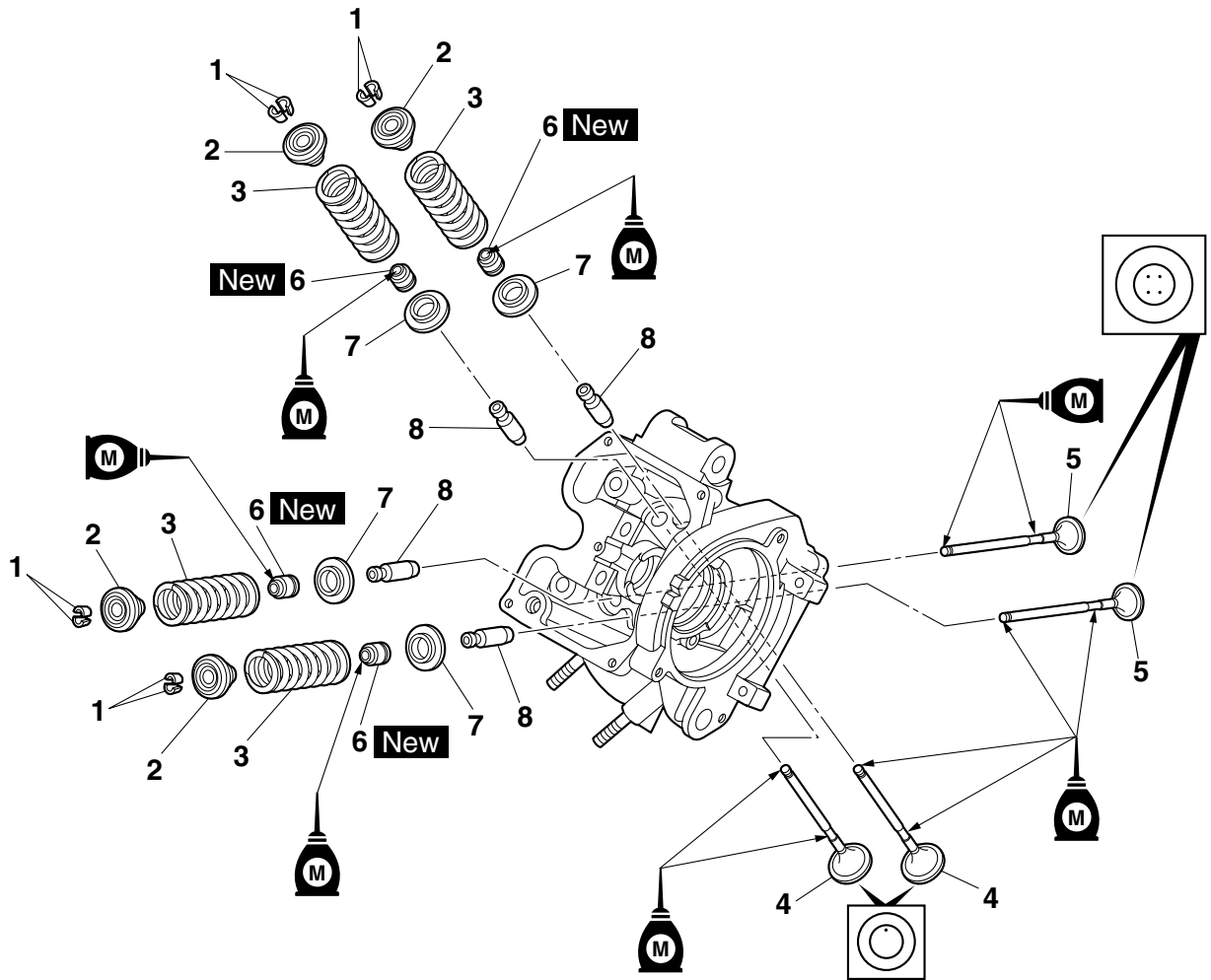
- Make sure that the cutout “a” in each rocker arm shaft is facing downward as shown in the illustration.
- Make sure the rocker arm shafts (intake and exhaust) are completely pushed into the cylinder head.



EAS24270


VALVES AND VALVE SPRINGS

Removing the valves and valve springs

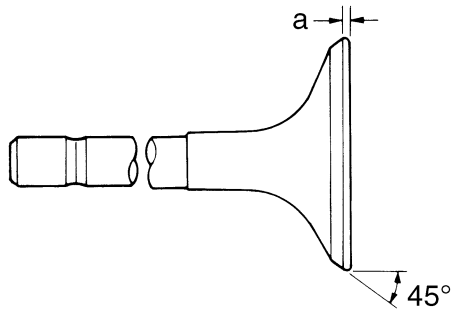


Order	Job/Parts to remove	Q'ty	Remarks
	Cylinder head		Refer to "CYLINDER HEAD" on page 5-7.
	Rocker arms/Camshaft		Refer to "CAMSHAFT" on page 5-14.
1	Valve cotter	8	
2	Upper spring seat	4	
3	Valve spring	4	
4	Intake valve	2	
5	Exhaust valve	2	
6	Valve stem seal	4	
7	Lower spring seat	4	
8	Valve guide	4	
			For installation, reverse the removal procedure.

3. Eliminate:
 - Carbon deposits
(from the valve face and valve seat)
4. Check:
 - Valve face
Pitting/wear → Grind the valve face.
 - Valve stem end
Mushroom shape or diameter larger than the body of the valve stem → Replace the valve.
5. Measure:
 - Valve margin thickness D “a”
Out of specification → Replace the valve.




Valve margin thickness D (intake)
0.50–0.90 mm (0.0197–0.0354 in)
Valve margin thickness D (exhaust)
0.50–0.90 mm (0.0197–0.0354 in)



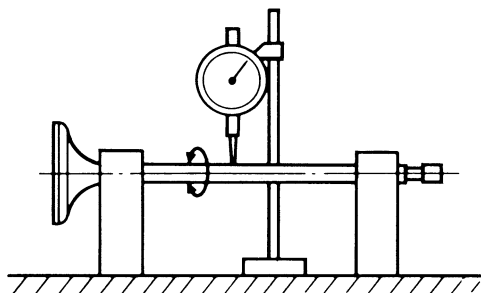
6. Measure:
 - Valve stem runout
Out of specification → Replace the valve.

TIP

- When installing a new valve, always replace the valve guide.
- If the valve is removed or replaced, always replace the valve stem seal.



Valve stem runout
0.010 mm (0.0004 in)




EAS24300

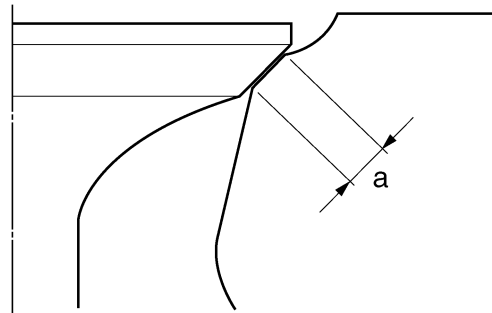
CHECKING THE VALVE SEATS

The following procedure applies to all of the valves and valve seats.

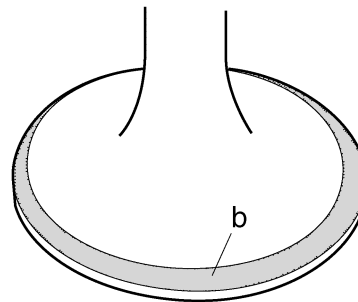
1. Eliminate:
 - Carbon deposits
(from the valve face and valve seat)
2. Check:
 - Valve seat
Pitting/wear → Replace the cylinder head.
3. Measure:
 - Valve seat width C “a”
Out of specification → Replace the cylinder head.



Valve seat width C (intake)
0.90–1.10 mm (0.0354–0.0433 in)
Valve seat width C (exhaust)
0.90–1.10 mm (0.0354–0.0433 in)




- a. Apply Mechanic’s blueing dye (Dykem) “b” onto the valve face.




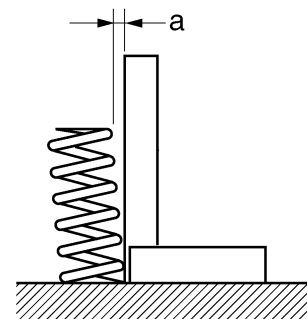
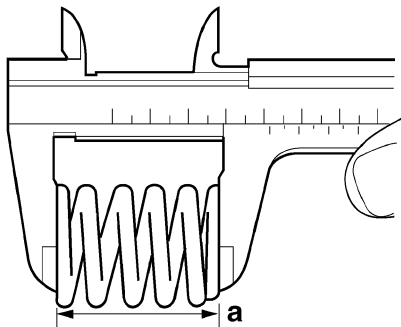
- b. Install the valve into the cylinder head.
- c. Press the valve through the valve guide and onto the valve seat to make a clear impression.
- d. Measure the valve seat width.

TIP

Where the valve seat and valve face contacted one another, the blueing will have been removed.

 **Free length (intake)**
41.71 mm (1.64 in)
Limit
39.62 mm (1.56 in)
Free length (exhaust)
41.71 mm (1.64 in)
Limit
39.62 mm (1.56 in)

 **Spring tilt (intake)**
2.5°/1.8 mm
Spring tilt (exhaust)
2.5°/1.8 mm




EAS24340

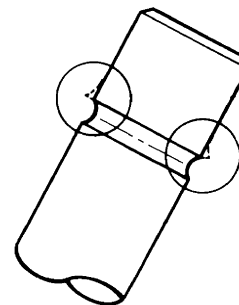
INSTALLING THE VALVES

The following procedure applies to all of the valves and related components.

2. Measure:
- Compressed valve spring force “a”
Out of specification → Replace the valve spring.

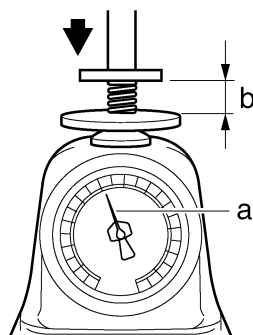
1. Deburr:
- Valve stem end
(with an oil stone)

 **Installed compression spring force (intake)**
140.00–162.00 N (14.28–16.52 kgf, 31.47–36.42 lbf)
Installed compression spring force (exhaust)
140.00–162.00 N (14.28–16.52 kgf, 31.47–36.42 lbf)
Installed length (intake)
35.30 mm (1.39 in)
Installed length (exhaust)
35.30 mm (1.39 in)



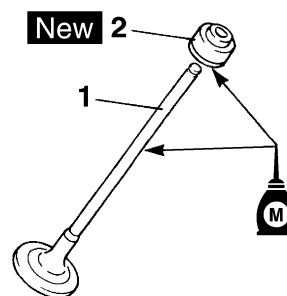
2. Lubricate:
- Valve stem “1”
 - Valve stem seal “2” **New**
(with the recommended lubricant)

 **Recommended lubricant**
Molybdenum disulfide oil



- b. Installed length
3. Measure:
- Valve spring tilt “a”
Out of specification → Replace the valve spring.

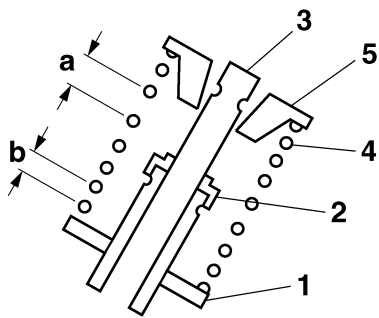
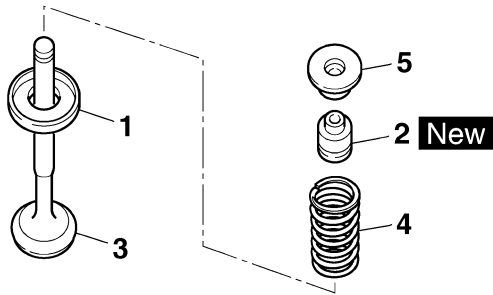
3. Install:
- Lower spring seat “1”
 - Valve stem seal “2” **New**



- Valve "3"
- Valve spring "4"
- Upper spring seat "5"
(into the cylinder head)

TIP

- Make sure each valve is installed in its original place.
- Install the valve springs with the larger pitch "a" facing up.



b. Smaller pitch

4. Install:

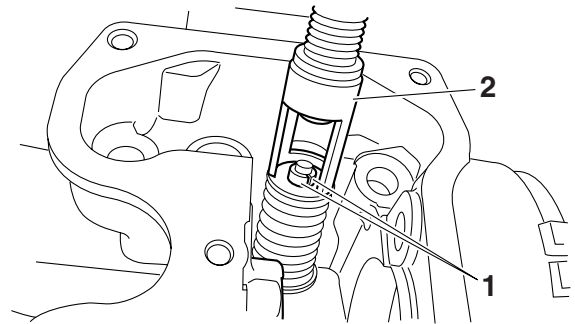
- Valve cotters "1"

TIP

Install the valve cotters by compressing the valve spring with the valve spring compressor and the valve spring compressor attachment "2".



Valve spring compressor
90890-04019
YM-04019
Valve spring compressor attachment
90890-04108
Valve spring compressor adapter 22 mm
YM-04108

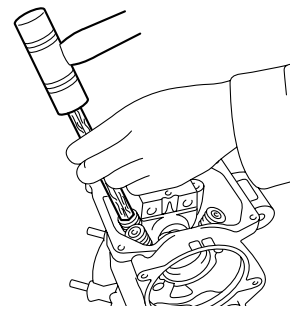


5. To secure the valve cotters onto the valve stem, lightly tap the valve tip with a soft-face hammer.

ECA13800

NOTICE

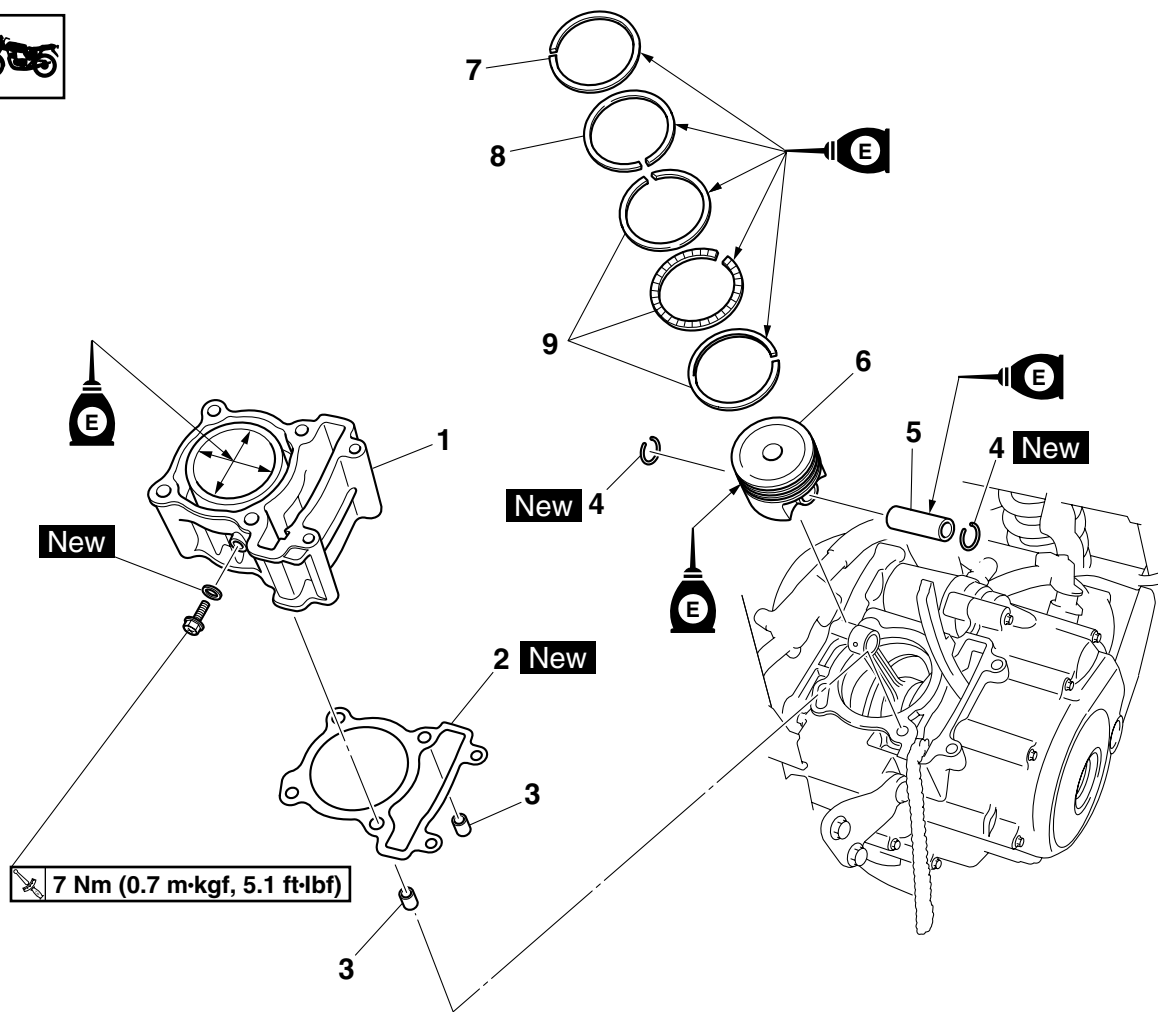
Hitting the valve tip with excessive force could damage the valve.



EAS24350

CYLINDER AND PISTON

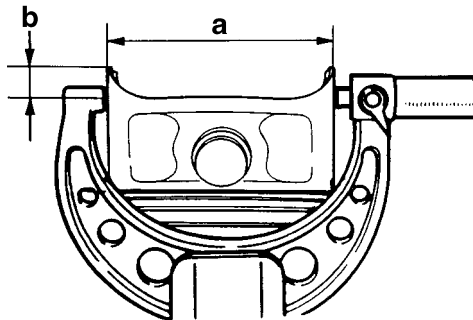
Removing the cylinder and piston



Order	Job/Parts to remove	Q'ty	Remarks
	Cylinder head		Refer to "CYLINDER HEAD" on page 5-7.
1	Cylinder	1	
2	Cylinder gasket	1	
3	Dowel pin	2	
4	Piston pin clip	2	
5	Piston pin	1	
6	Piston	1	
7	Top ring	1	
8	2nd ring	1	
9	Oil ring	1	
			For installation, reverse the removal procedure.

“C” = maximum of D ₁ –D ₂
“T” = maximum of D ₁ or D ₂ - maximum of D ₅ or D ₆
“R” = maximum of D ₁ , D ₃ or D ₅ - minimum of D ₂ , D ₄ or D ₆

- b. If out of specification, replace the cylinder, and replace the piston and piston rings as a set.
- c. Measure piston skirt diameter D “a” with the micrometer.



b. 5.0 mm (0.20 in) from the bottom edge of the piston

Piston Diameter D
51.962–51.985 mm (2.0457–2.0466 in)

- d. If out of specification, replace the piston and piston rings as a set.
- e. Calculate the piston-to-cylinder clearance with the following formula.

- Piston-to-cylinder clearance =
Cylinder bore “C” -
Piston skirt diameter “D”

Piston-to-cylinder clearance
0.015–0.048 mm (0.0006–0.0019 in)
Limit
0.15 mm (0.0059 in)

- f. If out of specification, replace the cylinder, and replace the piston and piston rings as a set.



EAS24430

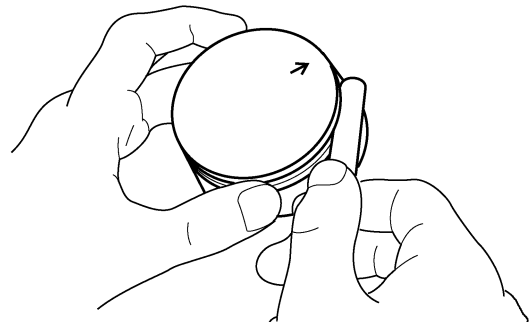
CHECKING THE PISTON RINGS

- 1. Measure:
 - Piston ring side clearance
 Out of specification → Replace the piston and piston rings as a set.

TIP

Before measuring the piston ring side clearance, eliminate any carbon deposits from the piston ring grooves and piston rings.

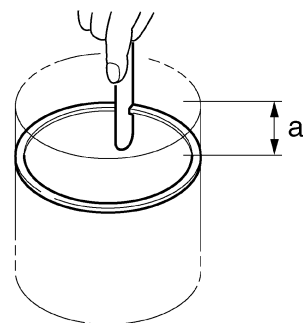
Piston ring
Top ring
Ring side clearance
0.030–0.065 mm (0.0012–0.0026 in)
Limit
0.100 mm (0.0039 in)
2nd ring
Ring side clearance
0.020–0.055 mm (0.0008–0.0022 in)
Limit
0.100 mm (0.0039 in)



- 2. Install:
 - Piston ring (into the cylinder)

TIP

Level the piston ring into the cylinder with the piston crown.




a. 40 mm (1.57 in)

3. Measure:

- Piston ring end gap
Out of specification → Replace the piston ring.

TIP

The oil ring expander end gap cannot be measured. If the oil ring rail gap is excessive, replace all three piston rings.



Piston ring

Top ring
End gap (installed)
0.10–0.25 mm (0.0039–0.0098 in)
Limit
0.50 mm (0.0197 in)

2nd ring
End gap (installed)
0.10–0.25 mm (0.0039–0.0098 in)
Limit
0.60 mm (0.0236 in)

Oil ring
End gap (installed)
0.20–0.70 mm (0.0079–0.0276 in)

EAS24440


CHECKING THE PISTON PIN

1. Check:

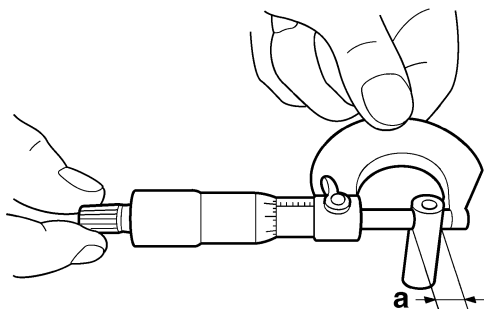
- Piston pin
Blue discoloration/grooves → Replace the piston pin, and then check the lubrication system.

2. Measure:

- Piston pin outside diameter “a”
Out of specification → Replace the piston pin.




Piston pin outside diameter
13.995–14.000 mm (0.5510–0.5512 in)
Limit
13.975 mm (0.5502 in)

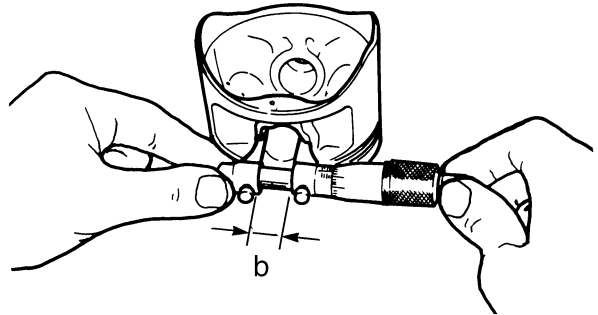


3. Measure:

- Piston pin bore inside diameter “b”
Out of specification → Replace the piston.




Piston pin bore inside diameter
14.002–14.013 mm (0.5513–0.5517 in)
Limit
14.043 mm (0.5529 in)



4. Calculate:

- Piston-pin-to-piston-pin-bore clearance
Out of specification → Replace the piston pin and piston as a set.

• Piston-pin-to-piston-pin-bore clearance =
Piston pin bore inside diameter “b” -
Piston pin outside diameter “a”



Piston-pin-to-piston-pin-bore clearance
0.002–0.018 mm (0.0001–0.0007 in)
Limit
0.068 mm (0.0027 in)

EAS24450

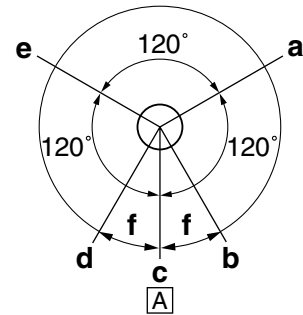
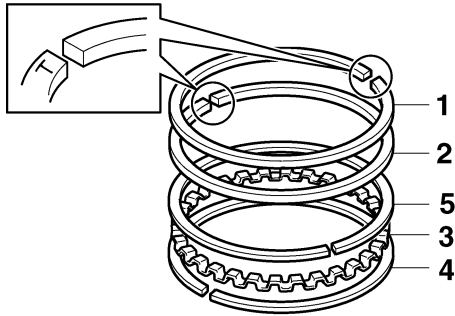
INSTALLING THE PISTON AND CYLINDER

1. Install:

- Top ring “1”
- 2nd ring “2”
- Oil ring expander “3”
- Lower oil ring rail “4”
- Upper oil ring rail “5”

TIP

Be sure to install the piston rings so that the manufacturer marks or numbers face up.



2. Install:

- Piston “1”
- Piston pin “2”
- Piston pin clips “3” **New**

TIP

- Apply engine oil to the piston pin.
- Make sure the punch mark “a” on the piston points towards the exhaust side of the cylinder.
- Before installing the piston pin clips, cover the crankcase opening with a clean rag to prevent the clips from falling into the crankcase.

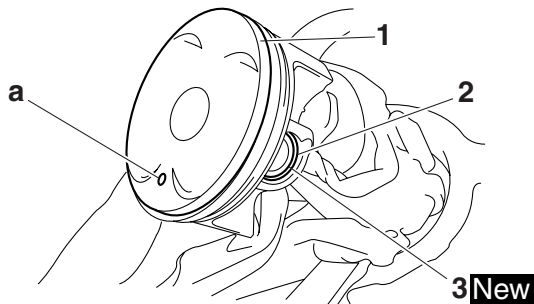
- a. Top ring
- b. Upper oil ring rail
- c. Oil ring expander
- d. Lower oil ring rail
- e. 2nd ring
- f. 20 mm (0.79 in)
- A. Intake side

5. Install:

- Dowel pins
- Cylinder gasket **New**
- Cylinder “1”

TIP

- While compressing the piston rings with one hand, install the cylinder with the other hand.
- Pass the timing chain and timing chain guide (intake side) through the timing chain cavity.



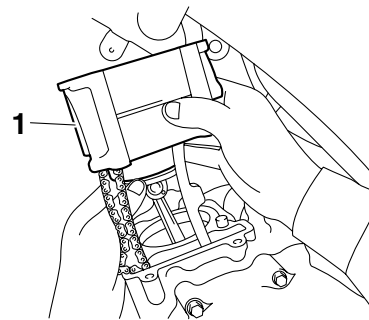
3. Lubricate:

- Piston
- Piston rings
- Cylinder
(with the recommended lubricant)



4. Offset:

- Piston ring end gaps

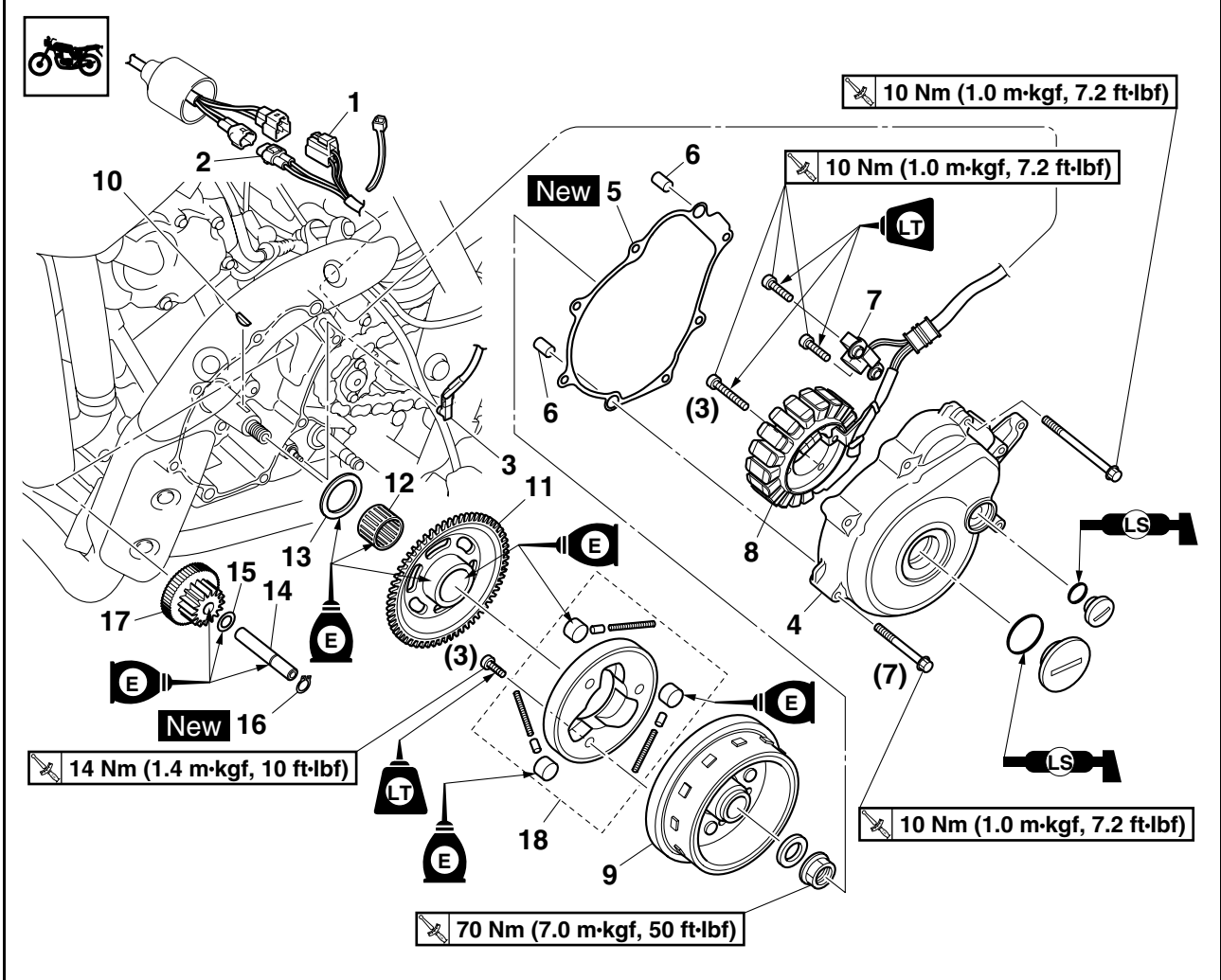


YamahaR125.COM GENERATOR AND STARTER CLUTCH

EAS22B1006

GENERATOR AND STARTER CLUTCH

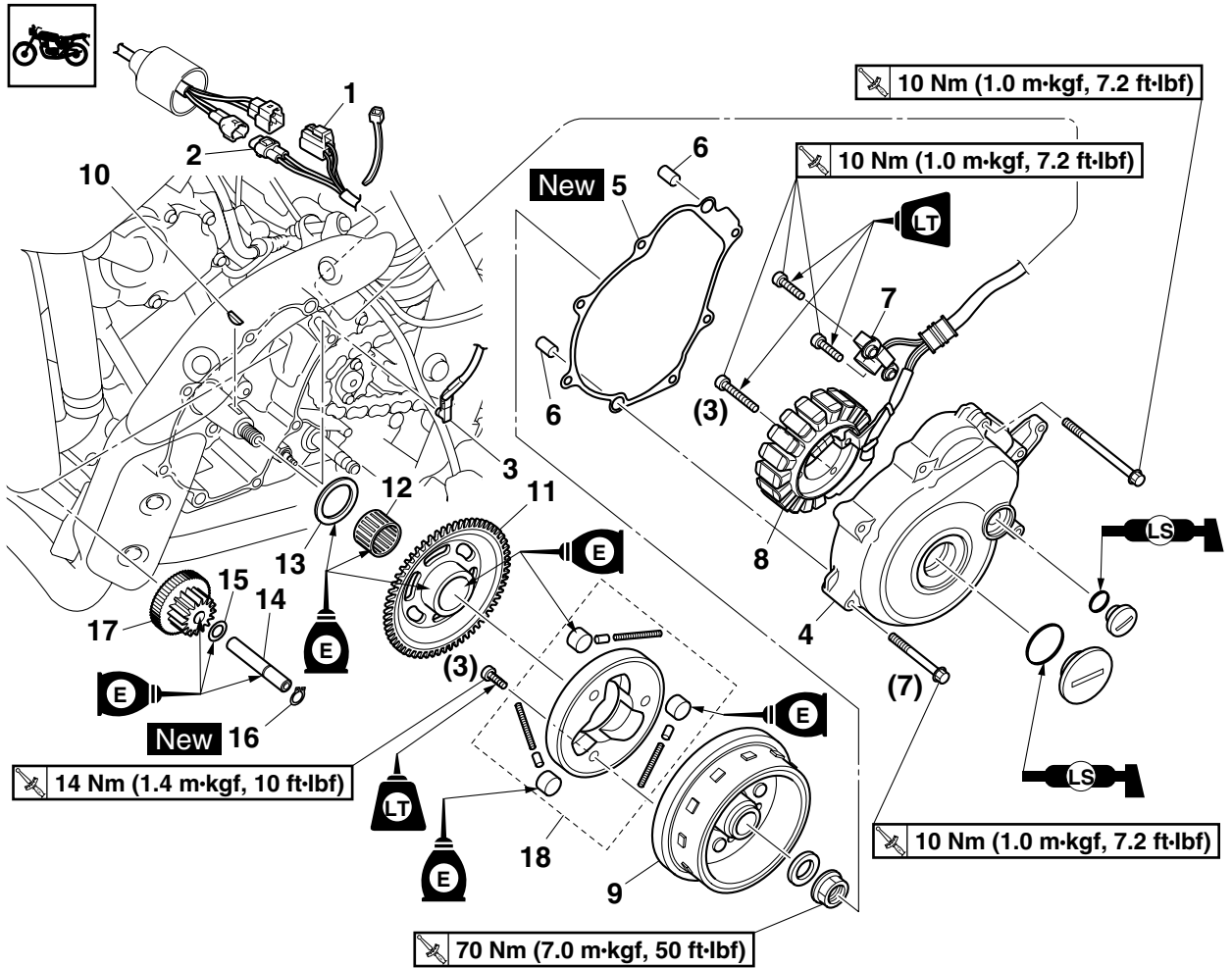
Removing the generator and starter clutch



Order	Job/Parts to remove	Q'ty	Remarks
	Engine oil		Drain. Refer to "CHANGING THE ENGINE OIL" on page 3-10.
	Drive sprocket cover		Refer to "CHAIN DRIVE" on page 4-67.
	Shift pedal		Refer to "ENGINE REMOVAL" on page 5-1.
1	Stator coil coupler	1	Disconnect.
2	Crankshaft position sensor coupler	1	Disconnect.
3	Neutral switch lead connector	1	Disconnect.
4	Generator cover	1	
5	Generator cover gasket	1	
6	Dowel pin	2	
7	Crankshaft position sensor	1	
8	Stator coil	1	
9	Generator rotor	1	
10	Woodruff key	1	
11	Starter clutch gear	1	
12	Bearing	1	

YamahaR125.COM GENERATOR AND STARTER CLUTCH

Removing the generator and starter clutch



Order	Job/Parts to remove	Q'ty	Remarks
13	Washer	1	
14	Starter clutch idle gear shaft	1	
15	Washer	1	
16	Circlip	1	
17	Starter clutch idle gear	1	
18	Starter clutch assembly	1	
			For installation, reverse the removal procedure.

YamahaR125.COM GENERATOR AND STARTER CLUTCH

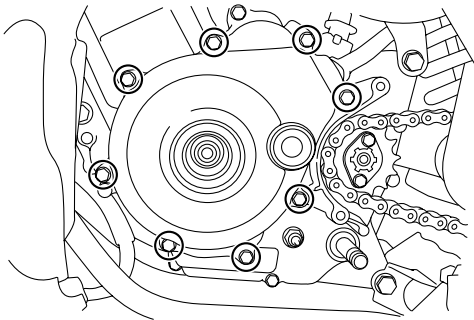
EAS24490

REMOVING THE GENERATOR

1. Remove:
 - Generator cover

TIP

Loosen each bolt 1/4 of a turn at a time, in stages and in a crisscross pattern. After all of the bolts are fully loosened, remove them.



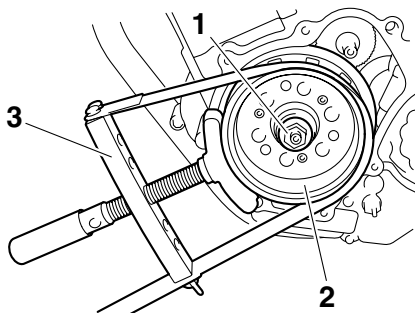
2. Remove:
 - Generator rotor nut "1"
 - Washer

TIP

- While holding the generator rotor "2" with the sheave holder "3", loosen the generator rotor nut.
- Do not allow the sheave holder to touch the projections on the generator rotor.



Sheave holder
90890-01701
Primary clutch holder
YS-01880-A



3. Remove:
 - Generator rotor "1"
(with the flywheel puller "2")
 - Woodruff key

ECA13880

NOTICE

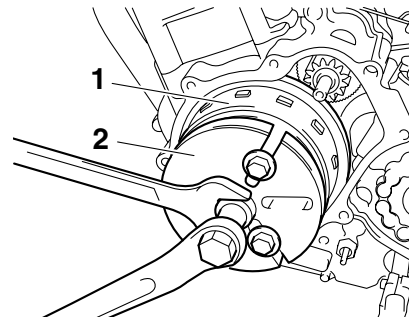
To protect the end of the crankshaft, place an appropriate sized socket between the flywheel puller set center bolt and the crankshaft.

TIP

Make sure the flywheel puller is centered over the generator rotor.



Flywheel puller
90890-01362
Heavy duty puller
YU-33270-B



EAS24560

REMOVING THE STARTER CLUTCH

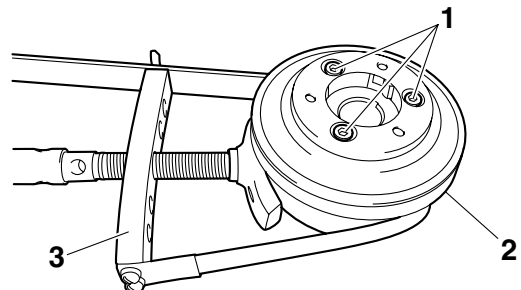
1. Remove:
 - Starter clutch bolts "1"

TIP

- While holding the generator rotor "2" with the sheave holder "3", remove the starter clutch bolts.
- Do not allow the sheave holder to touch the projections on the generator rotor.



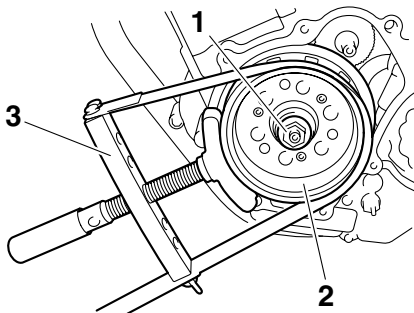
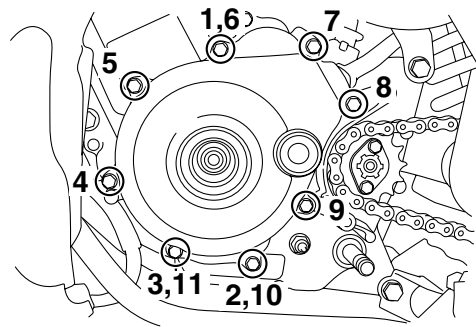
Sheave holder
90890-01701
Primary clutch holder
YS-01880-A



YamahaR125.COM GENERATOR AND STARTER CLUTCH

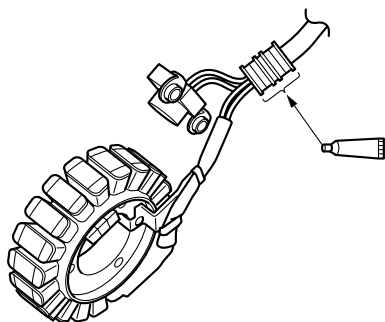
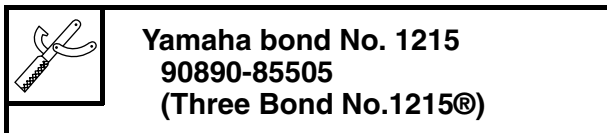
TIP

- While holding the generator rotor “2” with the sheave holder “3”, tighten the generator rotor nut.
- Do not allow the sheave holder to touch the projections on the generator rotor.



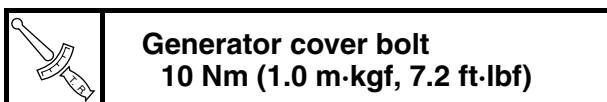
3. Apply:

- Sealant
(to the crankshaft position sensor/stator assembly lead grommet)



4. Install:

- Generator cover



TIP

Tighten the generator cover bolts in the proper tightening sequence as shown.

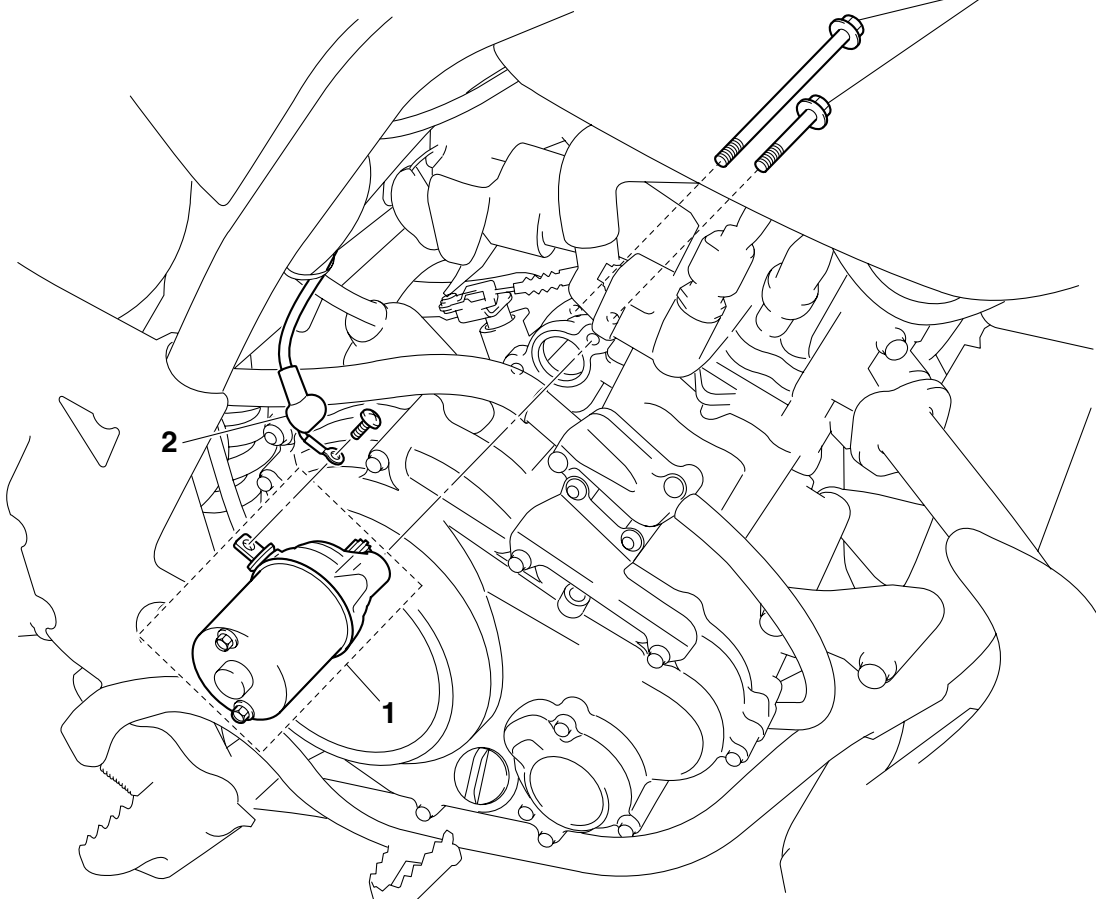
EAS24780

ELECTRIC STARTER

Removing the starter motor

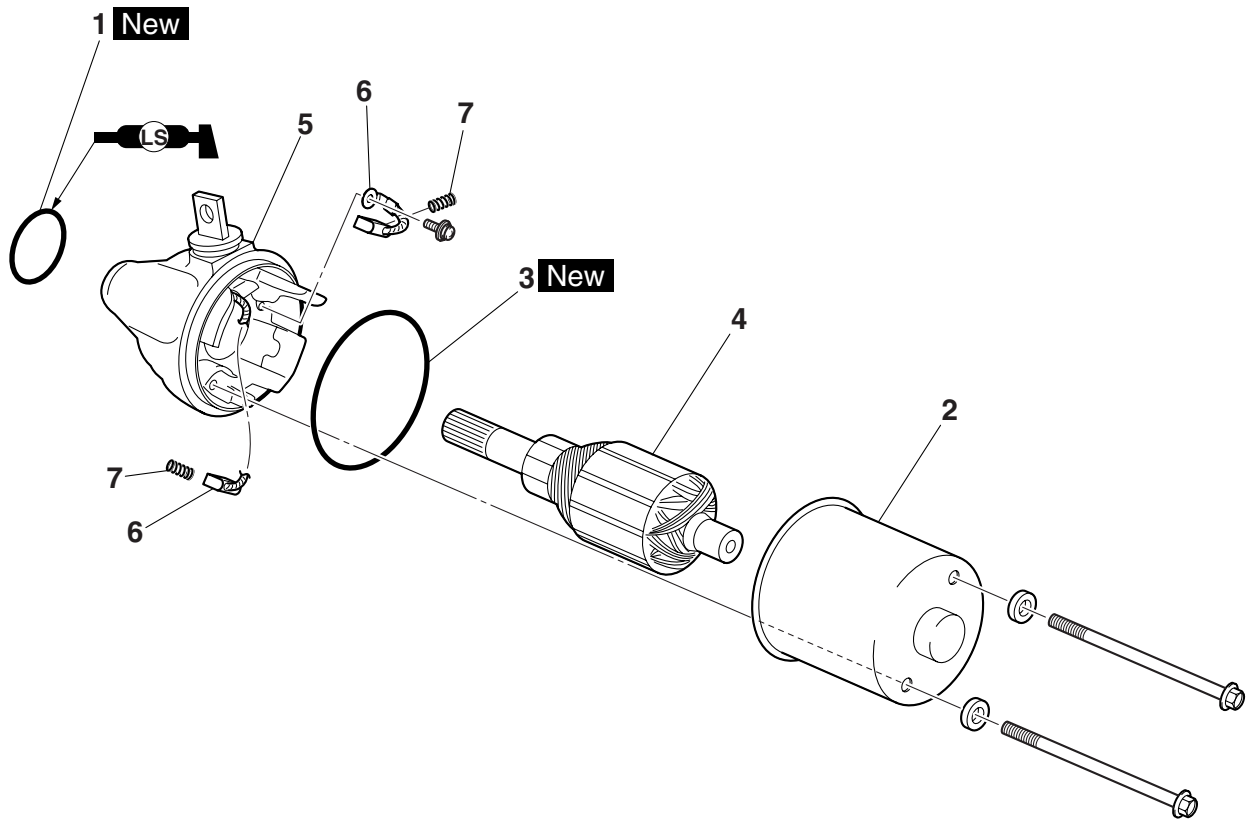


10 Nm (1.0 m-kgf, 7.2 ft-lbf)



Order	Job/Parts to remove	Q'ty	Remarks
1	Starter motor	1	
2	Starter motor lead	1	Disconnect.
			For installation, reverse the removal procedure.

Disassembling the starter motor



Order	Job/Parts to remove	Q'ty	Remarks
1	O-ring	1	
2	Starter motor yoke	1	
3	O-ring	1	
4	Armature assembly	1	
5	Starter motor front cover/brush holder set	1	
6	Brush	2	
7	Brush spring	2	
			For assembly, reverse the disassembly procedure.

7. Check:

- Gear teeth
Damage/wear → Replace the starter motor.

8. Check:

- Bearing
- Oil seal
Damage/wear → Replace the starter motor front cover/brush holder set.

EAS24800

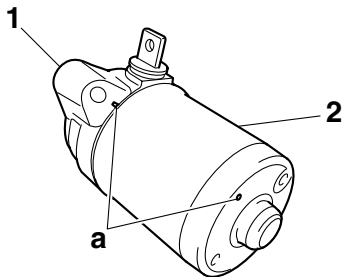
ASSEMBLING THE STARTER MOTOR

1. Install:

- Starter motor front cover/brush holder set "1"
- Starter motor yoke "2"

TIP _____

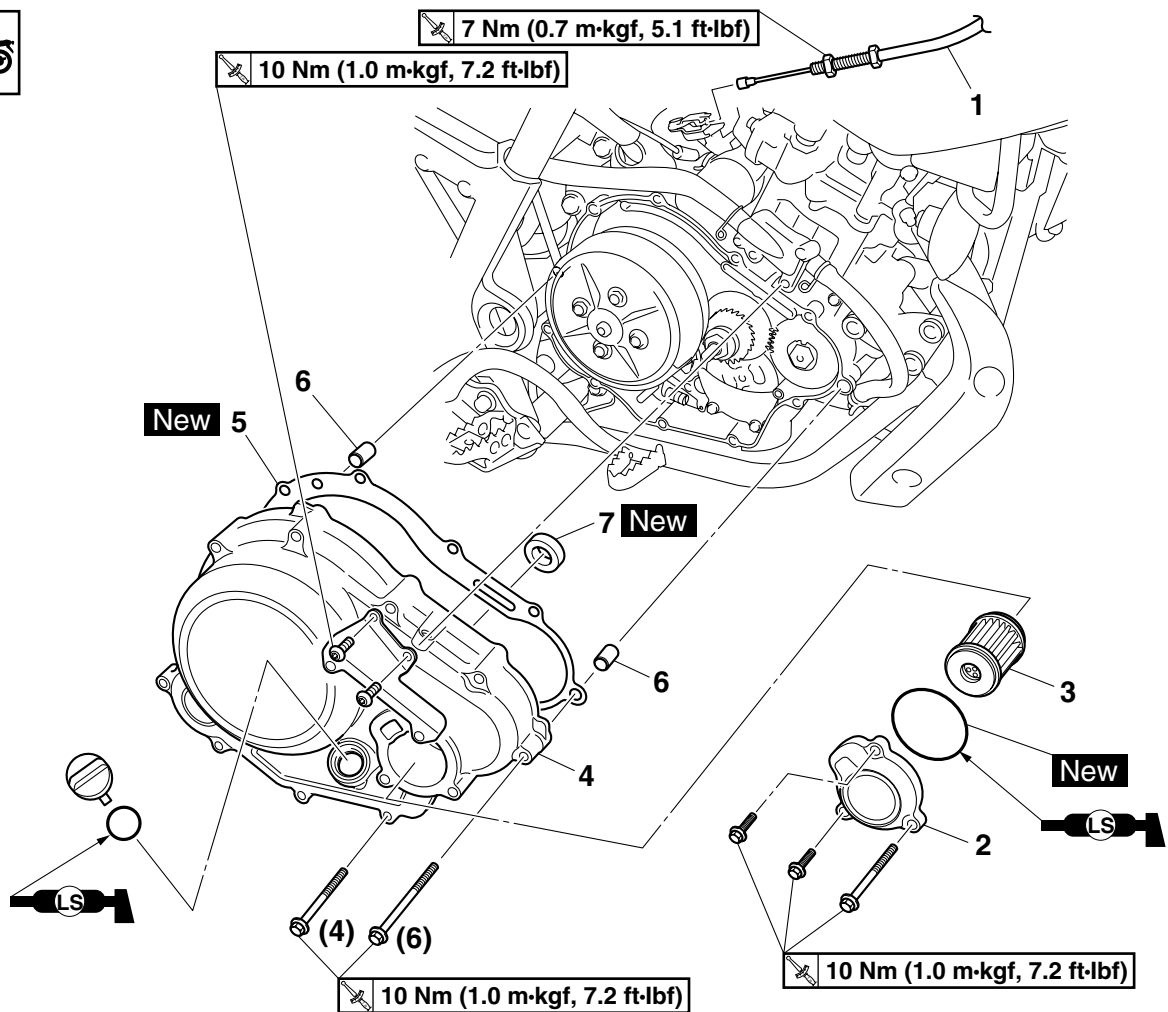
Align the marks "a" on the starter motor yoke and starter motor front cover/brush holder set.

_____

EAS25061

CLUTCH

Removing the clutch cover



Order	Job/Parts to remove	Q'ty	Remarks
	Engine oil		Drain. Refer to "CHANGING THE ENGINE OIL" on page 3-10.
1	Clutch cable	1	Disconnect.
2	Oil filter element cover	1	
3	Oil filter element	1	
4	Clutch cover	1	
5	Clutch cover gasket	1	
6	Dowel pin	2	
7	Oil seal	1	
			For installation, reverse the removal procedure.

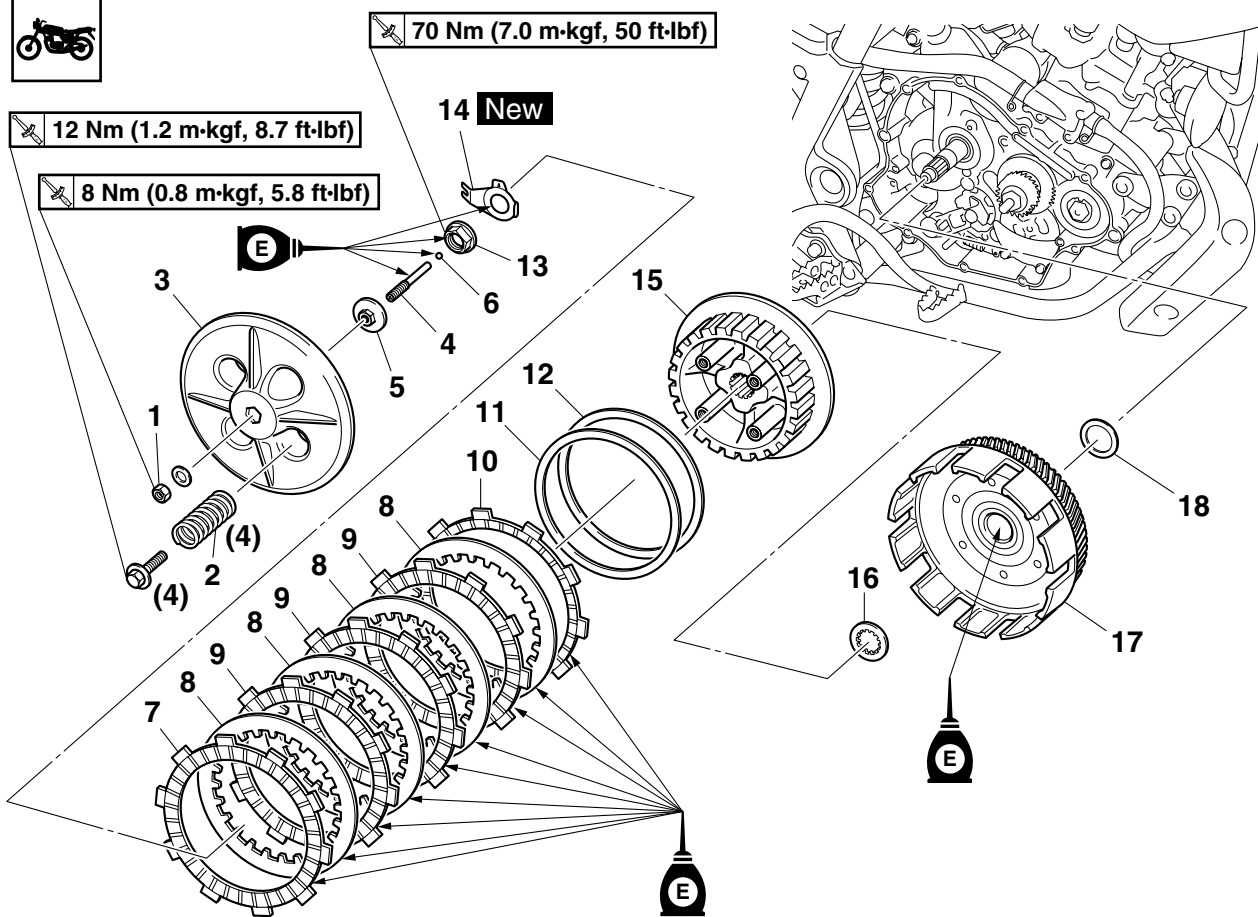
Removing the clutch



12 Nm (1.2 m-kgf, 8.7 ft-lbf)

8 Nm (0.8 m-kgf, 5.8 ft-lbf)

70 Nm (7.0 m-kgf, 50 ft-lbf)



Order	Job/Parts to remove	Q'ty	Remarks
1	Locknut	1	
2	Clutch spring	4	
3	Pressure plate	1	
4	Short clutch push rod	1	
5	Short clutch push rod holder	1	
6	Ball	1	
7	Friction plate 1	1	
8	Clutch plate	4	
9	Friction plate 3	3	Green paint mark
10	Friction plate 2	1	
11	Clutch damper spring	1	
12	Clutch damper spring seat	1	
13	Clutch boss nut	1	
14	Lock washer	1	
15	Clutch boss	1	
16	Thrust washer	1	
17	Clutch housing	1	

Removing the clutch

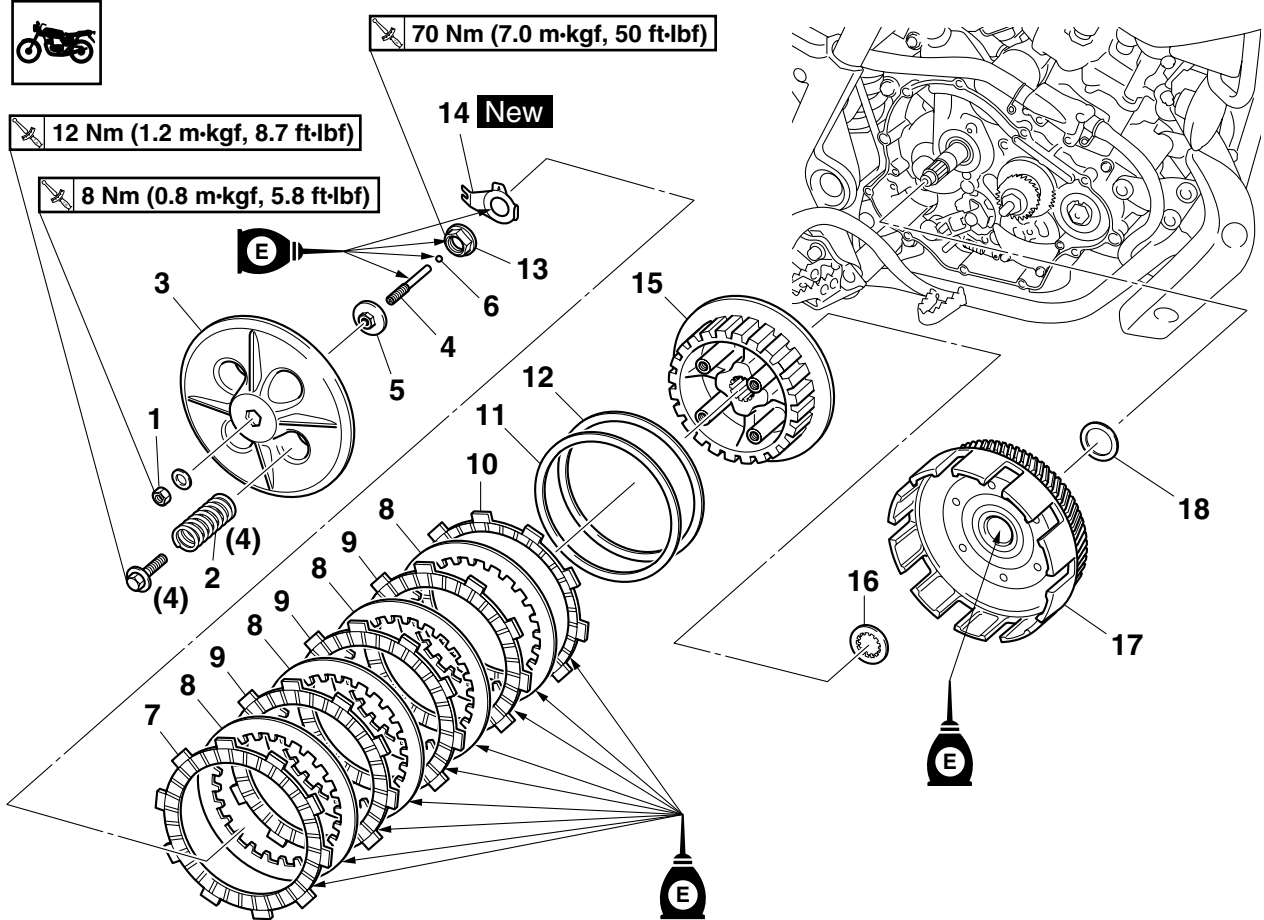


12 Nm (1.2 m-kgf, 8.7 ft-lbf)

8 Nm (0.8 m-kgf, 5.8 ft-lbf)

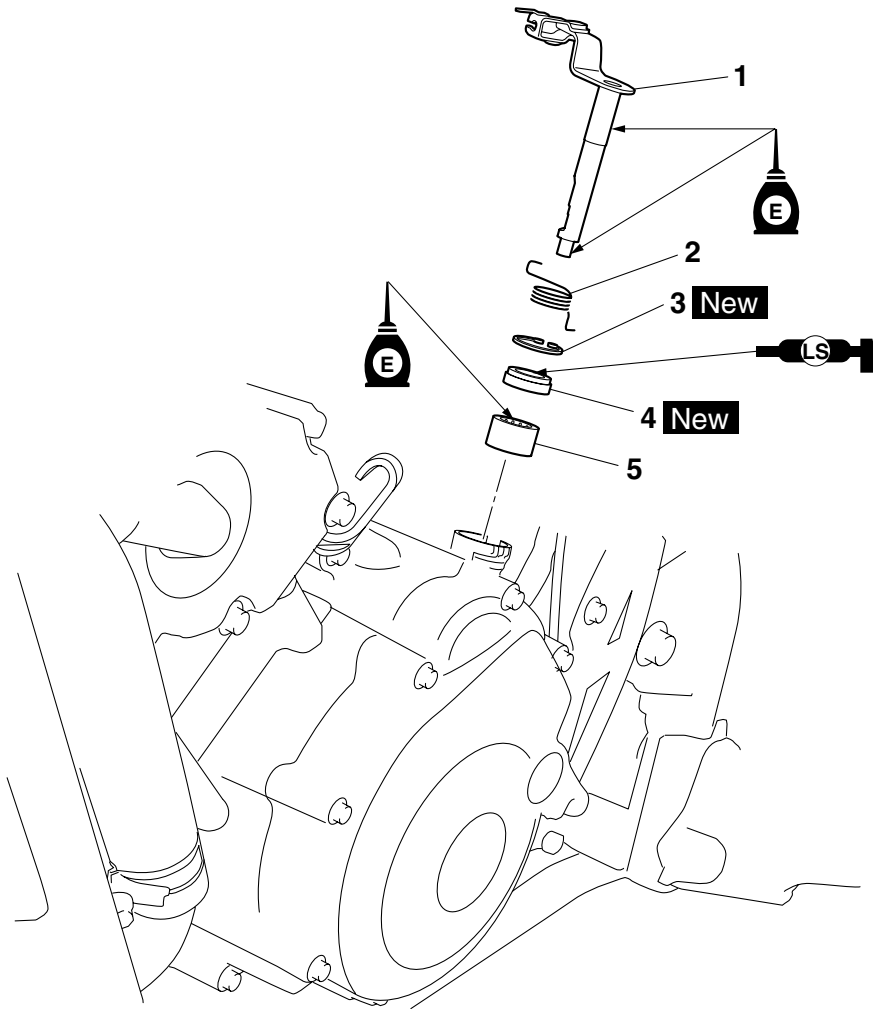
70 Nm (7.0 m-kgf, 50 ft-lbf)

14 **New**



Order	Job/Parts to remove	Q'ty	Remarks
18	Conical spring washer	1	
			For installation, reverse the removal procedure.

Removing the push lever



Order	Job/Parts to remove	Q'ty	Remarks
	Exhaust pipe		Refer to "ENGINE REMOVAL" on page 5-1.
1	Clutch push lever	1	
2	Clutch push lever spring	1	
3	Circlip	1	
4	Oil seal	1	
5	Bearing	1	
			For installation, reverse the removal procedure.

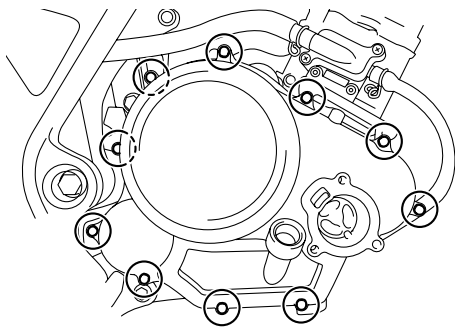
EAS25070

REMOVING THE CLUTCH

1. Remove:
 - Clutch cover

TIP

Loosen each bolt 1/4 of a turn at a time, in stages and in a crisscross pattern. After all of the bolts are fully loosened, remove them.



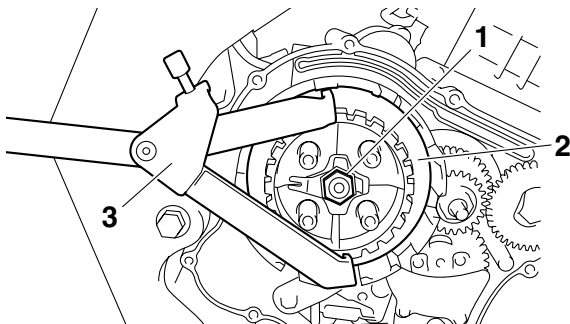
2. Straighten the lock washer tab.
3. Loosen:
 - Clutch boss nut "1"

TIP

While holding the clutch boss "2" with the universal clutch holder "3", loosen the clutch boss nut.



Universal clutch holder
90890-04086
YM-91042



EAS25100


CHECKING THE FRICTION PLATES

The following procedure applies to all of the friction plates.

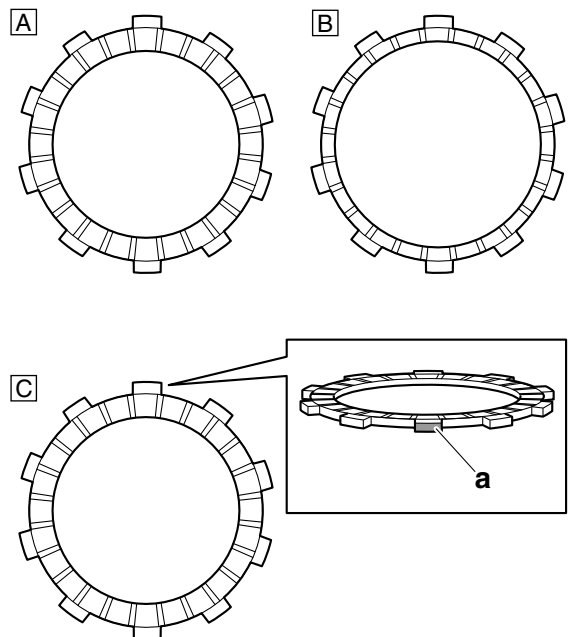
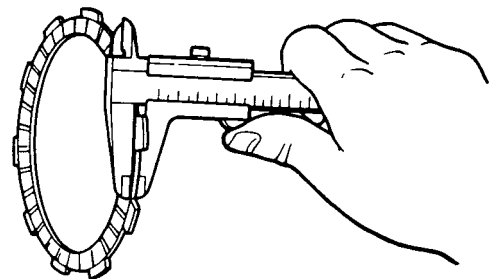
1. Check:
 - Friction plate
 Damage/wear → Replace the friction plates as a set.
2. Measure:
 - Friction plate thickness
 Out of specification → Replace the friction plates as a set.

TIP

Measure the friction plate at four places.



Friction plate 1 thickness
2.90–3.10 mm (0.114–0.122 in)
Wear limit
2.80 mm (0.110 in)
Friction plate 2 thickness
2.90–3.10 mm (0.114–0.122 in)
Wear limit
2.80 mm (0.1102 in)
Friction plate 3 thickness
2.90–3.10 mm (0.114–0.122 in)
Wear limit
2.80 mm (0.1102 in)



- A. Friction plate 1
- B. Friction plate 2
- C. Friction plate 3
- a. Green paint mark


EAS25110

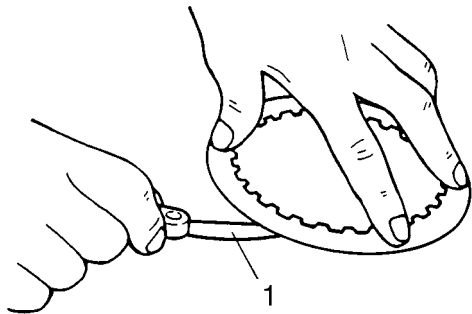
CHECKING THE CLUTCH PLATES

The following procedure applies to all of the clutch plates.

1. Check:
 - Clutch plate
Damage → Replace the clutch plates as a set.
2. Measure:
 - Clutch plate warpage
(with a surface plate and thickness gauge "1")
Out of specification → Replace the clutch plates as a set.

	Thickness gauge 90890-03180 Feeler gauge set YU-26900-9
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	Clutch plate thickness 1.45–1.75 mm (0.057–0.069 in) Warpage limit 0.20 mm (0.0079 in)
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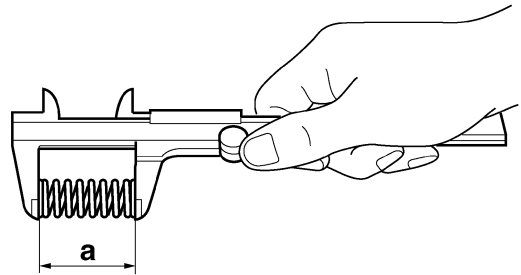
EAS25140

CHECKING THE CLUTCH SPRINGS

The following procedure applies to all of the clutch springs.

1. Check:
 - Clutch spring
Damage → Replace the clutch springs as a set.
2. Measure:
 - Clutch spring free length "a"
Out of specification → Replace the clutch springs as a set.

	Clutch spring free length 38.71 mm (1.52 in) Minimum length 36.77 mm (1.45 in)
---	---



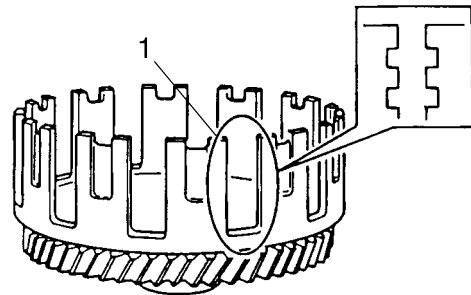
EAS25150

CHECKING THE CLUTCH HOUSING

1. Check:
 - Clutch housing dogs "1"
Damage/pitting/wear → Deburr the clutch housing dogs or replace the clutch housing.

TIP

Pitting on the clutch housing dogs will cause erratic clutch operation.



2. Check:
 - Bearing
Damage/wear → Replace the bearing and clutch housing.

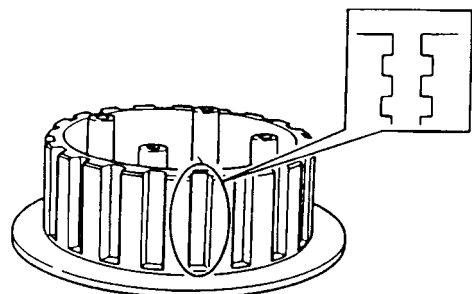
EAS25160

CHECKING THE CLUTCH BOSS

1. Check:
 - Clutch boss splines
Damage/pitting/wear → Replace the clutch boss.

TIP

Pitting on the clutch boss splines will cause erratic clutch operation.



EAS25170

CHECKING THE PRESSURE PLATE

1. Check:
 - Pressure plate
 - Cracks/damage → Replace.

EAS22B1007

CHECKING THE CLUTCH PUSH LEVER AND SHORT CLUTCH PUSH ROD

1. Check:
 - Clutch push lever
 - Short clutch push rod
 - Damage/wear → Replace the defective part(s).

EAS25200

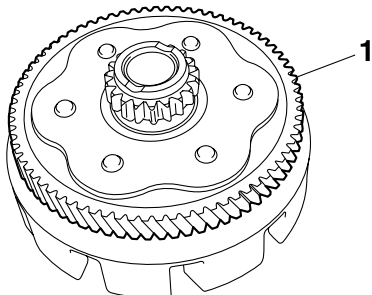
CHECKING THE PRIMARY DRIVE GEAR

1. Remove:
 - Primary drive gear
 - Refer to “BALANCER GEARS” on page 5-53.
2. Check:
 - Primary drive gear
 - Damage/wear → Replace the primary drive gear and clutch housing as a set.
 - Excessive noise during operation → Replace the primary drive gear and clutch housing as a set.
3. Install:
 - Primary drive gear
 - Refer to “BALANCER GEARS” on page 5-53.

EAS25210

CHECKING THE PRIMARY DRIVEN GEAR

1. Check:
 - Primary driven gear “1”
 - Damage/wear → Replace the primary drive gear and clutch housing as a set.
 - Excessive noise during operation → Replace the primary drive gear and clutch housing as a set.



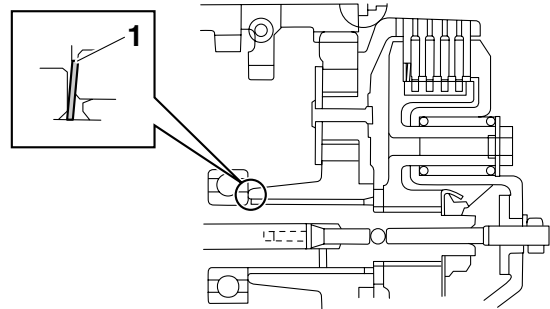
EAS25240

INSTALLING THE CLUTCH

1. Install:
 - Conical spring washer “1”

TIP

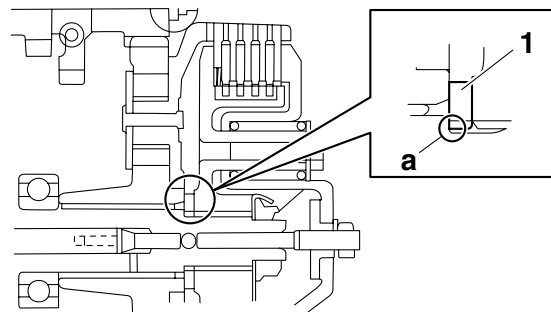
Install the conical spring washer as shown in the illustration.



2. Install:
 - Clutch housing
 - Thrust washer “1”

TIP

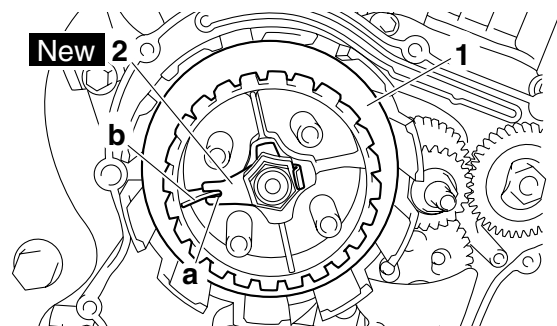
Be sure to install the thrust washer so that its sharp edge “a” is facing away from the clutch boss.



3. Install:
 - Clutch boss “1”
 - Lock washer “2” **New**
 - Clutch boss nut

TIP

- Lubricate the clutch boss nut threads and lock washer mating surfaces with engine oil.
- Align the notch “a” in the lock washer with a rib “b” on the clutch boss.



4. Tighten:

- Clutch boss nut "1"



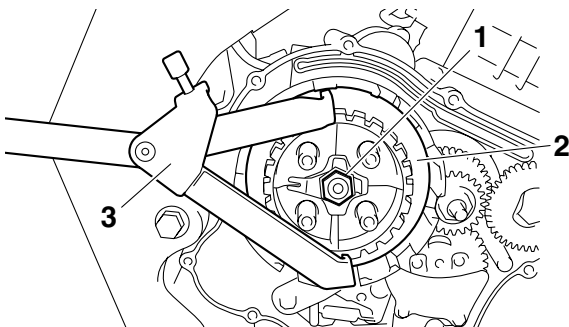
Clutch boss nut
70 Nm (7.0 m·kgf, 50 ft·lbf)

TIP

While holding the clutch boss "2" with the universal clutch holder "3", tighten the clutch boss nut.



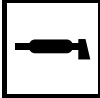
Universal clutch holder
90890-04086
YM-91042



5. Bend the lock washer tab along a flat side of the nut.

6. Lubricate:

- Friction plates
- Clutch plates
(with the recommended lubricant)



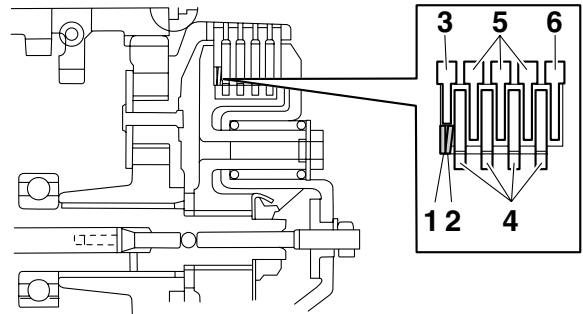
Recommended lubricant
Engine oil

7. Install:

- Clutch damper spring seat "1"
- Clutch damper spring "2"
- Friction plate 2 "3"
- Clutch plates "4"
- Friction plates 3 "5"
- Friction plate 1 "6"

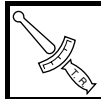
TIP

- Install the clutch damper spring seat and clutch damper spring as shown in the illustration.
- First, install a friction plate and then alternate between a clutch plate and a friction plate.



8. Install:

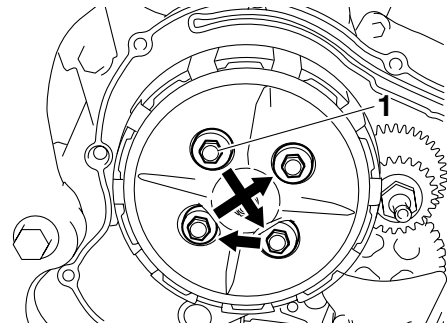
- Pressure plate
- Clutch springs
- Clutch spring bolts "1"



Clutch spring bolt
12 Nm (1.2 m·kgf, 8.7 ft·lbf)

TIP

Tighten the clutch spring bolts in stages and in a crisscross pattern.

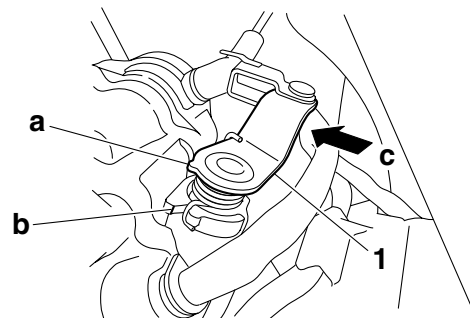


9. Adjust:

- Clutch mechanism free play



a. Check that the projection "a" on the clutch push lever "1" aligns with the mark "b" shown on the crankcase in the illustration by pushing the clutch push lever manually in direction "c" until it stops.

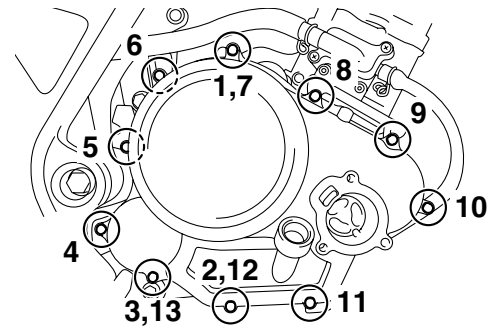
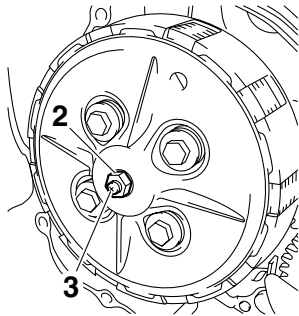


b. If the projection "a" is not aligned with the mark "b", align them as follows:

- Loosen the locknut "2".

- With the clutch push lever fully pushed in direction “c”, turn the short clutch push rod “3” in or out until the projection “a” aligns with the mark “b”.
- Hold the short clutch push rod to prevent it from moving, and then tighten the locknut to specification.

	Short clutch push rod locknut 8 Nm (0.8 m·kgf, 5.8 ft·lbf)
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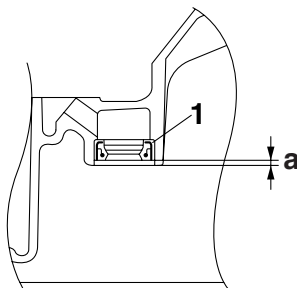
12.Adjust:

- Clutch cable free play
Refer to “ADJUSTING THE CLUTCH CABLE FREE PLAY” on page 3-12.

10.Install:


- Oil seal “1”

	Installed depth “a” 1.4–1.9 mm (0.055–0.075 in)
---	---



11.Install:

- Clutch cover

	Clutch cover bolt 10 Nm (1.0 m·kgf, 7.2 ft·lbf)
---	---

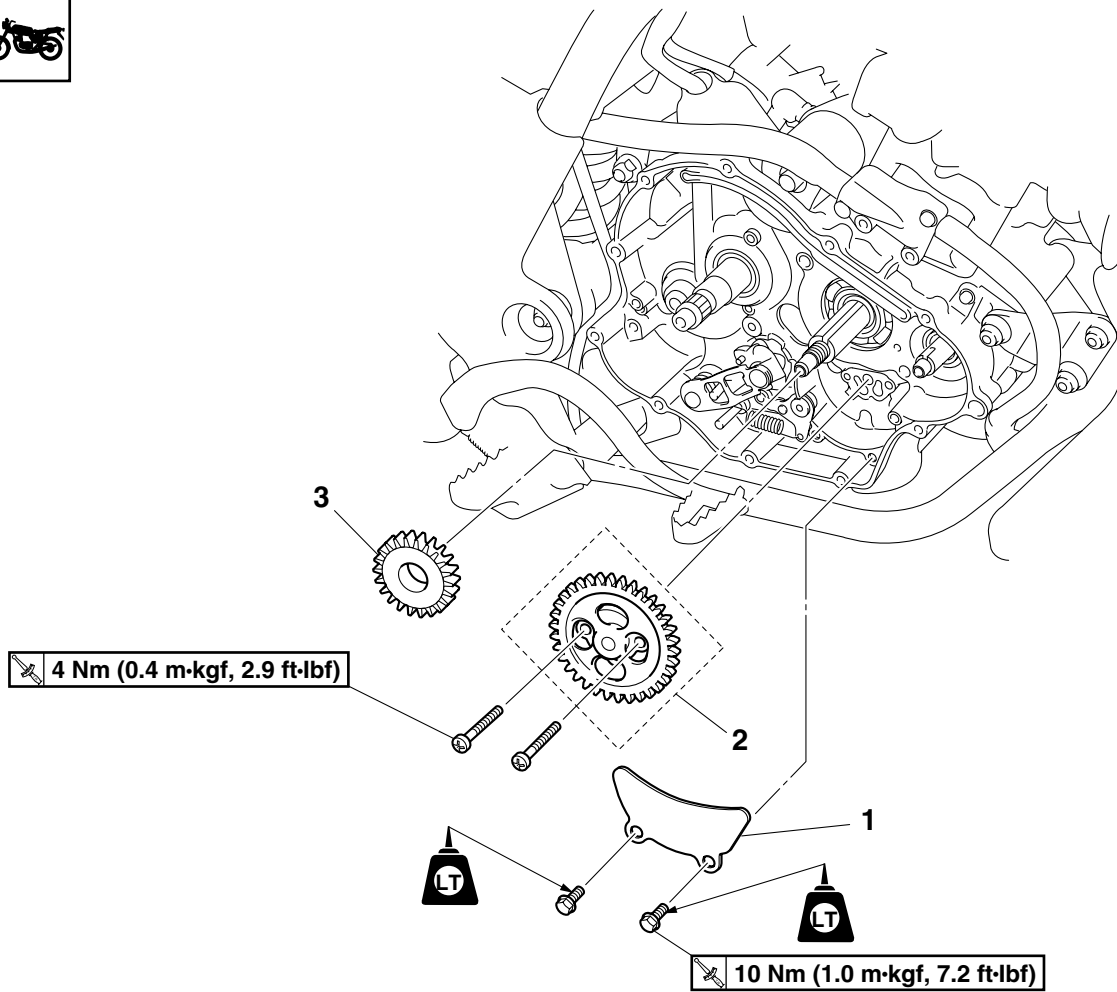
TIP

Tighten the clutch cover bolts in the proper tightening sequence as shown.

EAS24911

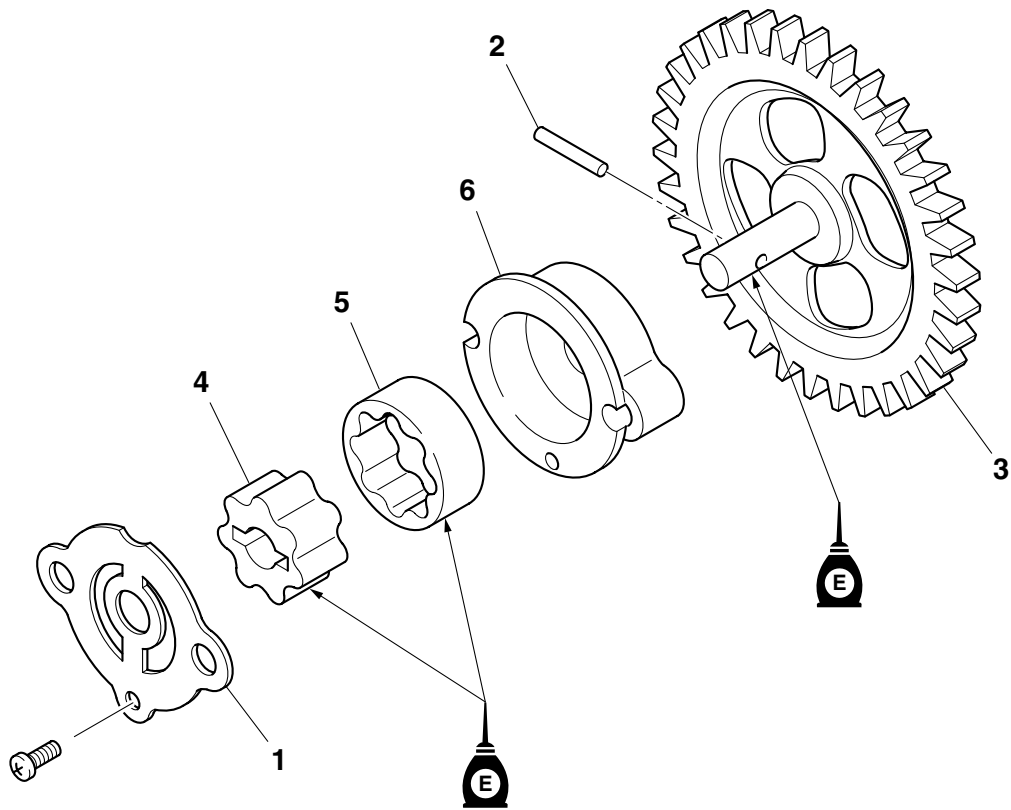
OIL PUMP

Removing the oil pump



Order	Job/Parts to remove	Q'ty	Remarks
	Clutch housing		Refer to "CLUTCH" on page 5-38.
	Balancer drive gear		Refer to "BALANCER GEARS" on page 5-53.
1	Oil baffle plate	1	
2	Oil pump assembly	1	
3	Oil pump drive gear	1	
			For installation, reverse the removal procedure.

Disassembling the oil pump

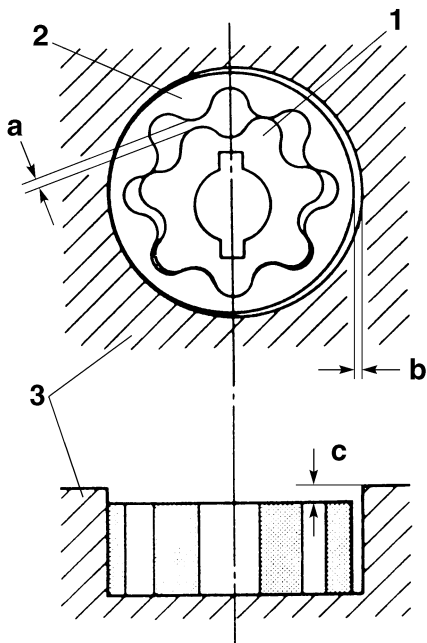


Order	Job/Parts to remove	Q'ty	Remarks
1	Oil pump housing cover	1	
2	Pin	1	
3	Oil pump driven gear	1	
4	Oil pump inner rotor	1	
5	Oil pump outer rotor	1	
6	Oil pump housing	1	
			For assembly, reverse the disassembly procedure.

EAS24960

CHECKING THE OIL PUMP

1. Check:
 - Oil pump drive gear
 - Oil pump driven gear
 - Oil pump housing
 - Oil pump housing cover
 Cracks/damage/wear → Replace the defective part(s).
2. Measure:
 - Inner-rotor-to-outer-rotor-tip clearance “a”
 - Outer-rotor-to-oil-pump-housing clearance “b”
 - Oil-pump-housing-to-inner-rotor-and-outer-rotor clearance “c”
 Out of specification → Replace the oil pump.

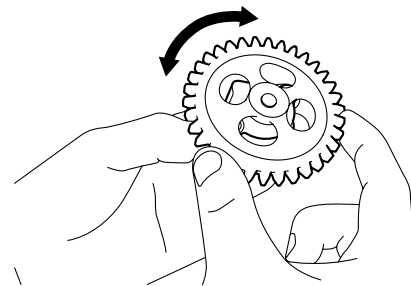


1. Inner rotor
2. Outer rotor
3. Oil pump housing



<p>Inner-rotor-to-outer-rotor-tip clearance Less than 0.150 mm (0.0059 in) Limit 0.23 mm (0.0091 in)</p> <p>Outer-rotor-to-oil-pump-housing clearance 0.130–0.180 mm (0.0051–0.0071 in) Limit 0.25 mm (0.0098 in)</p> <p>Oil-pump-housing-to-inner-and-outer-rotor clearance 0.06–0.11 mm (0.0024–0.0043 in) Limit 0.18 mm (0.0071 in)</p>
--

3. Check:
 - Oil pump operation
 Rough movement → Repeat steps (1) and (2) or replace the defective part(s).



EAS25000

ASSEMBLING THE OIL PUMP

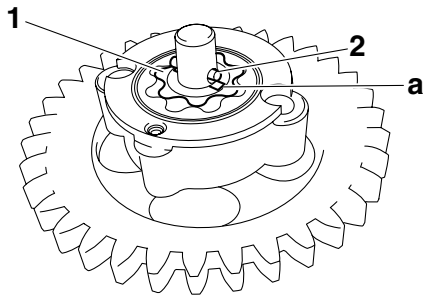
1. Lubricate:
 - Oil pump inner rotor
 - Oil pump outer rotor
 - Oil pump driven gear
 (with the recommended lubricant)

	<p>Recommended lubricant Engine oil</p>
--	--

2. Install:
 - Oil pump outer rotor
 - Oil pump inner rotor “1”
 - Oil pump driven gear
 - Pin “2”

TIP

When installing the inner rotor, align the pin “2” in the oil pump shaft with the groove “a” in the inner rotor.



3. Check:

- Oil pump operation
Refer to "CHECKING THE OIL PUMP" on page 5-49.

EAS25020

INSTALLING THE OIL PUMP

1. Install:

- Oil pump assembly



Oil pump assembly screw
4 Nm (0.4 m-kgf, 2.9 ft-lbf)

ECA22B1011

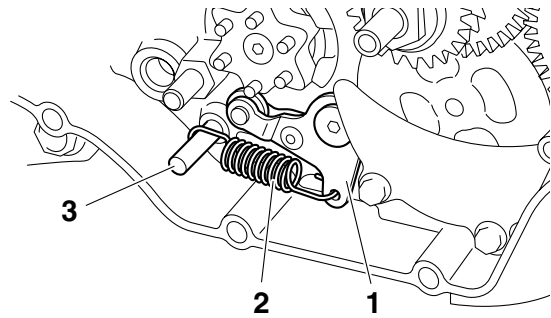
NOTICE

After tightening the screws, make sure the oil pump turns smoothly.

EAS25420

CHECKING THE SHIFT SHAFT

1. Check:
 - Shift shaft
Bends/damage/wear → Replace.
 - Shift shaft spring
Damage/wear → Replace.



EAS25430

CHECKING THE STOPPER LEVER

1. Check:
 - Stopper lever
Bends/damage → Replace.
Roller turns roughly → Replace the stopper lever.
 - Stopper lever spring
Damage/wear → Replace.

3. Install:
 - Shift shaft "1"

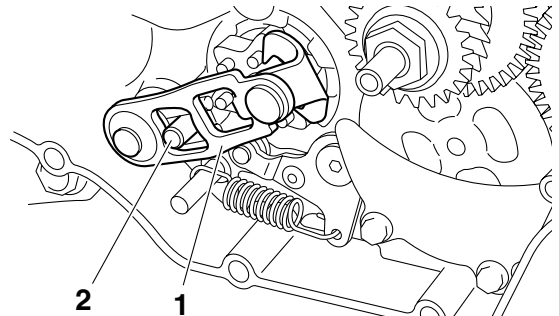
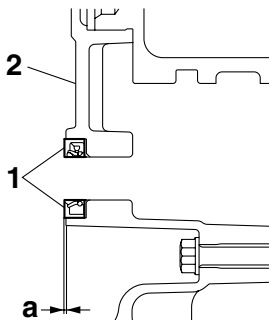
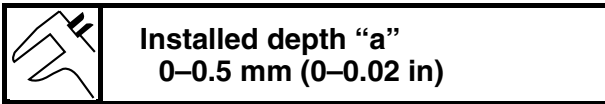
TIP

Hook the end of the shift shaft spring onto the shift shaft spring stopper "2".

EAS25450

INSTALLING THE SHIFT SHAFT

1. Install:
 - Oil seal "1"
(to the left crankcase "2")



2. Install:
 - Stopper lever "1"
 - Stopper lever spring "2"

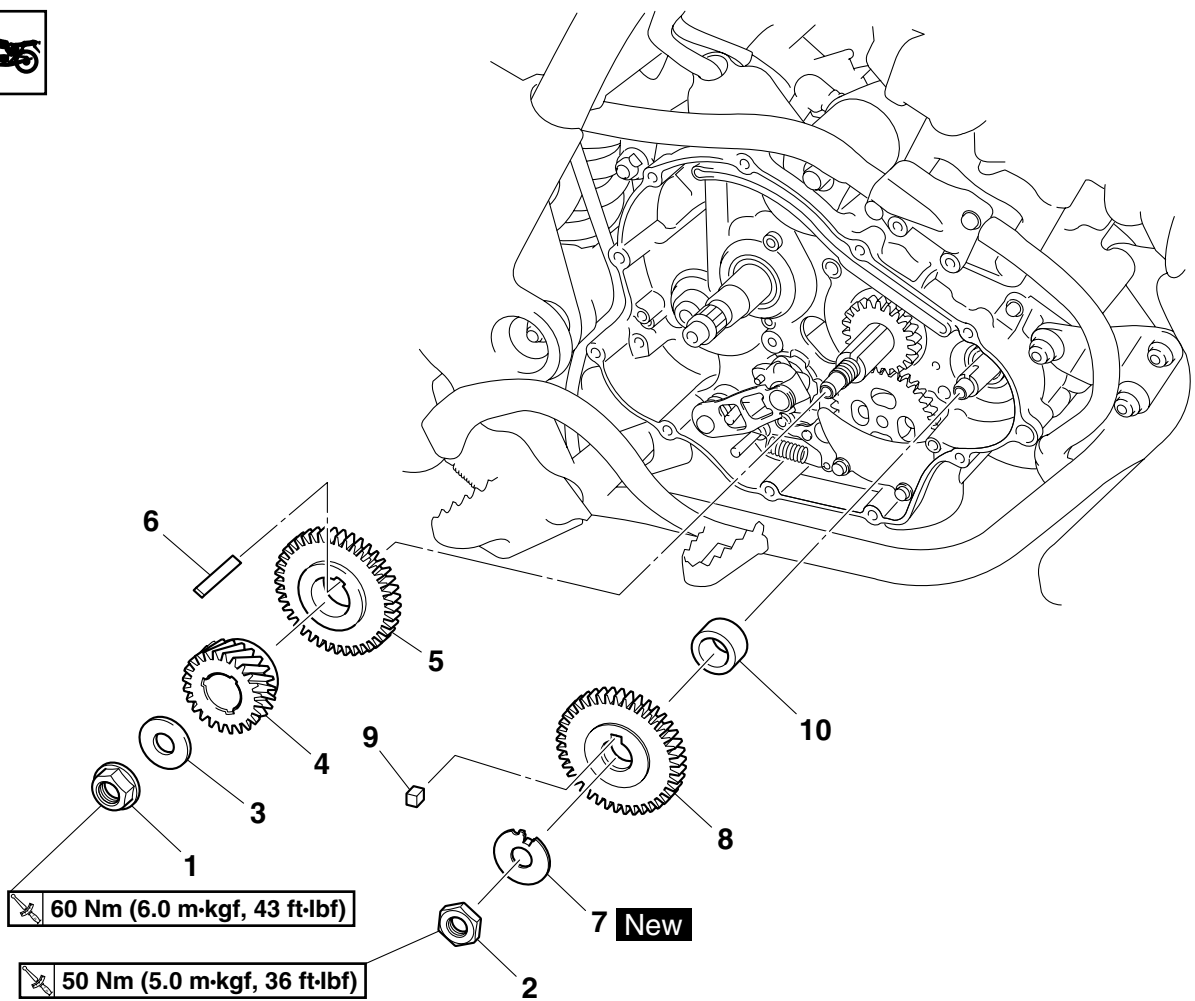
TIP

- Install the stopper lever spring as shown in the illustration.
- Hook the ends of the stopper lever spring onto the stopper lever and the crankcase boss "3".
- Mesh the stopper lever with the shift drum segment assembly.

EAS22B1008

BALANCER GEARS

Removing the primary drive gear and balancer gears



Order	Job/Parts to remove	Q'ty	Remarks
	Clutch housing		Refer to "CLUTCH" on page 5-38.
1	Primary drive gear nut	1	
2	Balancer driven gear nut	1	
3	Washer	1	
4	Primary drive gear	1	
5	Balancer drive gear	1	
6	Straight key	1	
7	Lock washer	1	
8	Balancer driven gear	1	
9	Straight key	1	
10	Spacer	1	
			For installation, reverse the removal procedure.

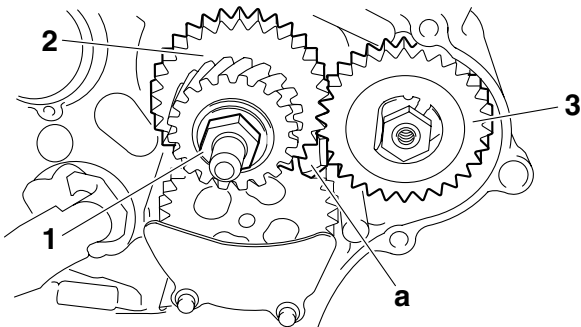
EAS22B1009

REMOVING THE PRIMARY DRIVE GEAR AND BALANCER GEARS

- Loosen:
 - Primary drive gear nut "1"

TIP

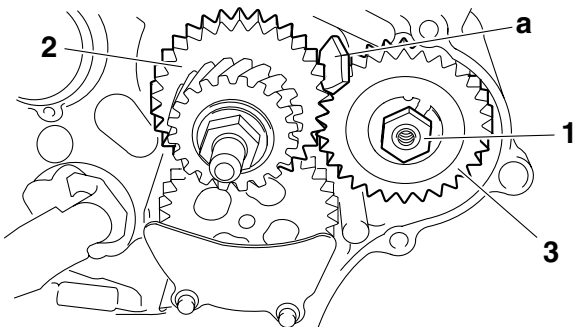
Place an aluminum plate "a" between the balancer drive gear "2" and the balancer driven gear "3", and then loosen the primary drive gear nut.



- Straighten the lock washer tab.
- Loosen:
 - Balancer driven gear nut "1"

TIP

Place an aluminum plate "a" between the balancer drive gear "2" and the balancer driven gear "3", and then loosen the balancer driven gear nut.



EAS22B1010

CHECKING THE BALANCER GEARS AND PRIMARY DRIVE GEAR

- Check:
 - Balancer drive gear
 - Balancer driven gear
 Cracks/damage/wear → Replace.
- Check:
 - Primary drive gear
 Refer to "CHECKING THE PRIMARY DRIVE GEAR" on page 5-44.

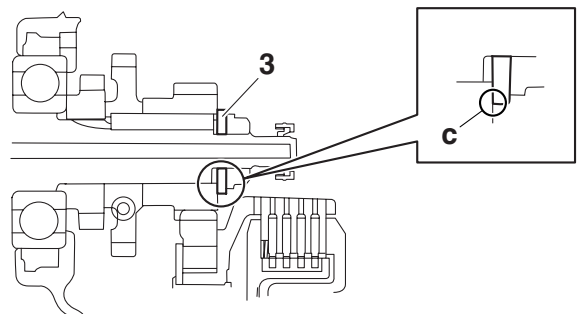
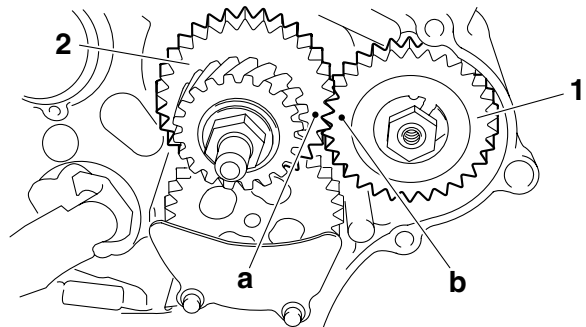
EAS22B1011

INSTALLING THE PRIMARY DRIVE GEAR AND BALANCER GEARS

- Install:
 - Balancer driven gear "1"
 - Lock washer **New**
 - Balancer drive gear "2"
 - Primary drive gear
 - Washer "3"
 - Balancer driven gear nut
 - Primary drive gear nut

TIP

- Align the punch mark "a" in the balancer drive gear "2" with the punch mark "b" in the balancer driven gear "1".
- Be sure to install the washer so that its sharp edge "c" is facing the primary drive gear.



- Tighten:
 - Balancer driven gear nut "1"
 - Primary drive gear nut "2"

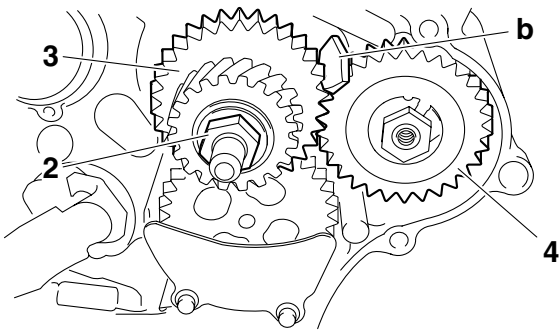
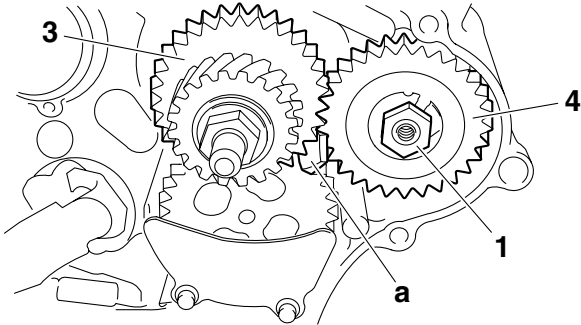


Balancer driven gear nut
50 Nm (5.0 m·kgf, 36 ft·lbf)
Primary drive gear nut
60 Nm (6.0 m·kgf, 43 ft·lbf)

TIP

- Place an aluminum plate "a" between the balancer drive gear "3" and the balancer driven gear "4", and then tighten the balancer driven gear nut.

- Place an aluminum plate “b” between the balancer drive gear “3” and the balancer driven gear “4”, and then tighten the primary drive gear nut.

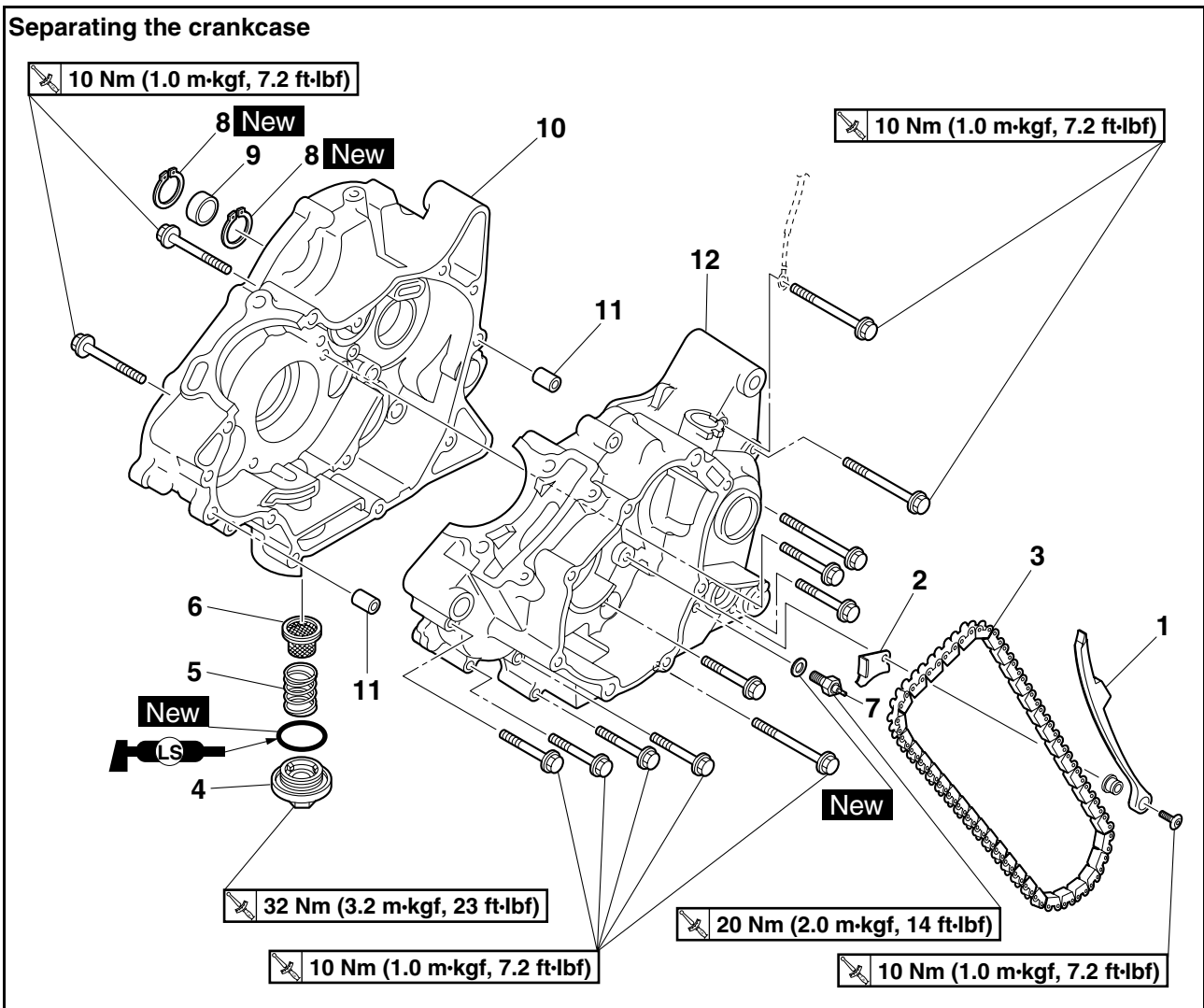


3. Bend the lock washer tab along a flat side of the nut.

EAS25540

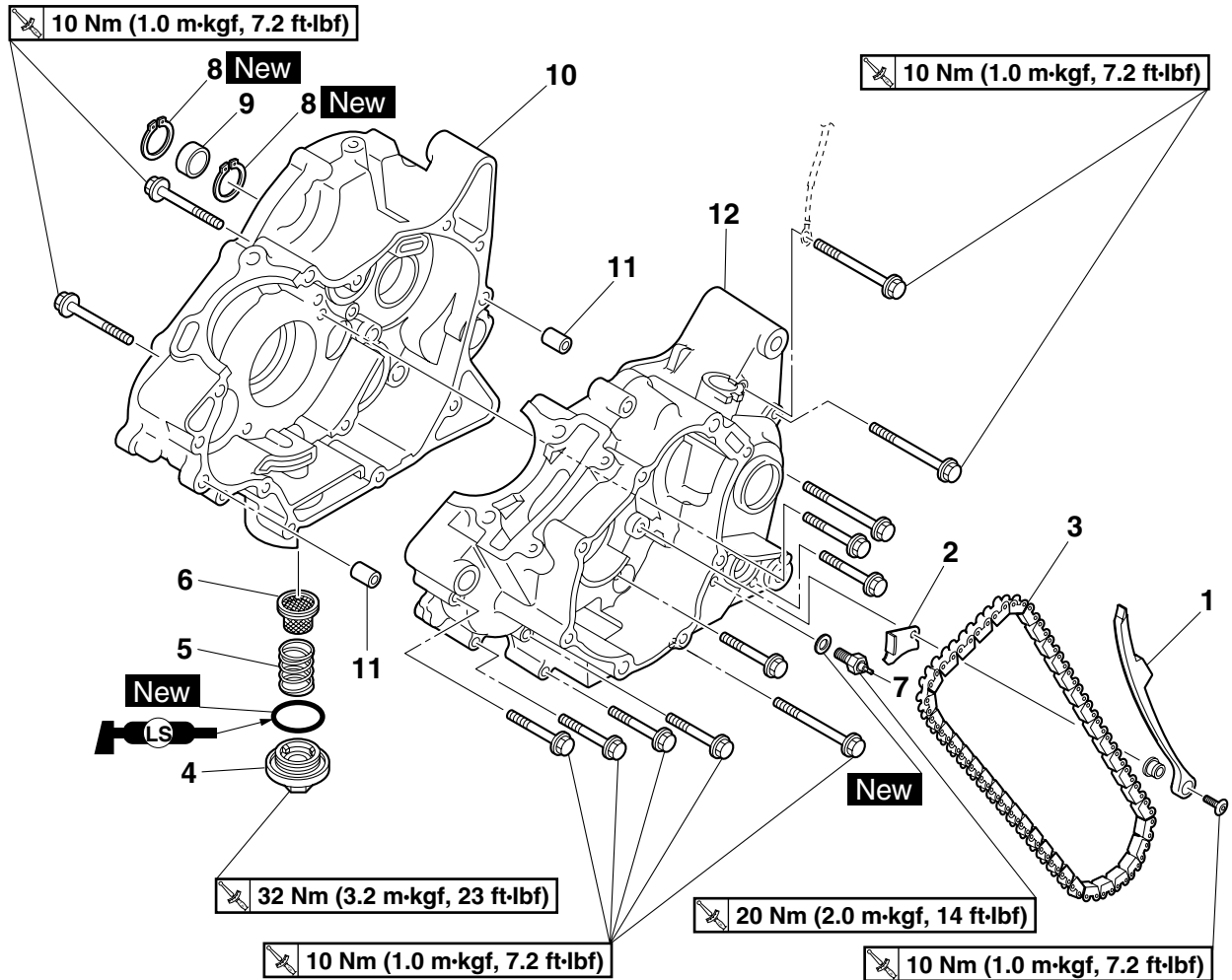
CRANKCASE

Separating the crankcase



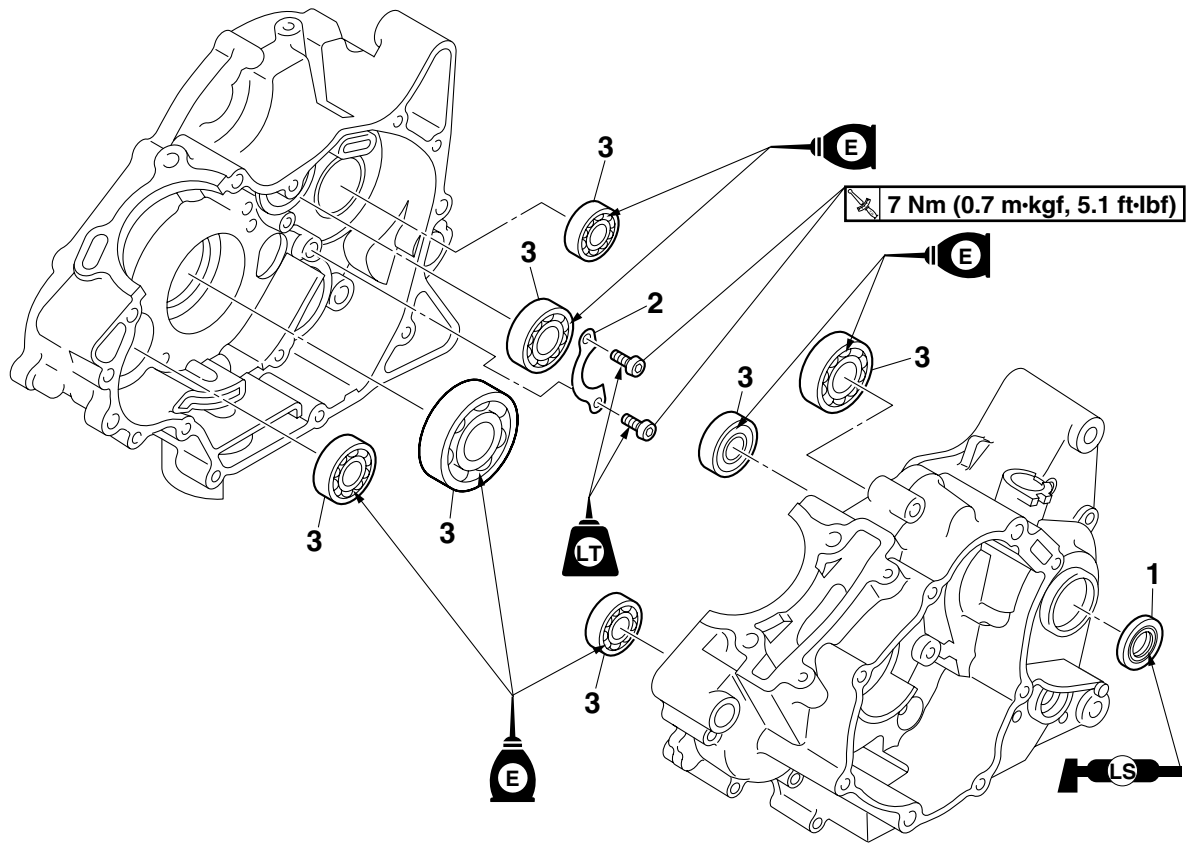
Order	Job/Parts to remove	Q'ty	Remarks
	Engine		Refer to "ENGINE REMOVAL" on page 5-1.
	Cylinder head		Refer to "CYLINDER HEAD" on page 5-7.
	Cylinder/Piston		Refer to "CYLINDER AND PISTON" on page 5-24.
	Clutch housing		Refer to "CLUTCH" on page 5-38.
	Oil pump assembly		Refer to "OIL PUMP" on page 5-47.
	Shift shaft		Refer to "SHIFT SHAFT" on page 5-51.
	Starter motor		Refer to "ELECTRIC STARTER" on page 5-34.
	Balancer gears		Refer to "BALANCER GEARS" on page 5-53.
	Generator rotor		Refer to "GENERATOR AND STARTER CLUTCH" on page 5-29.
1	Timing chain guide (intake side)	1	
2	Timing chain guard	1	
3	Timing chain	1	
4	Engine oil drain plug	1	

Separating the crankcase



Order	Job/Parts to remove	Q'ty	Remarks
5	Spring	1	
6	Engine oil strainer	1	
7	Neutral switch	1	
8	Circlip	2	
9	Spacer	1	
10	Right crankcase	1	
11	Dowel pin	2	
12	Left crankcase	1	
			For installation, reverse the removal procedure.

Removing the oil seal and bearings



Order	Job/Parts to remove	Q'ty	Remarks
	Crankshaft/Balancer		Refer to "CRANKSHAFT" on page 5-62.
	Transmission		Refer to "TRANSMISSION" on page 5-65.
1	Oil seal	1	
2	Bearing retainer	1	
3	Bearing	7	
			For installation, reverse the removal procedure.

EAS22B1012

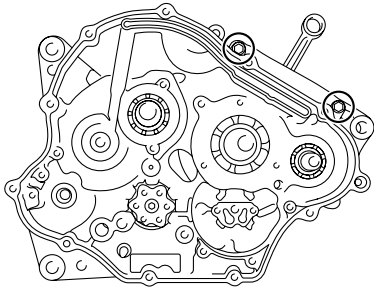
SEPARATING THE CRANKCASE

- Remove:
 - Crankcase bolts

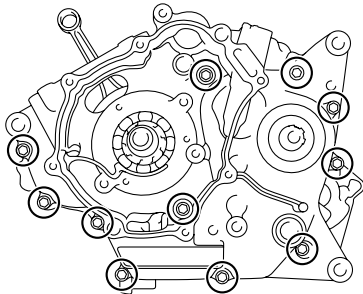
TIP

Loosen each bolt 1/4 of a turn at a time, in stages and in a crisscross pattern. After all of the bolts are fully loosened, remove them.

A



B

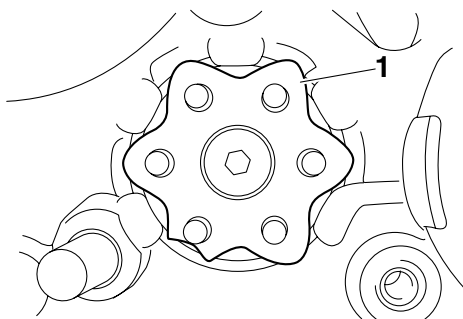


- Right crankcase
- Left crankcase

- Turn:
 - Shift drum segment

TIP

Turn the shift drum segment "1" to the position shown in the illustration. In this position, the shift drum segment teeth will not contact the crankcase during crankcase separation.



- Remove:
 - Right crankcase

ECA22B1021

NOTICE

Tap on one side of the crankcase with a soft-face hammer. Tap only on reinforced portions of the crankcase, not on the crankcase mating surfaces. Work slowly and carefully and make sure the crankcase halves separate evenly.

EAS25580

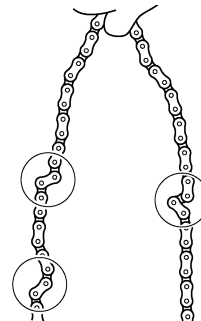
CHECKING THE CRANKCASE

- Thoroughly wash the crankcase halves in a mild solvent.
- Thoroughly clean all the gasket surfaces and crankcase mating surfaces.
- Check:
 - Crankcase
Cracks/damage → Replace.
 - Oil delivery passages
Obstruction → Blow out with compressed air.

EAS22B1013

CHECKING THE TIMING CHAIN AND TIMING CHAIN GUIDE

- Check:
 - Timing chain
Damage/stiffness → Replace the timing chain and camshaft sprocket as a set.



- Check:
 - Timing chain guide (intake side)
Damage/wear → Replace.

EAS22B1014

CHECKING THE OIL STRAINER

- Check:
 - Oil strainer
Damage → Replace.
Contaminants → Clean with solvent.

EAS22B1015

CHECKING THE BEARINGS AND OIL SEAL

- Check:
 - Bearings
Clean and lubricate the bearings, and then rotate the inner race with your finger.
Rough movement → Replace.

- Oil seal
Damage/wear → Replace.

EAS22B1016

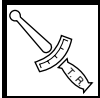
INSTALLING THE BEARING RETAINER

1. Install:

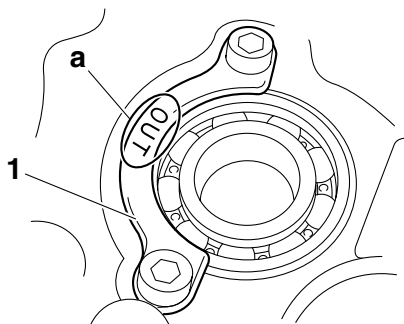
- Bearing retainer “1”

TIP

- Install the bearing retainer “1” with its “OUT” mark “a” facing outward.
- Apply locking agent (LOCTITE®) to the threads of the bearing retainer bolts.



Bearing retainer bolt
7 Nm (0.7 m·kgf, 5.1 ft·lbf)
LOCTITE®



EAS22B1029

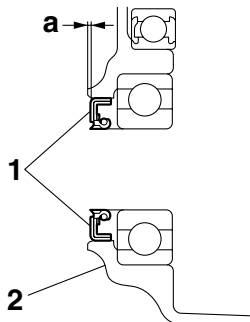
INSTALLING THE OIL SEAL

1. Install:

- Oil seal “1”
(to the left crankcase “2”)



Installed depth “a”
1.0–1.5 mm (0.04–0.06 in)



EAS25700

ASSEMBLING THE CRANKCASE

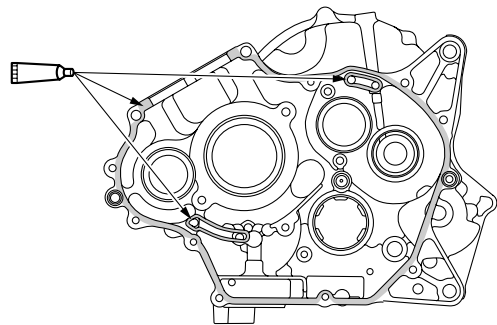
1. Thoroughly clean all the gasket mating surfaces and crankcase mating surfaces.
2. Apply:
 - Sealant
(to the crankcase mating surfaces)



Yamaha bond No. 1215
90890-85505
(Three Bond No.1215®)

TIP

Do not allow any sealant to come into contact with the oil gallery.

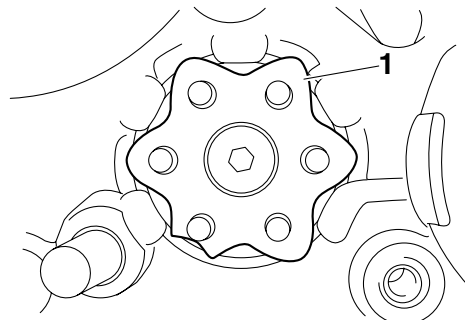


3. Install:

- Right crankcase
(onto the left crankcase)

TIP

- Turn the shift drum segment “1” to the position shown in the illustration. In this position, the shift drum segment teeth will not contact the crankcase during crankcase installation.
- Tap lightly on the right crankcase with a soft-face hammer.



4. Install:

- Crankcase bolts



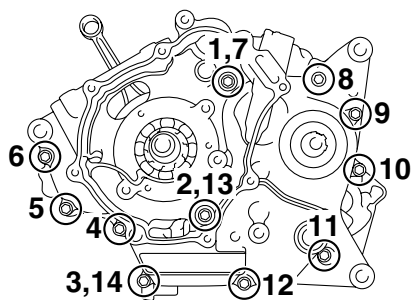
Crankcase bolt
10 Nm (1.0 m·kgf, 7.2 ft·lbf)

TIP

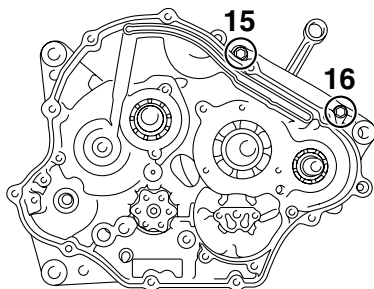
Tighten each bolt 1/4 of a turn at a time, in stages and in the proper sequence as shown.

- M6 × 70 mm : “8–10”, “12”
- M6 × 55 mm : “15”, “16”
- M6 × 45 mm : “1–6”, “11”

A



B

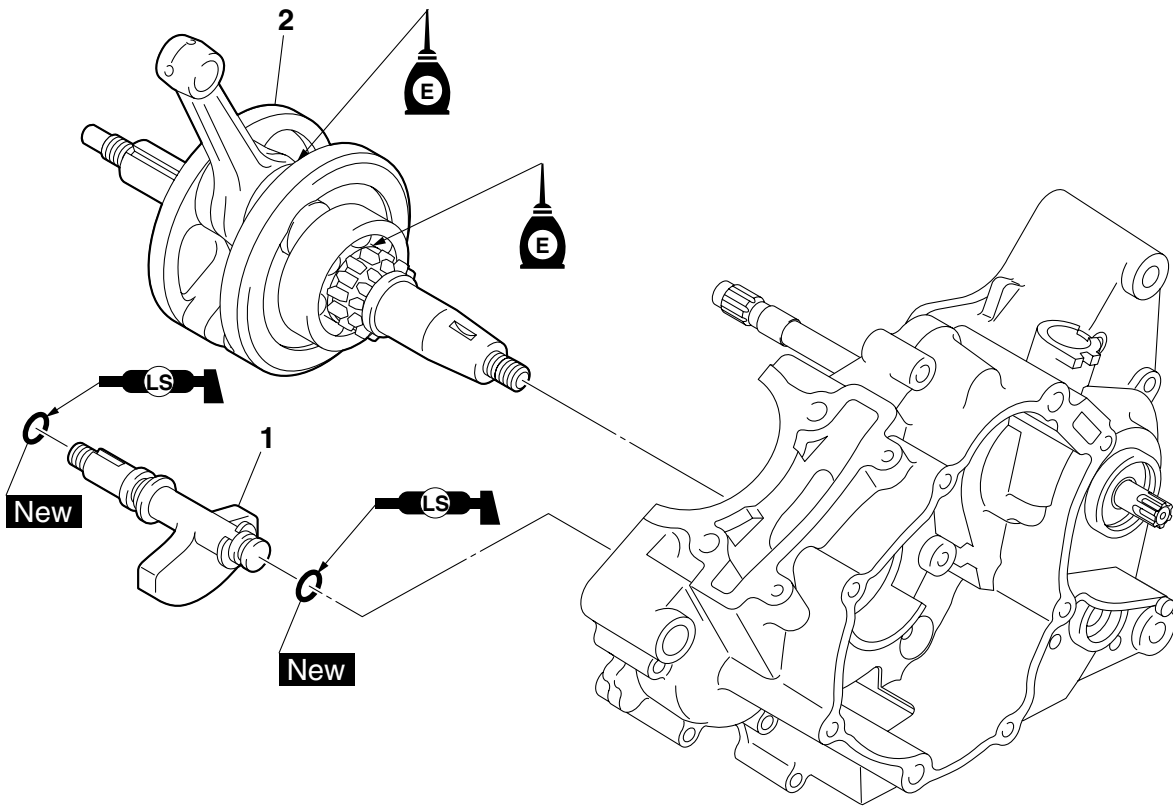


- A. Left crankcase
- B. Right crankcase

EAS25960

CRANKSHAFT

Removing the crankshaft and balancer



Order	Job/Parts to remove	Q'ty	Remarks
	Crankcase		Separate. Refer to "CRANKCASE" on page 5-56.
1	Balancer	1	
2	Crankshaft	1	
			For installation, reverse the removal procedure.

EAS22B1017

REMOVING THE CRANKSHAFT

- Remove:
 - Crankshaft "1"

TIP

- Remove the crankshaft with the crankcase separating tool "2".
- Make sure the crankcase separating tool is centered over the crankshaft.

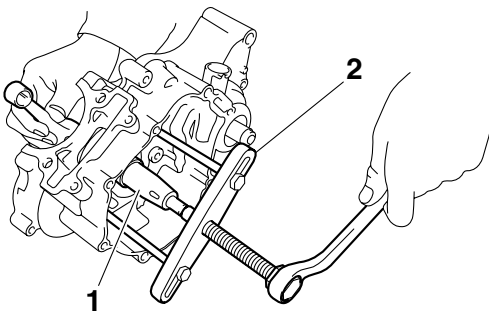
ECA22B1006

NOTICE

- To protect the end of the crankshaft, place an appropriate sized socket between the crankcase separating tool bolt and the crankshaft.
- Do not tap on the crankshaft.



**Crankcase separating tool
90890-01135
Crankcase separator
YU-01135-B**



EAS22B1018

CHECKING THE CRANKSHAFT

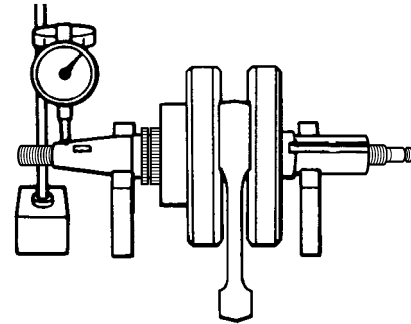
- Measure:
 - Crankshaft runout
Out of specification → Replace the crankshaft, bearing or both.

TIP

Turn the crankshaft slowly.



**Runout limit C
0.030 mm (0.0012 in)**



- Measure:
 - Big end side clearance
Out of specification → Replace the crankshaft.



**Big end side clearance D
0.110–0.410 mm (0.0043–0.0161 in)**

- Measure:
 - Crankshaft width
Out of specification → Replace the crankshaft.



**Width A
47.95–48.00 mm (1.888–1.890 in)**

- Check:
 - Crankshaft sprocket
Damage/wear → Replace the crankshaft.
 - Bearing
Cracks/damage/wear → Replace the crankshaft.
- Check:
 - Crankshaft journal
Scratches/wear → Replace the crankshaft.
 - Crankshaft journal oil passage
Obstruction → Blow out with compressed air.

EAS22B1019

INSTALLING THE CRANKSHAFT

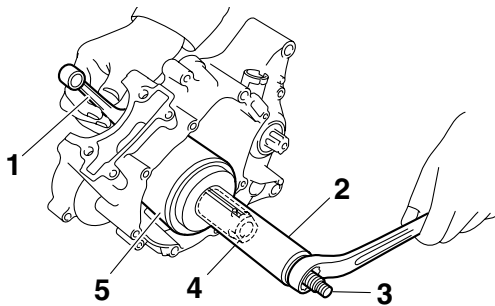
- Install:
 - Crankshaft "1"

TIP

Install the crankshaft with the crankshaft installer pot "2", crankshaft installer bolt "3", adapter (M12) "4" and spacer (crankshaft installer) "5".



Crankshaft installer pot
90890-01274
Installing pot
YU-90058
Crankshaft installer bolt
90890-01275
Bolt
YU-90060
Adapter (M12)
90890-01278
Adapter #3
YU-90063
Spacer (crankshaft installer)
90890-04081
Pot spacer
YM-91044



ECA22B1022

NOTICE

To avoid scratching the crankshaft and to ease the installation procedure, lubricate the oil seal lips with lithium-soap-based grease and each bearing with engine oil.

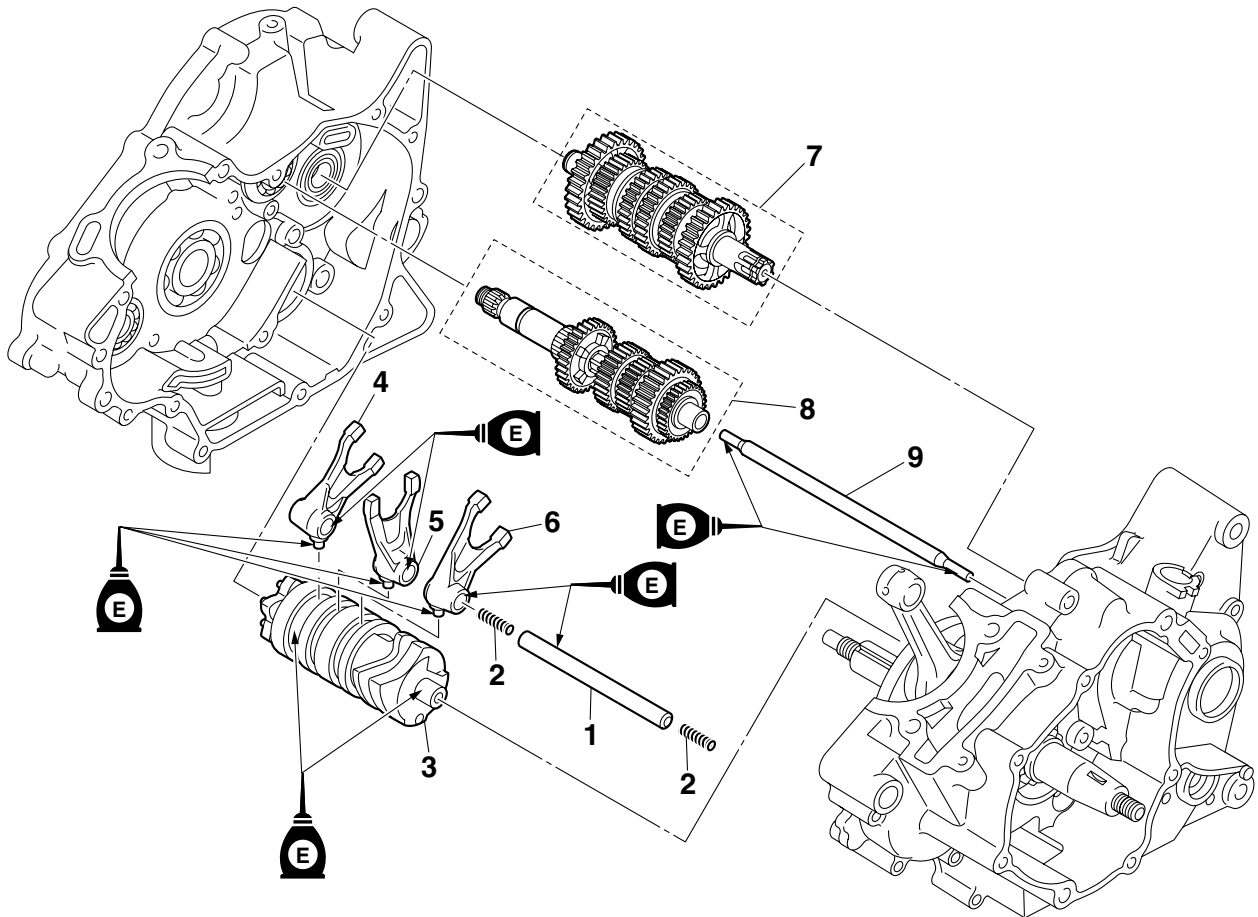
TIP

Hold the connecting rod at top dead center (TDC) with one hand while turning the nut of the crankshaft installer bolt with the other. Turn the crankshaft installer bolt until the crankshaft bottoms against the bearing.

EAS26241

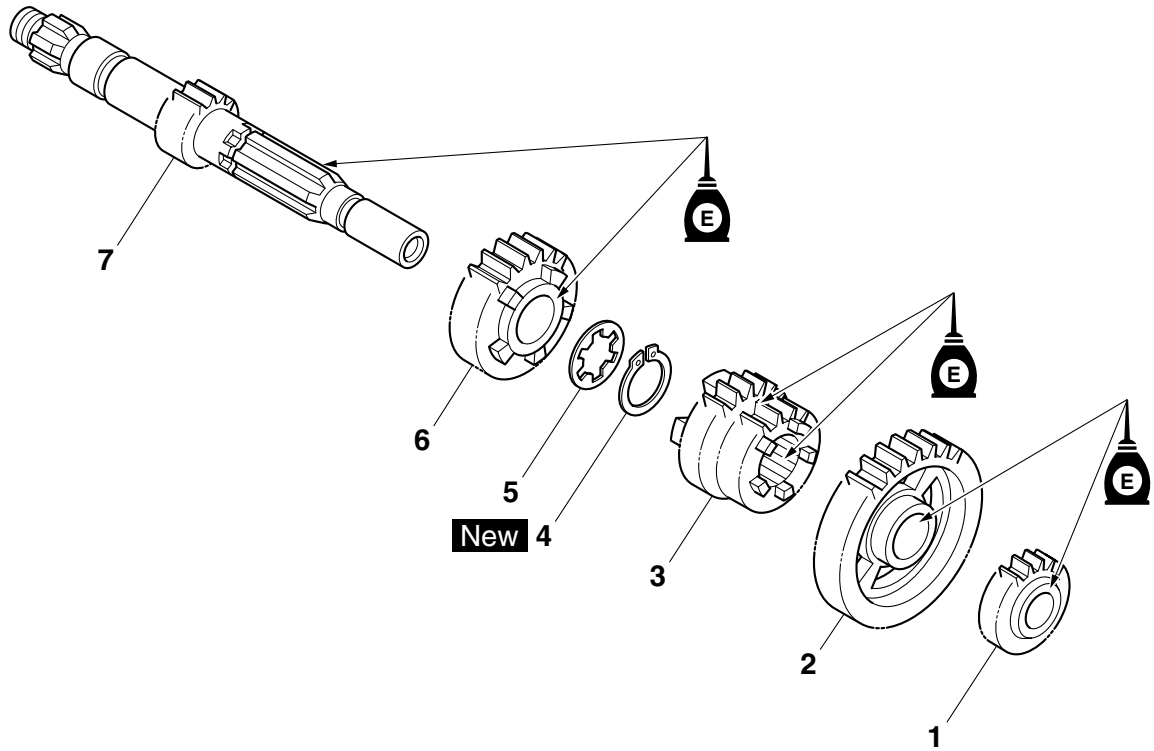
TRANSMISSION

Removing the transmission, shift drum assembly, and shift forks



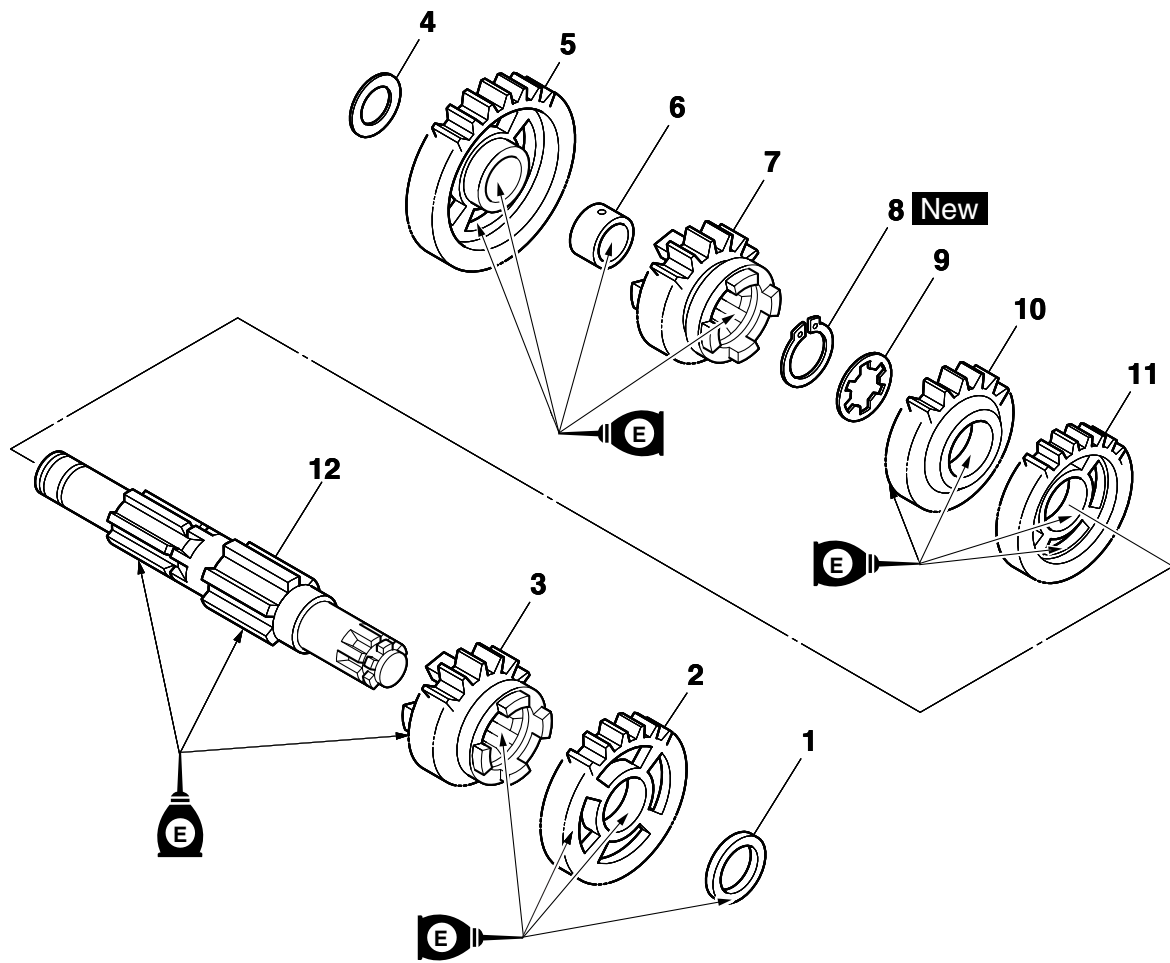
Order	Job/Parts to remove	Q'ty	Remarks
	Crankcase		Separate. Refer to "CRANKCASE" on page 5-56.
1	Shift fork guide bar	1	
2	Spring	2	
3	Shift drum assembly	1	
4	Shift fork-R	1	
5	Shift fork-C	1	
6	Shift fork-L	1	
7	Drive axle assembly	1	
8	Main axle assembly	1	
9	Long clutch push rod	1	
			For installation, reverse the removal procedure.

Disassembling the main axle



Order	Job/Parts to remove	Q'ty	Remarks
1	2nd pinion gear	1	
2	6th pinion gear	1	
3	3rd/4th pinion gear	1	
4	Circlip	1	
5	Toothed washer	1	
6	5th pinion gear	1	
7	Main axle/1st pinion gear	1	
			For assembly, reverse the disassembly procedure.

Disassembling the drive axle



Order	Job/Parts to remove	Q'ty	Remarks
1	Washer	1	
2	2nd wheel gear	1	
3	6th wheel gear	1	
4	Washer	1	
5	1st wheel gear	1	
6	Spacer	1	
7	5th wheel gear	1	
8	Circlip	1	
9	Toothed washer	1	
10	4th wheel gear	1	
11	3rd wheel gear	1	
12	Drive axle	1	
			For assembly, reverse the disassembly procedure.

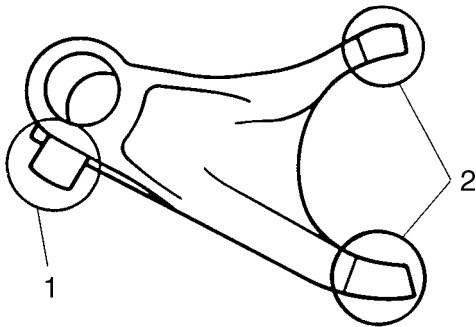
EAS26260

CHECKING THE SHIFT FORKS

The following procedure applies to all of the shift forks.

1. Check:

- Shift fork cam follower "1"
 - Shift fork pawl "2"
- Bends/damage/scoring/wear → Replace the shift fork.



2. Check:

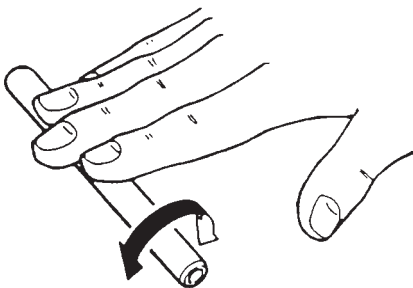
- Shift fork guide bar
- Roll the shift fork guide bar on a flat surface.
Bends → Replace.

EWA12840



WARNING

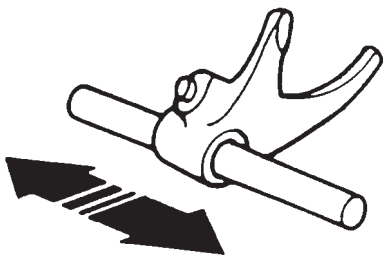
Do not attempt to straighten a bent shift fork guide bar.



319-010

3. Check:

- Shift fork movement (along the shift fork guide bar)
- Rough movement → Replace the shift forks and shift fork guide bar as a set.



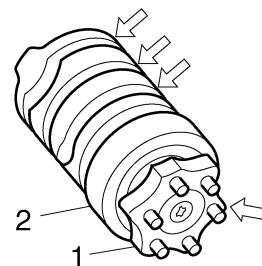
319-011

EAS26270

CHECKING THE SHIFT DRUM ASSEMBLY

1. Check:

- Shift drum groove
Damage/scratches/wear → Replace the shift drum assembly.
- Shift drum segment "1"
Damage/wear → Replace the shift drum assembly.
- Shift drum bearing "2"
Damage/pitting → Replace the shift drum assembly.



EAS26290

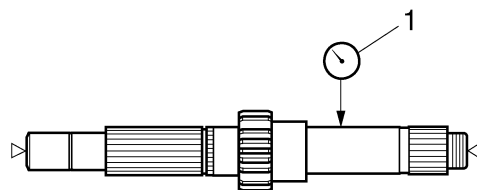
CHECKING THE TRANSMISSION

1. Measure:

- Main axle runout (with a centering device and dial gauge "1")
- Out of specification → Replace the main axle.



**Main axle runout limit
0.08 mm (0.0032 in)**

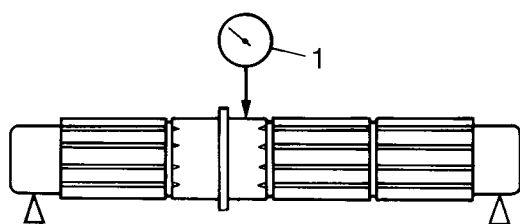


2. Measure:

- Drive axle runout (with a centering device and dial gauge "1")
- Out of specification → Replace the drive axle.

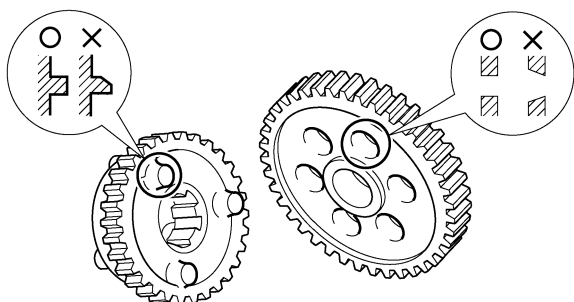


**Drive axle runout limit
0.08 mm (0.0032 in)**



3. Check:

- Transmission gears
Blue discoloration/pitting/wear → Replace the defective gear(s).
- Transmission gear dogs
Cracks/damage/rounded edges → Replace the defective gear(s).



4. Check:

- Transmission gear engagement (each pinion gear to its respective wheel gear)
Incorrect → Reassemble the transmission axle assemblies.

5. Check:

- Transmission gear movement
Rough movement → Replace the defective part(s).

EAS22B1030


CHECKING THE LONG CLUTCH PUSH ROD

1. Check:

- Long clutch push rod
Cracks/damage/wear → Replace the long clutch push rod.

2. Measure:

- Long clutch push rod bending limit
Out of specification → Replace the long clutch push rod.



Long clutch push rod bending limit
0.500 mm (0.0197 in)

EAS29020

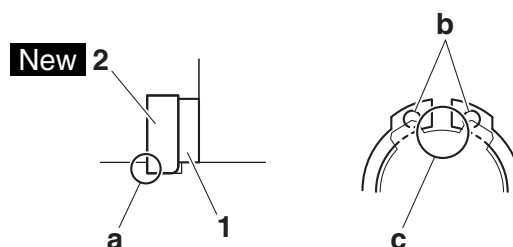
ASSEMBLING THE MAIN AXLE AND DRIVE AXLE

1. Install:

- Toothed washer "1"
- Circlip "2" **New**

TIP

- Be sure to install the circlip so that its sharp edge "a" is facing away from the toothed washer and gear.
- Be sure the circlip ends "b" are positioned at the axle spline groove "c".




2. Install:

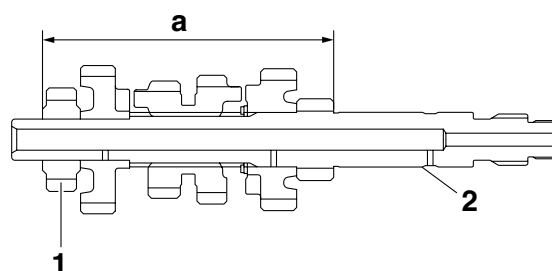
- 2nd pinion gear "1"

TIP

Press the 2nd pinion gear into the main axle "2", as shown in the illustration.



Installed depth "a"
106.85–107.05 mm (4.207–4.215 in)



EAS26320

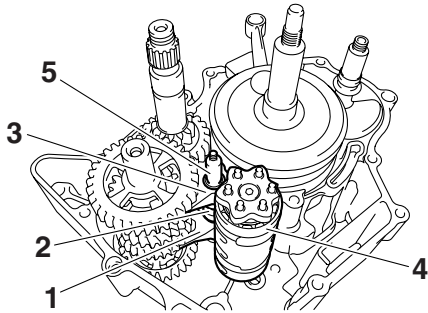
INSTALLING THE SHIFT FORKS AND SHIFT DRUM ASSEMBLY

1. Install:

- Shift fork-L "1"
- Shift fork-C "2"
- Shift fork-R "3"
- Shift drum assembly "4"
- Springs
- Shift fork guide bar "5"

TIP

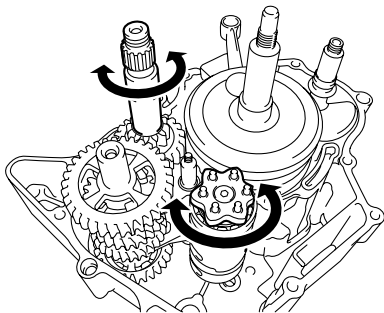
The embossed marks on the shift forks should face towards the right side of the engine and be in the following sequence: "R", "C", "L".

**2. Check:**

- Transmission
Rough movement → Repair.

TIP

- Apply engine oil to each gear and bearing thoroughly.
- Before assembling the crankcase, make sure that the transmission is in neutral and that the gears turn freely.



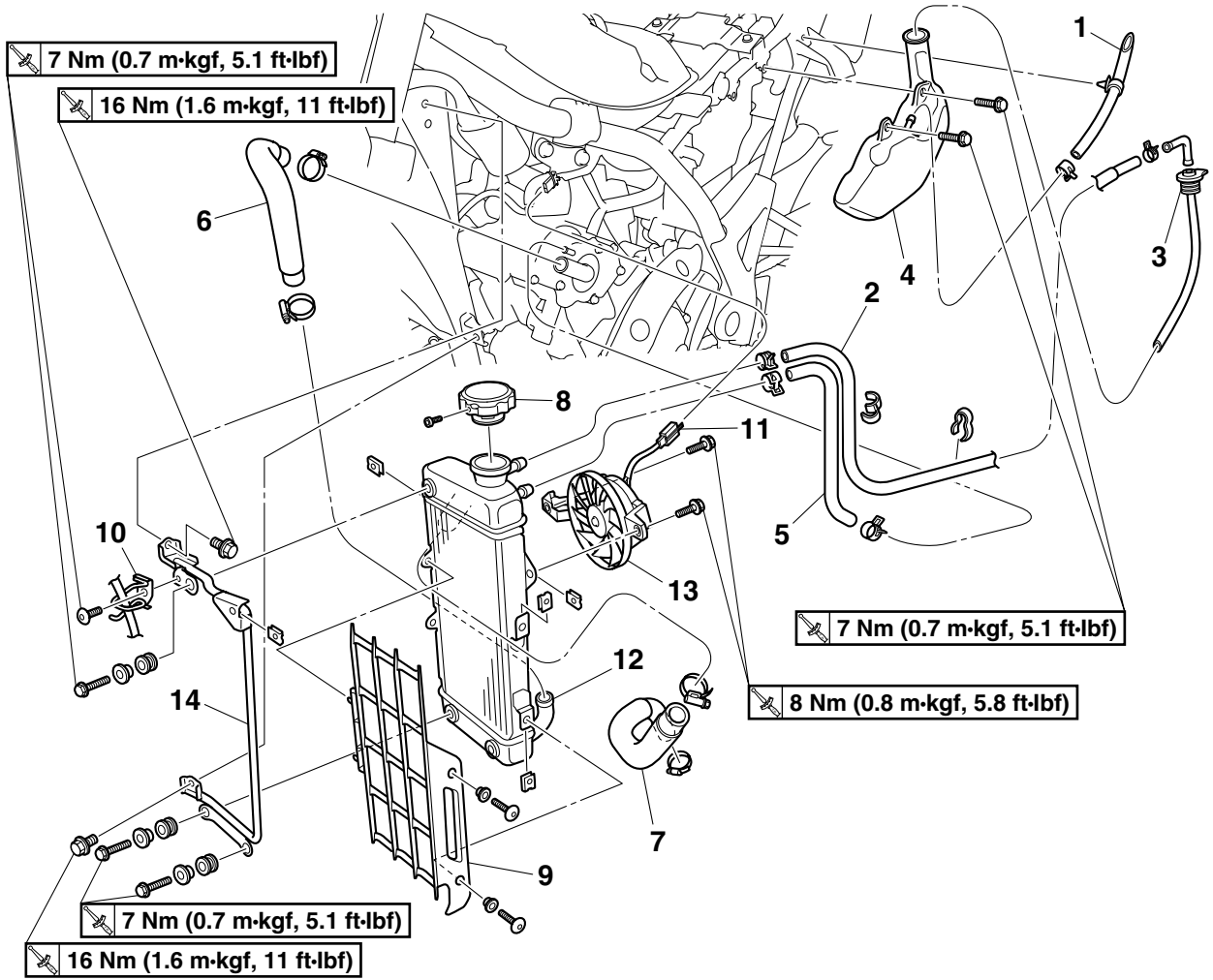
COOLING SYSTEM

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CHECKING THE WATER PUMP	6-8
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INSTALLING THE WATER PUMP	6-9

EAS26380

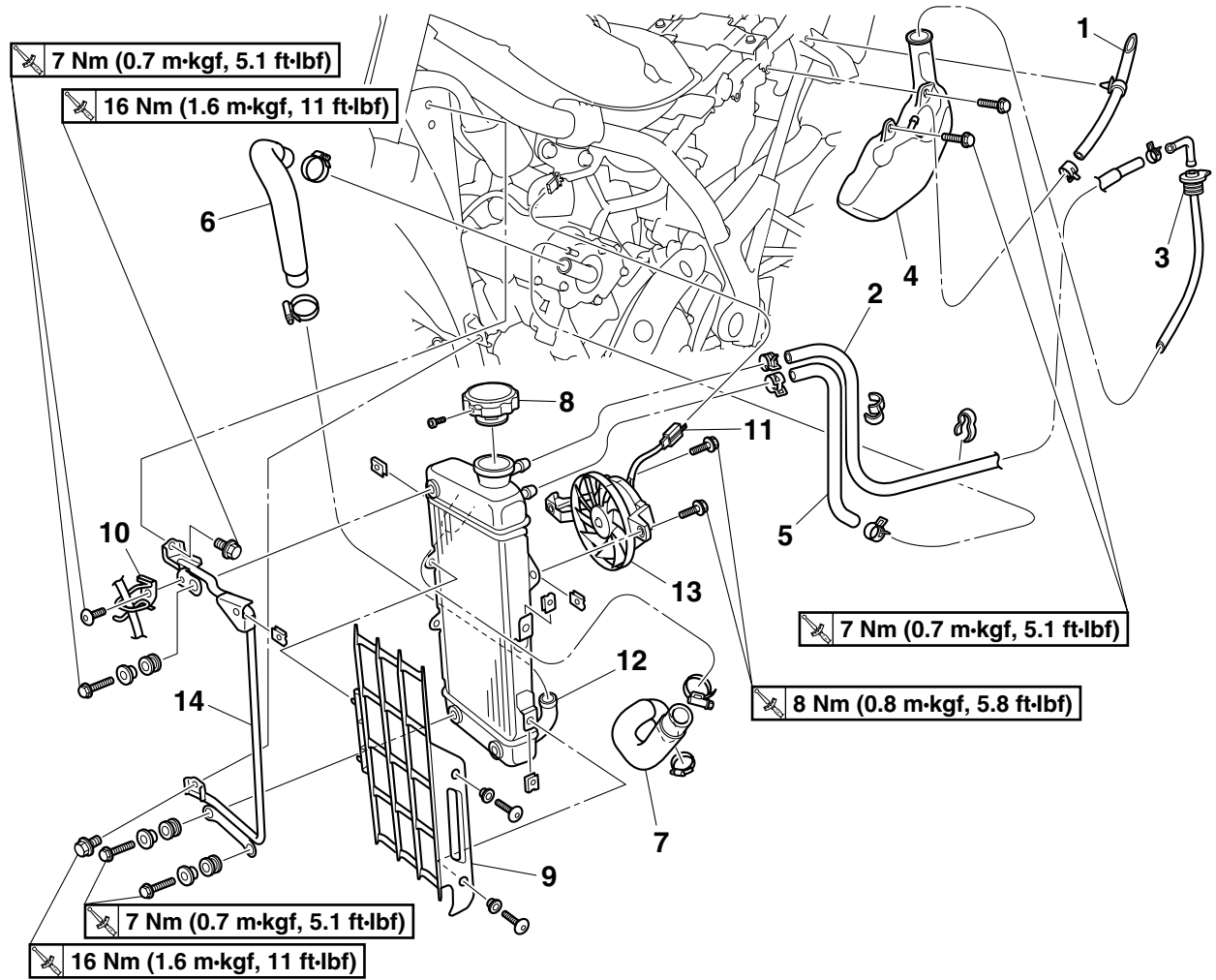
RADIATOR

Removing the radiator



Order	Job/Parts to remove	Q'ty	Remarks
	Coolant		Drain. Refer to "CHANGING THE COOLANT" on page 3-15.
	Fuel tank cover assembly		Refer to "GENERAL CHASSIS" on page 4-1.
1	Coolant reservoir breather hose	1	
2	Coolant reservoir hose	1	
3	Coolant reservoir cap	1	
4	Coolant reservoir	1	
5	Water pump breather hose	1	
6	Radiator outlet hose	1	
7	Radiator inlet hose	1	
8	Radiator cap	1	
9	Radiator cover	1	
10	Clutch cable guide	1	
11	Radiator fan coupler	1	Disconnect.
12	Radiator	1	

Removing the radiator

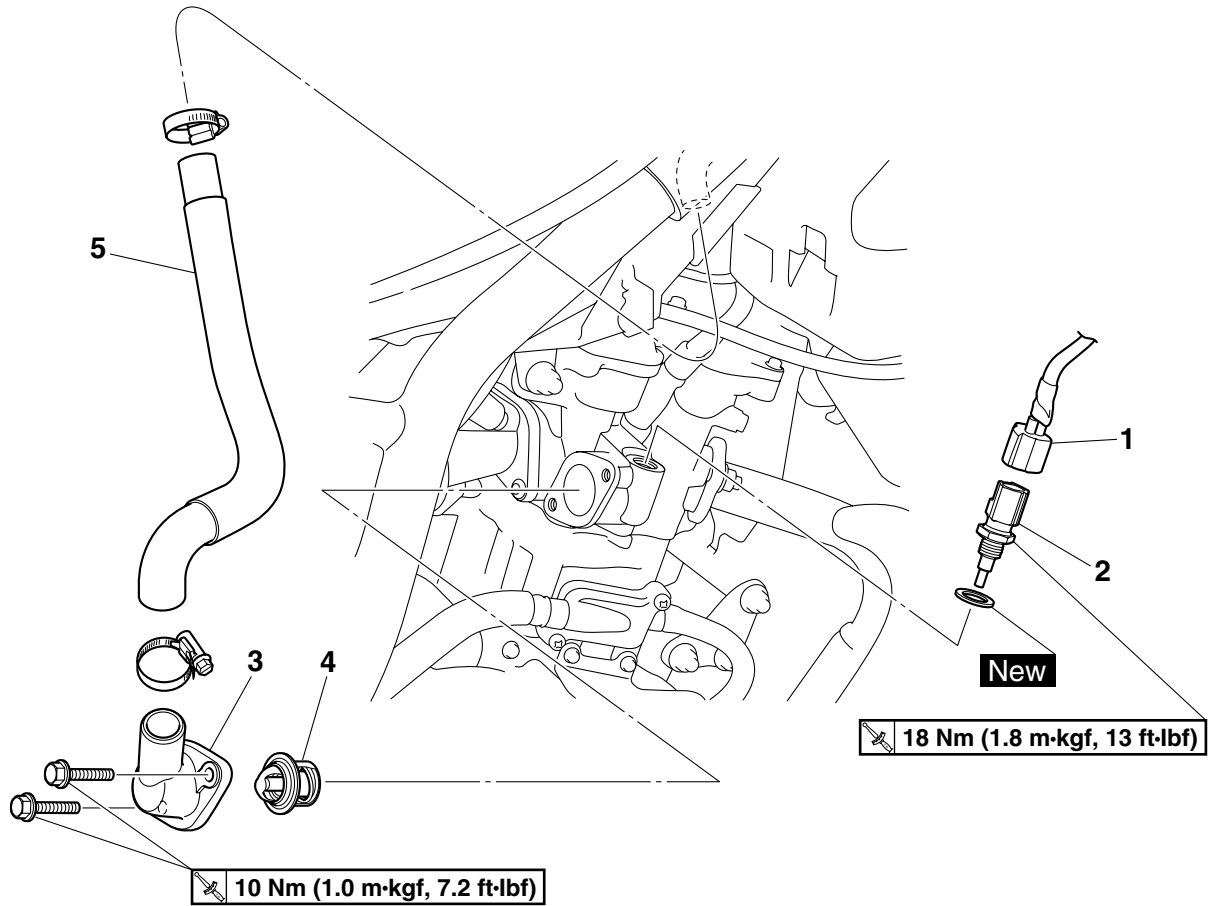


Order	Job/Parts to remove	Q'ty	Remarks
13	Radiator fan	1	
14	Radiator bracket	1	
			For installation, reverse the removal procedure.

EAS26440

THERMOSTAT

Removing the thermostat

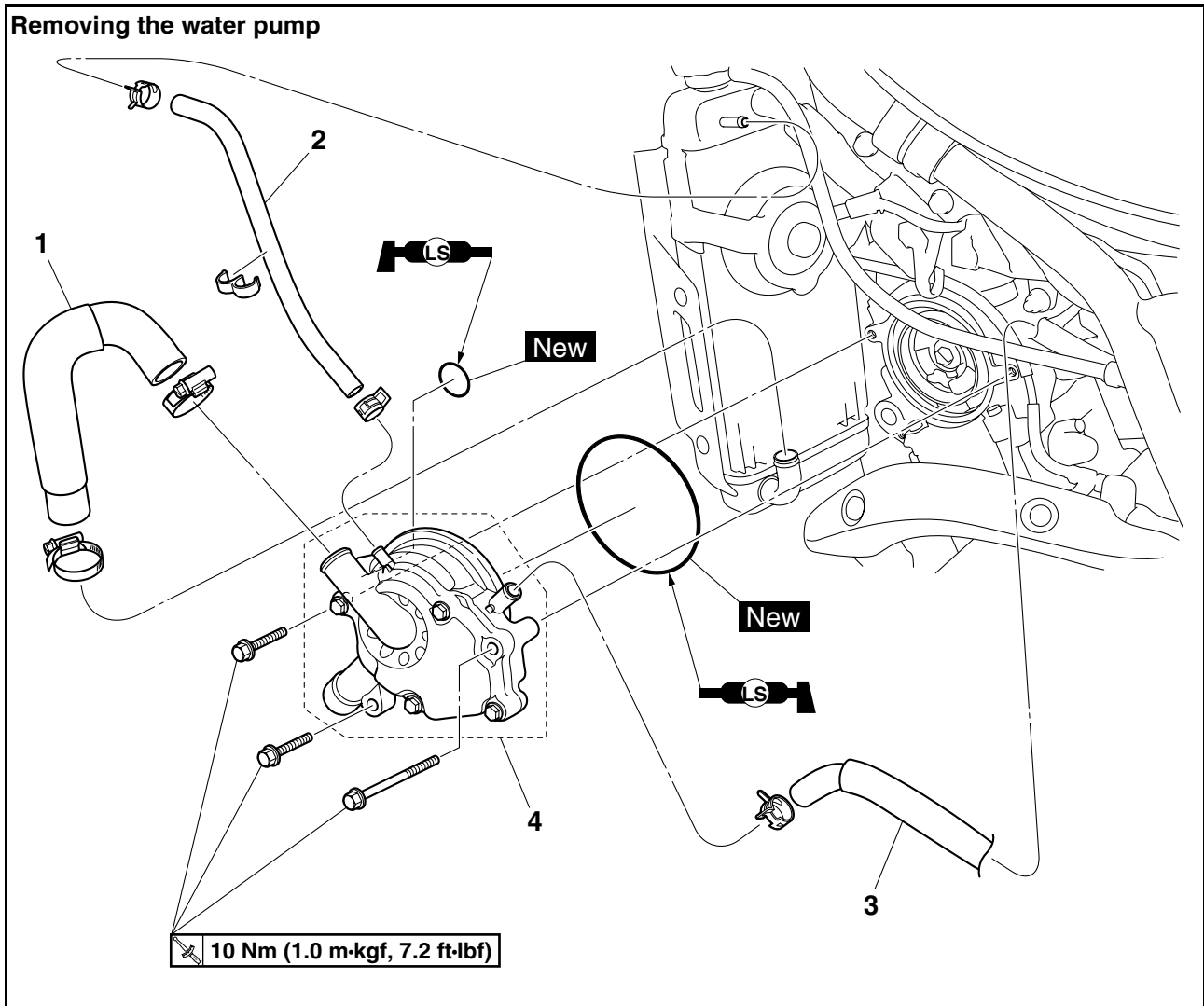


Order	Job/Parts to remove	Q'ty	Remarks
	Coolant		Drain. Refer to "CHANGING THE COOLANT" on page 3-15.
	Fuel tank cover assembly		Refer to "GENERAL CHASSIS" on page 4-1.
1	Coolant temperature sensor coupler	1	Disconnect.
2	Coolant temperature sensor	1	
3	Thermostat cover	1	
4	Thermostat	1	
5	Radiator inlet hose	1	
			For installation, reverse the removal procedure.

EAS26500

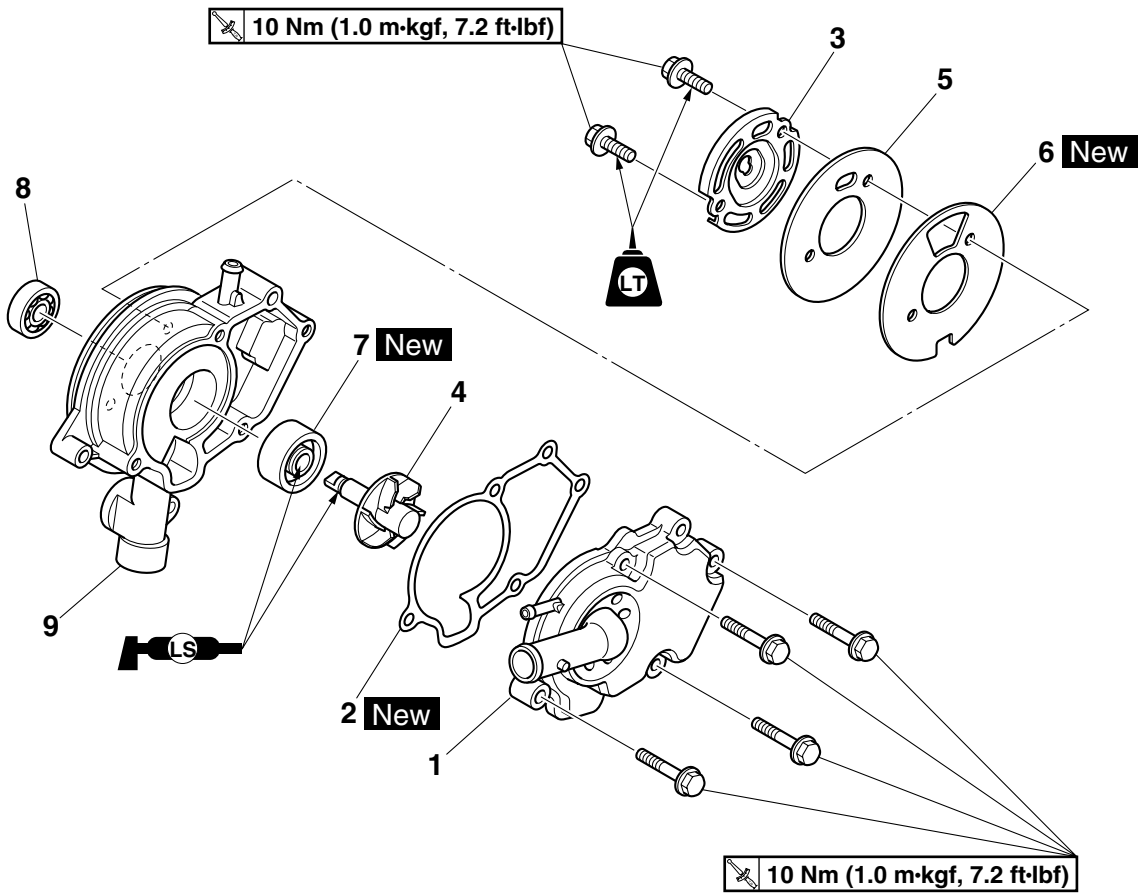
WATER PUMP

Removing the water pump



Order	Job/Parts to remove	Q'ty	Remarks
	Coolant		Drain. Refer to "CHANGING THE COOLANT" on page 3-15.
	Fuel tank cover assembly		Refer to "GENERAL CHASSIS" on page 4-1.
1	Radiator outlet hose	1	
2	Water pump breather hose	1	
3	Cylinder head breather hose	1	Disconnect.
4	Water pump assembly	1	
			For installation, reverse the removal procedure.

Disassembling the water pump



Order	Job/Parts to remove	Q'ty	Remarks
1	Water pump housing cover	1	
2	Water pump housing cover gasket	1	
3	Impeller shaft retainer	1	
4	Impeller shaft	1	
5	Water pump housing plate	1	
6	Water pump housing gasket	1	
7	Water pump seal	1	
8	Bearing	1	
9	Water pump housing	1	
			For assembly, reverse the disassembly procedure.

EAS26510

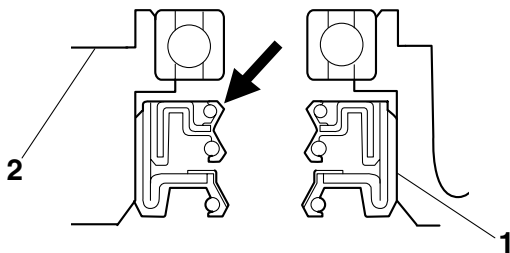
DISASSEMBLING THE WATER PUMP

1. Remove:

- Water pump seal “1”

TIP

Remove the water pump seal from the inside of the water pump housing “2”.

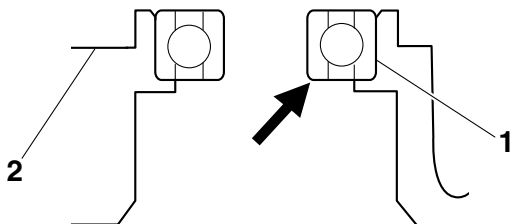


2. Remove:

- Bearing “1”

TIP

Remove the bearing from the outside of the water pump housing “2”.



EAS26530

CHECKING THE WATER PUMP

1. Check:

- Water pump housing cover
- Water pump housing
Cracks/damage → Replace.
- Impeller shaft
Cracks/damage/wear → Replace.
- Bearing
Rough movement → Replace.
- Radiator outlet hose
Cracks/damage → Replace.

EAS26560

ASSEMBLING THE WATER PUMP

1. Install:

- Water pump seal “1” **New**
(into the water pump housing “2”)

ECA14080

NOTICE

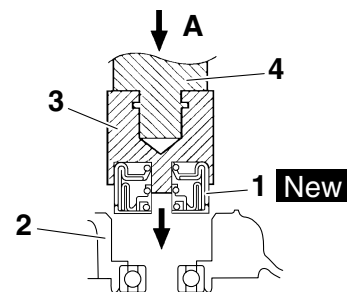
Never lubricate the water pump seal surface with oil or grease.

TIP

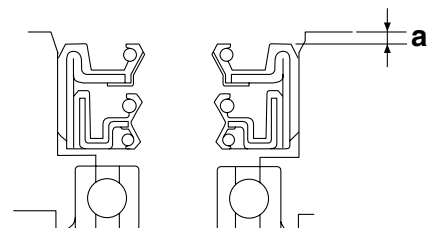
Install the water pump seal with the special tools to the specified depth as shown in the illustration.



Mechanical seal installer
90890-04145
Middle driven shaft bearing driver
90890-04058
Bearing driver 40 mm
YM-04058



- Push down
- Mechanical seal installer
- Middle driven shaft bearing driver



a. 0–0.5 mm (0–0.02 in)

2. Lubricate:

- Water pump seal lip



Recommended lubricant
Lithium-soap-based grease

3. Install:

- Water pump housing gasket “1” **New**
- Water pump housing plate “2”
- Impeller shaft

- Impeller shaft retainer “3”



Impeller shaft retainer bolt
10 Nm (1.0 m·kgf, 7.2 ft·lbf)
LOCTITE®

TIP

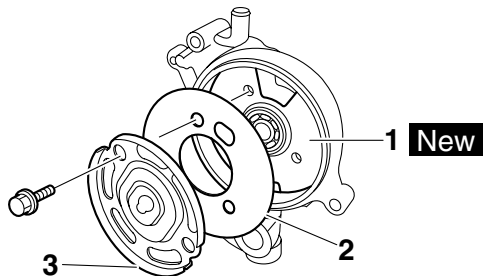
- Before installing the impeller shaft retainer, lubricate the slit on the impeller shaft end with a thin coat of lithium-soap-based grease.
- Install the water pump housing gasket, water pump housing plate, and impeller shaft retainer as shown in the illustration.
- After installation, check that the impeller shaft rotates smoothly.

3. Check:

- Cooling system
 Leaks → Repair or replace all faulty parts.

4. Measure:

- Radiator cap opening pressure
 Below the specified pressure → Replace the radiator cap.
 Refer to “CHECKING THE RADIATOR” on page 6-3.



EAS26580

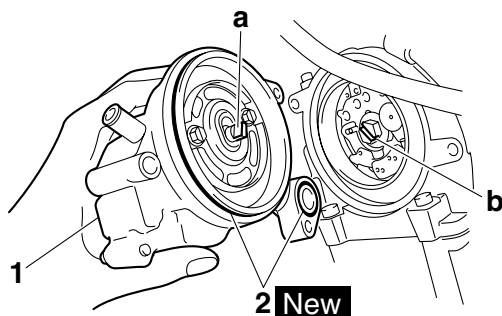
INSTALLING THE WATER PUMP

1. Install:

- Water pump assembly “1”
- O-rings “2” **New**

TIP

- Align the projection “a” on the impeller shaft with the slit “b” on the camshaft sprocket bolt.
- Lubricate the O-rings with a thin coat of lithium-soap-based grease.



2. Fill:

- Cooling system
 (with the specified amount of the recommended coolant)
 Refer to “CHANGING THE COOLANT” on page 3-15.

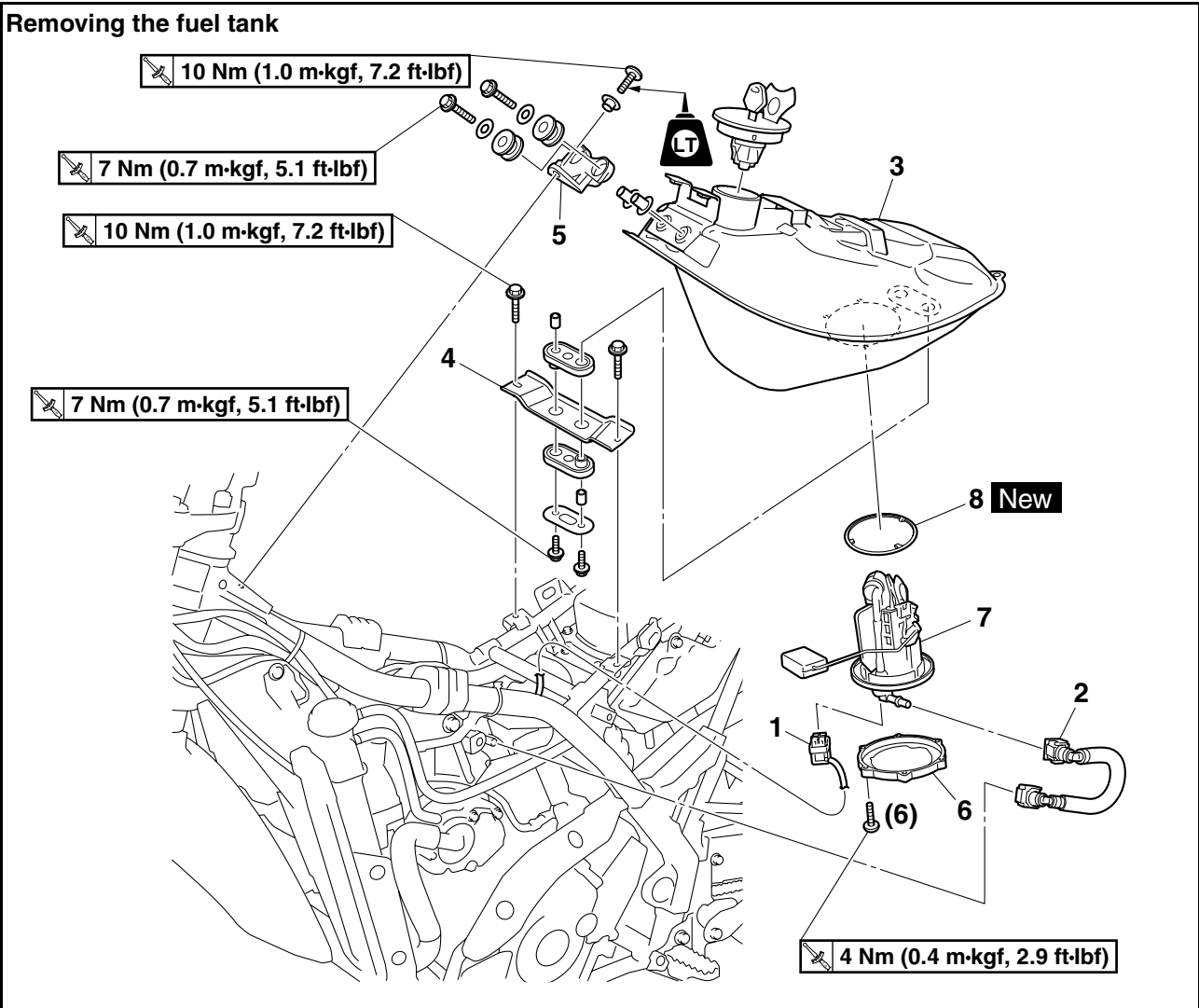
FUEL SYSTEM

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CHECKING THE FUEL PUMP BODY	7-2
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CHECKING THE FUEL INJECTOR	7-7
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INSTALLING THE THROTTLE BODY	7-7
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EAS26620

FUEL TANK

Removing the fuel tank



Order	Job/Parts to remove	Q'ty	Remarks
	Fuel tank cover assembly		Refer to "GENERAL CHASSIS" on page 4-1.
1	Fuel pump coupler	1	Disconnect.
2	Fuel hose	1	
3	Fuel tank	1	
4	Fuel tank rear bracket	1	
5	Fuel tank front bracket	1	
6	Fuel pump bracket	1	
7	Fuel pump	1	
8	Fuel pump gasket	1	
			For installation, reverse the removal procedure.

EAS26630

REMOVING THE FUEL TANK

1. Extract the fuel in the fuel tank through the fuel tank filler hole with a pump.
2. Disconnect:
 - Fuel hose

EWA22B1009



WARNING

Cover fuel hose connections with a cloth when disconnecting them. Residual pressure in the fuel line could cause fuel to spurt out when disconnecting a hose.

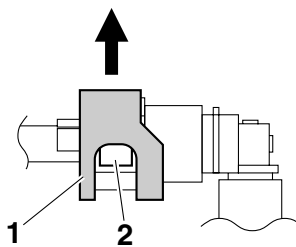
ECA22B1026

NOTICE

Although the fuel has been removed from the fuel tank, be careful when removing the fuel hose, since there may be fuel remaining in it.

TIP

- To remove the fuel hose from the fuel pump or fuel injector, slide the fuel hose connector cover "1" on the end of the hose in the direction of the arrow shown, press the two buttons "2" on the sides of the connector, and then remove the hose.
- Remove the fuel hose manually without using any tools.
- Before removing the hose, place a few rags in the area under where it will be removed.



3. Remove:

- Fuel tank

TIP

Do not set the fuel tank down on the installation surface of the fuel pump. Be sure to lean the fuel tank in an upright position.

EAS26640

REMOVING THE FUEL PUMP

1. Remove:
 - Fuel pump

ECA14720

NOTICE

- Do not drop the fuel pump or give it a strong shock.
- Do not touch the base section of the fuel sender.

EAS26670

CHECKING THE FUEL PUMP BODY

1. Check:
 - Fuel pump body
 - Obstruction → Clean.
 - Cracks/damage → Replace fuel pump assembly.
2. Check:
 - Gasket
 - Tears/fatigue/cracks → Replace.

EAS26700

INSTALLING THE FUEL PUMP

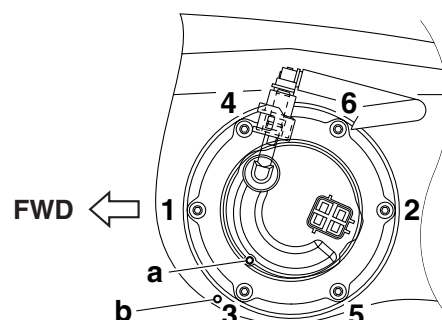
1. Install:
 - Fuel pump gasket **New**
 - Fuel pump
 - Fuel pump bracket



Fuel pump bolt
4 Nm (0.4 m·kgf, 2.9 ft·lbf)

TIP

- Do not damage the installation surfaces of the fuel tank when installing the fuel pump.
- Always use a new fuel pump gasket.
- Install the fuel pump in the direction shown in the illustration.
- Align the projection "a" on the fuel pump with the slot in the fuel pump bracket.
- Align the punch mark "b" on the fuel tank with the slot in the fuel pump bracket.
- Tighten the fuel pump bolts in the proper tightening sequence as shown.



EAS22B1034

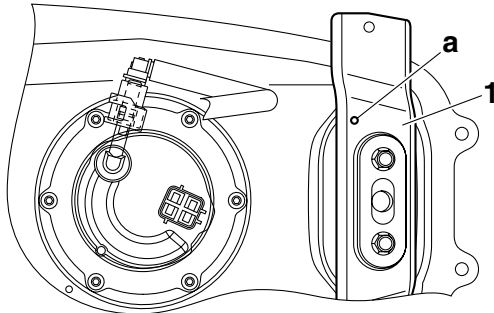
INSTALLING THE FUEL TANK

1. Install:

- Fuel tank rear bracket "1"

TIP

Make sure that the hole "a" in the fuel tank rear bracket is on the left side of the vehicle.



2. Install:

- Fuel hose

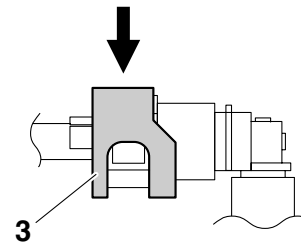
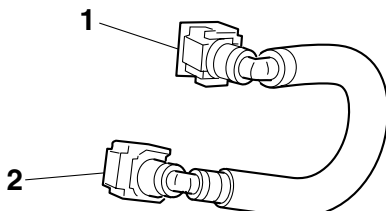
EWA22B1011

NOTICE

When installing the fuel hose, make sure that it is securely connected, and that the fuel hose connector cover on the fuel hose is in the correct position; otherwise the fuel hose will not be properly installed.

TIP

- Connect the orange connector "1" of the fuel hose to the fuel pump and the black connector "2" to the fuel injector.
- Install the fuel hose securely onto the fuel pump and fuel injector until a distinct "click" is heard.
- To install the fuel hose onto the fuel pump or fuel injector, slide the fuel hose connector cover "3" on the end of the hose in the direction of the arrow shown.



EAS27010

CHECKING THE FUEL PRESSURE

1. Check:

- Fuel pressure

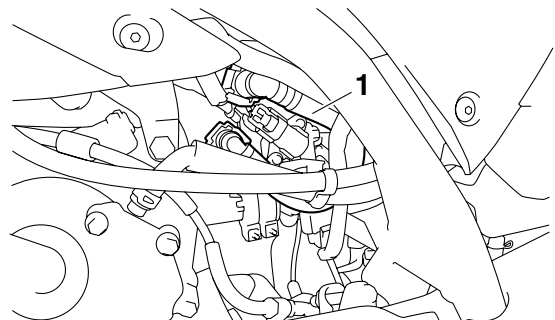


- Disconnect the fuel hose "1" from the fuel pump.

EWA22B1009

WARNING

Cover fuel hose connections with a cloth when disconnecting them. Residual pressure in the fuel line could cause fuel to spurt out when disconnecting a hose.



- Connect the fuel pressure adapter "2" between the fuel hose and fuel pump.
- Connect the pressure gauge "3" to the fuel pressure adapter.

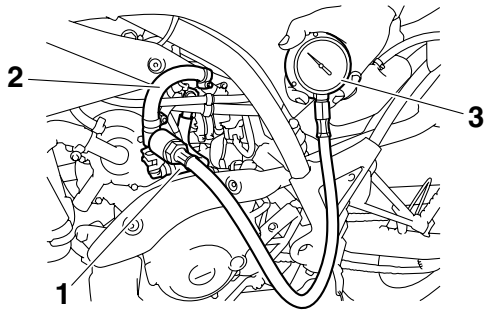
EWA22B1016

WARNING


Do not allow the fuel hose "1" and the fuel pressure gauge hose to come into contact with the exhaust pipe.



Pressure gauge
90890-03153
YU-03153
Fuel pressure adapter
90890-03186



- d. Start the engine.
- e. Measure the fuel pressure.

	Output pressure 250.0 kPa (2.50 kgf/cm ² , 36.3 psi)
---	---

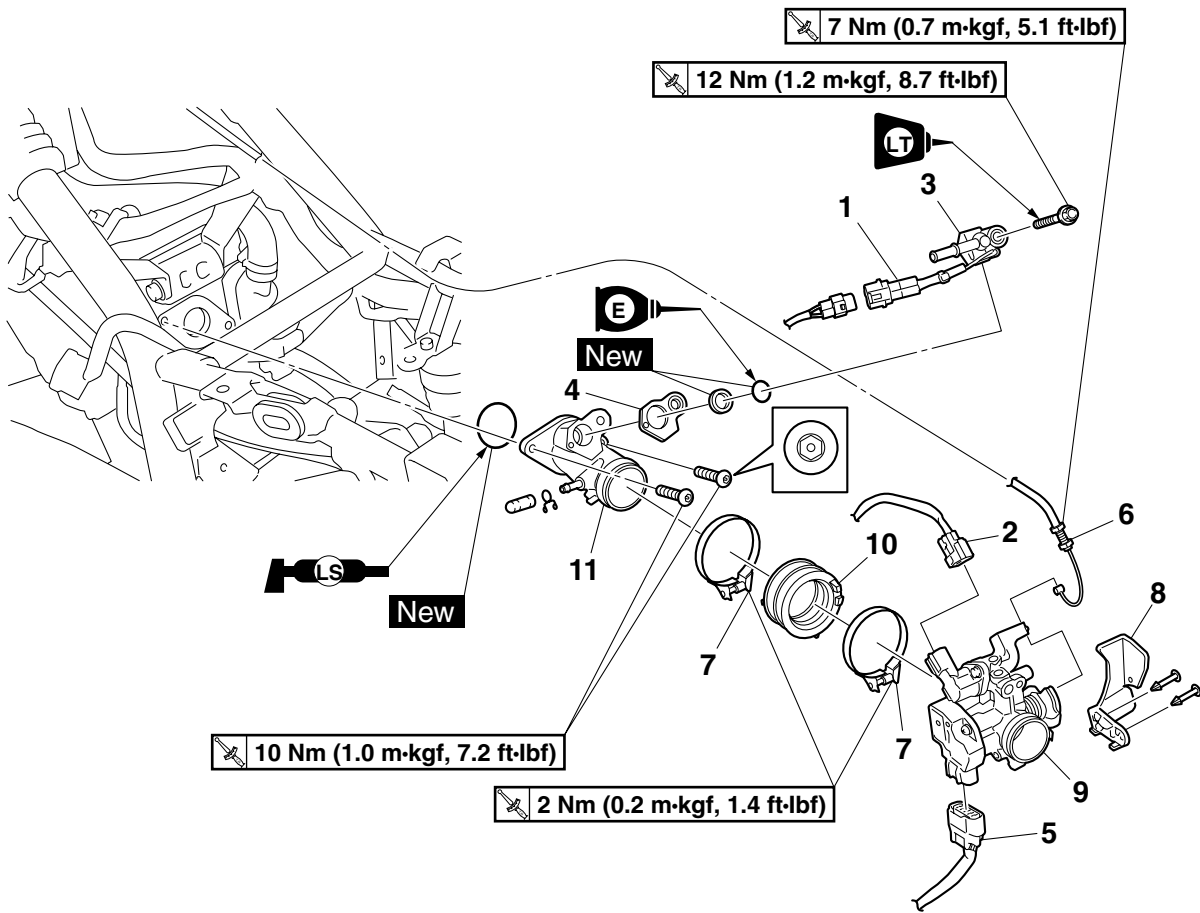
Out of specification → Replace the fuel pump.



EAS26970

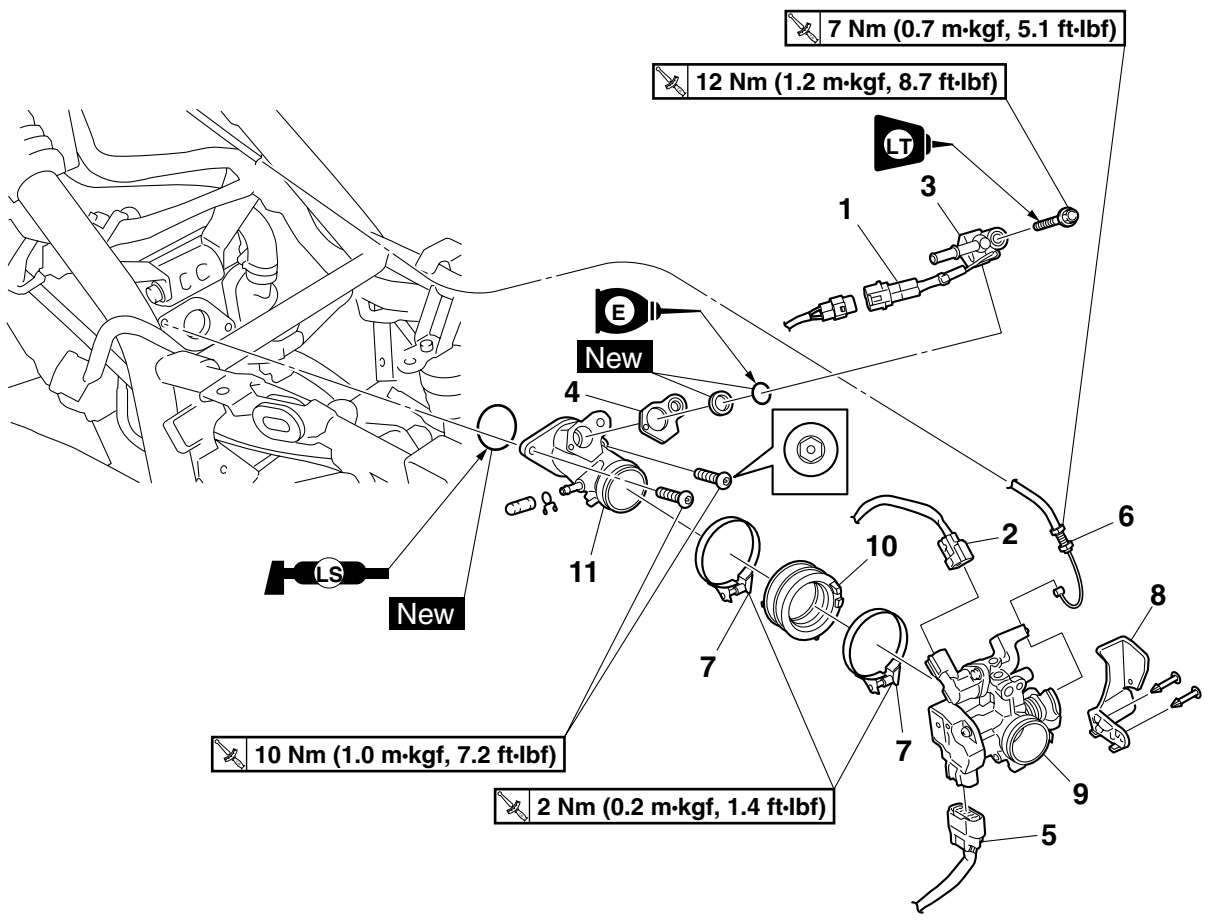
THROTTLE BODY

Removing the throttle body



Order	Job/Parts to remove	Q'ty	Remarks
	Fuel tank		Refer to "FUEL TANK" on page 7-1.
	Air filter case		Refer to "GENERAL CHASSIS" on page 4-1.
1	Fuel injector coupler	1	Disconnect.
2	FID (fast idle solenoid) coupler	1	Disconnect.
3	Fuel injector	1	
4	Fuel injector gasket	1	
5	Throttle body sensor assembly coupler	1	Disconnect.
6	Throttle cable	1	Disconnect.
7	Throttle body joint clamp screw	2	Loosen.
8	Throttle body cover	1	WR125R
9	Throttle body	1	ECA22B1013 NOTICE The throttle body should not be disassembled.
10	Throttle body joint	1	

Removing the throttle body



Order	Job/Parts to remove	Q'ty	Remarks
11	Intake manifold	1	
			For installation, reverse the removal procedure.

EAS22B1020

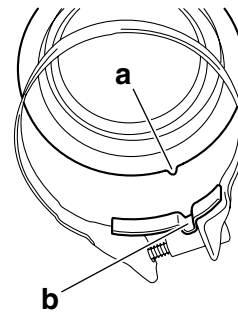
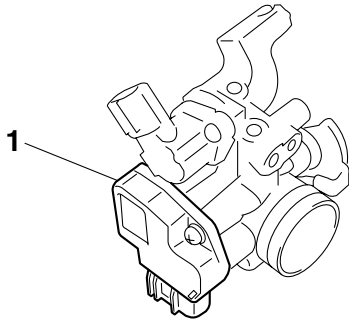
REMOVING THE THROTTLE BODY

1. Remove:
 - Throttle body

ECA22B1007

NOTICE

Do not remove the throttle body sensor assembly "1" from the throttle body.



2. Install:
 - Throttle body joint

TIP

Align the projection "a" on the throttle body joint with the slot "b" in the intake manifold.

EAS22B1021

CHECKING THE FUEL INJECTOR

1. Check:
 - Fuel injector
 Damage → Replace.

EAS26990

CHECKING THE THROTTLE BODY

1. Check:
 - Throttle body
 Cracks/damage → Replace the throttle body.
2. Check:
 - Fuel passages
 Obstruction → Clean.



- a. Wash the throttle body in a petroleum-based solvent.
Do not use any caustic carburetor cleaning solution.
- b. Blow out all of the passages with compressed air.



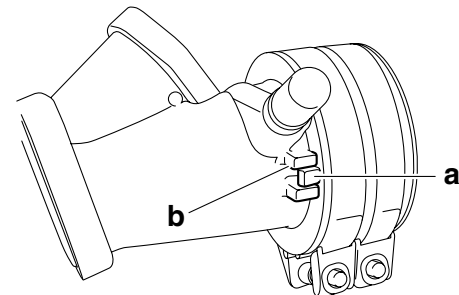
EAS22B1022

INSTALLING THE THROTTLE BODY

1. Install:
 - Throttle body joint clamps

TIP

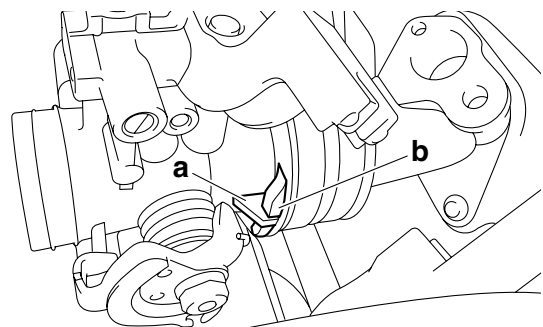
Align the projections "a" on the throttle body joint with the slot "b" in each throttle body joint clamp.



3. Install:
 - Throttle body

TIP

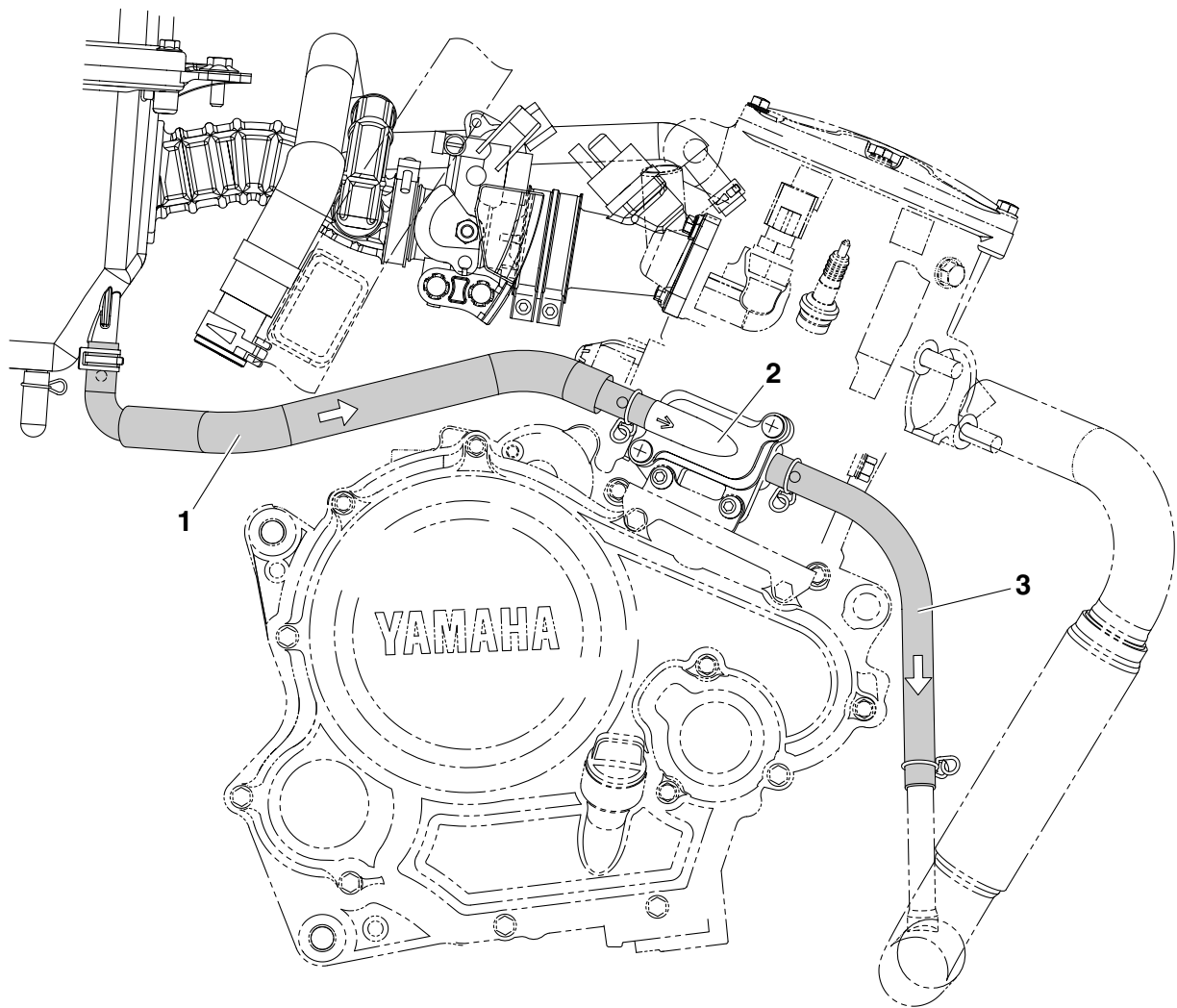
Align the projection "a" on the throttle body with the slot "b" in the throttle body joint.



4. Adjust:
 - Throttle cable free play
 Refer to "ADJUSTING THE THROTTLE CABLE FREE PLAY" on page 3-6.

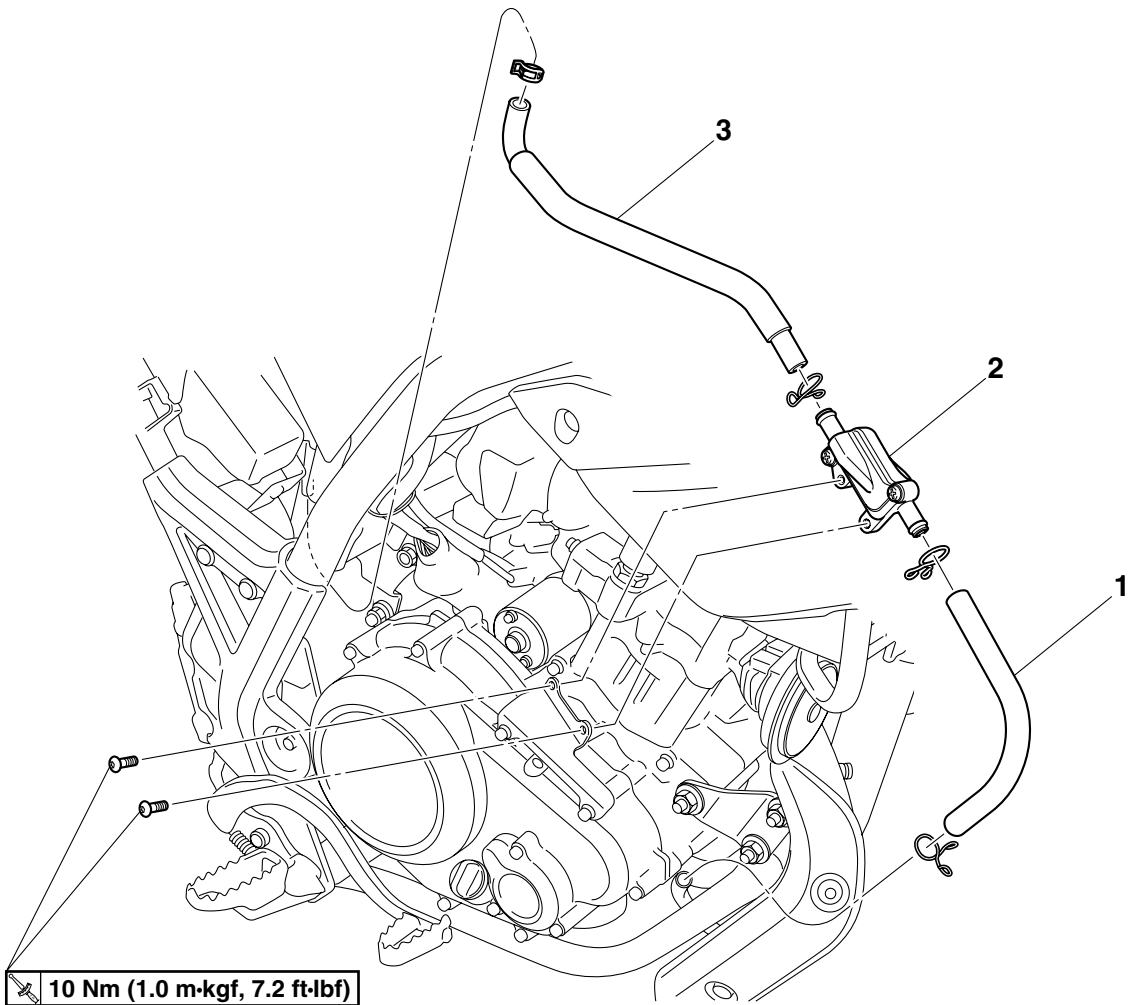
EAS27040

AIR INDUCTION SYSTEM



1. Air induction system hose (air filter case to reed valve assembly)
2. Air induction system reed valve assembly
3. Air induction system hose (reed valve assembly to exhaust pipe)

Removing the air induction system reed valve assembly



Order	Job/Parts to remove	Q'ty	Remarks
1	Air induction system hose (reed valve assembly to exhaust pipe)	1	
2	Air induction system reed valve assembly	1	
3	Air induction system hose (air filter case to reed valve assembly)	1	
			For installation, reverse the removal procedure.

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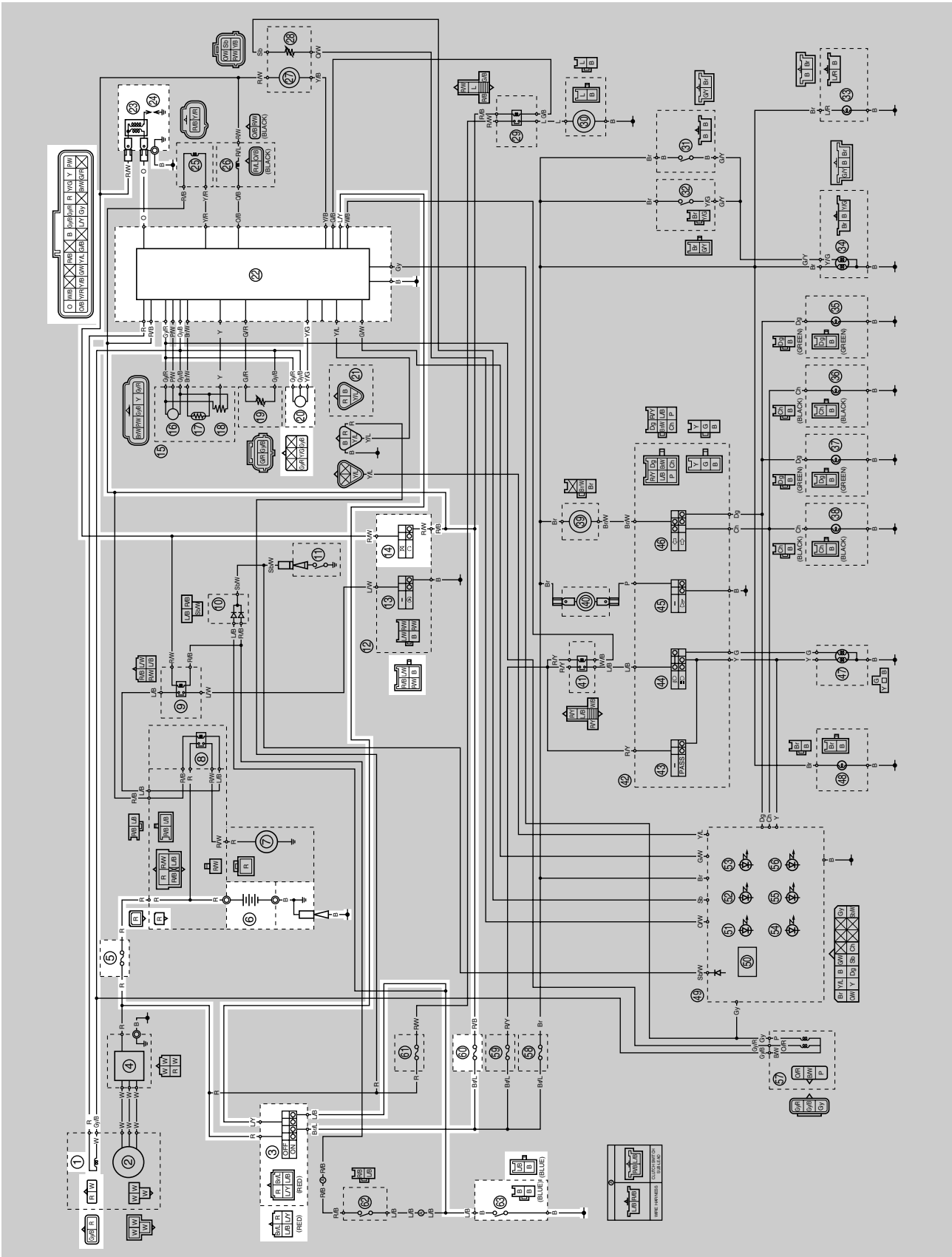
YamahaR125.COM

EAS27090

IGNITION SYSTEM

EAS27100

CIRCUIT DIAGRAM



- 1. Crankshaft position sensor
- 3. Main switch
- 5. Main fuse
- 6. Battery
- 14. Engine stop switch
- 20. Lean angle sensor
- 22. ECU (engine control unit)
- 23. Ignition coil
- 24. Spark plug
- 60. Ignition fuse
- 63. Sidestand switch

EAS27120

TROUBLESHOOTING

The ignition system fails to operate (no spark or intermittent spark).

TIP

• Before troubleshooting, remove the following part(s):

1. Battery cover
2. Rear fender
3. Fuel tank

<p>1. Check the fuses. (Main and ignition) Refer to "CHECKING THE FUSES" on page 8-65.</p>	<p>NG →</p>	<p>Replace the fuse(s).</p>
OK ↓		
<p>2. Check the battery. Refer to "CHECKING AND CHARGING THE BATTERY" on page 8-65.</p>	<p>NG →</p>	<ul style="list-style-type: none"> • Refill battery fluid. • Clean the battery terminals. • Recharge or replace the battery.
OK ↓		
<p>3. Check the spark plug. Refer to "CHECKING THE SPARK PLUG" on page 3-7.</p>	<p>NG →</p>	<p>Re-gap or replace the spark plug.</p>
OK ↓		
<p>4. Check the ignition spark gap. Refer to "CHECKING THE IGNITION SPARK GAP" on page 8-70.</p>	<p>OK →</p>	<p>Ignition system is OK.</p>
NG ↓		
<p>5. Check the spark plug cap. Refer to "CHECKING THE SPARK PLUG CAP" on page 8-69.</p>	<p>NG →</p>	<p>Replace the spark plug cap.</p>
OK ↓		
<p>6. Check the ignition coil. Refer to "CHECKING THE IGNITION COIL" on page 8-70.</p>	<p>NG →</p>	<p>Replace the ignition coil.</p>
OK ↓		
<p>7. Check the crankshaft position sensor. Refer to "CHECKING THE CRANKSHAFT POSITION SENSOR" on page 8-71.</p>	<p>NG →</p>	<p>Replace the crankshaft position sensor/stator assembly.</p>
OK ↓		
<p>8. Check the main switch. Refer to "CHECKING THE SWITCHES" on page 8-61.</p>	<p>NG →</p>	<p>Replace the main switch.</p>
OK ↓		

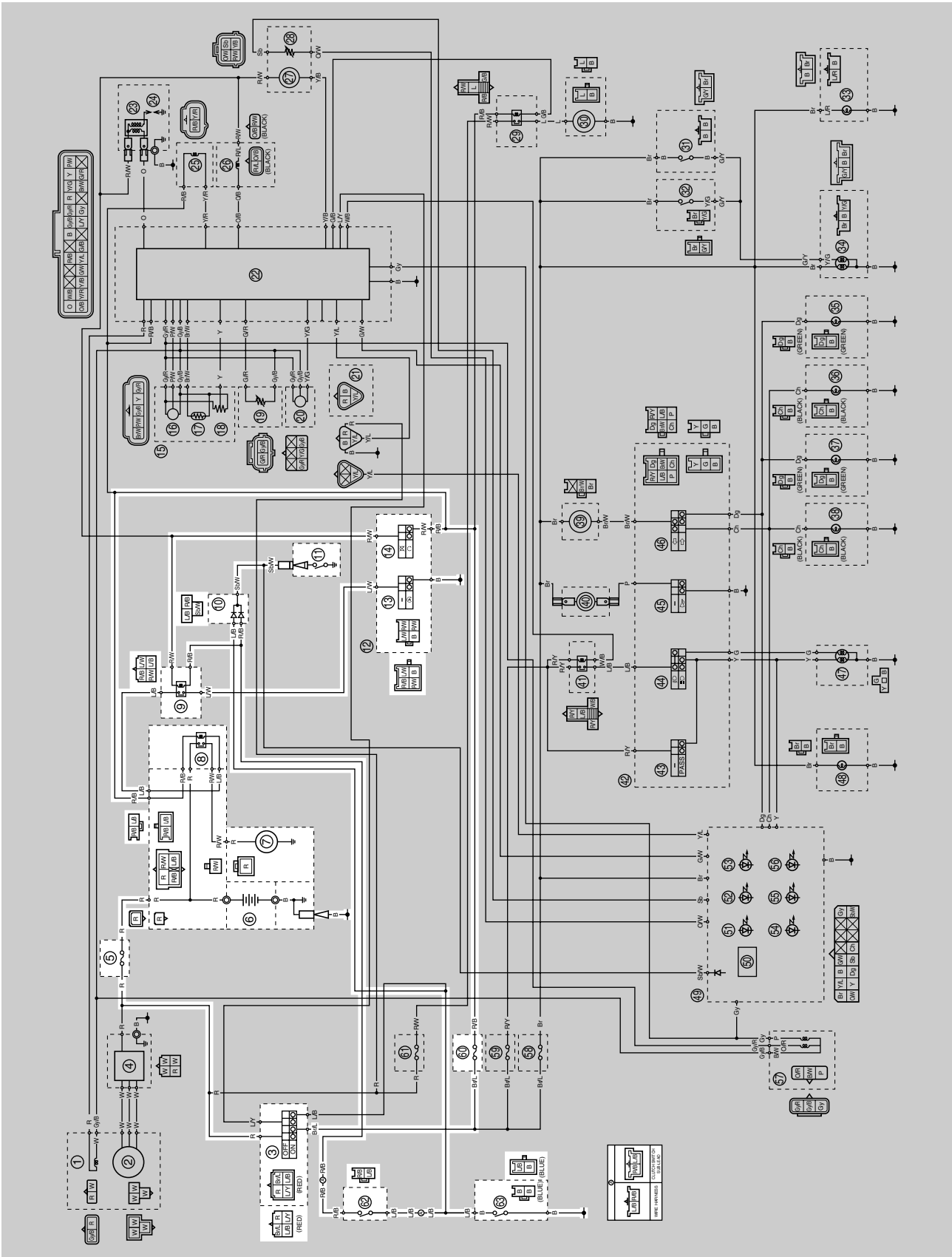
<p>9. Check the engine stop switch. Refer to "CHECKING THE SWITCHES" on page 8-61.</p>	<p>NG →</p>	<p>The engine stop switch is faulty. Replace the right handlebar switch.</p>
<p>OK ↓</p>		
<p>10. Check the sidestand switch. Refer to "CHECKING THE SWITCHES" on page 8-61.</p>	<p>NG →</p>	<p>Replace the sidestand switch.</p>
<p>OK ↓</p>		
<p>11. Check the lean angle sensor. Refer to "CHECKING THE SWITCHES" on page 8-61.</p>	<p>NG →</p>	<p>Replace the lean angle sensor.</p>
<p>OK ↓</p>		
<p>12. Check the entire ignition system wiring. Refer to "CIRCUIT DIAGRAM" on page 8-1.</p>	<p>NG →</p>	<p>Properly connect or repair the ignition system wiring.</p>
<p>OK ↓</p>		
<p>Replace the ECU.</p>		

EAS27160

ELECTRIC STARTING SYSTEM

EAS27170

CIRCUIT DIAGRAM



- 3. Main switch
- 5. Main fuse
- 6. Battery
- 7. Starter motor
- 8. Starter relay
- 9. Starting circuit cut-off relay
- 10. Diode
- 11. Neutral switch
- 13. Start switch
- 14. Engine stop switch
- 60. Ignition fuse
- 62. Clutch switch
- 63. Sidestand switch

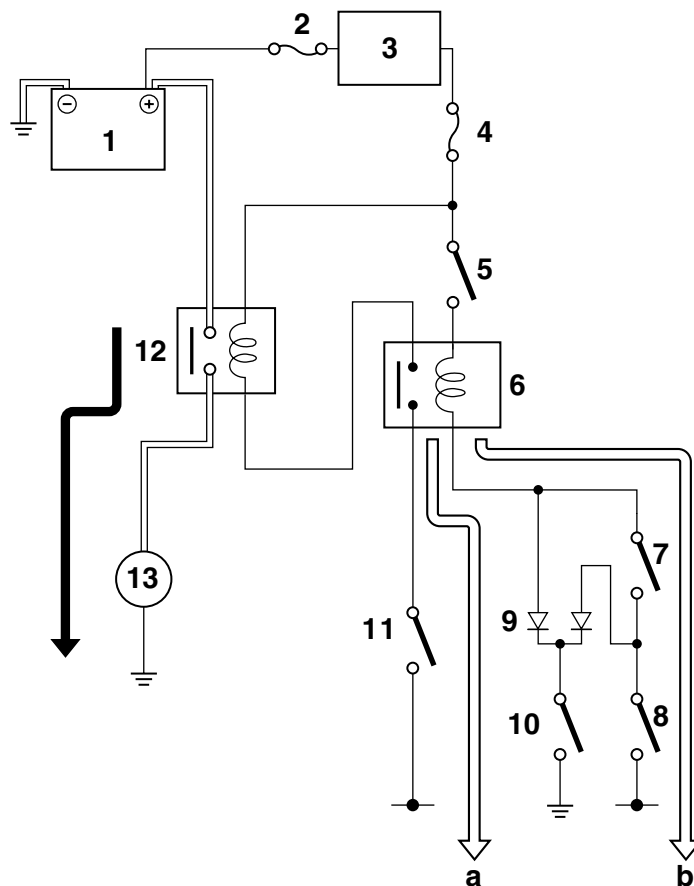
EAS27180

STARTING CIRCUIT CUT-OFF SYSTEM OPERATION

If the engine stop switch is set to “○” and the main switch is set to “ON” (both switch circuits are closed), the starter motor can only operate if at least one of the following conditions is met:

- The transmission is in neutral (the neutral switch circuit is closed).
- The clutch lever is pulled to the handlebar (the clutch switch circuit is closed) and the sidestand is up (the sidestand switch circuit is closed).

The starting circuit cut-off relay prevents the starter motor from operating when neither of these conditions has been met. In this instance, the starting circuit cut-off relay is open so current cannot reach the starter motor. When at least one of the above conditions has been met, the starting circuit cut-off relay is closed and the engine can be started by pressing the start switch “⊗”.



- a. WHEN THE TRANSMISSION IS IN NEUTRAL
- b. WHEN THE CLUTCH LEVER IS PULLED TO THE HANDLEBAR AND THE SIDESTAND IS UP
1. Battery
 2. Main fuse
 3. Main switch
 4. Ignition fuse
 5. Engine stop switch
 6. Starting circuit cut-off relay

7. Clutch switch
8. Sidestand switch
9. Diode
10. Neutral switch
11. Start switch
12. Starter relay
13. Starter motor

EAS27190

TROUBLESHOOTING

The starter motor fails to turn.

TIP

• Before troubleshooting, remove the following part(s):

1. Battery cover
2. Battery
3. Headlight assembly
4. Fuel tank

<p>1. Check the fuses. (Main and ignition) Refer to "CHECKING THE FUSES" on page 8-65.</p>	<p>NG →</p>	<p>Replace the fuse(s).</p>
OK ↓		
<p>2. Check the battery. Refer to "CHECKING AND CHARGING THE BATTERY" on page 8-65.</p>	<p>NG →</p>	<ul style="list-style-type: none"> • Refill battery fluid. • Clean the battery terminals. • Recharge or replace the battery.
OK ↓		
<p>3. Check the starter motor operation. Refer to "CHECKING THE STARTER MOTOR OPERATION" on page 8-72.</p>	<p>OK →</p>	<p>Starter motor is OK. Perform the electric starting system troubleshooting, starting with step 5.</p>
NG ↓		
<p>4. Check the starter motor. Refer to "CHECKING THE STARTER MOTOR" on page 5-36.</p>	<p>NG →</p>	<p>Repair or replace the starter motor.</p>
OK ↓		
<p>5. Check the starting circuit cut-off relay. Refer to "CHECKING THE RELAYS" on page 8-67.</p>	<p>NG →</p>	<p>Replace the starting circuit cut-off relay.</p>
OK ↓		
<p>6. Check the diode. Refer to "CHECKING THE DIODE" on page 8-69.</p>	<p>NG →</p>	<p>Replace the diode.</p>
OK ↓		
<p>7. Check the starter relay. Refer to "CHECKING THE RELAYS" on page 8-67.</p>	<p>NG →</p>	<p>Replace the starter relay.</p>
OK ↓		

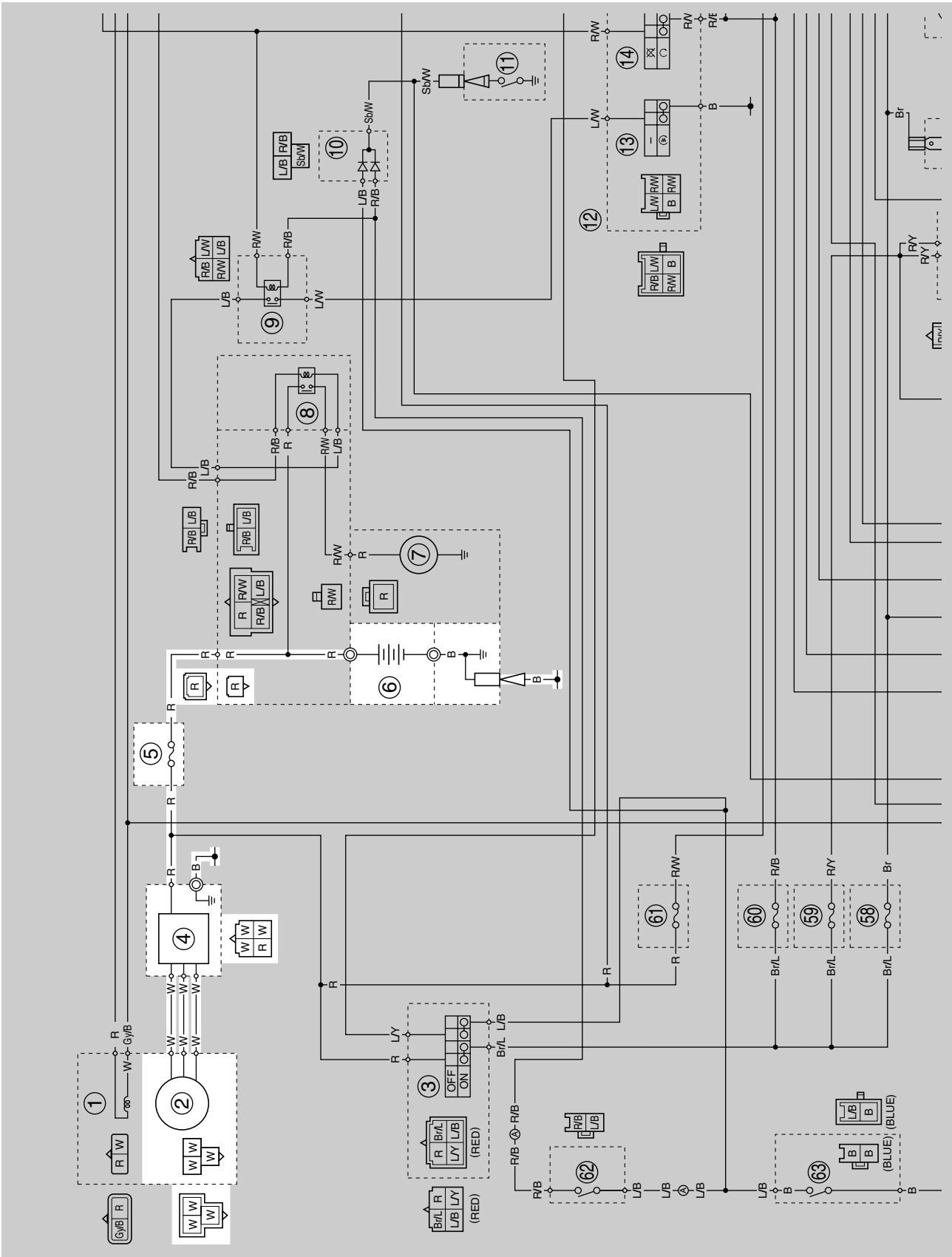
<p>8. Check the main switch. Refer to "CHECKING THE SWITCHES" on page 8-61.</p>	<p>NG →</p>	<p>Replace the main switch.</p>
<p>OK ↓</p>		
<p>9. Check the engine stop switch. Refer to "CHECKING THE SWITCHES" on page 8-61.</p>	<p>NG →</p>	<p>The engine stop switch is faulty. Replace the right handlebar switch.</p>
<p>OK ↓</p>		
<p>10. Check the neutral switch. Refer to "CHECKING THE SWITCHES" on page 8-61.</p>	<p>NG →</p>	<p>Replace the neutral switch.</p>
<p>OK ↓</p>		
<p>11. Check the sidestand switch. Refer to "CHECKING THE SWITCHES" on page 8-61.</p>	<p>NG →</p>	<p>Replace the sidestand switch.</p>
<p>OK ↓</p>		
<p>12. Check the clutch switch. Refer to "CHECKING THE SWITCHES" on page 8-61.</p>	<p>NG →</p>	<p>Replace the clutch switch.</p>
<p>OK ↓</p>		
<p>13. Check the start switch. Refer to "CHECKING THE SWITCHES" on page 8-61.</p>	<p>NG →</p>	<p>The start switch is faulty. Replace the right handlebar switch.</p>
<p>OK ↓</p>		
<p>14. Check the entire starting system wiring. Refer to "CIRCUIT DIAGRAM" on page 8-5.</p>	<p>NG →</p>	<p>Properly connect or repair the starting system wiring.</p>
<p>OK ↓</p>		
<p>The starting system circuit is OK.</p>		

EAS27200

CHARGING SYSTEM

EAS27210

CIRCUIT DIAGRAM



2. AC magneto
4. Rectifier/regulator
5. Main fuse
6. Battery

EAS27230

TROUBLESHOOTING

The battery is not being charged.

TIP

- Before troubleshooting, remove the following part(s):

1. Seat
2. Battery cover

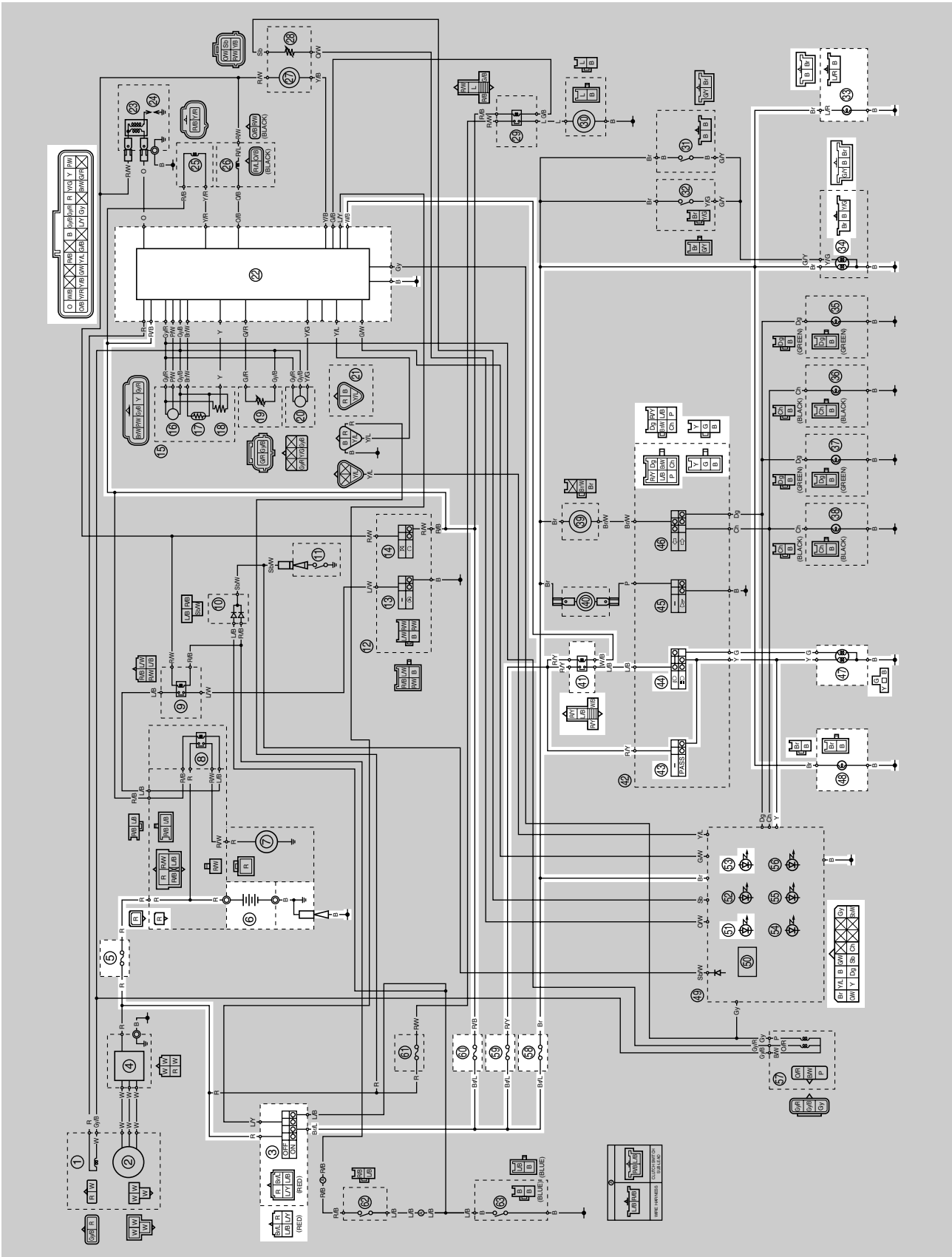
<p>1. Check the fuse. (Main) Refer to "CHECKING THE FUSES" on page 8-65.</p>	<p>NG →</p>	<p>Replace the fuse.</p>
<p>OK ↓</p>		
<p>2. Check the battery. Refer to "CHECKING AND CHARGING THE BATTERY" on page 8-65.</p>	<p>NG →</p>	<ul style="list-style-type: none"> • Refill battery fluid. • Clean the battery terminals. • Recharge or replace the battery.
<p>OK ↓</p>		
<p>3. Check the stator coil. Refer to "CHECKING THE STATOR COIL" on page 8-72.</p>	<p>NG →</p>	<p>Replace the crankshaft position sensor/stator assembly.</p>
<p>OK ↓</p>		
<p>4. Check the rectifier/regulator. Refer to "CHECKING THE RECTIFIER/REGULATOR" on page 8-72.</p>	<p>NG →</p>	<p>Replace the rectifier/regulator.</p>
<p>OK ↓</p>		
<p>5. Check the entire charging system wiring. Refer to "CIRCUIT DIAGRAM" on page 8-11.</p>	<p>NG →</p>	<p>Properly connect or repair the charging system wiring.</p>
<p>OK ↓</p>		
<p>The charging system circuit is OK.</p>		

EAS27240

LIGHTING SYSTEM

EAS27250

CIRCUIT DIAGRAM



- 3. Main switch
- 5. Main fuse
- 6. Battery
- 22. ECU (engine control unit)
- 33. License plate light
- 34. Tail/brake light
- 41. Headlight relay
- 43. Pass switch
- 44. Dimmer switch
- 47. Headlight
- 48. Auxiliary light
- 51. Meter light
- 53. High beam indicator light
- 58. Signaling system fuse
- 59. Headlight fuse
- 60. Ignition fuse

EAS27260

TROUBLESHOOTING

Any of the following fail to light: headlight, high beam indicator light, taillight, license plate light, auxiliary light or meter light.

TIP

• Before troubleshooting, remove the following part(s):

1. Battery cover
2. Fuel tank

<p>1. Check the condition of each bulb and bulb socket. Refer to "CHECKING THE BULBS AND BULB SOCKETS" on page 8-64.</p>	<p>NG →</p>	<p>Replace the bulb(s) and bulb socket(s).</p>
<p>OK ↓</p>		
<p>2. Check the fuses. (Main, ignition, headlight, and signaling system) Refer to "CHECKING THE FUSES" on page 8-65.</p>	<p>NG →</p>	<p>Replace the fuse(s).</p>
<p>OK ↓</p>		
<p>3. Check the battery. Refer to "CHECKING AND CHARGING THE BATTERY" on page 8-65.</p>	<p>NG →</p>	<ul style="list-style-type: none"> • Refill battery fluid. • Clean the battery terminals. • Recharge or replace the battery.
<p>OK ↓</p>		
<p>4. Check the main switch. Refer to "CHECKING THE SWITCHES" on page 8-61.</p>	<p>NG →</p>	<p>Replace the main switch.</p>
<p>OK ↓</p>		
<p>5. Check the dimmer switch. Refer to "CHECKING THE SWITCHES" on page 8-61.</p>	<p>NG →</p>	<p>The dimmer switch is faulty. Replace the left handlebar switch.</p>
<p>OK ↓</p>		
<p>6. Check the pass switch. Refer to "CHECKING THE SWITCHES" on page 8-61.</p>	<p>NG →</p>	<p>The pass switch is faulty. Replace the left handlebar switch.</p>
<p>OK ↓</p>		
<p>7. Check the headlight relay. Refer to "CHECKING THE RELAYS" on page 8-67.</p>	<p>NG →</p>	<p>Replace the headlight relay.</p>
<p>OK ↓</p>		

8. Check the entire lighting system wiring.
Refer to "CIRCUIT DIAGRAM" on page 8-15.

NG →

Properly connect or repair the lighting system wiring.

OK ↓

Replace the ECU or meter assembly.

- 3. Main switch
- 5. Main fuse
- 6. Battery
- 11. Neutral switch
- 22. ECU (engine control unit)
- 28. Fuel sender
- 31. Rear brake light switch
- 32. Front brake light switch
- 34. Tail/brake light
- 35. Rear right turn signal light
- 36. Rear left turn signal light
- 37. Front right turn signal light
- 38. Front left turn signal light
- 39. Turn signal relay
- 40. Horn
- 45. Horn switch
- 46. Turn signal switch
- 50. Multi-function meter
- 54. Turn signal indicator light
- 55. Neutral indicator light
- 57. Speed sensor
- 58. Signaling system fuse
- 60. Ignition fuse

EAS27290

TROUBLESHOOTING

- Any of the following fail to light: turn signal lights, brake light or indicator lights.
- The horn fails to sound.
- The fuel meter fails to operate.
- The speedometer fails to operate.

TIP

- Before troubleshooting, remove the following part(s):
 1. Battery cover
 2. Rear fender
 3. Headlight assembly
 4. Fuel tank

<p>1. Check the fuses. (Main, ignition, and signaling system) Refer to "CHECKING THE FUSES" on page 8-65.</p>	NG →	<p>Replace the fuse(s).</p>
OK ↓		
<p>2. Check the battery. Refer to "CHECKING AND CHARGING THE BATTERY" on page 8-65.</p>	NG →	<ul style="list-style-type: none"> • Refill battery fluid. • Clean the battery terminals. • Recharge or replace the battery.
OK ↓		
<p>3. Check the main switch. Refer to "CHECKING THE SWITCHES" on page 8-61.</p>	NG →	<p>Replace the main switch.</p>
OK ↓		
<p>4. Check the entire signaling system wiring. Refer to "CIRCUIT DIAGRAM" on page 8-19.</p>	NG →	<p>Properly connect or repair the signaling system wiring.</p>
OK ↓		
<p>Check the condition of each of the signaling system circuits. Refer to "Checking the signaling system".</p>		

Checking the signaling system

The horn fails to sound.

<p>1. Check the horn switch. Refer to "CHECKING THE SWITCHES" on page 8-61.</p>	NG →	<p>Replace the left handlebar switch.</p>
OK ↓		

<p>2. Check the horn. Refer to "CHECKING THE HORN" on page 8-73.</p>	<p>NG →</p>	<p>Replace the horn.</p>
<p>OK ↓</p>		
<p>3. Check the entire signaling system wiring. Refer to "CIRCUIT DIAGRAM" on page 8-19.</p>	<p>NG →</p>	<p>Properly connect or repair the signaling system wiring.</p>
<p>OK ↓</p>		
<p>This circuit is OK.</p>		
<p><u>The tail/brake light fails to come on.</u></p>		
<p>1. Check the tail/brake light bulb and socket. Refer to "CHECKING THE BULBS AND BULB SOCKETS" on page 8-64.</p>	<p>NG →</p>	<p>Replace the tail/brake light bulb, socket or both.</p>
<p>OK ↓</p>		
<p>2. Check the front brake light switch. Refer to "CHECKING THE SWITCHES" on page 8-61.</p>	<p>NG →</p>	<p>Replace the front brake light switch.</p>
<p>OK ↓</p>		
<p>3. Check the rear brake light switch. Refer to "CHECKING THE SWITCHES" on page 8-61.</p>	<p>NG →</p>	<p>Replace the rear brake light switch.</p>
<p>OK ↓</p>		
<p>4. Check the entire signaling system wiring. Refer to "CIRCUIT DIAGRAM" on page 8-19.</p>	<p>NG →</p>	<p>Properly connect or repair the signaling system wiring.</p>
<p>OK ↓</p>		
<p>This circuit is OK.</p>		
<p><u>The turn signal light, turn signal indicator light or both fail to blink.</u></p>		
<p>1. Check the turn signal light bulb and socket. Refer to "CHECKING THE BULBS AND BULB SOCKETS" on page 8-64.</p>	<p>NG →</p>	<p>Replace the turn signal light bulb, socket or both.</p>
<p>OK ↓</p>		

<p>2. Check the turn signal switch. Refer to "CHECKING THE SWITCHES" on page 8-61.</p>	<p>NG →</p>	<p>The turn signal switch is faulty. Replace the left handlebar switch.</p>
<p>OK ↓</p>		
<p>3. Check the turn signal relay. Refer to "CHECKING THE RELAYS" on page 8-67.</p>	<p>NG →</p>	<p>Replace the turn signal relay.</p>
<p>OK ↓</p>		
<p>4. Check the entire signaling system wiring. Refer to "CIRCUIT DIAGRAM" on page 8-19.</p>	<p>NG →</p>	<p>Properly connect or repair the signaling system wiring.</p>
<p>OK ↓</p>		
<p>Replace the meter assembly.</p>		
<p><u>The neutral indicator light fails to come on.</u></p>		
<p>1. Check the neutral switch. Refer to "CHECKING THE SWITCHES" on page 8-61.</p>	<p>NG →</p>	<p>Replace the neutral switch.</p>
<p>OK ↓</p>		
<p>2. Check the entire signaling system wiring. Refer to "CIRCUIT DIAGRAM" on page 8-19.</p>	<p>NG →</p>	<p>Properly connect or repair the signaling system wiring.</p>
<p>OK ↓</p>		
<p>Replace the meter assembly.</p>		
<p><u>The fuel meter fails to come on.</u></p>		
<p>1. Check the fuel sender. Refer to "CHECKING THE FUEL SENDER" on page 8-73.</p>	<p>NG →</p>	<p>Replace the fuel pump.</p>
<p>OK ↓</p>		
<p>2. Check the entire signaling system wiring. Refer to "CIRCUIT DIAGRAM" on page 8-19.</p>	<p>NG →</p>	<p>Properly connect or repair the signaling system wiring.</p>
<p>OK ↓</p>		
<p>Replace the meter assembly.</p>		

The speedometer fails to operate.

1. Check the speed sensor.
Refer to "CHECKING THE SPEED SENSOR" on page 8-74.

NG →

Replace the speed sensor.

OK ↓

2. Check the entire signaling system wiring.
Refer to "CIRCUIT DIAGRAM" on page 8-19.

NG →

Properly connect or repair the signaling system wiring.

OK ↓

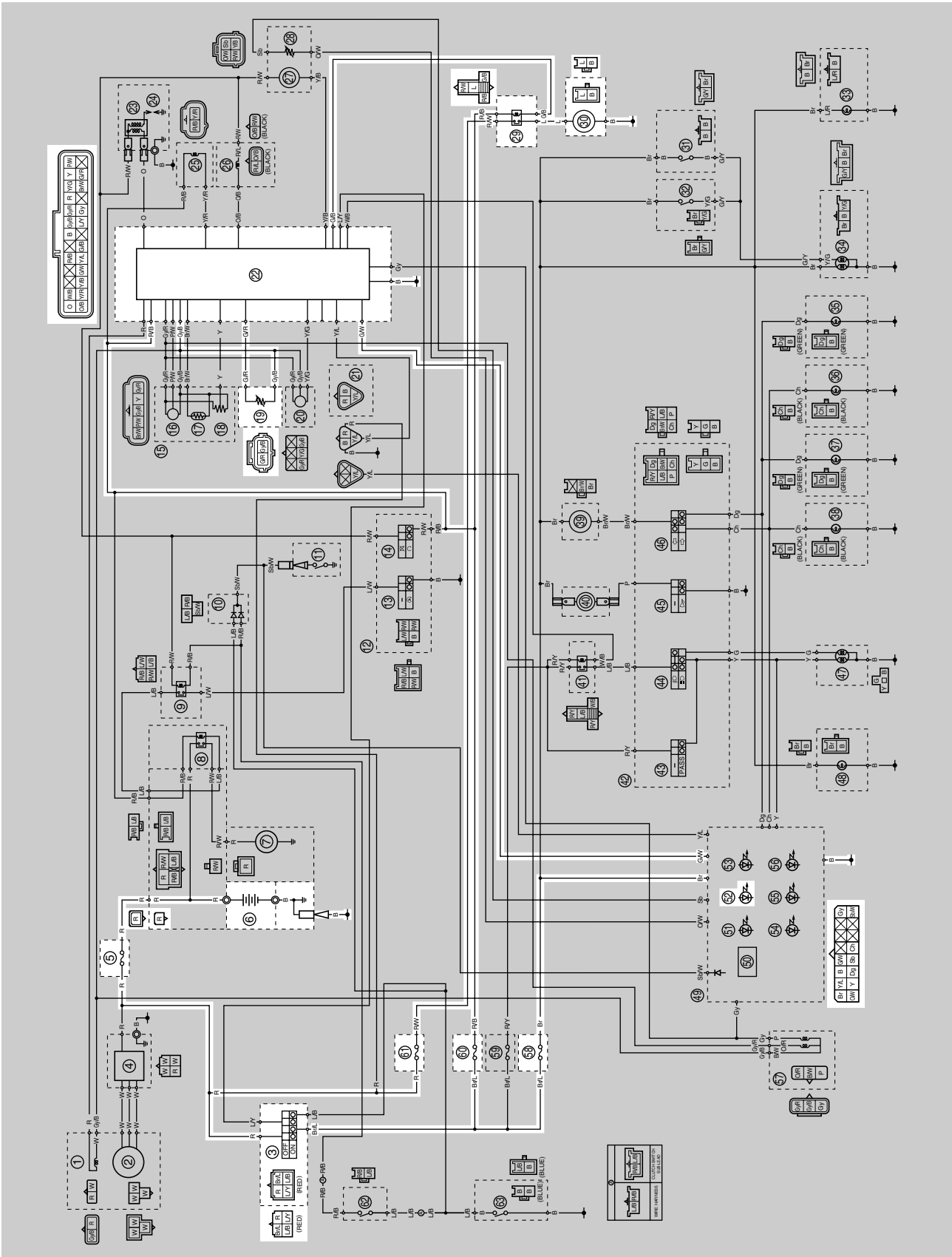
Replace the ECU or meter assembly.

EAS27300

COOLING SYSTEM

EAS27310

CIRCUIT DIAGRAM



- 3. Main switch
- 5. Main fuse
- 6. Battery
- 19. Coolant temperature sensor
- 22. ECU (engine control unit)
- 29. Radiator fan motor relay
- 30. Radiator fan motor
- 52. Coolant temperature warning light
- 58. Signaling system fuse
- 60. Ignition fuse
- 61. Radiator fan motor fuse

EAS27320

TROUBLESHOOTING

- The radiator fan motor fails to turn.
- The coolant temperature warning light fails to come on.

TIP

- Before troubleshooting, remove the following part(s):
 1. Battery cover
 2. Fuel tank

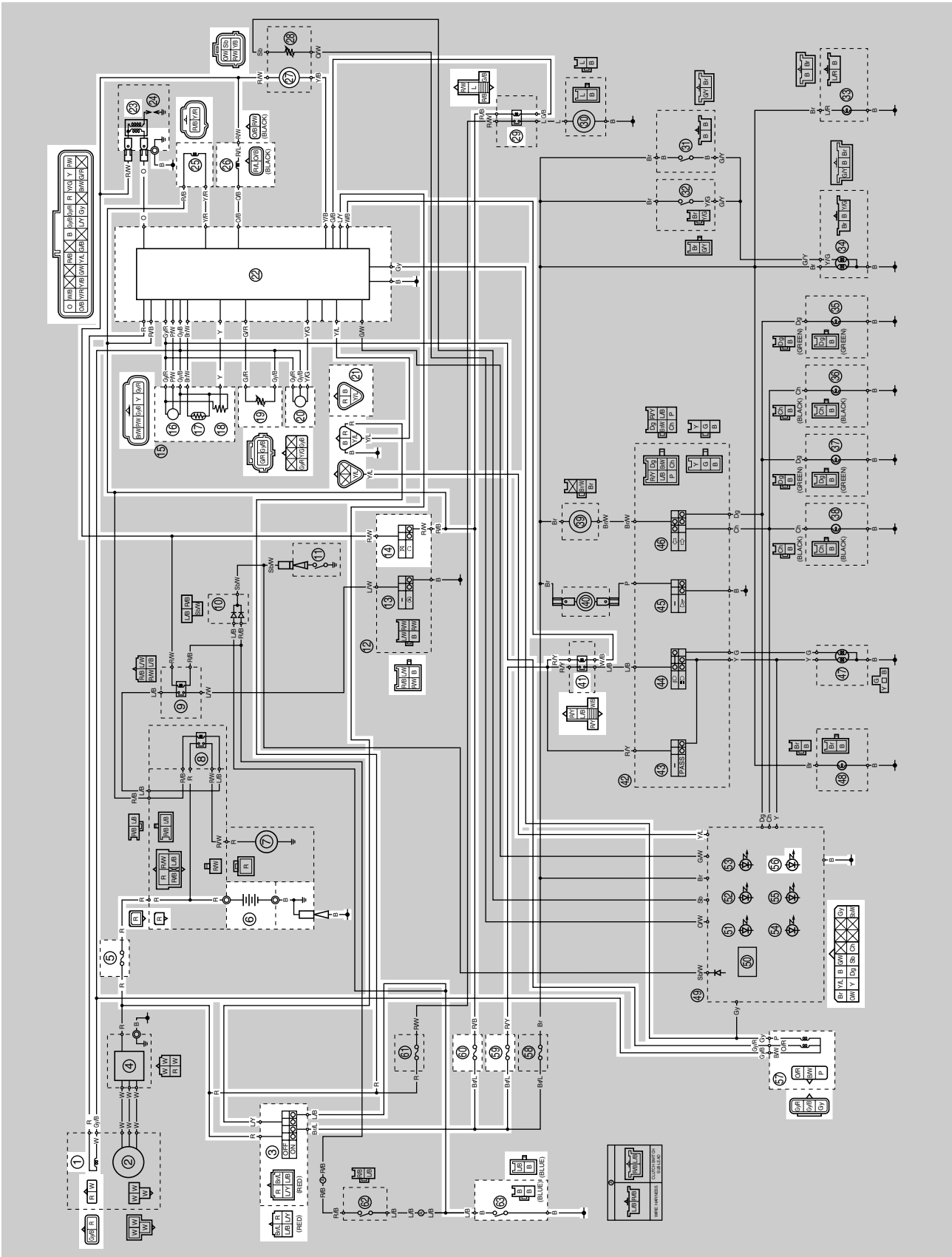
<p>1. Check the fuses. (Main, ignition, signaling system, and radiator fan motor) Refer to "CHECKING THE FUS- ES" on page 8-65.</p>	<p>NG →</p>	<p>Replace the fuse(s).</p>
<p>OK ↓</p>		
<p>2. Check the battery. Refer to "CHECKING AND CHARGING THE BATTERY" on page 8-65.</p>	<p>NG →</p>	<ul style="list-style-type: none"> • Refill battery fluid. • Clean the battery terminals. • Recharge or replace the battery.
<p>OK ↓</p>		
<p>3. Check the main switch. Refer to "CHECKING THE SWITCHES" on page 8-61.</p>	<p>NG →</p>	<p>Replace the main switch.</p>
<p>OK ↓</p>		
<p>4. Check the radiator fan motor. Refer to "CHECKING THE RADIA- TOR FAN MOTOR" on page 8-74.</p>	<p>NG →</p>	<p>Replace the radiator fan motor.</p>
<p>OK ↓</p>		
<p>5. Check the radiator fan motor relay. Refer to "CHECKING THE RE- LAYS" on page 8-67.</p>	<p>NG →</p>	<p>Replace the radiator fan motor relay.</p>
<p>OK ↓</p>		
<p>6. Check the coolant temperature sen- sor. Refer to "CHECKING THE COOL- ANT TEMPERATURE SENSOR" on page 8-75.</p>	<p>NG →</p>	<p>Replace the coolant temperature sensor.</p>
<p>OK ↓</p>		
<p>7. Check the entire cooling system wiring. Refer to "CIRCUIT DIAGRAM" on page 8-25.</p>	<p>NG →</p>	<p>Properly connect or repair the cooling sys- tem wiring.</p>
<p>OK ↓</p>		
<p>Replace the ECU or meter assembly.</p>		

EAS27330

FUEL INJECTION SYSTEM

EAS27340

CIRCUIT DIAGRAM



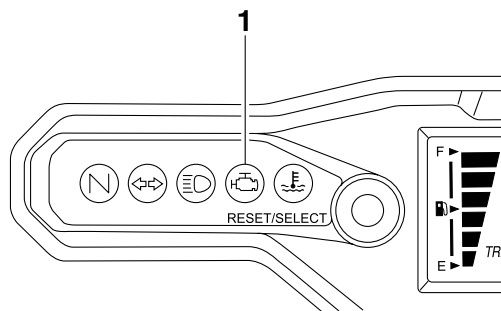
1. Crankshaft position sensor
3. Main switch
5. Main fuse
6. Battery
14. Engine stop switch
16. Intake air pressure sensor
17. Intake air temperature sensor
18. Throttle position sensor
19. Coolant temperature sensor
20. Lean angle sensor
21. Self-diagnosis signal coupler
22. ECU (engine control unit)
23. Ignition coil
25. FID (fast idle solenoid)
26. Fuel injector
27. Fuel pump
29. Radiator fan motor relay
41. Headlight relay
56. Engine trouble warning light
57. Speed sensor
59. Headlight fuse
60. Ignition fuse
63. Sidestand switch

EAS27350

ECU SELF-DIAGNOSTIC FUNCTION

The ECU is equipped with a self-diagnostic function in order to ensure that the fuel injection system is operating normally. If this function detects a malfunction in the system, it immediately operates the engine under substitute characteristics and illuminates the engine trouble warning light to alert the rider that a malfunction has occurred in the system. Once a malfunction has been detected, a fault code is stored in the memory of the ECU.

- To inform the rider that the fuel injection system is not functioning, the engine trouble warning light flashes when the start switch is being pushed to start the engine.
- If a malfunction is detected in the system by the self-diagnostic function, the ECU provides an appropriate substitute characteristic operation, and alerts the rider of the detected malfunction by illuminating the engine trouble warning light.
- After the engine has been stopped, the lowest fault code number is indicated by the engine trouble warning light (or displayed on the FI diagnostic tool). It remains stored in the memory of the ECU until it is deleted.



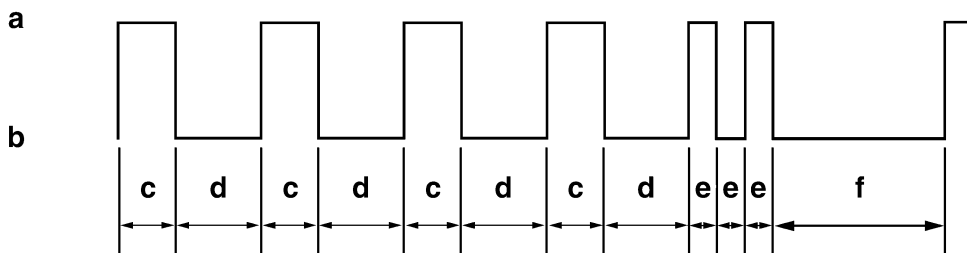
1. Engine trouble warning light

Engine trouble warning light fault code indication

Digit of 10: Cycles of 1 sec. on and 1.5 sec. off.

Digit of 1: Cycles of 0.5 sec. on and 0.5 sec. off.

Example: 42



- a. Light on
- b. Light off
- c. 1
- d. 1.5
- e. 0.5
- f. 3

Engine trouble warning light indication and fuel injection system operation

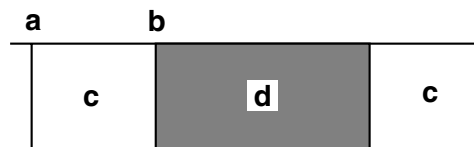
Warning light indication	ECU operation	Fuel injection operation	Vehicle operation
Flashing*	Warning provided when unable to start engine	Operation stopped	Cannot be operated
Remains on	Malfunction detected	Operated with substitute characteristics in accordance with the description of the malfunction	Can or cannot be operated depending on the fault code

* The warning light flashes when any one of the conditions listed below is present and the start switch is pushed:

- | | |
|---|---|
| 19: Blue/yellow ECU lead (broken or disconnected) | 39: Fuel injector (open or short circuit) |
| 30: Lean angle sensor (latch up detected) | 41: Lean angle sensor (open or short circuit) |
| 33: Faulty ignition | 50: ECU internal malfunction (memory check error) |

Checking the engine trouble warning light

The engine trouble warning light comes on for 3 seconds after the main switch has been set to “ON”. If the warning light does not come on under these conditions, the warning light (LED) may be defective.



- | | |
|-------------------------------------|--|
| a. Main switch “OFF” | d. Engine trouble warning light on for 3 seconds |
| b. Main switch “ON” | |
| c. Engine trouble warning light off | |

EAS22B1023

SELF-DIAGNOSTIC FUNCTION TABLE

If the ECU detects an abnormal signal from a sensor while the vehicle is being driven, the ECU illuminates the engine trouble warning light and provides the engine with alternate operating instructions that are appropriate for the type of malfunction.

When an abnormal signal is received from a sensor, the ECU processes the specified values that are programmed for each sensor in order to provide the engine with alternate operating instructions that enable the engine to continue to operate or stop operating, depending on the conditions.

Self-Diagnostic Function table

Fault code No.	Item	Symptom	Able / unable to start	Able / unable to drive
12	Crankshaft position sensor	No normal signals are received from the crankshaft position sensor.	Unable	Unable
13	Intake air pressure sensor (open or short circuit)	Intake air pressure sensor: open or short circuit detected.	Able	Able
14	Intake air pressure sensor (system)	Throttle body malfunction (clogged intake air pressure sensor hole or improperly installed throttle body sensor assembly). Intake air system malfunction (correct pressure is not supplied to throttle body sensor assembly).	Able	Able
15	Throttle position sensor (open or short circuit)	Throttle position sensor: open or short circuit detected.	Able	Able
16	Throttle position sensor (stuck)	Stuck throttle position sensor detected.	Able	Able
19	Blue/yellow ECU lead (broken or disconnected)	A break or disconnection of the blue/yellow lead of the ECU is detected.	Unable	Unable
21	Coolant temperature sensor (open or short circuit)	Coolant temperature sensor: open or short circuit detected.	Able	Able
22	Intake air temperature sensor (open or short circuit)	Intake air temperature sensor: open or short circuit detected.	Able	Able
30	Lean angle sensor (latch up detected)	Latch up detected. No normal signal is received from the lean angle sensor.	Unable	Unable
33	Ignition coil (open circuit)	Primary lead of the ignition coil: open circuit detected.	Unable	Unable
39	Fuel injector	Fuel injector: open or short circuit detected.	Unable	Unable
41	Lean angle sensor (open or short circuit)	Lean angle sensor: open or short circuit detected.	Unable	Unable
42	Speed sensor	No normal signals are received from the speed sensor.	Able	Able
44	EEPROM	Error is detected while reading from or writing on EEPROM.	Able	Able
46	Vehicle system power supply (Monitoring voltage)	Power supply to the fuel injection system is not normal.	Able	Able



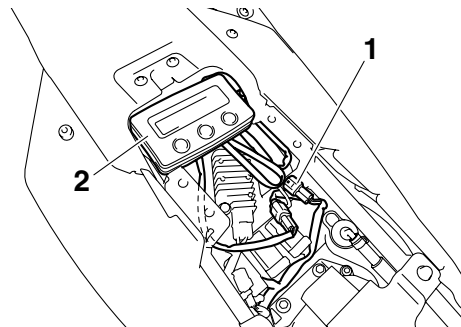
FI diagnostic tool
90890-03182

Setting the normal mode

TIP

The engine speed, coolant temperature, and fault codes, if detected, can be displayed on the LCD of the FI diagnostic tool when the tool is connected to the vehicle and is set to the normal mode.

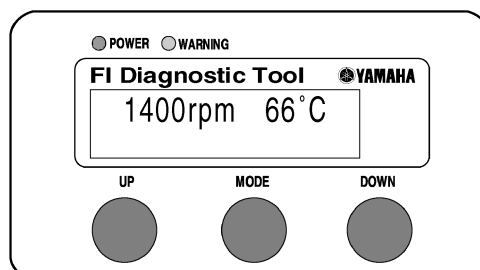
1. Set the main switch to "OFF" and the engine stop switch to "○".
2. Disconnect the self-diagnosis signal coupler "1", and then connect the FI diagnostic tool "2" as shown.



3. Set the main switch to "ON" and start the engine.

TIP

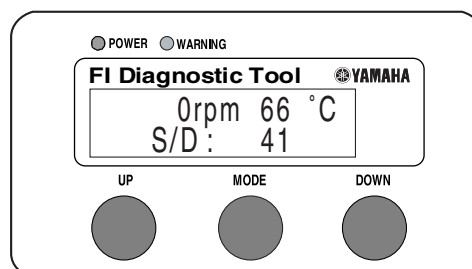
- The coolant temperature and engine speed appear on the LCD of the FI diagnostic tool.
- The "POWER" LED (green) comes on.
- If a malfunction is detected in the system, the "WARNING" LED (orange) comes on.



4. Turn the engine off.

TIP

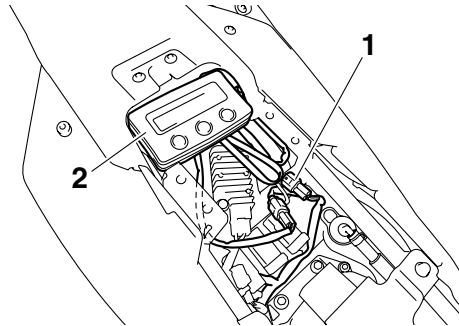
If a malfunction is detected in the system, the fault code appears on the LCD of the FI diagnostic tool. In addition, the "WARNING" LED (orange) comes on.



5. Set the main switch to "OFF" to cancel the normal mode.
6. Disconnect the FI diagnostic tool and connect the self-diagnosis signal coupler.

Setting the diagnostic mode

1. Set the main switch to "OFF" and the engine stop switch to "○".
2. Disconnect the self-diagnosis signal coupler "1", and then connect the FI diagnostic tool "2" as shown.



3. Disconnect the fuel pump coupler.
4. While pressing the "MODE" button, set the main switch to "ON".

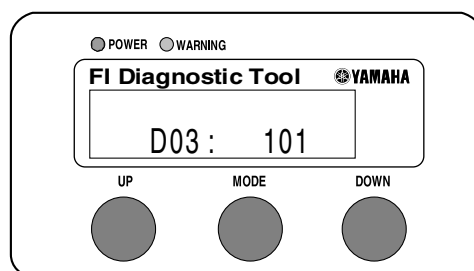
TIP

- "DIAG" appears on the LCD of the FI diagnostic tool.
- The "POWER" LED (green) comes on.

5. Press the "UP" button to select the CO adjustment mode "CO" or the diagnostic mode "DIAG".
6. After selecting "DIAG", press the "MODE" button.
7. Select the diagnostic code number corresponding to the fault code number by pressing the "UP" and "DOWN" buttons.

TIP

- The diagnostic code number appears on the LCD (D01-D70).
- To decrease the selected diagnostic code number, press the "DOWN" button. Press the "DOWN" button for 1 second or longer to automatically decrease the diagnostic code numbers.
- To increase the selected diagnostic code number, press the "UP" button. Press the "UP" button for 1 second or longer to automatically increase the diagnostic code numbers.



8. Verify the operation of the sensor or actuator.
 - Sensor operation
The data representing the operating conditions of the sensor appear on the LCD.
 - Actuator operation
Press the "MODE" button.
9. Set the main switch to "OFF" to cancel the diagnostic mode.
10. Disconnect the FI diagnostic tool and connect the self-diagnosis signal coupler.

Diagnostic code table

Fault code No.	Symptom	Probable cause of malfunction	Diagnostic code No.
12	No normal signals are received from the crankshaft position sensor.	<ul style="list-style-type: none"> • Malfunction in wire harness ECU coupler. • Malfunction in crankshaft position sensor coupler. • Open or short circuit in wire harness. • Defective crankshaft position sensor. • Malfunction in generator rotor. • Malfunction in ECU. • Improperly installed crankshaft position sensor. 	—
13	Intake air pressure sensor: open or short circuit detected.	<ul style="list-style-type: none"> • Malfunction in wire harness ECU coupler. • Malfunction in throttle body sensor assembly coupler. • Open or short circuit in wire harness. • Defective throttle body sensor assembly (intake air pressure sensor). • Malfunction in ECU. 	D03
14	Throttle body malfunction (clogged intake air pressure sensor hole or improperly installed throttle body sensor assembly). Intake air system malfunction (correct pressure is not supplied to throttle body sensor assembly).	<ul style="list-style-type: none"> • Intake air pressure sensor hole is clogged. • Malfunction in ECU. • Improperly installed throttle body sensor assembly. 	D03
15	Throttle position sensor: open or short circuit detected.	<ul style="list-style-type: none"> • Malfunction in wire harness ECU coupler. • Malfunction in throttle body sensor assembly coupler. • Open or short circuit in wire harness. • Defective throttle body sensor assembly (throttle position sensor). • Malfunction in ECU. • Improperly installed throttle body sensor assembly. 	D01
16	Stuck throttle position sensor detected.	<ul style="list-style-type: none"> • Defective throttle body sensor assembly (throttle position sensor). • Stuck throttle position sensor. • Malfunction in ECU. • Improperly installed throttle body sensor assembly. 	D01
19	A break or disconnection of the blue/yellow lead of the ECU is detected.	<ul style="list-style-type: none"> • Malfunction in wire harness ECU coupler. • Open or short circuit in wire harness. • Defective sidestand switch. • Malfunction in ECU. 	D20

Fault code No.	Symptom	Probable cause of malfunction	Diagnostic code No.
21	Coolant temperature sensor: open or short circuit detected.	<ul style="list-style-type: none"> • Malfunction in wire harness ECU coupler. • Malfunction in coolant temperature sensor coupler. • Open or short circuit in wire harness. • Defective coolant temperature sensor. • Malfunction in ECU. • Improperly installed coolant temperature sensor. 	D06
22	Intake air temperature sensor: open or short circuit detected.	<ul style="list-style-type: none"> • Malfunction in wire harness ECU coupler. • Malfunction in throttle body sensor assembly coupler. • Open or short circuit in wire harness. • Defective throttle body sensor assembly (intake air temperature sensor). • Malfunction in ECU. • Improperly installed throttle body sensor assembly. 	D05
30	Latch up detected. No normal signal is received from the lean angle sensor.	<ul style="list-style-type: none"> • The vehicle has overturned. • Defective lean angle sensor. • Malfunction in ECU. • Improperly installed lean angle sensor. 	D08
33	Primary lead of the ignition coil: open circuit detected.	<ul style="list-style-type: none"> • Malfunction in wire harness ECU coupler. • Malfunction in ignition coil connectors. • Open circuit in wire harness. • Malfunction in ignition coil. • Malfunction in ECU. • Malfunction in a component of ignition system. • Improperly installed ignition coil. 	D30
39	Fuel injector: open or short circuit detected.	<ul style="list-style-type: none"> • Malfunction in wire harness ECU coupler. • Malfunction in fuel injector coupler. • Open or short circuit in wire harness. • Defective fuel injector. • Malfunction in ECU. • Improperly installed fuel injector. 	D36
41	Lean angle sensor: open or short circuit detected.	<ul style="list-style-type: none"> • Malfunction in wire harness ECU coupler. • Malfunction in lean angle sensor coupler. • Open or short circuit in wire harness. • Defective lean angle sensor. • Malfunction in ECU. 	D08
42	No normal signals are received from the speed sensor.	<ul style="list-style-type: none"> • Malfunction in wire harness ECU coupler. • Malfunction in speed sensor coupler. • Open or short circuit in wire harness. • Defective speed sensor. • Malfunction in vehicle speed sensor detected. • Malfunction in ECU. 	D07
44	Error is detected while reading or writing on EEPROM.	<ul style="list-style-type: none"> • Malfunction in ECU. (The CO adjustment value is not properly written on or read from the internal memory.) 	D60

Fault code No.	Symptom	Probable cause of malfunction	Diagnostic code No.
46	Power supply to the fuel injection system is not normal.	<ul style="list-style-type: none"> Malfunction in the charging system. Refer to "CHARGING SYSTEM" on page 8-11. 	—
50	Faulty ECU memory. (When this malfunction is detected in the ECU, the fault code number might not appear on the FI diagnostic tool.)	<ul style="list-style-type: none"> Malfunction in ECU. (The program and data are not properly written on or read from the internal memory.) 	—

Sensor operation table

Diagnostic code No.	Item	FI diagnostic tool display	Checking method
D01	Throttle angle <ul style="list-style-type: none"> Fully closed position Fully open position 	14–20 97–107	Check for changes in displayed values while opening and closing the throttle.
D03	Intake air pressure	Displays the intake air pressure.	Set the engine stop switch to "○", and then operate the throttle while pushing the start switch "⊗". (If the display value changes, the performance is OK.)
D05	Intake air temperature	Displays the intake air temperature.	Compare the actually measured intake air temperature with the FI diagnostic tool display value.
D06	Coolant temperature	Displays the coolant temperature.	Compare the actually measured coolant temperature with the FI diagnostic tool display value.
D07	Vehicle speed pulse	0–999	Check that the number increases when the front wheel is rotated. The number is cumulative and does not reset each time the wheel is stopped.
D08	Lean angle sensor <ul style="list-style-type: none"> Upright Overturned 	0.4–1.4 3.7–4.4	Remove the lean angle sensor and incline it more than 65 degrees.
D09	Fuel system voltage (battery voltage)	0–18.7 Approximately 12.0	Compare with the actually measured battery voltage. (If the battery voltage is low, recharge the battery.)

Diagnostic code No.	Item	FI diagnostic tool display	Checking method
D20	Sidestand switch <ul style="list-style-type: none"> • Stand retracted • Stand extended 	on off	Extend and retract the side-stand (with the transmission in gear).
D60	EEPROM fault code display <ul style="list-style-type: none"> • No history • History exists 	00 01: CO adjustment value is detected.	—
D61	Malfunction history code display <ul style="list-style-type: none"> • No history • History exists 	00 Fault codes 12–50 <ul style="list-style-type: none"> • (If more than one code number is detected, the display alternates every two seconds to show all the detected code numbers. When all code numbers are shown, the display repeats the same process.) 	—
D62	Malfunction history code erasure <ul style="list-style-type: none"> • No history • History exists 	00 Up to 16 fault codes	— To erase the history, press the “MODE” button of the FI diagnostic tool.
D70	Control number	00–254	—

Actuator operation table

Diagnostic code No.	Item	Actuation	Checking method
D30	Ignition coil	When the “MODE” button is pressed, the ignition coil is actuated five times at one-second intervals, and the “WARNING” LED on the FI diagnostic tool comes on each time the coil is actuated.	Check the spark five times. <ul style="list-style-type: none"> • Connect an ignition checker.

Diagnostic code No.	Item	Actuation	Checking method
D36	Fuel injector	When the "MODE" button is pressed, the fuel injector is actuated five times at one-second intervals, and the "WARNING" LED on the FI diagnostic tool comes on each time the injector is actuated.	Check the operating sound of the injector five times.
D51	Radiator fan motor relay	When the "MODE" button is pressed, the radiator motor relay is actuated five times at five-second intervals (2 seconds on, 3 seconds off), and the "WARNING" LED on the FI diagnostic tool comes on each time the relay is actuated.	Check the operating sound of the radiator fan motor relay five times.
D52	Headlight relay	When the "MODE" button is pressed, the headlight relay is actuated five times at five-second intervals (2 seconds on, 3 seconds off), and the "WARNING" LED on the FI diagnostic tool, the high beam indicator light, and the headlight come on each time the relay is actuated.	Check the operating sound of the headlight relay five times.
D54	FID (fast idle solenoid)	When the "MODE" button is pressed, the FID (fast idle solenoid) is actuated five times at one-second intervals, and the "WARNING" LED on the FI diagnostic tool comes on each time the FID is actuated.	Check the operating sound of the FID five times.

Communication error with the FI diagnostic tool

LCD Display	Symptom	Probable cause of malfunction
Waiting for connection....	No signals are received from the ECU.	<ul style="list-style-type: none"> • Connecting lead is not connected properly. • The main switch is set to "OFF". • Malfunction in wire harness ECU coupler. • Malfunction in the FI diagnostic tool coupler. • Open or short circuit in wire harness. • Malfunction in the FI diagnostic tool. • Malfunction in the ECU.

LCD Display	Symptom	Probable cause of malfunction
ERROR_4	Commands from the FI diagnostic tool are not accepted by the ECU.	<ul style="list-style-type: none"> • Set the main switch to “OFF” once, and then set the FI diagnostic tool to the CO adjustment mode or the diagnostic mode. • Vehicle battery is insufficiently charged. • Malfunction in wire harness ECU coupler. • Malfunction in FI diagnostic tool coupler. • Open or short circuit in wire harness. • Malfunction in the FI diagnostic tool. • Malfunction in the ECU.

EAS27471

TROUBLESHOOTING DETAILS

This section describes the measures per fault code number displayed on the FI diagnostic tool. Check and service the items or components that are the probable cause of the malfunction following the order given.

After the check and service of the malfunctioning part have been completed, reset the FI diagnostic tool display according to the reinstatement method.

Fault code No.:

Fault code number displayed on the FI diagnostic tool when the engine failed to work normally. Refer to “Diagnostic code table”.

Diagnostic code No.:

Diagnostic code number to be used when the diagnostic mode is operated. Refer to “Sensor operation table” and “Actuator operation table”.

Fault code No.	12	Symptom	No normal signals are received from the crankshaft position sensor.	
Diagnostic code No.	—	—		
Order	Item/components and probable cause	Check or maintenance job	Reinstatement method	
1	Installed condition of crankshaft position sensor.	Check for looseness or pinching.	Crank the engine.	
2	Connections <ul style="list-style-type: none"> • Crankshaft position sensor coupler • Wire harness ECU coupler 	<ul style="list-style-type: none"> • Check the coupler for any pins that may have pulled out. • Check the locking condition of the coupler. • If there is a malfunction, repair it and connect the coupler securely. 		
3	Open or short circuit in wire harness.	<ul style="list-style-type: none"> • Repair or replace if there is an open or short circuit. • Between the crankshaft position sensor coupler and ECU coupler. (red–red) (gray/black–gray/black) 		
4	Defective crankshaft position sensor.	<ul style="list-style-type: none"> • Replace if defective. Refer to “CHECKING THE CRANKSHAFT POSITION SENSOR” on page 8-71. 		

Fault code No.	13	Symptom	Intake air pressure sensor: open or short circuit detected.	
Diagnostic code No.	D03	Intake air pressure sensor		
Order	Item/components and probable cause		Check or maintenance job	Reinstatement method
1	Connections <ul style="list-style-type: none"> • Throttle body sensor assembly coupler • Wire harness ECU coupler 		<ul style="list-style-type: none"> • Check the coupler for any pins that may have pulled out. • Check the locking condition of the coupler. • If there is a malfunction, repair it and connect the coupler securely. 	Set the main switch to "ON".
2	Open or short circuit in wire harness.		<ul style="list-style-type: none"> • Repair or replace if there is an open or short circuit. • Between throttle body sensor assembly coupler and ECU coupler. (gray/red–gray/red) (pink/white–pink/white) (gray/black–gray/black) 	
3	Defective throttle body sensor assembly (intake air pressure sensor).		<ul style="list-style-type: none"> • Execute the diagnostic mode. (Code No.D03) • Replace the throttle body if defective. Refer to "CHECKING THE THROTTLE BODY SENSOR ASSEMBLY" on page 8-75. <p><small>ECA22B1014</small></p> <p>NOTICE _____</p> <p>Do not remove the throttle body sensor assembly from the throttle body.</p>	

Fault code No.	14	Symptom	Throttle body malfunction (clogged intake air pressure sensor hole or improperly installed throttle body sensor assembly). Intake air system malfunction (correct pressure is not supplied to throttle body sensor assembly)	
Diagnostic code No.	D03	Intake air pressure sensor		
Order	Item/components and probable cause		Check or maintenance job	Reinstatement method
1	Connections <ul style="list-style-type: none"> • Throttle body sensor assembly coupler • Wire harness ECU coupler 		<ul style="list-style-type: none"> • Check the coupler for any pins that may have pulled out. • Check the locking condition of the coupler. • If there is a malfunction, repair it and connect the coupler securely. 	Start the engine and let it run at idle.
2	Defective throttle body sensor assembly (intake air pressure sensor).		<ul style="list-style-type: none"> • Execute the diagnostic mode. (Code No.D03) • Replace the throttle body if defective. Refer to "CHECKING THE THROTTLE BODY SENSOR ASSEMBLY" on page 8-75. <small>ECA22B1014</small> NOTICE Do not remove the throttle body sensor assembly from the throttle body.	

Fault code No.	15	Symptom	Throttle position sensor: open or short circuit detected.	
Diagnostic code No.	D01	Throttle position sensor		
Order	Item/components and probable cause	Check or maintenance job		Reinstatement method
1	Connections <ul style="list-style-type: none"> • Throttle body sensor assembly coupler • Wire harness ECU coupler 	<ul style="list-style-type: none"> • Check the coupler for any pins that may have pulled out. • Check the locking condition of the coupler. • If there is a malfunction, repair it and connect the coupler securely. 		Set the main switch to "ON".
2	Open or short circuit in wire harness.	<ul style="list-style-type: none"> • Repair or replace if there is an open or short circuit. • Between throttle body sensor assembly coupler and ECU coupler. (gray/red–gray/red) (gray/black–gray/black) (yellow–yellow) 		
3	Throttle position sensor lead wire open circuit output voltage check.	<ul style="list-style-type: none"> • Check for open circuit and replace the throttle body. (gray/red–gray/black) 		
		Open circuit item	Output voltage	
		Ground wire open circuit	5 V	
		Output wire open circuit	0 V	
	Power supply wire open circuit	0 V		
4	Defective throttle body sensor assembly (throttle position sensor).	<ul style="list-style-type: none"> • Execute the diagnostic mode. (Code No.D01) • Replace the throttle body if defective. Refer to "CHECKING THE THROTTLE BODY SENSOR ASSEMBLY" on page 8-75. <p><small>ECA22B1014</small></p> <p>NOTICE _____</p> <p>Do not remove the throttle body sensor assembly from the throttle body.</p> <p>_____</p>		

Fault code No.	16	Symptom	Stuck throttle position sensor detected.	
Diagnostic code No.	D01	Throttle position sensor		
Order	Item/components and probable cause		Check or maintenance job	Reinstatement method
1	Defective throttle body sensor assembly (throttle position sensor).		<ul style="list-style-type: none"> Execute the diagnostic mode. (Code No.D01) Replace the throttle body if defective. Refer to "CHECKING THE THROTTLE BODY SENSOR ASSEMBLY" on page 8-75. <small>ECA22B1014</small> NOTICE Do not remove the throttle body sensor assembly from the throttle body.	Start the engine, let it run at idle, and then race it.

Fault code No.	19	Symptom	A break or disconnection of the blue/yellow lead of the ECU is detected.	
Diagnostic code No.	D20	Sidestand switch		
Order	Item/components and probable cause		Check or maintenance job	Reinstatement method
1	Connections • Wire harness ECU coupler		<ul style="list-style-type: none"> Execute the diagnostic mode. (Code No.D20) Check the coupler for any pins that may have pulled out. Check the locking condition of the coupler. If there is a malfunction, repair it and connect the coupler securely. 	Reconnect the wiring and retract the side-stand.
2	Open or short circuit in wire harness.		<ul style="list-style-type: none"> Repair or replace if there is an open or short circuit. Between ECU and blue/yellow lead. 	
3	Defective sidestand switch.		<ul style="list-style-type: none"> Replace if defective. Refer to "CHECKING THE SWITCHES" on page 8-61.	

Fault code No.	21	Symptom	Coolant temperature sensor: open or short circuit detected.	
Diagnostic code No.	D06	Coolant temperature sensor		
Order	Item/components and probable cause		Check or maintenance job	Reinstatement method
1	Installed condition of coolant temperature sensor		Check for looseness or pinching.	Set the main switch to "ON".
2	Connections <ul style="list-style-type: none"> • Coolant temperature sensor coupler • Wire harness ECU coupler 		<ul style="list-style-type: none"> • Check the coupler for any pins that may have pulled out. • Check the locking condition of the coupler. • If there is a malfunction, repair it and connect it securely. 	
3	Open or short circuit in wire harness.		<ul style="list-style-type: none"> • Repair or replace if there is an open or short circuit. • Between coolant temperature sensor coupler and ECU coupler. (gray/black–gray/black) (green/red–green/red) 	
4	Defective coolant temperature sensor.		<ul style="list-style-type: none"> • Execute the diagnostic mode. (Code No.D06) • Replace if defective. Refer to "CHECKING THE COOLANT TEMPERATURE SENSOR" on page 8-75. 	

Fault code No.	22	Symptom	Intake air temperature sensor: open or short circuit detected.	
Diagnostic code No.	D05	Intake air temperature sensor		
Order	Item/components and probable cause		Check or maintenance job	Reinstatement method
1	Connections <ul style="list-style-type: none"> • Throttle body sensor assembly coupler • Wire harness ECU coupler 		<ul style="list-style-type: none"> • Check the couplers for any pins that may have pulled out. • Check the locking condition of the couplers. • If there is a malfunction, repair it and connect the coupler securely. 	Set the main switch to "ON".
2	Open or short circuit in wire harness.		<ul style="list-style-type: none"> • Repair or replace if there is an open or short circuit. • Between throttle body sensor assembly coupler and ECU coupler. (brown/white–brown/white) (gray/black–gray/black) 	
3	Defective throttle body sensor assembly (intake air temperature sensor).		<ul style="list-style-type: none"> • Execute the diagnostic mode. (Code No.D05) • Replace the throttle body if defective. Refer to "CHECKING THE THROTTLE BODY SENSOR ASSEMBLY" on page 8-75.	
			<small>ECA22B1014</small> NOTICE _____ Do not remove the throttle body sensor assembly from the throttle body.	

Fault code No.	30	Symptom	Latch up detected. No normal signal is received from the lean angle sensor.	
Diagnostic code No.	D08	Lean angle sensor		
Order	Item/components and probable cause		Check or maintenance job	Reinstatement method
1	The vehicle has overturned.		Raise the vehicle upright.	Set the main switch to "ON" (however, the engine cannot be restarted unless the main switch is first set to "OFF").
2	Installed condition of the lean angle sensor.		Check for looseness or pinching.	
3	Connections <ul style="list-style-type: none"> • Lean angle sensor coupler • Wire harness ECU coupler 		<ul style="list-style-type: none"> • Check the coupler for any pins that may have pulled out. • Check the locking condition of the coupler. • If there is a malfunction, repair it and connect the coupler securely. 	
4	Defective lean angle sensor.		<ul style="list-style-type: none"> • Execute the diagnostic mode. (Code No.D08) • Replace if defective. Refer to "CHECKING THE LEAN ANGLE SENSOR" on page 8-71. 	

Order	Item/components and probable cause	Check or maintenance job	Reinstatement method
Fault code No. 33		Symptom Primary lead of the ignition coil: open circuit detected.	
Diagnostic code No. D30		Ignition coil	
1	Connections <ul style="list-style-type: none"> • Ignition coil connector (primary coil end) • Wire harness ECU coupler 	<ul style="list-style-type: none"> • Check the connector and coupler for any pins that may have pulled out. • Check the locking condition of the connector and coupler. • If there is a malfunction, repair it and connect the coupler securely. 	Start the engine and let it run at idle.
2	Open circuit in wire harness.	<ul style="list-style-type: none"> • Repair or replace if there is an open circuit. • Between ignition coil connector and ECU coupler. (orange–orange) • Between ignition coil connector and engine stop switch coupler. (red/white–red/white) • Between engine stop switch coupler and ECU coupler. (red/black–red/black) 	
3	Defective ignition coil.	<ul style="list-style-type: none"> • Execute the diagnostic mode. (Code No.D30) • Test the primary and secondary coils for continuity. • Replace if defective. Refer to “CHECKING THE IGNITION COIL” on page 8-70. 	

Order	Item/components and probable cause	Check or maintenance job	Reinstatement method
Fault code No. 39		Symptom Fuel injector: open or short circuit detected.	
Diagnostic code No. D36		Fuel injector	
1	Connections <ul style="list-style-type: none"> • Fuel injector coupler • Wire harness ECU coupler 	<ul style="list-style-type: none"> • Check the couplers for any pins that may have pulled out. • Check the locking condition of the couplers. • If there is a malfunction, repair it and connect the coupler securely. 	Start the engine.
2	Open or short circuit in wire harness.	<ul style="list-style-type: none"> • Repair or replace if there is an open or short circuit. • Between fuel injector coupler and ECU coupler. (orange/black–orange/black) • Between fuel injection coupler and engine stop switch coupler. (red/white–red/white) • Between engine stop switch coupler and ECU coupler. (red/black–red/black) 	
3	Defective fuel injector.	<ul style="list-style-type: none"> • Execute the diagnostic mode. (Code No.D36) • Replace if defective. Refer to “CHECKING THE FUEL INJECTOR” on page 7-7. 	

Fault code No.	41	Symptom	Lean angle sensor: open or short circuit detected.	
Diagnostic code No.	D08	Lean angle sensor		
Order	Item/components and probable cause		Check or maintenance job	Reinstatement method
1	Connections <ul style="list-style-type: none"> • Lean angle sensor coupler • Wire harness ECU coupler 		<ul style="list-style-type: none"> • Check the coupler for any pins that may have pulled out. • Check the locking condition of the coupler. • If there is a malfunction, repair it and connect the coupler securely. 	Set the main switch to "ON".
2	Open or short circuit in wire harness.		<ul style="list-style-type: none"> • Repair or replace if there is an open or short circuit. • Between lean angle sensor coupler and ECU coupler. (gray/red–gray/red) (yellow/green–yellow/green) (gray/black–gray/black) 	
3	Defective lean angle sensor.		<ul style="list-style-type: none"> • Execute the diagnostic mode. (Code No.D08) • Replace if defective. Refer to "CHECKING THE LEAN ANGLE SENSOR" on page 8-71. 	

Fault code No.	42	Symptom	No normal signals are received from the speed sensor.	
Diagnostic code No.	D07	Speed sensor		
Order	Item/components and probable cause		Check or maintenance job	Reinstatement method
1	Connections <ul style="list-style-type: none"> • Speed sensor coupler • Wire harness ECU coupler 		<ul style="list-style-type: none"> • Check the coupler for any pins that may have pulled out. • Check the locking condition of the coupler. • If there is a malfunction, repair it and connect the coupler securely. 	Start the engine, and input the vehicle speed signals by operating the vehicle at 20 to 30 km/h.
2	Open or short circuit in wire harness.		<ul style="list-style-type: none"> • Repair or replace if there is an open or short circuit. • Between speed sensor coupler and ECU coupler. (gray-gray) (gray/black-gray/black) (gray/red-gray/red) 	
3	Defective speed sensor.		<ul style="list-style-type: none"> • Execute the diagnostic mode. (Code No.D07) • Replace if defective. Refer to "CHECKING THE SPEED SENSOR" on page 8-74. 	

Fault code No.	44	Symptom	Error is detected while reading from or writing on EEPROM.	
Diagnostic code No.	D60	EEPROM fault code display		
Order	Item/components and probable cause		Check or maintenance job	Reinstatement method
1	Malfunction in ECU.		<ul style="list-style-type: none"> • Execute the diagnostic mode. (Code No.D60) • If "01" is displayed, readjust the CO. Refer to "ADJUSTING THE EXHAUST GAS VOLUME" on page 3-5. • Replace ECU if defective. <p>TIP _____ Do not replace the ECU with the main switch set to "ON". _____</p>	Set the main switch to "ON".

Fault code No.	46	Symptom	Power supply to the fuel injection system is not normal.	
Diagnostic code No.	—	—		
Order	Item/components and probable cause		Check or maintenance job	Reinstatement method
1	Connections • Wire harness ECU coupler		<ul style="list-style-type: none"> • Check the coupler for any pins that may have pulled out. • Check the locking condition of the coupler. • If there is a malfunction, repair it and connect the coupler securely. 	Start the engine and let it run at idle.
2	Faulty battery.		<ul style="list-style-type: none"> • Replace or charge the battery. Refer to “CHECKING AND CHARGING THE BATTERY” on page 8-65. 	
3	Malfunction in rectifier/regulator		<ul style="list-style-type: none"> • Replace if defective. Refer to “CHECKING THE RECTIFIER/REGULATOR” on page 8-72. 	
4	Open or short circuit in wire harness.		<ul style="list-style-type: none"> • Repair or replace if there is an open or short circuit. • Between battery and main fuse terminal. (red–red) • Between main fuse terminal and main switch coupler. (red–red) • Between main switch coupler and fuse box terminal (ignition fuse). (brown/blue–brown/blue) • Between fuse box terminal (ignition fuse) and ECU coupler. (red/black–red/black) 	

Fault code No.	50	Symptom	Faulty ECU memory. (When this malfunction is detected in the ECU, the fault code number might not appear on the FI diagnostic tool.)	
Diagnostic code No.	—	—		
Order	Item/components and probable cause		Check or maintenance job	Reinstatement method
1	Malfunction in ECU.		<ul style="list-style-type: none"> • Replace the ECU. TIP _____ Do not replace the ECU with the main switch set to “ON”. _____	Set the main switch to “ON”.

- 3. Main switch
- 5. Main fuse
- 6. Battery
- 14. Engine stop switch
- 22. ECU (engine control unit)
- 27. Fuel pump
- 60. Ignition fuse

EAS27570

TROUBLESHOOTING

If the fuel pump fails to operate.

TIP

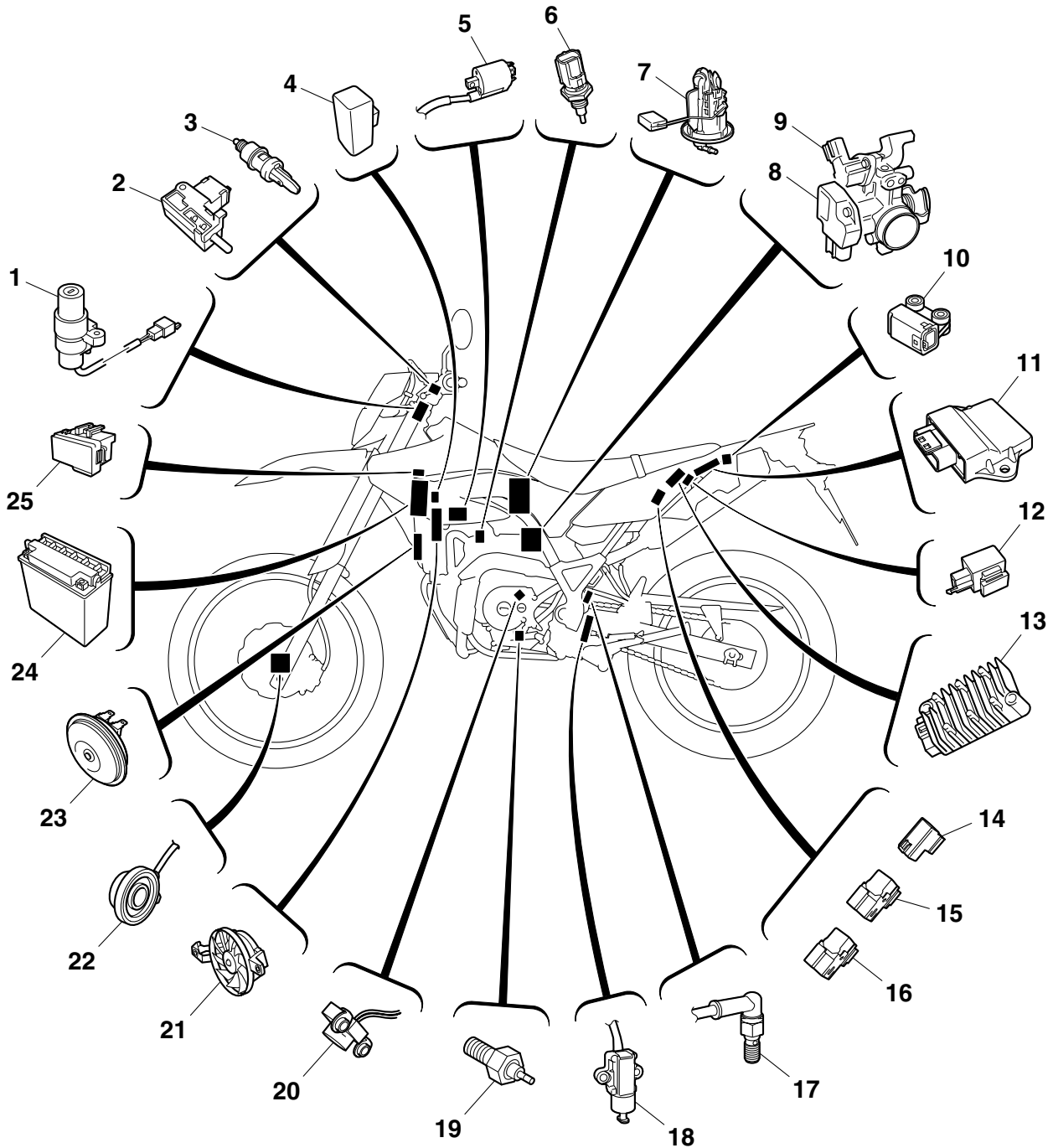
• Before troubleshooting, remove the following part(s):

1. Battery cover
2. Fuel tank

<p>1. Check the fuses. (Main and ignition) Refer to "CHECKING THE FUSES" on page 8-65.</p>	<p>NG →</p>	<p>Replace the fuse(s).</p>
OK ↓		
<p>2. Check the battery. Refer to "CHECKING AND CHARGING THE BATTERY" on page 8-65.</p>	<p>NG →</p>	<ul style="list-style-type: none"> • Refill battery fluid. • Clean the battery terminals. • Recharge or replace the battery.
OK ↓		
<p>3. Check the main switch. Refer to "CHECKING THE SWITCHES" on page 8-61.</p>	<p>NG →</p>	<p>Replace the main switch.</p>
OK ↓		
<p>4. Check the engine stop switch. Refer to "CHECKING THE SWITCHES" on page 8-61.</p>	<p>NG →</p>	<p>The engine stop switch is faulty. Replace the right handlebar switch.</p>
OK ↓		
<p>5. Check the fuel pump operation. Refer to "CHECKING THE FUEL PRESSURE" on page 7-3.</p>	<p>NG →</p>	<p>Replace the fuel pump.</p>
OK ↓		
<p>6. Check the entire fuel pump system wiring. Refer to "CIRCUIT DIAGRAM" on page 8-55.</p>	<p>NG →</p>	<p>Properly connect or repair the fuel pump system wiring.</p>
OK ↓		
<p>Replace the ECU.</p>		

EAS27972

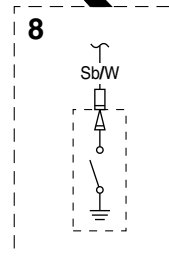
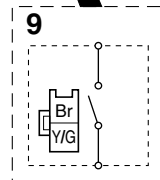
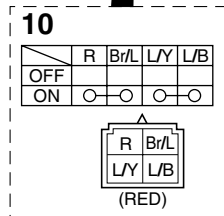
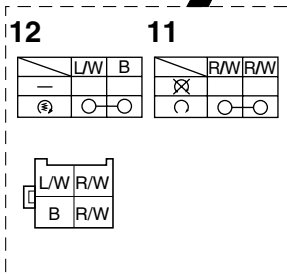
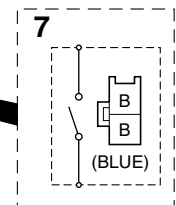
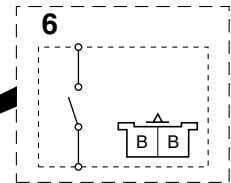
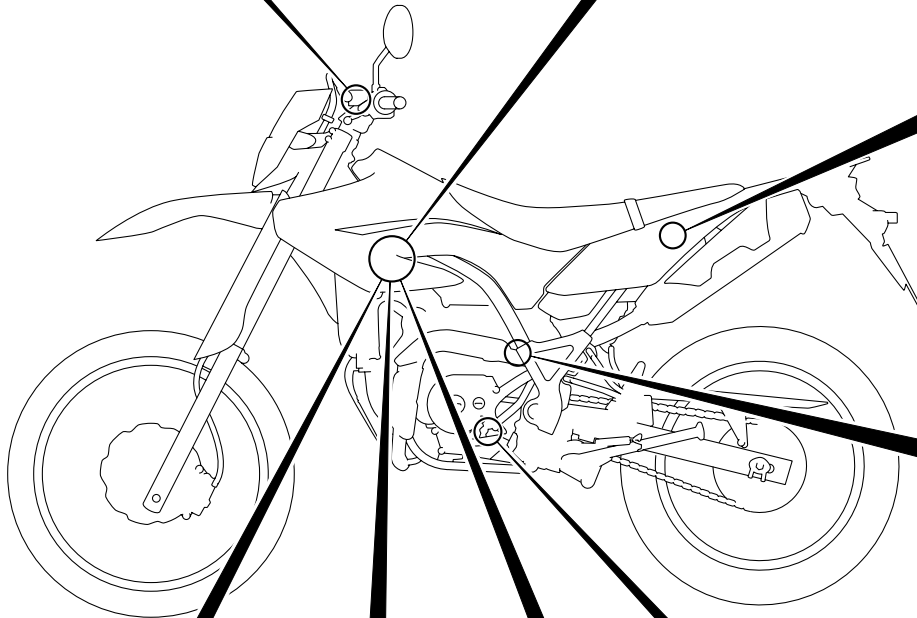
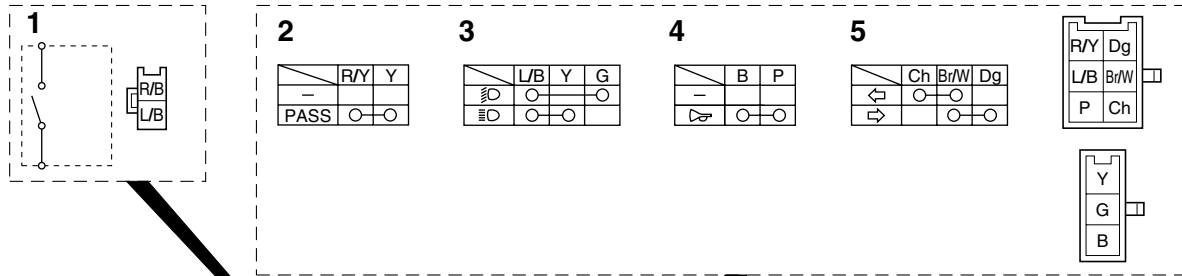
ELECTRICAL COMPONENTS



1. Main switch
2. Clutch switch
3. Front brake light switch
4. Starter relay
5. Ignition coil
6. Coolant temperature sensor
7. Fuel pump assembly
8. Throttle body sensor assembly (intake air pressure sensor, intake air temperature sensor, throttle position sensor)
9. FID (fast idle solenoid)
10. Lean angle sensor
11. ECU (engine control unit)
12. Turn signal relay
13. Rectifier/regulator
14. Headlight relay
15. Radiator fan motor relay
16. Starting circuit cut-off relay
17. Rear brake light switch
18. Sidestand switch
19. Neutral switch
20. Crankshaft position sensor
21. Radiator fan
22. Speed sensor
23. Horn
24. Battery
25. Fuse box

EAS27980

CHECKING THE SWITCHES




1. Clutch switch
2. Pass switch
3. Dimmer switch
4. Horn switch
5. Turn signal switch
6. Rear brake light switch
7. Sidestand switch
8. Neutral switch
9. Front brake light switch
10. Main switch
11. Engine stop switch
12. Start switch

Check each switch for continuity with the pocket tester. If the continuity reading is incorrect, check the wiring connections and, if necessary, replace the switch.

ECA14370

NOTICE

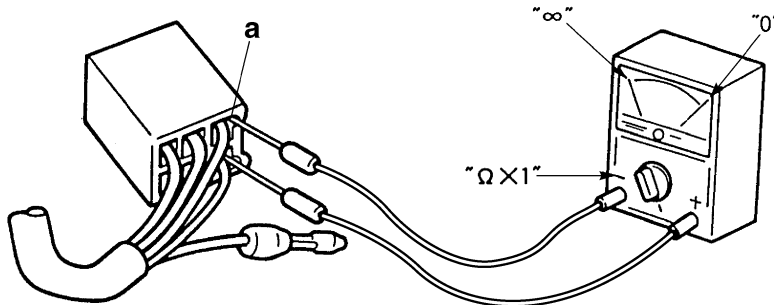
Never insert the tester probes into the coupler terminal slots "a". Always insert the probes from the opposite end of the coupler, taking care not to loosen or damage the leads.



Pocket tester
90890-03112
Analog pocket tester
YU-03112-C

TIP

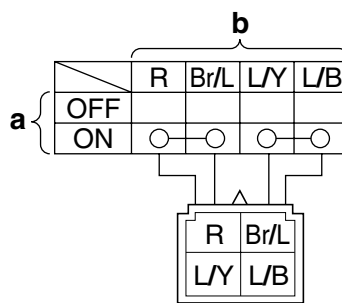
- Before checking for continuity, set the pocket tester to "0" and to the " $\Omega \times 1$ " range.
- When checking for continuity, switch back and forth between the switch positions a few times.



The switches and their terminal connections are illustrated as in the following example of the main switch.

The switch positions "a" are shown in the far left column and the switch lead colors "b" are shown in the top row.


The continuity (i. e., a closed circuit) between switch terminals at a given switch position is indicated by "○—○". There is continuity between red and brown/blue, and blue/yellow and blue/black when the switch is set to "ON".



Checking the condition of the bulb sockets

The following procedure applies to all of the bulb sockets.

1. Check:
 - Bulb socket (for continuity) (with the pocket tester)
 No continuity → Replace.

	Pocket tester 90890-03112 Analog pocket tester YU-03112-C
---	--

TIP

Check each bulb socket for continuity in the same manner as described in the bulb section, however, note the following.

- a. Install a good bulb into the bulb socket.
- b. Connect the pocket tester probes to the respective leads of the bulb socket.
- c. Check the bulb socket for continuity. If any of the readings indicate no continuity, replace the bulb socket.

EAS28000

CHECKING THE FUSES

The following procedure applies to all of the fuses.

ECA22B1016

NOTICE


To avoid a short circuit, always set the main switch to “OFF” when checking or replacing a fuse.

1. Remove:
 - Battery cover
 Refer to “GENERAL CHASSIS” on page 4-1.
2. Check:
 - Fuse

- a. Connect the pocket tester to the fuse and check the continuity.

TIP

Set the pocket tester selector to “Ω × 1”.

	Pocket tester 90890-03112 Analog pocket tester YU-03112-C
---	--

- b. If the pocket tester indicates “∞”, replace the fuse.

3. Replace:
 - Blown fuse

- a. Set the main switch to “OFF”.
- b. Install a new fuse of the correct amperage rating.
- c. Set on the switches to verify if the electrical circuit is operational.
- d. If the fuse immediately blows again, check the electrical circuit.

Item	Amperage rating	Q'ty
Main	20 A	1
Headlight	15 A	1
Ignition	7.5 A	1
Signaling system	7.5 A	1
Radiator fan motor	5 A	1
Spare	20 A	1
Spare	15 A	1
Spare	7.5 A	1
Spare	5 A	1

EWA13310

WARNING

Never use a fuse with an amperage rating other than that specified. Improvising or using a fuse with the wrong amperage rating may cause extensive damage to the electrical system, cause the lighting and ignition systems to malfunction and could possibly cause a fire.

4. Install:
 - Battery cover
 Refer to “GENERAL CHASSIS” on page 4-1.

EAS28010

CHECKING AND CHARGING THE BATTERY

EWA13290

WARNING

Batteries generate explosive hydrogen gas and contain electrolyte which is made of poisonous and highly caustic sulfuric acid. Therefore, always follow these preventive measures:

- Wear protective eye gear when handling or working near batteries.
- Charge batteries in a well-ventilated area.
- Keep batteries away from fire, sparks or open flames (e.g., welding equipment, lighted cigarettes).

- **DO NOT SMOKE** when charging or handling batteries.
- **KEEP BATTERIES AND ELECTROLYTE OUT OF REACH OF CHILDREN.**
- **Avoid bodily contact with electrolyte** as it can cause severe burns or permanent eye injury.

FIRST AID IN CASE OF BODILY CONTACT: EXTERNAL

- **Skin** — Wash with water.
- **Eyes** — Flush with water for 15 minutes and get immediate medical attention.

INTERNAL

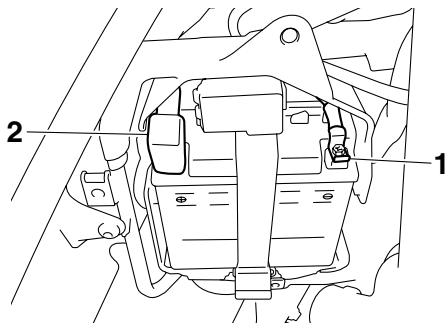
- **Drink large quantities of water or milk** followed with milk of magnesia, beaten egg or vegetable oil. Get immediate medical attention.

1. Remove:
 - Battery cover
Refer to "GENERAL CHASSIS" on page 4-1.
2. Disconnect:
 - Battery leads
(from the battery terminals)

ECA22B1017

NOTICE

First, disconnect the negative battery lead "1", then the positive battery lead "2".

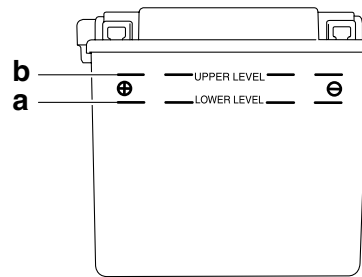


3. Remove:
 - Battery
4. Disconnect:
 - Battery breather hose
5. Check:
 - Electrolyte level
The electrolyte level should be between the minimum level mark "a" and the maximum level mark "b".
Below the minimum level mark → Add distilled water to the proper level.

ECA13610

NOTICE

Add only distilled water. Tap water contains minerals which are harmful to the battery.



6. Check:
 - Specific gravity
Less than 1.280 → Recharge the battery.

	Specific gravity 1.280 at 20 °C (68 °F)
--	---

7. Charge:
 - Battery

Battery charging amperage and time 5.5 A/10 hrs
--

EWA13300

WARNING

Do not quick charge a battery.

ECA13620

NOTICE

- **Loosen the battery sealing caps.**
- **Make sure the battery breather hose and battery vent are free of obstructions.**
- **To ensure maximum performance, always charge a new battery before using it.**
- **Do not use a high-rate battery charger. They force a high-amperage current into the battery quickly and can cause battery overheating and battery plate damage.**
- **If it is impossible to regulate the charging current on the battery charger, be careful not to overcharge the battery.**
- **When charging a battery, be sure to remove it from the vehicle. (If charging has to be done with the battery mounted on the vehicle, disconnect the negative lead from the battery terminal.)**
- **To reduce the chance of sparks, do not plug in the battery charger until the battery charger leads are connected to the battery.**
- **Before removing the battery charger lead clips from the battery terminals, be sure to turn off the battery charger.**
- **Make sure the battery charger lead clips are in full contact with the battery terminal and that they are not shorted. A corroded bat-**

tery charger lead clip may generate heat in the contact area and a weak clip spring may cause sparks.

- If the battery becomes hot to the touch at any time during the charging process, disconnect the battery charger and let the battery cool before reconnecting it. Hot batteries can explode!

TIP

Replace the battery whenever:

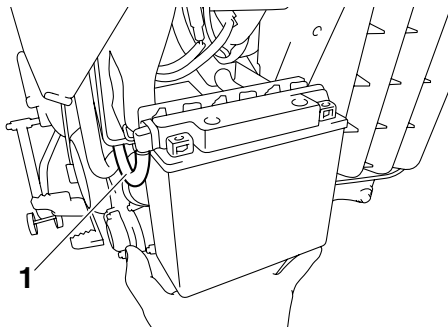
- battery voltage does not rise to specification or bubbles fail to rise during charging,
- sulphation of one or more battery cells occurs (as indicated by the battery plates turning white or material accumulating in the bottom of the battery cell),
- specific gravity readings after a long, slow charge indicate that one battery cell's charge is lower than the rest,
- warpage or buckling of the battery plates or insulators is evident.

8. Check:

- Battery breather hose and battery vent
Obstruction → Clean.
Damage → Replace.

9. Connect:

- Battery breather hose "1"



ECA22B1018

NOTICE

When checking the battery, make sure the battery breather hose is properly installed and routed correctly. If the battery breather hose is positioned so as to allow electrolyte or hydrogen gas from the battery to contact the frame, the vehicle and its finish may be damaged. Refer to "CABLE ROUTING" on page 2-35.

10. Install:

- Battery

11. Check:

- Battery terminals
Dirt → Clean with a wire brush.

Loose connection → Connect properly.

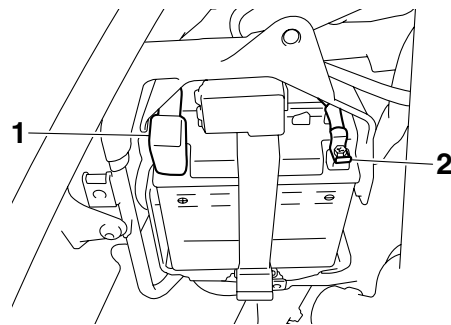
12. Connect:

- Battery leads
(to the battery terminals)

ECA22B1019

NOTICE

First, connect the positive battery lead "1", then the negative battery lead "2".



13. Lubricate:

- Battery terminals



**Recommended lubricant
Dielectric grease**

14. Install:

- Battery cover
Refer to "GENERAL CHASSIS" on page 4-1.

EAS28040

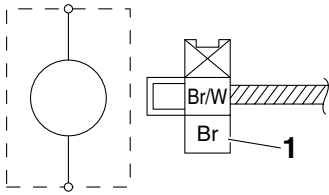
CHECKING THE RELAYS

Check each switch for continuity with the pocket tester. If the continuity reading is incorrect, replace the relay.



**Pocket tester
90890-03112
Analog pocket tester
YU-03112-C**

1. Disconnect the relay from the wire harness.
2. Connect the pocket tester ($\Omega \times 1$) and battery (12 V) to the relay terminal as shown. Check the relay operation.
Out of specification → Replace.



- b. Set the main switch to "ON".
- c. Measure the turn signal relay input voltage.



- 2. Check:
 - Turn signal relay output voltage
 - Out of specification → Replace.

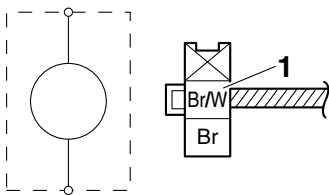
Turn signal relay output voltage
DC 12 V



- a. Connect the pocket tester (DC 20 V) to the turn signal relay terminal as shown.

Pocket tester
90890-03112
Analog pocket tester
YU-03112-C

- Positive tester probe → brown/white "1"
- Negative tester probe → ground



- b. Set the main switch to "ON".
- c. Measure the turn signal relay output voltage.



CHECKING THE DIODE

- 1. Check:
 - Diode
 - Out of specification → Replace.

EAS28050

Pocket tester
90890-03112
Analog pocket tester
YU-03112-C

TIP

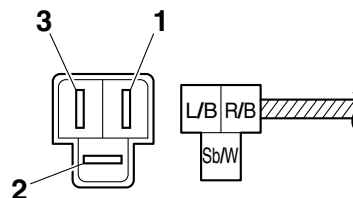
The pocket tester or the analog pocket tester readings are shown in the following table.

No continuity
Positive tester probe → blue/black "1"
Negative tester probe → sky blue/white "2"

Continuity
Positive tester probe → sky blue/white "2"
Negative tester probe → blue/black "1"

No continuity
Positive tester probe → red/black "3"
Negative tester probe → sky blue/white "2"

Continuity
Positive tester probe → sky blue/white "2"
Negative tester probe → red/black "3"



- a. Disconnect the diode from the wire harness.
- b. Connect the pocket tester ($\Omega \times 1$) to the diode terminals as shown.
- c. Check the diode for continuity.
- d. Check the diode for no continuity.



EAS28060

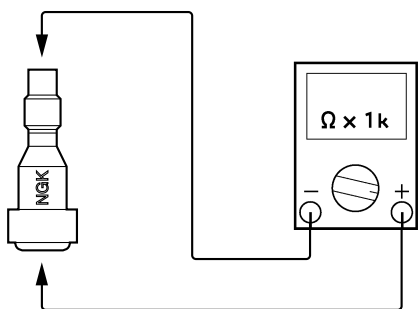
CHECKING THE SPARK PLUG CAP

- 1. Check:
 - Spark plug cap resistance
 - Out of specification → Replace.

Resistance
5.0 kΩ

- a. Remove the spark plug cap from the spark plug lead.
- b. Connect the pocket tester ($\Omega \times 1k$) to the spark plug cap as shown.

Pocket tester
90890-03112
Analog pocket tester
YU-03112-C



c. Measure the spark plug cap resistance.

EAS28090

CHECKING THE IGNITION COIL

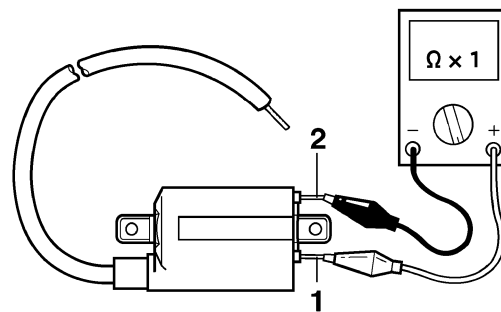
1. Check:
 - Primary coil resistance
Out of specification → Replace.

Primary coil resistance
2.16–2.64 Ω at 20 °C (68 °F)

- a. Disconnect the ignition coil connectors from the ignition coil terminals.
- b. Connect the pocket tester ($\Omega \times 1$) to the ignition coil as shown.

Pocket tester
90890-03112
Analog pocket tester
YU-03112-C

- Positive tester probe → red/white “1”
- Negative tester probe → orange “2”



c. Measure the primary coil resistance.

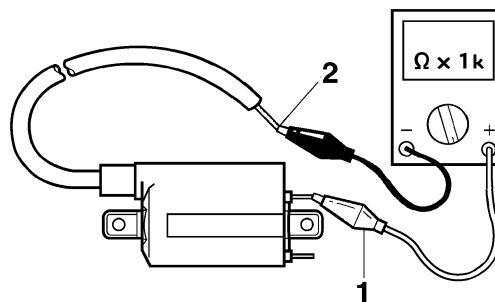
2. Check:
 - Secondary coil resistance
Out of specification → Replace.

Secondary coil resistance
8.64–12.96 kΩ at 20 °C (68 °F)

- a. Disconnect the spark plug cap from the ignition coil.
- b. Connect the pocket tester ($\Omega \times 1k$) to the ignition coil as shown.

Pocket tester
90890-03112
Analog pocket tester
YU-03112-C

- Positive tester probe → orange “1”
- Negative tester probe → spark plug lead “2”

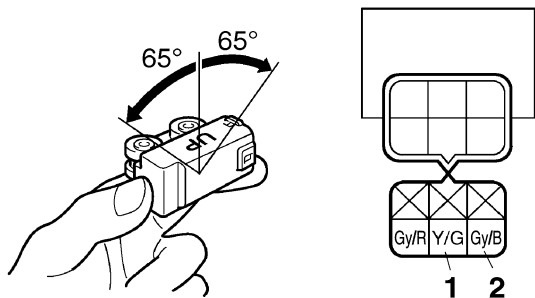


c. Measure the secondary coil resistance.

EAS28930

CHECKING THE IGNITION SPARK GAP

1. Check:
 - Ignition spark gap
Out of specification → Perform the ignition system troubleshooting, starting with step 5.



- c. Set the main switch to "ON".
- d. Tilt the lean angle sensor to 65°.
- e. Measure the lean angle sensor output voltage.

EAS28940

CHECKING THE STARTER MOTOR OPERATION

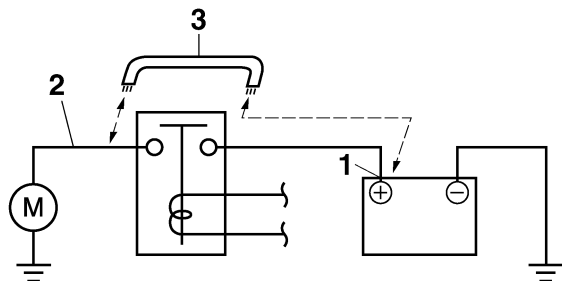
- 1. Check:
 - Starter motor operation
Does not operate → Perform the electric starting system troubleshooting, starting with step 4.
Refer to "TROUBLESHOOTING" on page 8-8.

- a. Connect the positive battery terminal "1" and starter motor lead "2" with a jumper lead "3".

EWA13810

WARNING

- A wire that is used as a jumper lead must have at least the same capacity of the battery lead, otherwise the jumper lead may burn.
- This check is likely to produce sparks, therefore, make sure no flammable gas or fluid is in the vicinity.



- b. Check the starter motor operation.

EAS28150

CHECKING THE STATOR COIL

- 1. Disconnect:
 - Stator coil coupler (from the wire harness)
- 2. Check:
 - Stator coil resistance
Out of specification → Replace the crankshaft position sensor/stator assembly.



Stator coil resistance
0.448–0.672 Ω at 20 °C (68 °F)

- a. Connect the pocket tester (Ω × 1) to the stator coil coupler as shown.

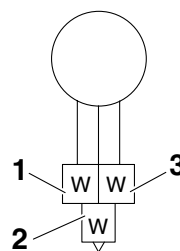


Pocket tester
90890-03112
Analog pocket tester
YU-03112-C

- Positive tester probe → white "1"
- Negative tester probe → white "2"

- Positive tester probe → white "1"
- Negative tester probe → white "3"

- Positive tester probe → white "2"
- Negative tester probe → white "3"



- b. Measure the stator coil resistance.

EAS28170


CHECKING THE RECTIFIER/REGULATOR

- 1. Check:
 - Charging voltage
Out of specification → Replace the rectifier/regulator.



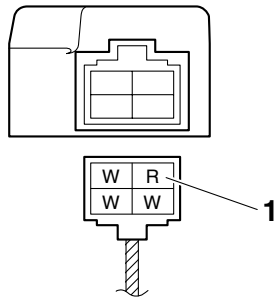
Charging voltage
14 V at 5000 r/min

- a. Set the engine tachometer to the spark plug lead.
- b. Connect the pocket tester (DC 20 V) to the rectifier/regulator coupler as shown.



Pocket tester
90890-03112
Analog pocket tester
YU-03112-C

- Positive tester probe → red “1”
- Negative tester probe → ground




- c. Start the engine and let it run at approximately 5000 r/min.
- d. Measure the charging voltage.

EAS28180


CHECKING THE HORN

1. Check:
 - Horn resistance
 - Out of specification → Replace.



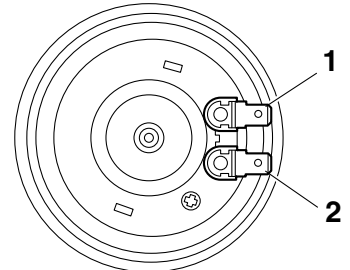
Coil resistance
1.06–1.11 Ω at 20 °C (68 °F)

- a. Disconnect the horn connectors from the horn terminals.
- b. Connect the pocket tester ($\Omega \times 1$) to the horn terminals.



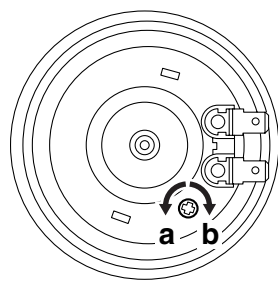
Pocket tester
90890-03112
Analog pocket tester
YU-03112-C

- Positive tester probe → horn terminal “1”
- Negative tester probe → horn terminal “2”



- c. Measure the horn resistance.
2. Check:
 - Horn sound
 - Faulty sound → Adjust or replace.


- a. Connect a battery (12 V) to the horn.
- b. Turn the adjusting screw in direction “a” or “b” until the specified horn sound is obtained.



EAS28230


CHECKING THE FUEL SENDER

1. Disconnect:
 - Fuel pump coupler
 - Fuel hose (from the fuel pump)
2. Remove:
 - Fuel tank
3. Remove:
 - Fuel pump assembly (from the fuel tank)
4. Check:
 - Fuel sender resistance
 - Out of specification → Replace the fuel pump assembly.



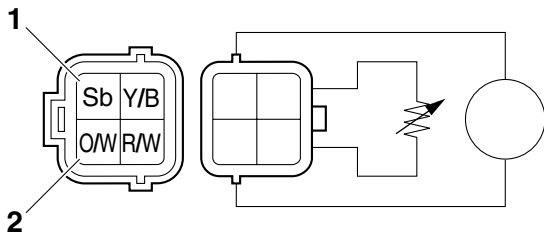
Sender unit resistance (full)
 19.0–21.0 Ω at 20 °C (68 °F)
Sender unit resistance (empty)
 137.0–143.0 Ω at 20 °C (68 °F)

a. Connect the pocket tester (Ω × 100) to the fuel sender terminal as shown.

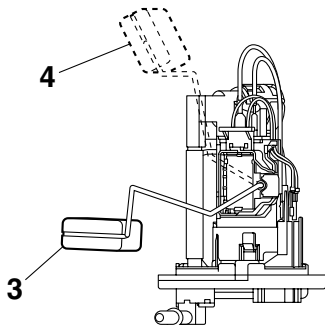


Pocket tester
 90890-03112
Analog pocket tester
 YU-03112-C

- Positive tester probe → sky blue “1”
- Negative tester probe → orange/white “2”



b. Move the fuel sender float to the empty fuel tank position “3” and to the full fuel tank position “4”.




c. Measure the fuel sender resistance.

EAS28240

CHECKING THE SPEED SENSOR

1. Check:

- Speed sensor output voltage
 Out of specification → Replace.



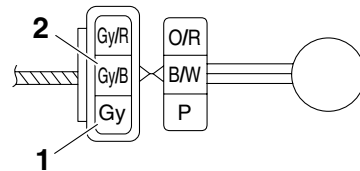
Output voltage reading cycle
 0.6 V to 4.8 V to 0.6 V to 4.8 V

a. Connect the pocket tester (DC 20 V) to the speed sensor coupler as shown.



Pocket tester
 90890-03112
Analog pocket tester
 YU-03112-C

- Positive tester probe → gray “1”
- Negative tester probe → gray/black “2”



b. Set the main switch to “ON”.
 c. Elevate the front wheel and slowly rotate it.
 d. Measure the voltage of gray and gray/black. With each full rotation of the front wheel, the voltage reading should cycle from 0.6 V to 4.8 V to 0.6 V to 4.8 V.

EAS28250


CHECKING THE RADIATOR FAN MOTOR

1. Check:

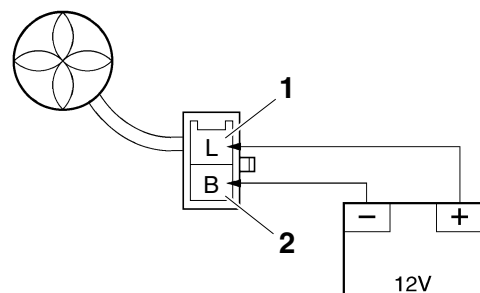
- Radiator fan motor
 Faulty/rough movement → Replace.

a. Disconnect the radiator fan motor coupler from the wire harness.

b. Connect the battery (DC 12 V) as shown.



• Positive tester probe → blue “1”
 • Negative tester probe → black “2”



c. Measure the radiator fan motor movement.



EAS28260

CHECKING THE COOLANT TEMPERATURE SENSOR

1. Remove:

- Coolant temperature sensor

EWA14130

WARNING

- Handle the coolant temperature sensor with special care.
- Never subject the coolant temperature sensor to strong shocks. If the coolant temperature sensor is dropped, replace it.

2. Check:

- Coolant temperature sensor resistance
Out of specification → Replace.

Coolant temperature sensor resistance
 2.32–2.59 kΩ at 20 °C (68 °F)
 310–326 Ω at 80 °C (176 °F)



a. Connect the pocket tester ($\Omega \times 100$) to the coolant temperature sensor terminals as shown.

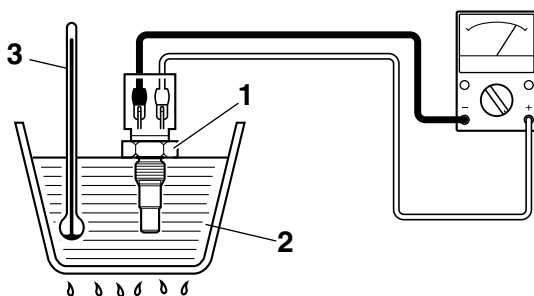
Pocket tester
 90890-03112
Analog pocket tester
 YU-03112-C

b. Immerse the coolant temperature sensor “1” in a container filled with coolant “2”.

TIP

Make sure the coolant temperature sensor terminals do not get wet.

c. Place a thermometer “3” in the coolant.



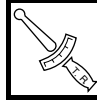
d. Slowly heat the coolant, and then let it cool down to the specified temperature.

e. Measure the coolant temperature sensor resistance.



3. Install:

- Coolant temperature sensor



Coolant temperature sensor
 18 Nm (1.8 m·kgf, 13 ft·lbf)

EAS22B1025

CHECKING THE THROTTLE BODY SENSOR ASSEMBLY

EWA22B1002

WARNING

- Do not remove the throttle body sensor assembly.
- Handle the throttle body sensor assembly with special care.
- Never subject the throttle body sensor assembly to strong shocks. If the throttle body sensor assembly is dropped, replace it.

Throttle position sensor

1. Check:

- Throttle position sensor



a. Connect the digital circuit tester to the terminals of the throttle body sensor assembly coupler as shown.

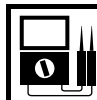


Digital circuit tester
 90890-03174
Model 88 Multimeter with tachometer
 YU-A1927

- Positive tester probe → gray/red terminal “1”
- Negative tester probe → gray/black terminal “2”

b. Measure the throttle position sensor input voltage.

Out of specification → Replace or repair the wire harness.




Throttle position sensor input voltage
 5 V

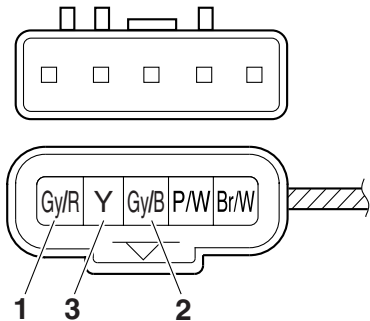
c. Connect the digital circuit tester to the terminals of the throttle body sensor assembly coupler as shown.

- Positive tester probe → yellow terminal “3”
- Negative tester probe → gray/black terminal “2”

d. While slowly opening the throttle, check that the throttle position sensor output voltage is increased.
Voltage does not change or it changes abruptly → Replace the throttle body.
Out of specification (closed position) → Replace the throttle body.




Throttle position sensor output voltage (closed position)
0.63–0.73 V



Intake air pressure sensor


1. Check:
- Intake air pressure sensor output voltage
Out of specification → Replace the throttle body.



Intake air pressure sensor output voltage
4.70–5.20 V

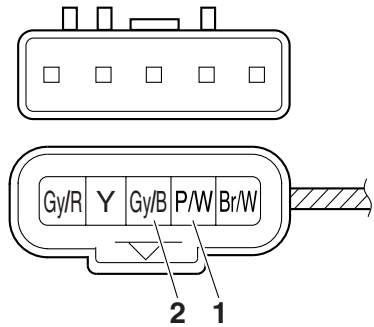


a. Connect the pocket tester (DC 20 V) to the throttle body sensor assembly coupler as shown.



Pocket tester
90890-03112
Analog pocket tester
YU-03112-C

- Positive tester probe → pink/white “1”
- Negative tester probe → gray/black “2”




- b. Set the main switch to “ON”.
c. Measure the intake air pressure sensor output voltage.



Intake air temperature sensor


1. Check:
- Intake air temperature sensor resistance
Out of specification → Replace the throttle body.



Intake air temperature sensor resistance
5.7–6.3 kΩ at 0 °C (32 °F)

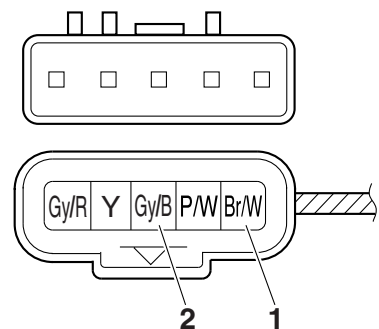


a. Connect the pocket tester (Ω × 1k) to the throttle body sensor assembly coupler as shown.



Pocket tester
90890-03112
Analog pocket tester
YU-03112-C

- Positive tester probe → brown/white “1”
- Negative tester probe → gray/black “2”



b. Measure the intake air temperature sensor resistance.



TROUBLESHOOTING

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OVERCOOLING.....	9-3
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EAS28451

TROUBLESHOOTING

EAS28460

GENERAL INFORMATION**TIP**

The following guide for troubleshooting does not cover all the possible causes of trouble. It should be helpful, however, as a guide to basic troubleshooting. Refer to the relative procedure in this manual for checks, adjustments, and replacement of parts.

EAS28470

STARTING FAILURES**Engine**

1. Cylinder and cylinder head
 - Loose spark plug
 - Loose cylinder head or cylinder
 - Damaged cylinder head gasket
 - Damaged cylinder gasket
 - Worn or damaged cylinder
 - Incorrect valve clearance
 - Improperly sealed valve
 - Incorrect valve-to-valve-seat contact
 - Incorrect valve timing
 - Faulty valve spring
 - Seized valve
2. Piston and piston ring(s)
 - Improperly installed piston ring
 - Damaged, worn or fatigued piston ring
 - Seized piston ring
 - Seized or damaged piston
3. Air filter
 - Improperly installed air filter
 - Clogged air filter element
4. Crankcase and crankshaft
 - Improperly assembled crankcase
 - Seized crankshaft

Fuel system

1. Fuel tank
 - Empty fuel tank
 - Clogged fuel tank overflow hose
 - Deteriorated or contaminated fuel
2. Fuel pump
 - Faulty fuel pump
3. Throttle body
 - Deteriorated or contaminated fuel
 - Sucked-in air

Electrical system

1. Battery
 - Discharged battery
 - Faulty battery
2. Fuse(s)
 - Blown, damaged or incorrect fuse
 - Improperly installed fuse
3. Spark plug
 - Incorrect spark plug gap
 - Incorrect spark plug heat range
 - Fouled spark plug
 - Worn or damaged electrode
 - Worn or damaged insulator
 - Faulty spark plug cap
4. Ignition coil
 - Cracked or broken ignition coil body
 - Broken or shorted primary or secondary coils
 - Faulty spark plug lead
5. Ignition system
 - Faulty ECU
 - Faulty crankshaft position sensor
 - Broken generator rotor woodruff key
6. Switches and wiring
 - Faulty main switch
 - Faulty engine stop switch
 - Broken or shorted wiring
 - Faulty neutral switch
 - Faulty start switch
 - Faulty sidestand switch
 - Faulty clutch switch
 - Improperly grounded circuit
 - Loose connections
7. Starting system
 - Faulty starter motor
 - Faulty starter relay
 - Faulty starting circuit cut-off relay
 - Faulty starter clutch

EAS28490

INCORRECT ENGINE IDLING SPEED**Engine**

1. Cylinder and cylinder head
 - Incorrect valve clearance
 - Damaged valve train components
2. Air filter
 - Clogged air filter element

Fuel system

1. Throttle body
 - Damaged or loose throttle body joint
 - Improperly adjusted engine idling speed (pilot screw)
 - Improper throttle cable free play

- Flooded throttle body
- Faulty air induction system

Electrical system

1. Battery
 - Discharged battery
 - Faulty battery
2. Spark plug
 - Incorrect spark plug gap
 - Incorrect spark plug heat range
 - Fouled spark plug
 - Worn or damaged electrode
 - Worn or damaged insulator
 - Faulty spark plug cap
3. Ignition coil
 - Broken or shorted primary or secondary coils
 - Faulty spark plug lead
 - Cracked or broken ignition coil
4. Ignition system
 - Faulty ECU
 - Faulty crankshaft position sensor
 - Broken generator rotor woodruff key

EAS28510

POOR MEDIUM-AND-HIGH-SPEED PERFORMANCE

Refer to "STARTING FAILURES" on page 9-1.

Engine

1. Air filter
 - Clogged air filter element

Fuel system

1. Fuel pump
 - Faulty fuel pump

EAS28530

FAULTY GEAR SHIFTING

Shifting is difficult

Refer to "Clutch drags".

EAS28540

SHIFT PEDAL DOES NOT MOVE

Shift shaft

- Bent shift shaft

Shift drum and shift forks

- Foreign object in a shift drum groove
- Seized shift fork
- Bent shift fork guide bar

Transmission

- Seized transmission gear
- Foreign object between transmission gears

- Improperly assembled transmission

EAS28550

JUMPS OUT OF GEAR

Shift shaft

- Incorrect shift pedal position
- Improperly returned stopper lever

Shift forks

- Worn shift fork

Shift drum

- Incorrect axial play
- Worn shift drum groove

Transmission

- Worn gear dog

EAS28560

FAULTY CLUTCH

Clutch slips

1. Clutch
 - Improperly assembled clutch
 - Improperly adjusted clutch cable
 - Loose or fatigued clutch spring
 - Worn friction plate
 - Worn clutch plate
2. Engine oil
 - Incorrect oil level
 - Incorrect oil viscosity (low)
 - Deteriorated oil

Clutch drags

1. Clutch
 - Unevenly tensioned clutch springs
 - Warped pressure plate
 - Bent clutch plate
 - Swollen friction plate
 - Bent clutch push rod
 - Broken clutch boss
 - Burnt primary driven gear bushing
 - Match marks not aligned
2. Engine oil
 - Incorrect oil level
 - Incorrect oil viscosity (high)
 - Deteriorated oil

EAS28600

OVERHEATING

Engine

1. Clogged coolant passages
 - Cylinder head and piston
 - Heavy carbon buildup

2. Engine oil
 - Incorrect oil level
 - Incorrect oil viscosity
 - Inferior oil quality

Cooling system

1. Coolant
 - Low coolant level
2. Radiator
 - Damaged or leaking radiator
 - Faulty radiator cap
 - Bent or damaged radiator fin
3. Water pump
 - Damaged or faulty water pump
 - Thermostat
 - Thermostat stays closed
4. Hose(s) and pipe(s)
 - Damaged hose
 - Improperly connected hose
 - Damaged pipe
 - Improperly connected pipe

Fuel system

1. Throttle body
 - Damaged or loose throttle body joint
2. Air filter
 - Clogged air filter element

Chassis

1. Brake(s)
 - Dragging brake

Electrical system

1. Spark plug
 - Incorrect spark plug gap
 - Incorrect spark plug heat range
2. Ignition system
 - Faulty ECU

EAS28610

OVERCOOLING

Cooling system

1. Thermostat
 - Thermostat stays open

EAS28620

POOR BRAKING PERFORMANCE

- Worn brake pad
- Worn brake disc
- Air in hydraulic brake system
- Leaking brake fluid
- Faulty brake caliper kit
- Faulty brake caliper seal
- Loose union bolt

- Damaged brake hose
- Oil or grease on the brake disc
- Oil or grease on the brake pad
- Incorrect brake fluid level

EAS28660

FAULTY FRONT FORK LEGS

Leaking oil

- Bent, damaged or rusty inner tube
- Cracked or damaged outer tube
- Improperly installed oil seal
- Damaged oil seal lip
- Incorrect oil level (high)
- Loose damper rod bolt
- Damaged damper rod bolt copper washer
- Cracked or damaged cap bolt O-ring

Malfunction

- Bent or damaged inner tube
- Bent or damaged outer tube
- Damaged fork spring
- Worn or damaged outer tube bushing
- Bent or damaged damper rod
- Incorrect oil viscosity
- Incorrect oil level

EAS28690

UNSTABLE HANDLING

1. Handlebar
 - Bent or improperly installed handlebar
2. Steering head components
 - Improperly installed upper bracket
 - Improperly installed lower bracket (improperly tightened ring nut)
 - Bent steering stem
 - Damaged ball bearing or bearing race
3. Front fork leg(s)
 - Uneven oil levels (both front fork legs)
 - Unevenly tensioned fork spring (both front fork legs)
 - Broken fork spring
 - Bent or damaged inner tube
 - Bent or damaged outer tube
4. Swingarm
 - Worn bushing
 - Bent or damaged swingarm
5. Rear shock absorber assembly
 - Faulty rear shock absorber spring
 - Leaking oil
6. Tire(s)
 - Uneven tire pressures (front and rear)
 - Incorrect tire pressure
 - Uneven tire wear

7. Wheel(s)

- Broken or loose spoke
- Damaged wheel bearing
- Bent or loose wheel axle
- Excessive wheel runout

8. Frame

- Bent frame
- Damaged steering head pipe
- Improperly installed bearing race

EAS28710

FAULTY LIGHTING OR SIGNALING SYSTEM**Headlight does not come on**

- Wrong headlight bulb
- Too many electrical accessories
- Hard charging
- Incorrect connection
- Improperly grounded circuit
- Poor contacts (main switch)
- Burnt-out headlight bulb

Headlight bulb burnt out

- Wrong headlight bulb
- Faulty battery
- Faulty rectifier/regulator
- Improperly grounded circuit
- Faulty main switch
- Headlight bulb life expired

Tail/brake light does not come on

- Wrong tail/brake light bulb
- Too many electrical accessories
- Incorrect connection
- Burnt-out tail/brake light bulb

Tail/brake light bulb burnt out

- Wrong tail/brake light bulb
- Faulty battery
- Tail/brake light bulb life expired

Turn signal does not come on

- Faulty turn signal switch
- Faulty turn signal relay
- Burnt-out turn signal bulb
- Incorrect connection
- Damaged or faulty wire harness
- Improperly grounded circuit
- Faulty battery
- Blown, damaged or incorrect fuse

Turn signal blinks slowly

- Faulty turn signal relay
- Faulty main switch

- Faulty turn signal switch
- Incorrect turn signal bulb

Turn signal remains lit

- Faulty turn signal relay
- Burnt-out turn signal bulb

Turn signal blinks quickly

- Incorrect turn signal bulb
- Faulty turn signal relay
- Burnt-out turn signal bulb

Horn does not sound

- Improperly adjusted horn
- Damaged or faulty horn
- Faulty main switch
- Faulty horn switch
- Faulty battery
- Blown, damaged or incorrect fuse
- Faulty wire harness

YamahaR125.COM

EAS28740

WIRING DIAGRAM

WR125R/WR125X 2009

1. Crankshaft position sensor
2. AC magneto
3. Main switch
4. Rectifier/regulator
5. Main fuse
6. Battery
7. Starter motor
8. Starter relay
9. Starting circuit cut-off relay
10. Diode
11. Neutral switch
12. Right handlebar switch
13. Start switch
14. Engine stop switch
15. Throttle body sensor assembly
16. Intake air pressure sensor
17. Intake air temperature sensor
18. Throttle position sensor
19. Coolant temperature sensor
20. Lean angle sensor
21. Self-diagnosis signal coupler
22. ECU (engine control unit)
23. Ignition coil
24. Spark plug
25. FID (fast idle solenoid)
26. Fuel injector
27. Fuel pump
28. Fuel sender
29. Radiator fan motor relay
30. Radiator fan motor
31. Rear brake light switch
32. Front brake light switch
33. License plate light
34. Tail/brake light
35. Rear right turn signal light
36. Rear left turn signal light
37. Front right turn signal light
38. Front left turn signal light
39. Turn signal relay
40. Horn
41. Headlight relay
42. Left handlebar switch
43. Pass switch
44. Dimmer switch
45. Horn switch
46. Turn signal switch
47. Headlight
48. Auxiliary light
49. Meter assembly
50. Multi-function meter
51. Meter light
52. Coolant temperature warning light
53. High beam indicator light
54. Turn signal indicator light
55. Neutral indicator light
56. Engine trouble warning light

57. Speed sensor
58. Signaling system fuse
59. Headlight fuse
60. Ignition fuse
61. Radiator fan motor fuse
62. Clutch switch
63. Sidestand switch

EAS28750

COLOR CODE

B	Black
Br	Brown
Ch	Chocolate
Dg	Dark green
G	Green
Gy	Gray
L	Blue
O	Orange
P	Pink
R	Red
Sb	Sky blue
W	White
Y	Yellow
B/W	Black/White
Br/L	Brown/Blue
Br/W	Brown/White
G/B	Green/Black
G/R	Green/Red
G/W	Green/White
G/Y	Green/Yellow
Gy/B	Gray/Black
Gy/R	Gray/Red
L/B	Blue/Black
L/R	Blue/Red
L/W	Blue/White
L/Y	Blue/Yellow
O/B	Orange/Black
O/R	Orange/Red
O/W	Orange/White
P/W	Pink/White
R/B	Red/Black
R/L	Red/Blue
R/W	Red/White
R/Y	Red/Yellow
Sb/W	Sky blue/White
W/B	White/Black
Y/B	Yellow/Black
Y/G	Yellow/Green
Y/L	Yellow/Blue
Y/R	Yellow/Red

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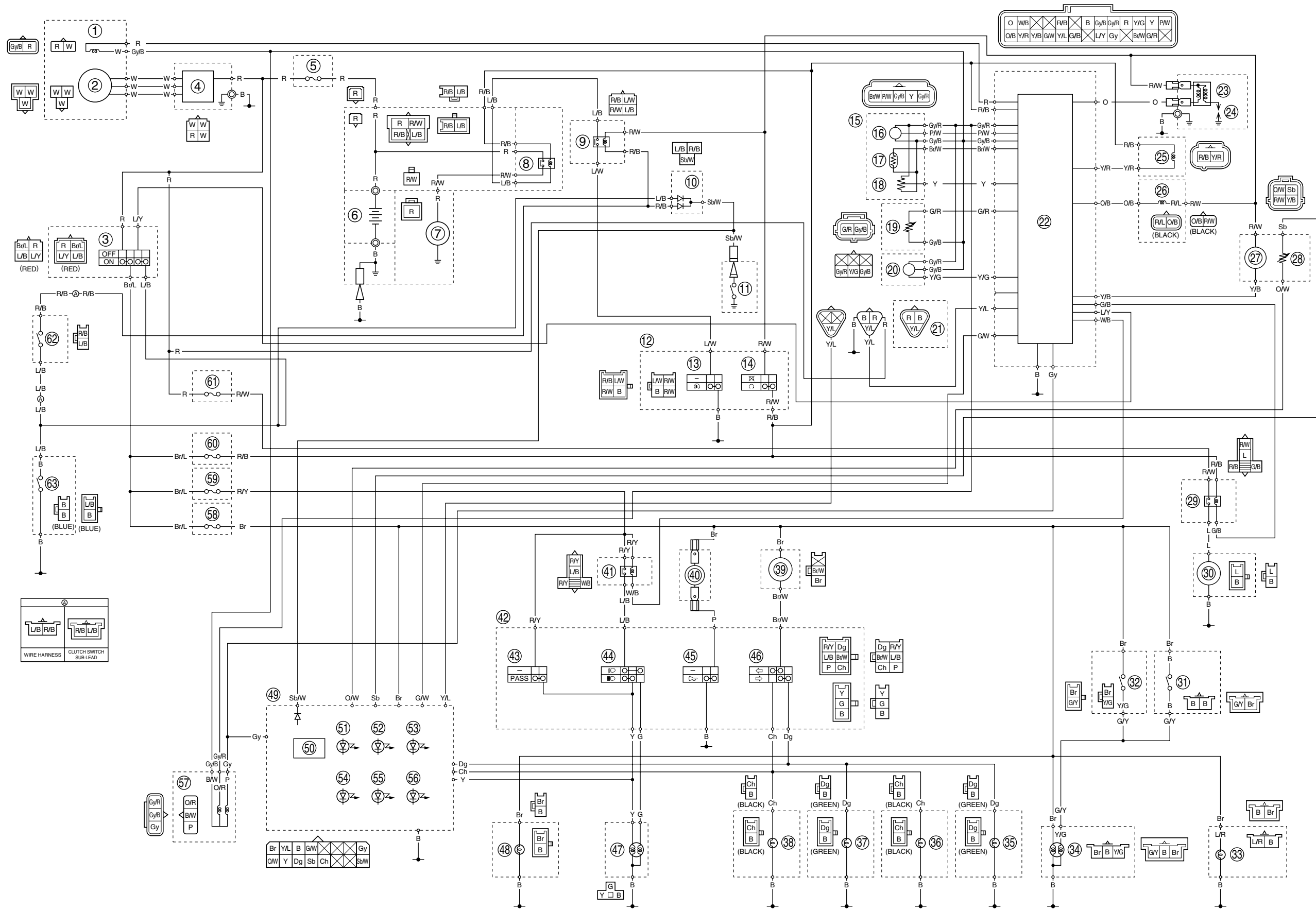
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WR125R/WR125X WIRING DIAGRAM



WR125R/WR125X WIRING DIAGRAM

